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LOC

DIST

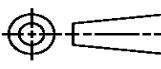
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-007000	06MAY2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266723-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385597
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385597

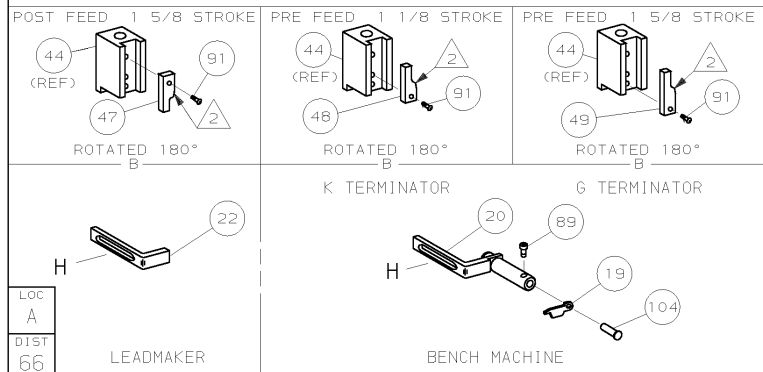
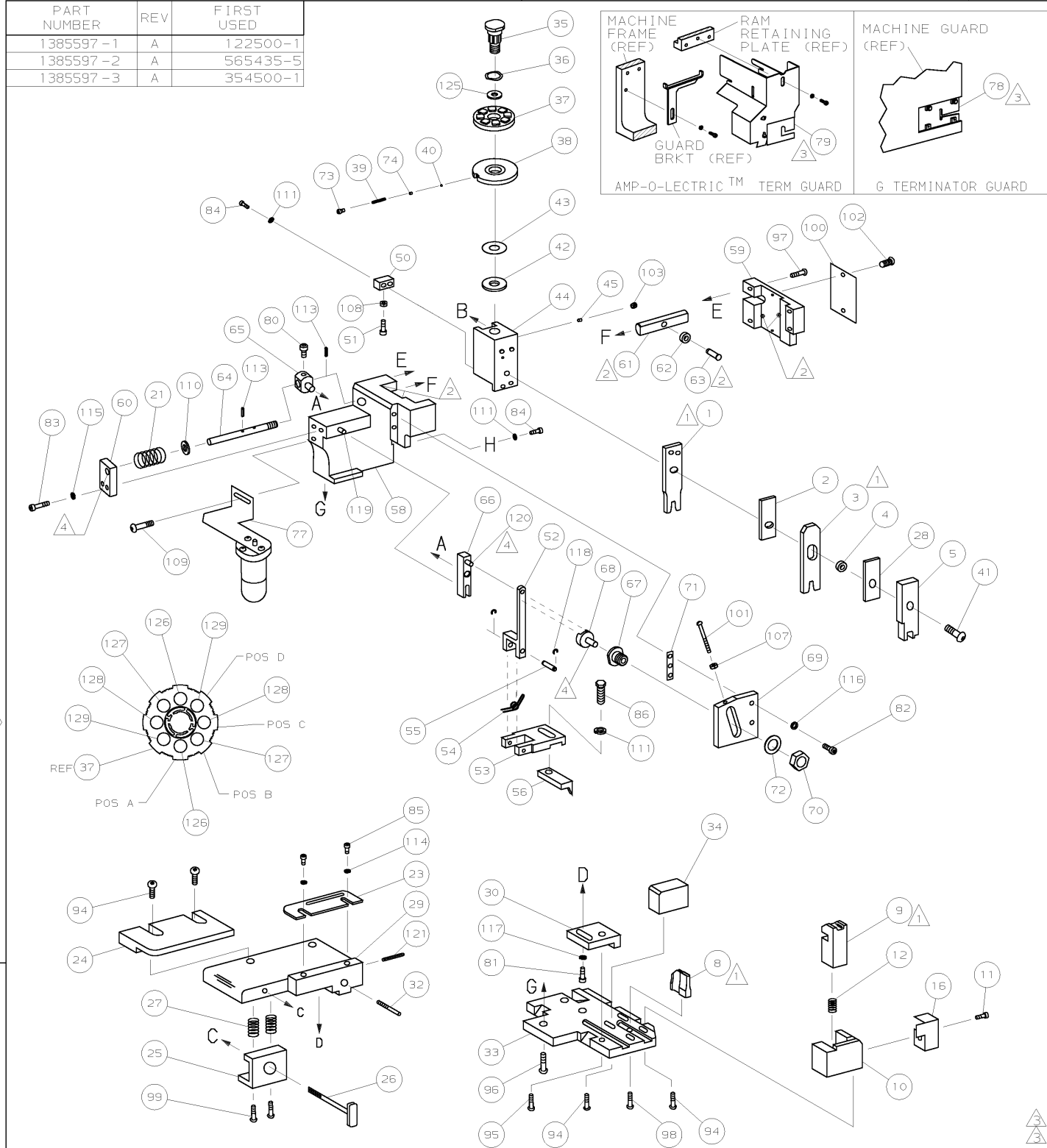
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385597	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

DRAWING MADE IN THIRD ANGLE PROJECTION

1385597 1385597

/home/us052641

PART NUMBER	REV	FIRST USED
1385597 -1	A	122500-1
1385597 -2	A	565435-5
1385597 -3	A	354500-1



LOC A DIST 66 LEADMAKER BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: MICRO TIMER MK4 RECEPTACLE										
185158-1				AMP TERMINAL AMP CRIMP SPECS						
				PAD LTR	CRIMP HEIGHT		WIRE SIZE			
				A	.054 ±.002 [1.36 ±0.05mm]		1.0mm ²			
				B	.051 ±.002 [1.29 ±0.05mm]		(2) 0.35mm ² or 0.75mm ²			
				C	.048 ±.002 [1.22 ±0.05mm]		0.6mm ²			
				D	.046 ±.002 [1.18 ±0.05mm]		0.5mm ²			
				CRIMP	SIZE	TYPE	RANGE			
				WIRE	.080 [2.03mm]		F	1.0mm ² - 0.5mm ²		
				INSUL	.110 [2.80mm]		0	1.3-2.0MM		
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION		SET UP GAGE		LAYOUT	
3.4-4.2mm		NONE		11.0mm	408-8040		458637-1		L281	
2	2	2	-	C	4-354779-0		PIN, WIRE DISC (.3190)D		129	
2	2	2	-	C	3-354779-4		PIN, WIRE DISC (.3160)C		128	
2	2	2	-	C	2-354779-8		PIN, WIRE DISC (.3130)B		127	
2	2	2	-	C	2-354779-2		PIN, WIRE DISC (.3100)A		126	
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION		125	
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE		124	
1	1	1	-	-	4088040		SF APPL INST 408-8040		123	
122										
1	1	1	-	A	4-21028-0		PIN,SLT SPR(φ.093x.75)ST GDE PL		121	
REF	REF	REF	-	A	1-21030-1		PIN,DOWEL (φ.187x.50)LEVER		120	
REF	REF	REF	-	A	1-21030-6		PIN,DOWEL (φ.187x1.25)HOUSING		119	
REF	REF	REF	-	A	21045-3		RING,RET "C"(φ.187)FD FING PIN		118	
1	1	1	-	A	21024-5		WASHER, LOCK (#10)ADJ BLOCK		117	
REF	REF	REF	-	A	21024-5		WASHER,LOCK (#10)ADJ PLATE		116	
REF	REF	REF	-	A	21024-5		WASHER,LOCK (#10)FEED GDE ROD		115	
2	2	2	-	A	21024-2		WASHER,LOCK (#4)FRONT STP GUIDE		114	
REF	REF	REF	-	A	5-21028-1		PIN,SLT SPR(φ.125x.50)ADJ ROD		113	
112										
4	4	4	-	A	21024-4		WASHER,LOCK (#8)STRIPPER		111	
REF	REF	REF	-	A	21899-4		WASHER,FLAT (φ5/16)SCREW ADJ		110	
-	1	-	-	A	2-21002-6		SCR,BHC (10-32x.38) LUBE ASSY		109	
1	1	1	-	A	21018-5		NUT, HEX (NO.6)HOLDDOWN		108	
REF	REF	REF	-	A	21068-5		NUT,HEX (6-32)FEED ADJ		107	
106										
105										
1	1	-	-	A	992031-1		PIN, CLEVIS		104	
1	1	1	-	A	21009-2		SCR,SKT SET (1/4-20x.25 LW)RAM		103	
2	2	2	-	A	21017-2		SCR,DRIVE (#2x.19) ID PLATE		102	
REF	REF	REF	-	A	6-23715-5		SCR,PAN HD (6-32x1.50)FEED ADJ		101	
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION		100	
2	2	2	-	A	3-21002-0		SCR,BHC (10-32x.88)DRAG		99	
1	1	1	-	A	22733-8		SCR,BHC (8-32x.38 LW)ANVIL		98	
REF	REF	REF	-	A	2-21002-9		SCR,BHC (10-32x.75)CAP		97	
REF	REF	REF	-	A	2-22733-8		SCR,BHC (1/4-20x.62)HOUSING		96	
REF	REF	REF	-	A	2-21002-7		SCR,BHC (10-32x.50)56 ADJ BLOCK		95	
6	6	6	-	A	2-21002-2		SCR,BHC (8-32x.50)TERM H DWN		94	
93										
92										
1	1	1	-	A	1-21002-7		SCR,BHC (6-32x.38)CAM		91	
90										
1	1	-	-	A	7-21000-9		SCR,SHC (4-40x.19)STRIPPER		89	
88										
87										
1	1	1	-	A	2-22603-0		SCR,HEX HD (8-32x.31)FEED FINGER		86	
2	2	2	-	A	1-21000-3		SCR,SHC (4-40x.25)FR ST GUIDE		85	
3	3	3	-	A	2-21000-7		SCR,SHC (8-32x.50)STRIPPER		84	
REF	REF	REF	-	A	3-21000-7		SCR,SHC (10-32x.75)FEED ROD GD		83	
REF	REF	REF	-	A	3-21000-6		SCR,SHC (10-32x.62)FD ADJ BLK		82	
1	1	1	-	A	3-21000-4		SCR,SHC (10-32x.38)56 ADJ BL		81	
REF	REF	REF	-	A	3-21000-4		SCR,SHC (10-32x.38)PIVOT BLK		80	
-	REF	-	-	B	455749-1		GUARD, WINDOW		79	
REF	-	-	-	B	679532-1		INSERT, GUARD		78	
-	1	-	-	C	1-465184-0		LUBRICATOR ASSY		77	
76										
75										
1	1	1	-	A	690603-1		SPRING, ASSIST		74	
1	1	1	-	A	23030-1		SCR,SHC (6-32x.25 SL)INS DISC		73	
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL		72	
REF	REF	REF	-	A	690517-1		SPACER		71	
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO	
QTY RECD PER ASSY				PARTS LIST						

-1					LEADMAKER		MECH POST FEED			
-2					BENCH MODEL K		MECH PRE FEED			
-3					BENCH MODEL G		MECH PRE FEED			
REF	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)			70
REF	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT			69
REF	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT			68
REF	REF	REF	REF	-	B	240633-1	BUSHING			67
REF	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE			66
REF	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT			65
REF	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD			64
REF	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER			63
REF	REF	REF	REF	-	B	240658-1	ROLLER, CAM			62
REF	REF	REF	REF	-	B	454398-2	ROD, FEED			61
REF	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD			60
REF	REF	REF	REF	-	C	454220-1	CAP, RAM			59
REF	REF	REF	REF	-	D	454485-1	HOUSING			58
										57
1	1	1		-	B	690542-2	PAWL, FEED			56
REF	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER			55
REF	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER			54
REF	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER			53
REF	REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM			52
1	1	1		-	A	811242-2	BUMPER, HOLDDOWN			51
1	1	1		-	A	690753-1	SPACER, TONKER			50
1	-	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST			49
-	1	-	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST			48
-	-	1	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST			47
1	1	1		-	B	459456-1	APPLICATOR, BASIC (SUBASSY)			46
1	1	1		-	A	690191-1	PLUG, NYLON			45
1	1	1		-	C	455673-1	RAM			44
1	1	1		-	A	690125-1	WASHER, LAMINATED			43
1	1	1		-	A	690124-1	WASHER, RAM			42
1	1	1		-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)			41
1	1	1		-	A	23241-6	BALL, STEEL			40
1	1	1		-	A	690170-1	SPRING, COMPRESSION			39
1	1	1		-	C	690142-1	DISC, INSULATION			38
1	1	1		-	D	354777-1	WIRE DISC, PLASTIC			37
1	1	1		-	A	22480-5	WASHER, SPRING			36
1	1	1		-	B	690212-1	POST, RAM			35
1	1	1		-	B	2-690786-3	SUPPORT, TERMINAL			34
REF	REF	REF	REF	-	D	455675-1	PLATE, BASE			33
1	1	1		-	A	690432-3	SCREW, ADJUSTMENT			32
										31
REF	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ			30
1	1	1		-	C	455671-1	STRIP GUIDE PLATE ASSY			29
1	1	1		-	C	1-455888-0	SPACER, FRONT SHEAR DEP			28
2	2	2		-	A	1-22284-0	SPRING, DRAG			27
1	1	1		-	B	690546-1	LEVER, DRAG RELEASE			26
1	1	1		-	B	240792-1	DRAG, TERMINAL			25
1	1	1		-	D	6-690504-8	GUIDE, STRIP (REAR)			24
1	1	1		-	A	690438-1	GUIDE, STRIP (FRONT)			23
-	-	-	1	-	B	690472-2	STRIPPER			22
REF	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN			21
1	1		-	-	A	679218-1	STRIPPER WIRE STOP ASSY			20
1	1		-	-	B	458949-1	STRIPPER			19
										18
										17
1	1	1		-	B	318563-1	GUARD, CHIP, FRONT			16
										15
										14
										13
1	1	1		-	A	5-22280-0	SPRING, SHEAR			12
1	1	1		-	B	690461-1	STOP, SHEAR			11
1	1	1		-	C	690459-1	HOLDER, SHEAR (FRONT)			10
1	1	1		-	C	454276-2	SHEAR, FLOAT (FRONT)			9
1	1	1		-	C	7-662186-5	ANVIL			8
										7
										6
1	1	1		-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)			5
1	1	1		-	B	238011-4	SPACER, BLOCK CRIMPER			4
1	1	1		-	C	9-456135-1	CRIMPER, INSULATION			3
1	1	1		-	C	455888-6	SPACER, CRIMPER			2
1	1	1		-	C	1-456405-6	CRIMPER, WIRE			1
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION			ITEM NO
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY					PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±.04 4 PLC DEC ±.08 ANGLES ±.005 SURF TEXTURE,  REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					MATL -		HT TR -		FIN -	
DR C. REICHELDERFER					OBMAY03		APP T. ELBIN		OBMAY03	
CHK -					REL -				Tyco Electronics Harrisburg, PA 17105-3608	
NAME					SIDE FEED HDM APPLICATOR					MACHINE REF
SCALE -						DWG NO	1385597			SHEET 1 OF 1
GAGE CODE 00779					CUSTOMER AND ASSEMBLY DRAWING					REV A
										RESTRICTED TO -

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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