

APPLICATOR PARTS LIST

TYPE SIDEWISE
R.C. BOARD COAXIAL TERMAMP INCORPORATED
HARRISBURG, PENNA.

C.R.C. BOARD CONTOUR CONTOUR TERM				HARRISBURG, PENNA.									
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS	
1	WIRE CRIMPER	1	458772-1	42	DEPRESSOR, SHEAR	1	458775-1	TO APPLY TERMINAL				010 STK	
2	CRIMPER, BRAID	1	458773-3	43	HOLDER, FRONT SHEAR	1	458781-1	WIRE SIZE				226176	
3	CRIMPER, INSUL.	1	458773-4	44	FLOATING, SHEAR, FRONT	1	458788-1	CRIMP HEIGHT				226177	
4	ANVIL	1	458774-2	45	HOLDER, REAR SHEAR	1	458789-1	30	.030				
5	SPACER, ANVIL	1	458776-1	46	FLOATING SHEAR, REAR	1	458790-1	28					
6	SPACER, DEPRESSOR	1	458776-2	47	RETAINER, SHEAR	2	458791-1	BRAID				.094	
7	SHEAR BLADE SPACER			48	SPRING, SHEAR	2	24017-2	INSUL				.122	
8	FRONT SHEAR PLATE			49	GUARD, CHIP REAR	1	458792-1	CRIMP				SIZE	
9	REAR ANVIL SPACER PLT.			50	RETAINER, STRIP FRONT	1	458793-1	TYPE				FEED	
10	SPACER, BRAID CRIMP	1	458745-8	51	GUIDE, SINGLE CARRIER	1	463995-1	WIRE				.042	
11	SPACER, INSUL.	1	458745-2	52	SPACER, SHEAR & BEND. TOOL	1	458764-1	BRAID				.094	
12	SPACER, DEPRESSOR	1	458745-3	53	TOOL, SHEAR & BEND	1	458768-2	INSUL.				.122	
13	FRONT STRIP GUIDE (BOTTOM)	1	458799-1	54	SPACER, BEND TOOL	1	458764-2	INSULATION RANGE				WIRE RANGE	
14	FRONT STRIP GUIDE (TOP)	1	458797-1	55	TOOL, BEND	1	458769-2	-105-.130				30-28	
15	RAM	1	471167	56	PLUG	1	23141-1	EXPLODED VIEW					
16	TOOL HOLDER	1	458746-1	57	BLOCK, SHEAR & BEND	1	458770-1	A-6118				A18052	
17	REAR STRIP GUIDE (BOTTOM)	1	458800-1	58	SPACER, SHEAR (RIGHT)	1	458765-1	REMARKS:					
18	REAR STRIP GUIDE (TOP)	1	458798-1	59	SPACER, SHEAR (LEFT)	1	458767-1	3 USE RG 174 COAXIAL WIRE.					
19	APPLICATOR MOUNT ASSY.			60	PLATE, RETAINER	1	458766-1	USE 4 WASHERS TO ATTACH AIR FEED ASSY TO BASE PLATE.					
20	BASE PLATE	1	458796-1	61	RAM RET PLATE	1	465004-2	THESE PARTS MOUNT TO PRESS					
21	BASE BLOCK	1	458975-1	62	WEAR PLATE	1	811010-1	APPL MUST BE SET-UP USING TERM. 226177					
22	STRIP GUIDE PLATE	1	458794-1	63	SCR SOC SET 1/4-28	1	4-21078-6	DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT					
23	ANVIL HOLDER			64	NUT, HEX 1/4-28	1	1-21022-3	THIS APPLICATOR IS TO BE USED ON					
24	SPACER, STRIPPER	1	458778-1	65	TENSION ADJ. PLATE	1	374999	AMP-O-ELECTRIC 1-471273-2					
25	STRIPPER, WIRE	1	458779-1	66	PLATE, ID	1	452373-1	AMP-O-MATIC					
26	STRIPPER, INSULATION	1	458777-1	67	HOLDER, WIRE DEPRESSOR	1	458738-1	SERIAL NO.					
27	STRIPPER MOUNT	1	458780-1	68	GUIDE, WIRE DEPRESSOR	1	458739-1	DATE SHIPPED					
28	STRIPPER MOUNT BRACKET	1	458781-1	69	STOP, WIRE DEPRESSOR	1	458740-2	CUSTOMER NAME AND ADDRESS					
29	STRIPPER BUSHING			70	DEPRESSOR, WIRE	1	458741-2	CHK'D.					
30	STOCK DRAG	1	386955	71	SPRING, DEPRESSOR	1	8-22282-9	APPROV.					
31	STOCK DRAG HANDLE			72	PIN, DOWEL (.125 X .50)	1	21030-2	APPLICATOR NUMBER					
32	STOCK DRAG STUD	1	370573	REV.	REVISION RECORD	DATE	BY	ECN	REV.				
33	STOCK DRAG SPRING	1	3-22282-1	H	ECN 0150-0374-04	3-04	MY	TE	H				
34	STOCK DRAG NUT	2	21022-3						SERIAL NO.				
35	FEED FINGER HOLDER	1	810131	B	REV PER ECN	3/76	14	10	DATE SHIPPED				
36	FEED FINGER	2	811644-1	C	REV PER ECN	9/76	14	10	CUSTOMER NAME AND ADDRESS				
37	FEED FINGER TIP	2	811645-5	D	EC A-048388	2-88	16	10	CHK'D.				
38	FEED FINGER ROD (.187 X 1.50)	2	1-21030-7	E	EC 0150559294	7/94	18	10	APPROV.				
39	BASE CASTING	1	570238	E1	ECN 0150-7803-97	6/97	19	10	APPLICATOR NUMBER				
40	GUARD ASSY	1	463202-1	F	0150-0392-01	4-01	20	10	REV.				
41	SPACER AIR FEED ASSY	1	692036-1	G	ECN 0150-0283-04	3-04	21	10	H				

THIS IS A CONTROLLED DOCUMENT.

226176

226177

010 STK

WIRE SIZE

CRIMP HEIGHT

30

.030

28

BRAID

.094

INSUL

.122

CRIMP

SIZE

TYPE

FEED

WIRE

.042

F

BRAID

.094

O

INSUL.

.122

O

INSULATION RANGE

WIRE RANGE

-105-.130

30-28

EXPLODED VIEW

A-6118

A18052

REMARKS:

3 USE RG 174 COAXIAL WIRE.

USE 4 WASHERS TO ATTACH AIR FEED ASSY TO BASE PLATE.

THESE PARTS MOUNT TO PRESS

APPL MUST BE SET-UP USING TERM. 226177

DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

AMP-O-ELECTRIC 1-471273-2

AMP-O-MATIC

SERIAL NO.

DATE SHIPPED

CUSTOMER NAME AND ADDRESS

CHK'D.

APPROV.

APPLICATOR NUMBER

REV.

566133-1

SHEET

THIS IS A CONTROLLED DOCUMENT.

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	PIN, SLOTTED SPRING	3/2 DIA	1.62	1	7-21029-0	126	STRIPPER TOOLING (24, 25 & 26) TO STRIPPER MOUNT (27)				
	TOOL HOLDER (16) TO RAM (15)					127	SCR, SOC SET CUP POINT	8-32	.25	2	4-21006-0
101	SCR, SOC SET CUP PTS/L	1/4-20	.50	1	21009-6		STRIPPER MOUNT (27) TO STRIPPER BRACKET (28)				
	RAM PIN TO RAM (15)					128	SCR SOC HD CAP	10-32	.88	2	3-21000-8
102	SCR, SOC HD CAP	1/4-20	.50	3	21001-3		WASHER, FLAT	#10	—	2	21055-7
	BASE PL (20) TO BASE BLK (21)					129	STRIPPER MOUNT BRKT (28) TO STRIP GUIDE PLATE (22)				
103	SCR, HEX HD CAP	3/8-16	1.25	3	3-21015-2		PIN DOWEL	.125 DIA	.75	2	21030-4
A 104	WASHER, FLAT	3/8 ID	—	7	371178		RETAINS FLOAT SHEAR (44 & 46) TO HOLDER (43 & 45)				
	BASE PL (20) TO BASE CASTING (39)					130	SCR, BUT HD SOC CAP	6-32	.25	8	1-21002-6
105	SCR SOC HD CAP	1/4-20	.62	3	21001-3		RET. PLATES (47) TO HOLDERS (43 & 45)				
	STRIP GUIDE PL (22) TO BASE BLK (21)					131	SCR SOC HD CAP	8-32	1.75	4	6-21000-7
106	SCR SOC HD CAP	10-32	1.50	4	4-21000-1		HOLDERS (43 & 45) TO BASE PLATE (20)				
107	WASHER, LOCK	#10	—	2	21024-5	132	SCR, SOC HD CAP	6-32	.38	1	1-21000-9
	SHEAR TOOLING (57, 58, 59 & 60) TO BASE BLK (21)						STRIP RET. (50) TO SHEAR HOLDER (43)				
108	SCR, SOC HD CAP	10-32	1.50	2	4-21000-1	133	SCR SOC HD CAP	6-32	.25	1	1-21000-8
109	WASHER, LOCK	#10	—	2	21024-5		RETAINER (49) TO SHEAR HOLDER (45)				
	ANVIL & SPACERS (54, 6 & 68) TO SHEAR BLK (57)					134	SCR, SOC HD CAP	8-32	.25	2	2-21000-5
110	SCR, SOC HD CAP	8-32	.62	4	2-21000-8		FEED FINGER TIP (37) TO HOLDER (36)				
111	WASHER, LOCK	#8	—	4	21024-4	135	SCR SOC SET CUP POINT	8-32	.13	5	3-21006-8
	STRIP GUIDES (13 & 17) TO STRIP GUIDE PL (22)						HOLDER & FEED FINGER (35 & 36) TO ANVIL (8)				
112	SCR, SOC HD CAP	8-32	.38	5	2-21000-6	APPLICATOR ONLY TO INCLUDE					
113	WASHER, LOCK	#8	—	5	21024-4	136	SCR, SOC SET CUP POINT	8-32	.50	1	4-21006-4
	STRIP GUIDE TOP (14 & 18) TO BOTTOM STRIP GUIDES (13 & 17)					137	NUT, HEX	8-32	—	1	21018-6
114	SCR, SOC HD CAP	6-32	.50	1	2-21000-0		TEN ADJ PLATE (65) TO HOLDER & PIN (35 & 38)				
	SHEAR & BEND TOOL & SPA (52 & 53) TO TOOL HOLDER (16)					138	SCR, RH DRIVE	—	—	3	21017-6
115	SCR, SOC HD CAP	10-32	1.25	2	4-21000-0						
116	WASHER, LOCK	#10	—	2	21024-5						
	SHEAR & BEND TOOLING (52, 53, 54 & 55) TO TOOL HOLDER (16)										
117	SCR, SOC HD CAP	10-32	1.50	2	4-21000-1						
118	WASHER, LOCK	#10	—	2	21024-5						
	CRIMP TOOLING (1, 10, 2, 11, 3, 12 & 42) TO TOOL HOLDER (16)										
119	SCR, BUT HD SOC CAP	10-32	.75	2	2-21002-5						
120	WASHER, FLAT	#10	—	2	21899-2						
	DEP HOLDER (66) TO TOOL HOLDER (16)										
121	SCR, SOC SET CUP PT	10-32	.31	1	5-21006-1						
	DEP (69) TO DEP SHAFT (67)										
122	SCR, HEX HD CAP	10-32	1.00	1	3-21000-5						
123	NUT, HEX	10-32	—	1	21018-7						
	REAR SHEAR DEP MOUNTS TO TOOL HOLDER (16)										
124	SCR, SOC HD CAP	8-32	.75	2	2-21000-9						
125	WASHER, LOCK	#8	—	2	21024-4						

NOTES:

THIS IS A CONTROLLED DOCUMENT.

REV.	APPLICATOR PART LIST	SHEET
4	566133-1	2 of 2

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9