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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

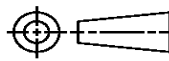
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

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LAYOUT L1426006

SET UP GAGE 458637-3

20

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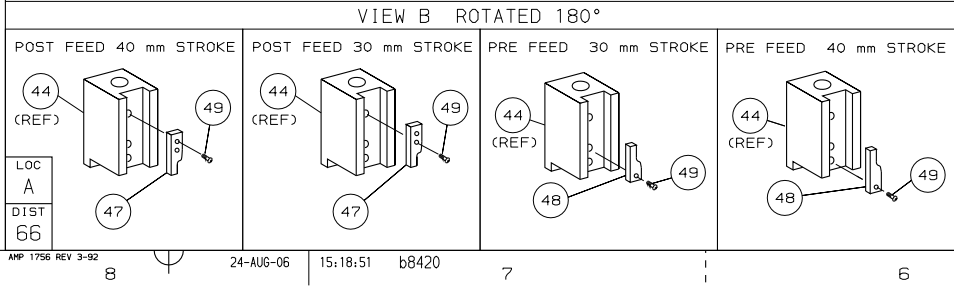
AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528298 -1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528298 -2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528298 -6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528298 -1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528298 -2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528298 -6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528298 -7	A	-	-	-	SPARE PARTS KIT

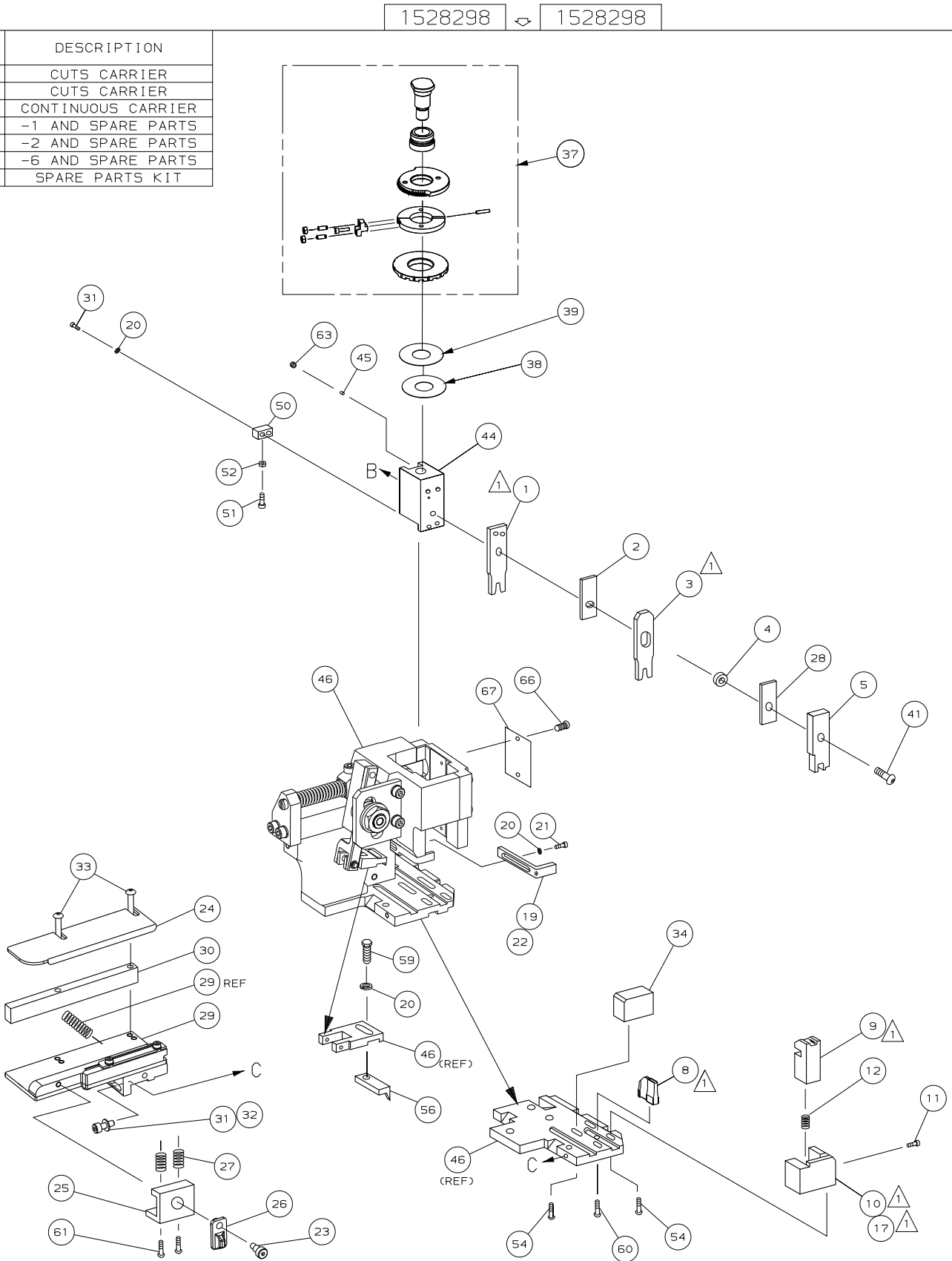
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS																																																				
TERMINAL NAME: STANDARD POWER TIMER CONTACT TYPE A																																																				
CRIMP	SIZE	TYPE	RANGE																																																	
WIRE	3.30 [.130 IN]	F	>2.5mm ² - 4.0mm ²																																																	
INSUL	4.57 [.180 IN]	OV	3.30-4.50 [.130-.177 IN]																																																	
WIRE STRIP LENGTH			APPL INSTRUCTION																																																	
4.40-5.00 [.173-.197 IN]			408-8322 & 408-8490																																																	
TERMINAL 114-18037 (A)		-		FEED																																																
APPL SPEC 114-18388 (B)		-		16.00 [.630 IN]																																																
TERMINALS APPLIED																																																				
964328 (A)	-	-	-	-																																																
1241406 (B)	-	-	-	-																																																
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WIRE SIZE CRIMP HEIGHT REF SETTING mm² AWG <table><tr><td>4.00mm²</td><td>2.35 ±0.05 [.093 ±.002 IN]</td><td>D 0</td></tr><tr><td>3.50mm²</td><td>2.24 ±0.05 [.088 ±.002 IN]</td><td>D 8</td></tr><tr><td>3.00mm²</td><td>2.13 ±0.05 [.084 ±.002 IN]</td><td>E 4</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr><tr><td>-</td><td>-</td><td>-</td></tr></table>					4.00mm ²	2.35 ±0.05 [.093 ±.002 IN]	D 0	3.50mm ²	2.24 ±0.05 [.088 ±.002 IN]	D 8	3.00mm ²	2.13 ±0.05 [.084 ±.002 IN]	E 4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. FEED REQUIRES ADJUSTMENT TO 17.0mm [.669 IN] WHEN USING TERMINAL P/N 1241406.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
DIMENSIONS, mm (INCHES)							PARTS LIST		
DO NOT SCALE PRINT.							MATL	HT TR	FIN
TOLERANCES UNLESS OTHERWISE SPECIFIED:							DR	21AUG03	APP
1 PLC DEC ±-							L.LOFTHOUSE	F.BACKHURST	21AUG03
2 PLC DEC ±-							CHK	REL	21AUG03
3 PLC DEC ±-							-	L.LOFTHOUSE	-
ANGLES ±-							Tyoce Electronics		
SURF TEXTURE,							Harrisburg, PA 17105-3608		
REMOVE BURRS, BREAK SHARP EDGES RO.36 MAX							NAME	FINE ADJ SIDE FD HD-I APPL	MACHINE REF
SCALE							DWG NO	1528298	HD-I APPL
SHEET							1 of 1	REV	F
CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO		

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<http://moschip.ru/get-element>

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