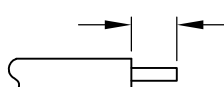
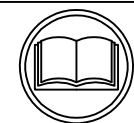
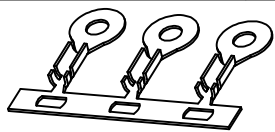
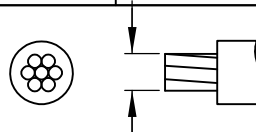
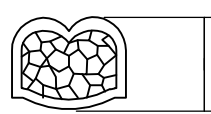


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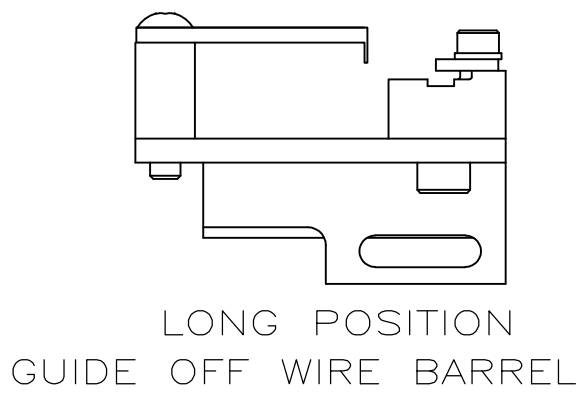
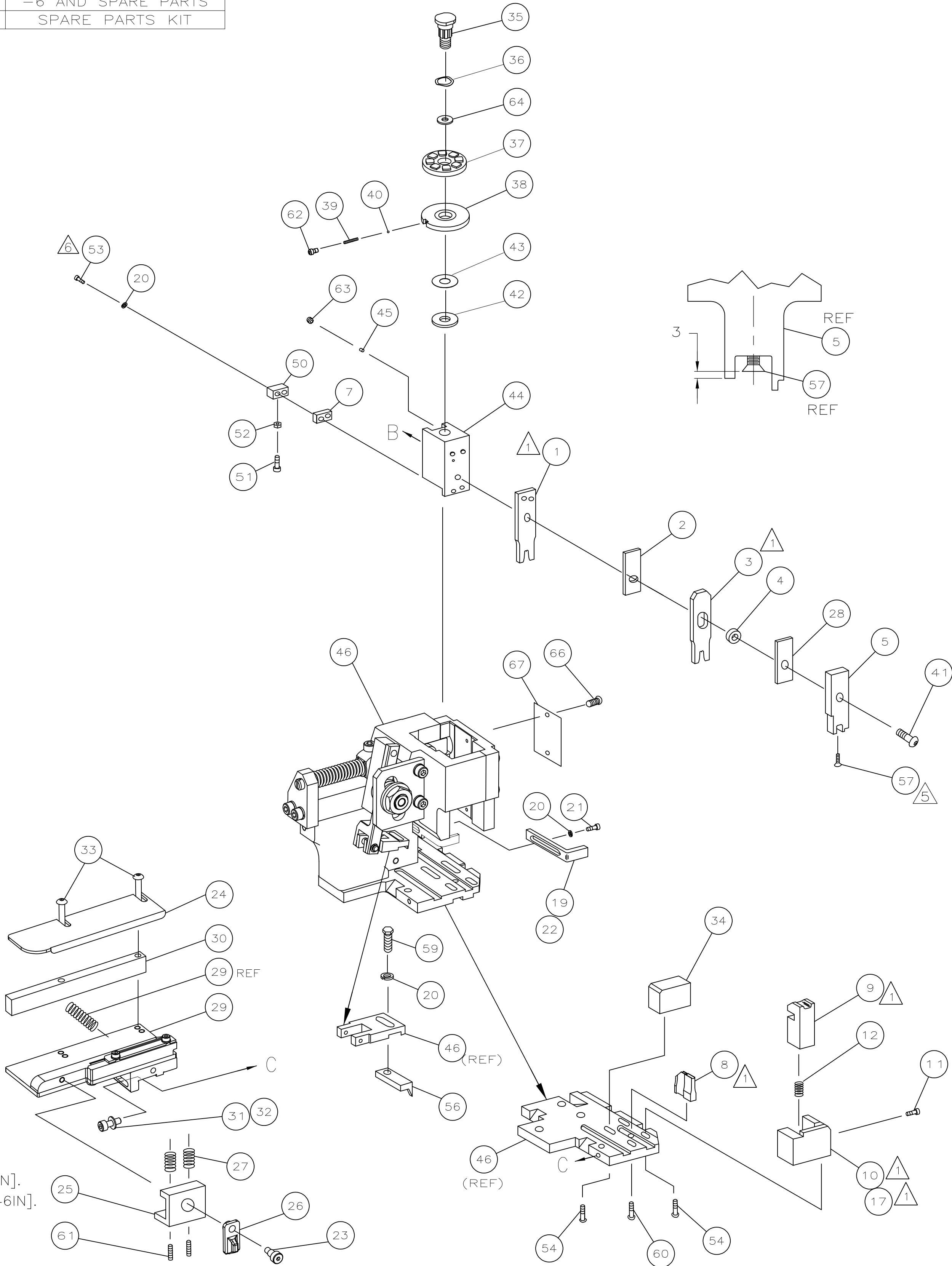
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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426465-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426465-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426465-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426465-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426465-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426465-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426465-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: TAB 5.8 X 0.8 ASSEMBLY.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	3.30 [.130 IN]	F	>2.5mm ² – 4.0mm ²	
INSUL	6.60 [.260 IN]	0	6.00 MAX [.236 IN MAX]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
5.05–6.05 [.199–.238 IN]			408–8322 	
TERMINAL		–		FEED
APPL SPEC 114–18052		–		19.50 [.768 IN]
TERMINALS APPLIED				
TERMINAL	SEAL	–	–	–
964314	963245	–	–	–
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WIRE SIZE		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG				
4.0mm ²		2.34 ±0.05 [.092 ±.002 IN]		4–354778–5 [.2720]
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- 1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. FULL TERMINAL INSULATION DIA RANGE 3.4-4.5mm[.134-.177IN]. SEAL P/N 963245 INSULATION DIA RANGE 3.4-3.7mm[.134-.146IN].
- 5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 6 CUT TO LENGTH AT ASSY.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			



	-	1	1	1	1	1	1	1426465	PRINT, APPLICATOR LOG SHEET	72		
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71		
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-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62			
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61			
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60			
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-	1	1	1	1	1	1	992285-2	SCR,SHC(M8X25)RAM LOW HD	41			
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40			
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-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38			
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-	1	-	1	1	-	1	690472-2	STRIPPER	22			
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21			
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20			
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1	2	2	2	1	1	1	1-1583690-2	CRIMPER, INSULATION	3			
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2			
1	2	2	2	1	1	1	1-456410-7	CRIMPER, WIRE	1			
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO			
QTY REQD PER ASSY							PARTS LIST					
							DWN	11NOV03	MATERIAL	HEAT TREAT		
							L.LOFTHOUSE		-	-		
							CHK	-				
							APVD	11NOV03	TE Connectivity			
							F.BACKHURST					
							NAME	SIDE FEED HD-1 APPLICATOR				
							SCALE	SIZE	DRAWING NO	SHEET	REV	
							-	A1	1426465	1	OF 1	B
							CUSTOMER ACCESSIBLE PRODUCTION DRAWING					

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