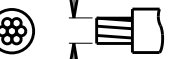


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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151191-1	D	FINE CRIMP HEIGHT ADJUST
	2151191-2	D	FINE CRIMP HEIGHT ADJUST
	2151191-5	D	FINE CRIMP HEIGHT ADJUST
	2151191-6	D	NON-CRIMP HEIGHT ADJUST
	2151191-7	D	FINE CRIMP HEIGHT ADJUST
	7-2151191-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	4.06 mm [1.60]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.40-5.00 mm [.173-.197 IN]		Ø1.40-2.70 mm [.055-.106 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18050	-
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
929939-1	927770-3	828904-1	828905-1
929939-3	927770-6		
929939-6	927770-8		
1-929939-1	1-927770-1		
2-929939-1	2-927770-1		
927770-1			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
1.00mm2		1.20+/-0.05 [.047+/- .002]		5.9
0.75mm2		1.18+/-0.05 [.046+/- .002]		6.1
0.50mm2		1.15+/-0.05 [.045+/- .002]		6.3



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151191-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151191-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151191-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151191-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50 & 242.

⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

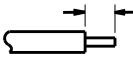
¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

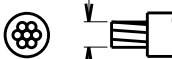
¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

¹² WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

¹³ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
THE SEAL PN 828904 INSULATION RANGE IS Ø1.2-2.1mm.
THE SEAL PN 828905 INSULATION RANGE IS Ø2.2-3.0mm.

¹⁴ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.40-5.00 mm [.173-.197 IN]		Ø1.40-2.70 mm [.055-.106 IN]	
TERMINAL APPLICATION SPECIFICATION		114-18050	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
929280-1		828904-1	828905-1

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
1.00mm2		1.36+/-0.05 [.054+/- .002]		4.5
0.75mm2		1.27+/-0.05 [.050+/- .002]		5.3
0.50mm2		1.18+/-0.05 [.046+/- .002]		6.1

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

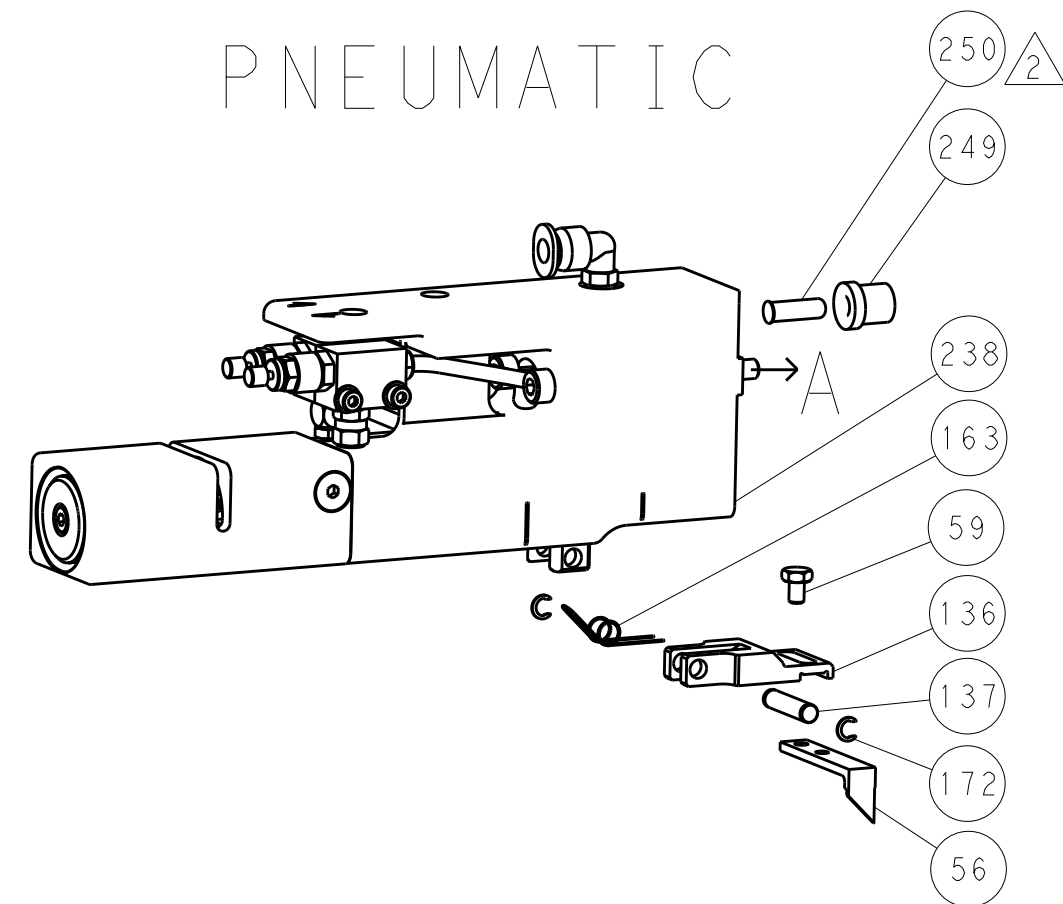
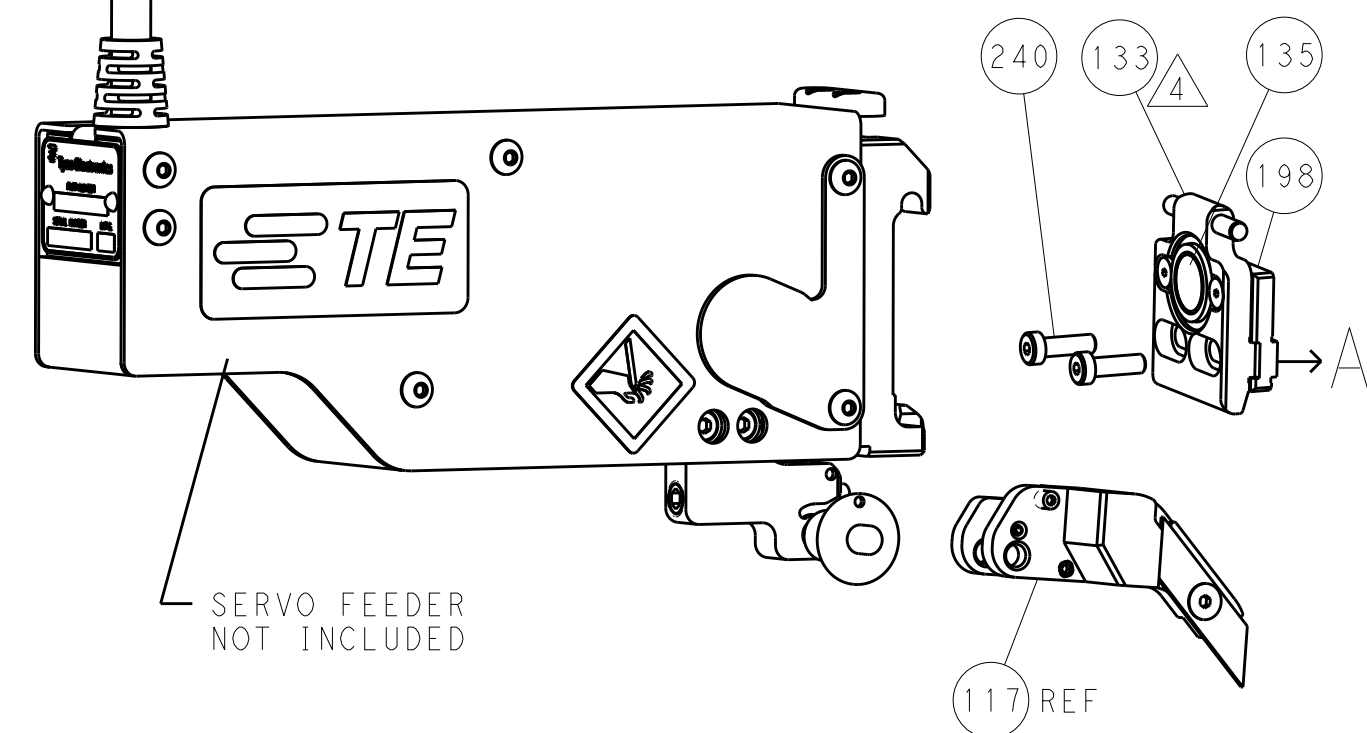
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS					
			P	LTR	DESCRIPTION	DATE	DWN	APVD
				A	RELEASED	11OCT2011	LG	TE
				B	ECR-13-007935	13MAY2013	KH	GB
				C	ECR-13-008754	29MAY2013	YY	UG
				D	ECR-13-018579	27NOV2013	KH	TE

-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	2-1752354-4	STANDOFF,HOLD-DOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP. SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1333204-9	ANVIL, COMBINATION	8
-	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	3-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	3-2119784-1	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	1-455888-2	SPACER, CRIMPER	2
1	1	1	1	1	1	1-456405-5	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

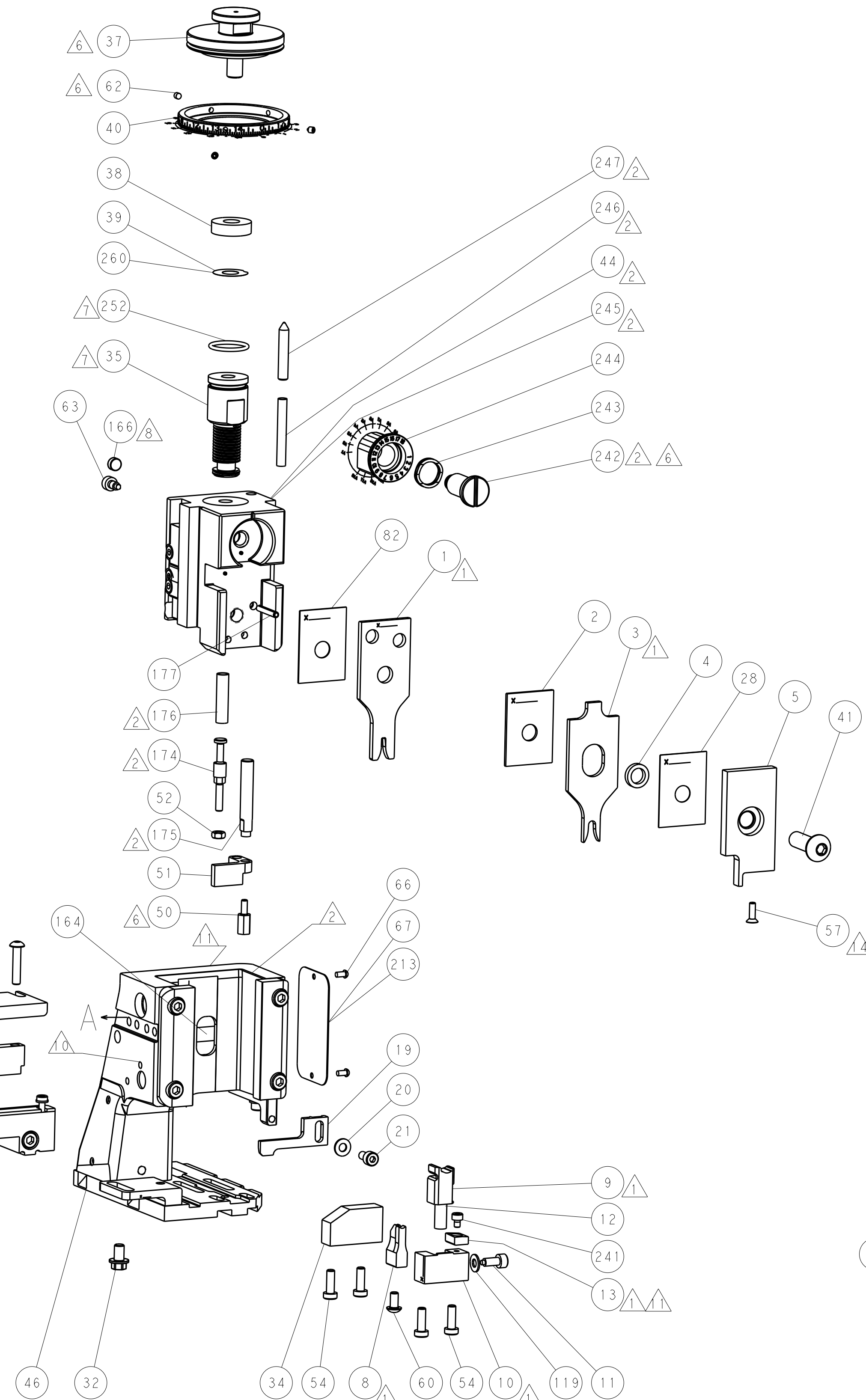
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS OF THE PARTS. IF THE CUSTOMER HAS ANY QUESTIONS, CONTACT THE ORGANIZATION SHOWN BELOW FOR THE LATEST NOTIFICATION.		DWN K. HUANG	23AUG2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK S. XI	23AUG2011	NAME Ocean Side Feed Applicator	
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		APPLICATION SPEC	
MATERIAL -		FINISH -		SIZE A1	
				CASE CODE 00779	
				DRAWING NO C-2151191	
				RESTRICTED TO -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 1 OF 4	
				REV D	

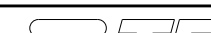
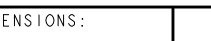
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS



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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.0001		NAME APVD 23AUG2011 S.XI PRODUCT SPEC - APPLICATION SPEC -	
		SIZE -		CAGE CODE -	
MATERIAL -		FINISH -		DRAWING NO 00779 ©=2151191	
WEIGHT -		RESTRICTED TO -		SCALE 1:2	
SHEET 2 of 4		REV D		Customer Accessible Production Drawing	

8

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3

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1

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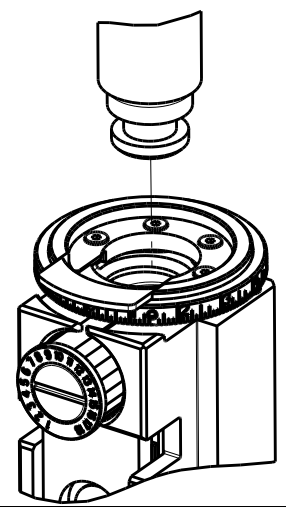
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151191-1

REVISION

D

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2-2151191-2

D

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2-2151191-5

D

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

MECHANICAL FEED

2119949-1

2-2151191-7

D

FINE CRIMP HEIGHT ADJUST

NONE

-

2119950-1

7-2151191-7

A

CRIMP TOOLING KIT

-

-

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	4.06 mm [.160]	O

APPLICATOR INSTRUCTIONS
408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
4.40-5.00 mm [.173-.197 IN]	Ø1.40-2.70 mm [.055-.106 IN]

TERMINAL APPLICATION SPECIFICATION

114-18050

-

-

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
929939-1	927770-3	828904-1	828905-1
929939-3	927770-6		
929939-6	927770-8		
1-929939-1	1-927770-1		
2-929939-1	2-927770-1		
927770-1			

WIRE SIZE





CRIMP HEIGHT
mm [INCH]



CRIMP HEIGHT
REFERENCE SETTING

1.00mm2	1.20+/-0.05 [.047+/- .002]	5.9
0.75mm2	1.18+/-0.05 [.046+/- .002]	6.1
0.50mm2	1.15+/-0.05 [.045+/- .002]	6.3

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151191-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151191-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151191-5

5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. THE SEAL PN 828904 INSULATION RANGE IS Ø1.2-2.1mm. THE SEAL PN 828905 INSULATION RANGE IS Ø2.2-3.0mm.

13

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
4.40-5.00 mm [.173-.197 IN]	Ø1.40-2.70 mm [.055-.106 IN]

TERMINAL APPLICATION SPECIFICATION

114-18050

-

-

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
929280-1		828904-1	828905-1

WIRE SIZE





CRIMP HEIGHT
mm [INCH]



CRIMP HEIGHT
REFERENCE SETTING

1.00mm2	1.36+/-0.05 [.054+/- .002]	4.5
0.75mm2	1.27+/-0.05 [.050+/- .002]	5.3
0.50mm2	1.18+/-0.05 [.046+/- .002]	6.1

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE
2119599-1

LOC
A

DIST
66

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

 1 | 2079764-1 | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |

-

1

1

1

 1 | 2119083-1 | RETAINER, INSULATION DIAL | 242 |

-

1

1

 1 | 1 | 7-18023-7 | SCR, SKT HD CAP M3 X 4.0 | 241 |

-

-

2

 - | - | 2168400-6 | SHCS, LOW HEAD, RoHS, M5 X 16 | 240 |

-

-

 - | - | 1 | 2119580-1 | MECHANICAL FEED ASSEMBLY | 239 |

-

-

 - | 1 | - | 2063440-1 | AIR FEED MODULE | 238 |

-

 - | 1 | - | - | 2119740-2 | TAG,IDENTIFICATION | 213 |

-

 - | 1 | - | - | 1901094-3 | SPACER, FEEDER | 198 |

-

 1 | 1 | 1 | 1 | 993111-1 | PIN, SLOTTED SPRING 3.0 X 20.0 | 177 |

-

 1 | 1 | 1 | 1 | 8-22280-7 | SPRING, COMPRESSION | 176 |

-

 1 | 1 | 1 | 1 | 1752353-2 | GUIDE PIN,HOLDDOWN | 175 |

-

 1 | 1 | 1 | 1 | 1901680-2 | GUIDE PIN,HOLDDOWN | 174 |

-

 - | - | 2 | - | 21045-3 | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |

-

 1 | 1 | 1 | 1 | 994969-1 | MAGNET, RARE EARTH HIGH ENERGY | 166 |

-

 REF | REF | REF | REF | 994970-2 | COUNTER, MAGNETIC | 164 |

-

 - | - | 1 | - | 240638-1 | SPRING, FEED FINGER | 163 |

-

 1 | 1 | 1 | 1 | 8-21084-1 | O-RING, .801 ID, .070 DIA. MAT. | 152 |

-

 - | - | 1 | - | 2119641-2 | FEED CAM, AIR FEED | 151 |

-

 1 | 1 | 1 | 1 | 2119798-2 | DETENT PIN | 145 |

-

 1 | 1 | 1 | 1 | 2079383-8 | SCR, BHSC, RoHS (M4 X 16) | 144 |

-

 4 | 4 | 4 | 4 | 2168400-5 | SHCS, LOW HEAD, RoHS, M4 X 20 | 143 |

-

 - | - | - | 1 | 2119653-2 | FEED CAM, POST FEED | 142 |

-

 1 | 1 | 1 | 1 | 1-2119656-0 | APPLICATOR BASIC ASSEMBLY, SF | 141 |

-

 1 | 1 | 1 | 1 | 2119650-1 | RAM, ASIAN STYLE, SIDE FEED | 140 |

-

 1 | 1 | 1 | 1 | 2119092-2 | BOLT, ADJUSTMENT | 139 |

-

 - | - | - | 1 | - | 3-23627-7 | PIN, RETAIN, GRVD, 3/16 X .854 | 137 |

-

 - | - | - | 1 | - | 2119799-1 | HOLDER,FEED FINGER, AF | 136 |

-

 - | REF | - | - | - | SEE NOTE 4 | MEMORY CHIP, PROGRAMMED | 135 |

-

 - | 1 | - | - | - | 1633743-1 | SERVO FEED LATCH ASM | 133 |

-

 1 | 1 | 1 | 1 | 1-18028-2 | WASHER, FLAT, REG M4 | 119 |

-

 - | REF | - | - | - | 2119944-1 | FEED FINGER ASSEMBLY,SF | 117 |

-

 1 | 1 | 1 | 1 | 455888-5 | SPACER, CRIMPER | 82 |

-

 1 | 1 | 1 | 1 | 2119956-1 | DOCUMENTATION PACKAGE | 71 |

-

 1 | - | 1 | 1 | 2119740-1 | TAG,IDENTIFICATION | 67 |

-

 2 | 2 | 2 | 2 | 2168078-1 | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66 |

-

 1 | 1 | 1 | 1 | 2119793-1 | LIMITER, ADJUSTMENT BOLT | 63 |

-

 3 | 3 | 3 | 3 | 992763-5 | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62 |

-

 - | - | - | 1 | 1 | 5-18022-5 | SCR, HEX HD CAP, M4 X 6.0 | 59 |

-

 1 | 1 | 1 | 1 | 985575-3 | SCR, FLT SKT HD CAP M3 X 10.0 | 57 |

-

 - | - | - | 1 | 1 | 1338685-1 | PAWL, FEED | 56 |

-

 1 | 1 | 1 | 1 | 1-5018030-0 | NUT, HEX, REG, RoHS, M3.5 | 52 |

-

 1 | 1 | 1 | 1 | 1901681-1 | HOLDDOWN, TERMINAL | 51 |

-

 1 | 1 | 1 | 1 | 2-1752354-4 | STANDOFF,HOLD-DOWN | 50 |

-

 - | - | - | 1 | 2 | 18023-9 | SCR, SKT HD CAP M4 X 6.0 | 49 |

-

 - | - | - | - | 1 | 2119652-1 | FEED CAM, PRE FEED | 48 |

-

 1 | 1 | 1 | 1 | 2079383-7 | SCR, BHSC, RoHS (M8 X 25) | 41 |

-

 1 | 1 | 1 | 1 | 2119645-1 | DISC, NUMBERED FA WIRE ADJUSTMENT | 40 |

-

 1 | 1 | 1 | 1 | 2119957-1 | APPLICATOR SHIM PACK | 39 |

-

 1 | 1 | 1 | 1 | 2119644-1 | RAM WASHER, PRECISION | 38 |

-

 1 | 1 | 1 | 1 | 1-1752356-7 | SUPPORT, TERMINAL | 34 |

-

 2 | 2 | 2 | 2 | 2079383-5 | SCR, BHSC, RoHS (M4 X 20) | 33 |

-

 1 | 1 | 1 | 1 | 2161328-1 | HEX HEAD, FLANGED, M5 x 8mm LONG | 32 |

-

 1 | 1 | 1 | 1 | 1-1320908-0 | SPACER, STRIP GUIDE | 30 |

-

 1 | 1 | 1 | 1 | 2119959-1 | ASSEMBLY, STRIP GUIDE | 29 |

-

 1 | 1 | 1 | 1 | 455888-3 | SPACER, CRIMPER | 28 |

-

 1 | 1 | 1 | 1 | 1320928-2 | STRIP GUIDE | 24 |

-

 1 | 1 | 1 | 1 | 2168083-2 | SCR, SKT HD CAP, RoHS, M4 X 8.0 | 21 |

-

 1 | 1 | 1 | 1 | 1-18028-2 | WASHER, FLAT, REG M4 | 20 |

-

 1 | 1 | 1 | 1 | 2119533-1 | STRIPPER, SIDE FEED | 19 |

-

 1 | 1 | 1 | 1 | 2119806-1 | INSERT, SHEAR | 13 |

-

 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 |

-

 1 | 1 | 1 | 1 | 1-356885-4 | STOP, SHEAR | 11 |

-

 1 | 1 | 1 | 1 | 2119805-1 | SHEAR HOLDER, FRONT | 10 |

-

 1 | 1 | 1 | 1 | 318707-1 | FLOATING SHEAR, FRONT | 9 |

-

 1 | 1 | 1 | 1 | 1333204-9 | ANVIL, COMBINATION | 8 |

-

 1 | 1 | 1 | 1 | 2119781-1 | DEPRESSOR, SHEAR | 5 |

-

 1 | 1 | 1 | 1 | 3-238011-3 | BLOCK, CRIMPER SPACER | 4 |

-

 1 | 1 | 1 | 1 | 3-2119784-1 | CRIMPER, INSULATION O PREMIUM | 3 |

-

 1 | 1 | 1 | 1 | 1-455888-2 | SPACER, CRIMPER | 2 |

-

 1 | 1 | 1 | 1 | 1-456405-5 | CRIMPER, WIRE PREMIUM | 1 |

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

THE FOLLOWING IS A SUMMARY OF THE DIMENSIONS AND TOLERANCES FOR THE PARTS SHOWN ON THIS DRAWING. IT IS SUBJECT TO CHANGE AND TO THE REQUIREMENTS OF THE CUSTOMER. THE CUSTOMER SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.5

1 PLC ±.13

2 PLC ±.13

3 PLC ±.013

4 PLC ±.0001

ANGLES ±.1

FINISH

MATERIAL

-

DWN
K. HUANG

23AUG2011

CHK

APVD
S. XI

23AUG2011

NAME
Ocean Side Feed
Applicator

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=2151191

RESTRICTED TO

Customer Accessible Production Drawing

SCALE
1:2

SHEET
3

OF
4

REV
D

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

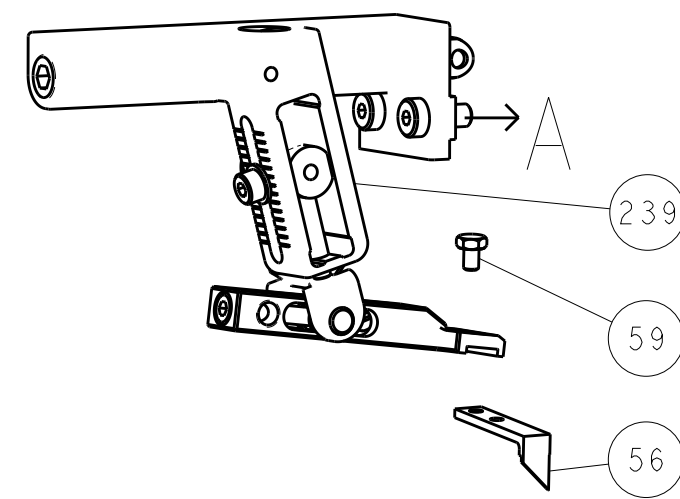
D

C

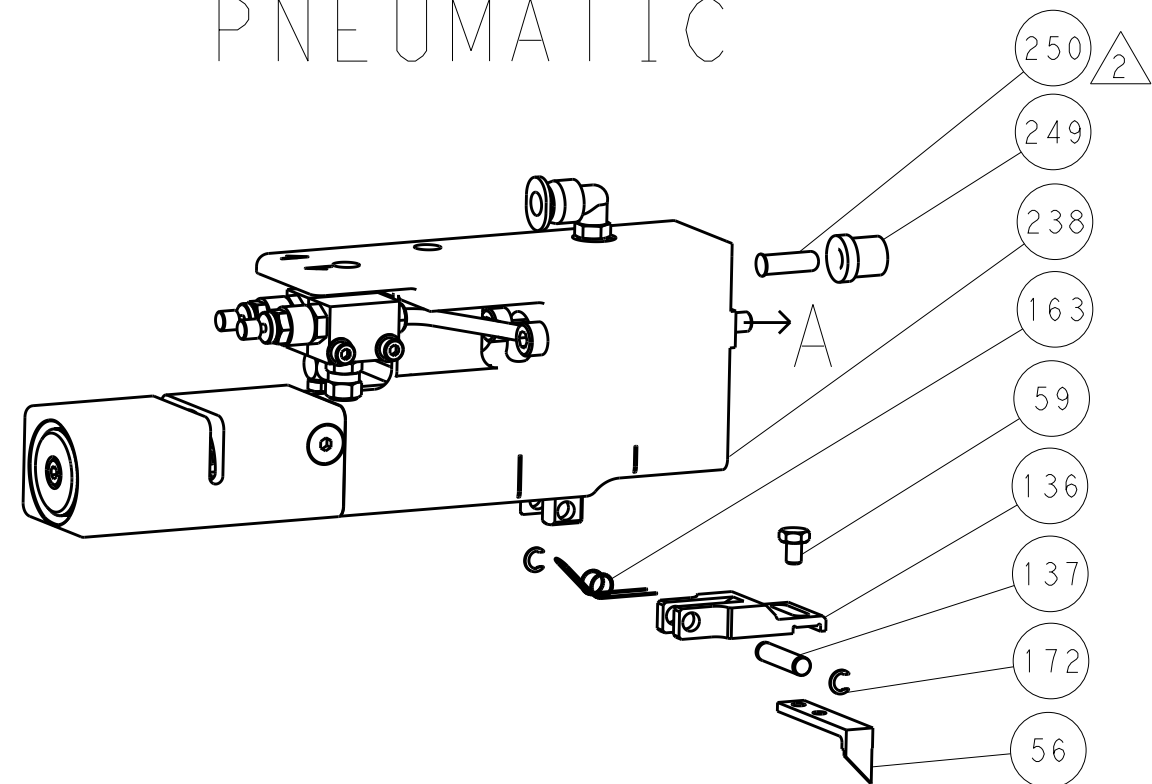
B

A

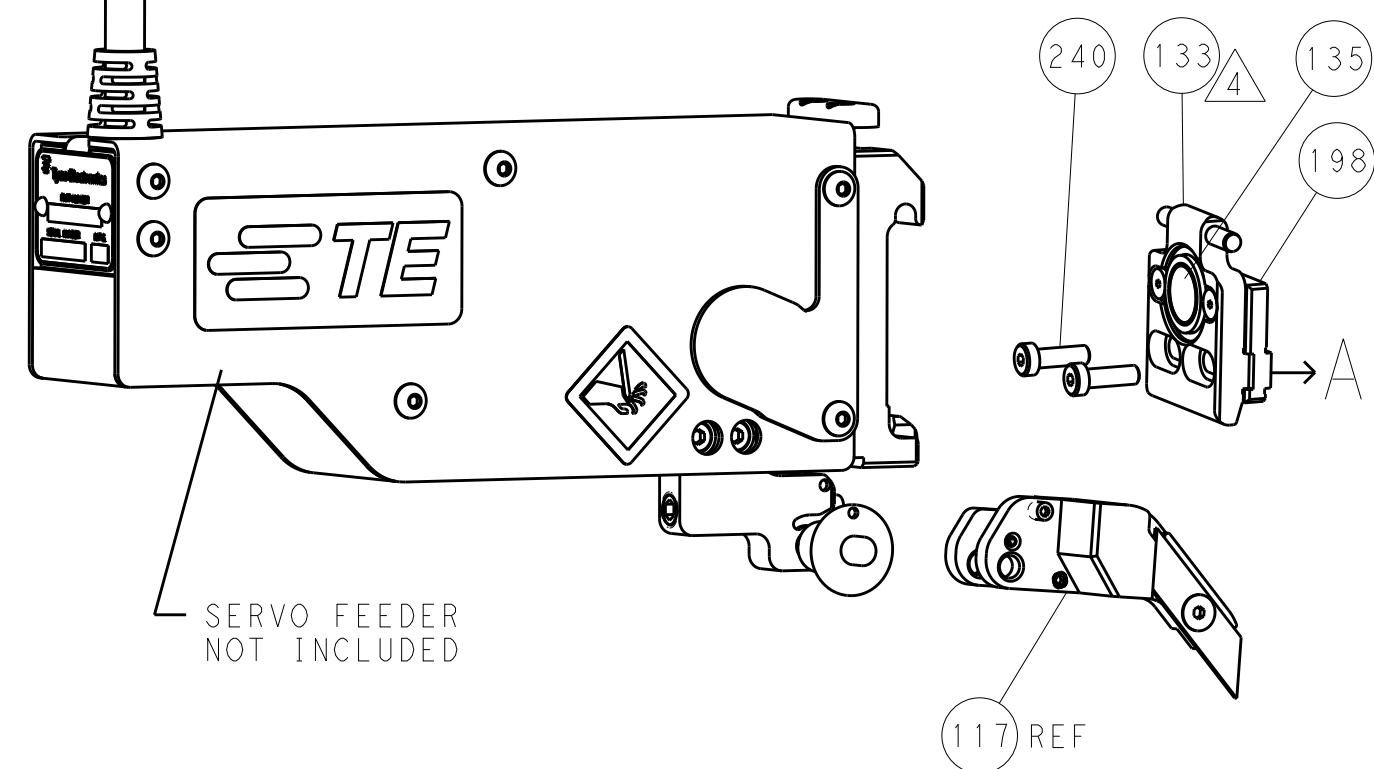
FEED TYPE MECHANICAL



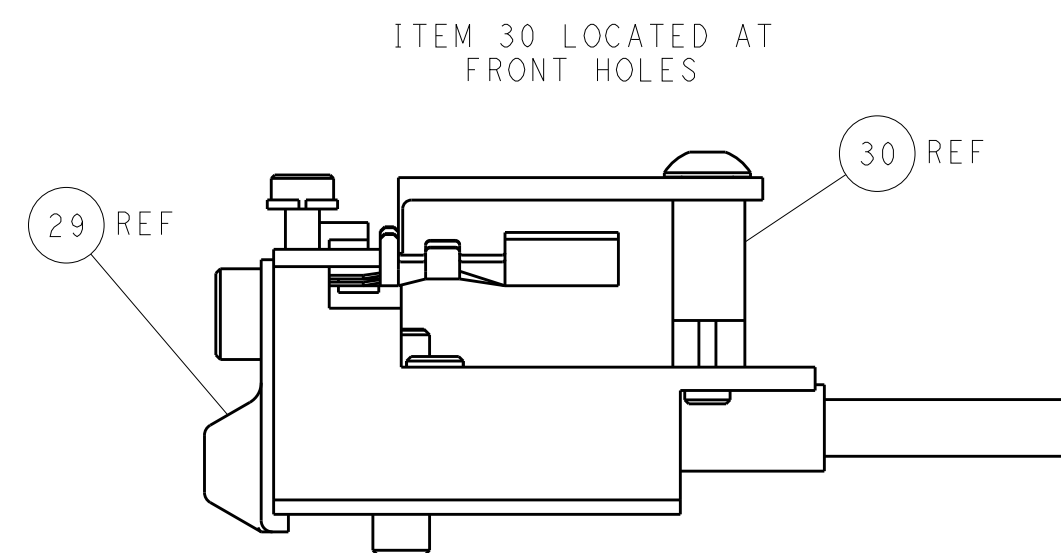
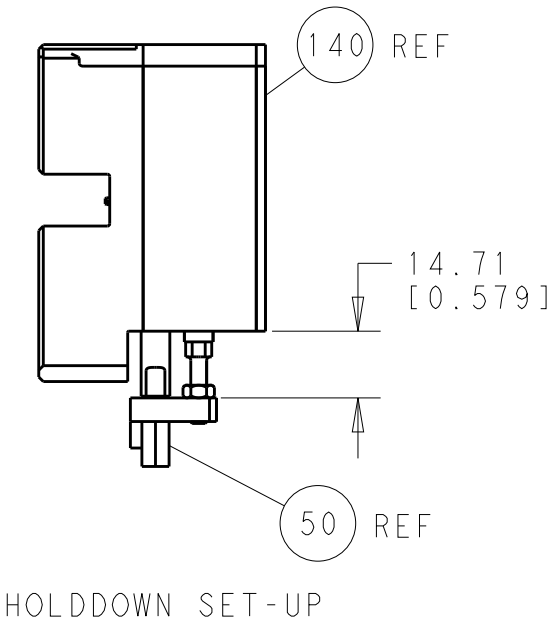
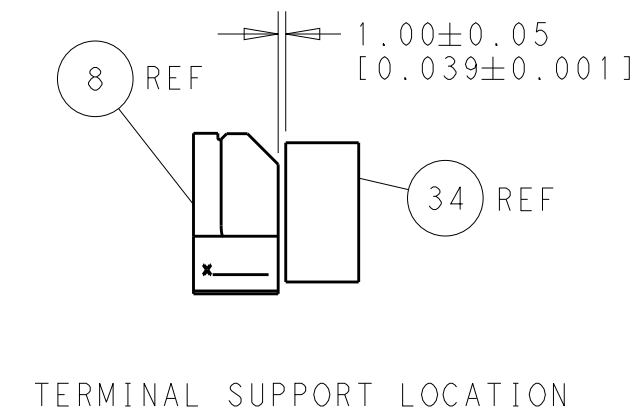
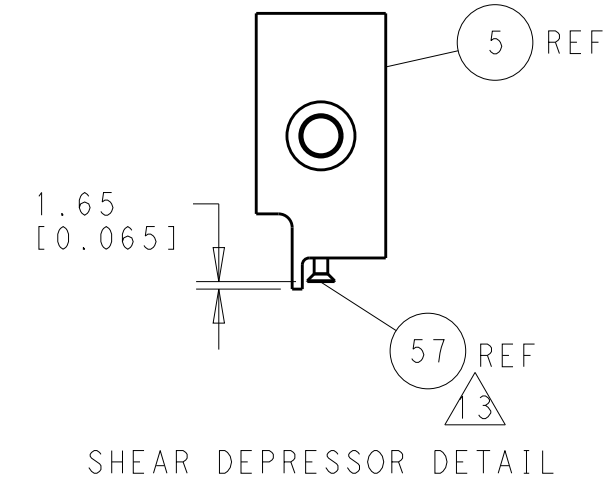
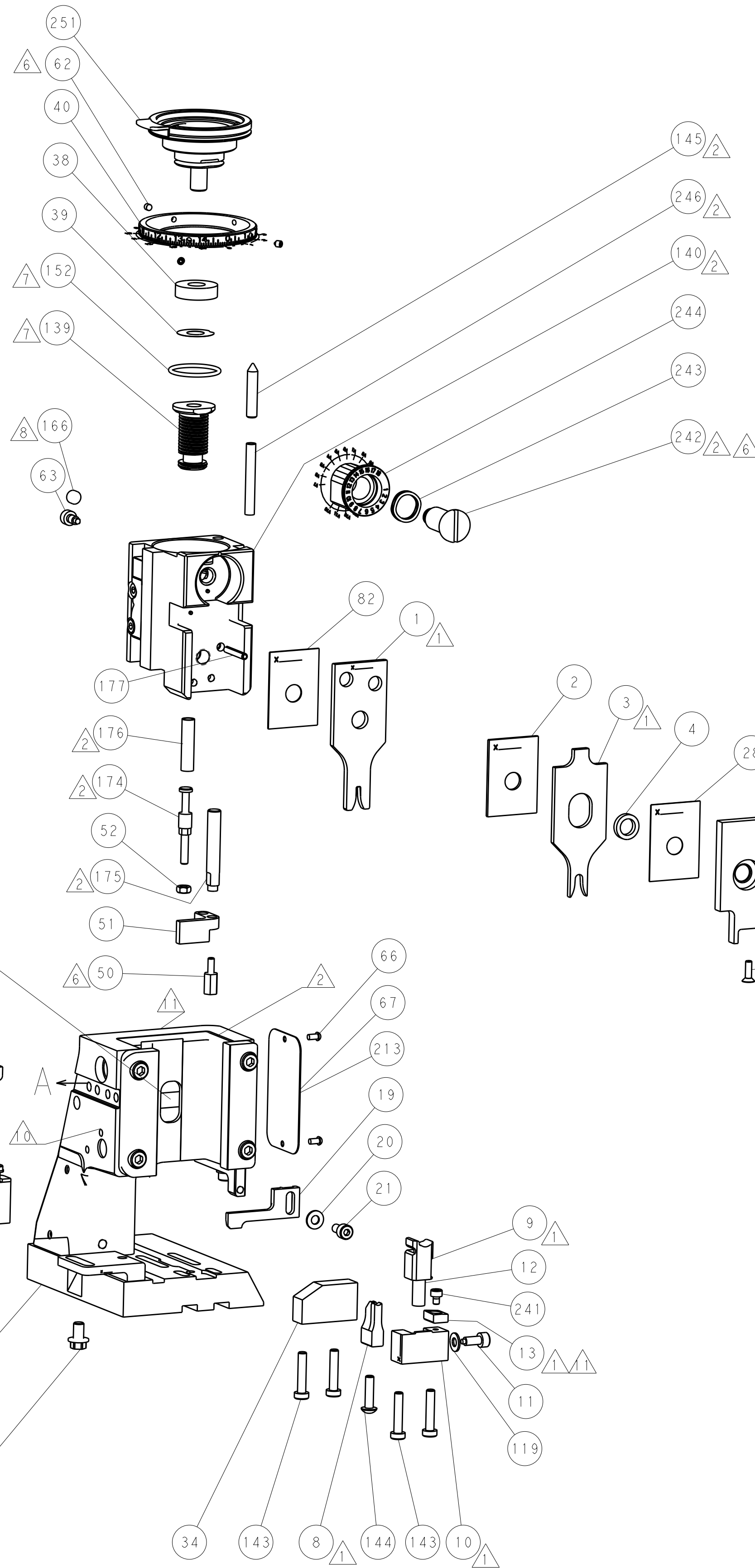
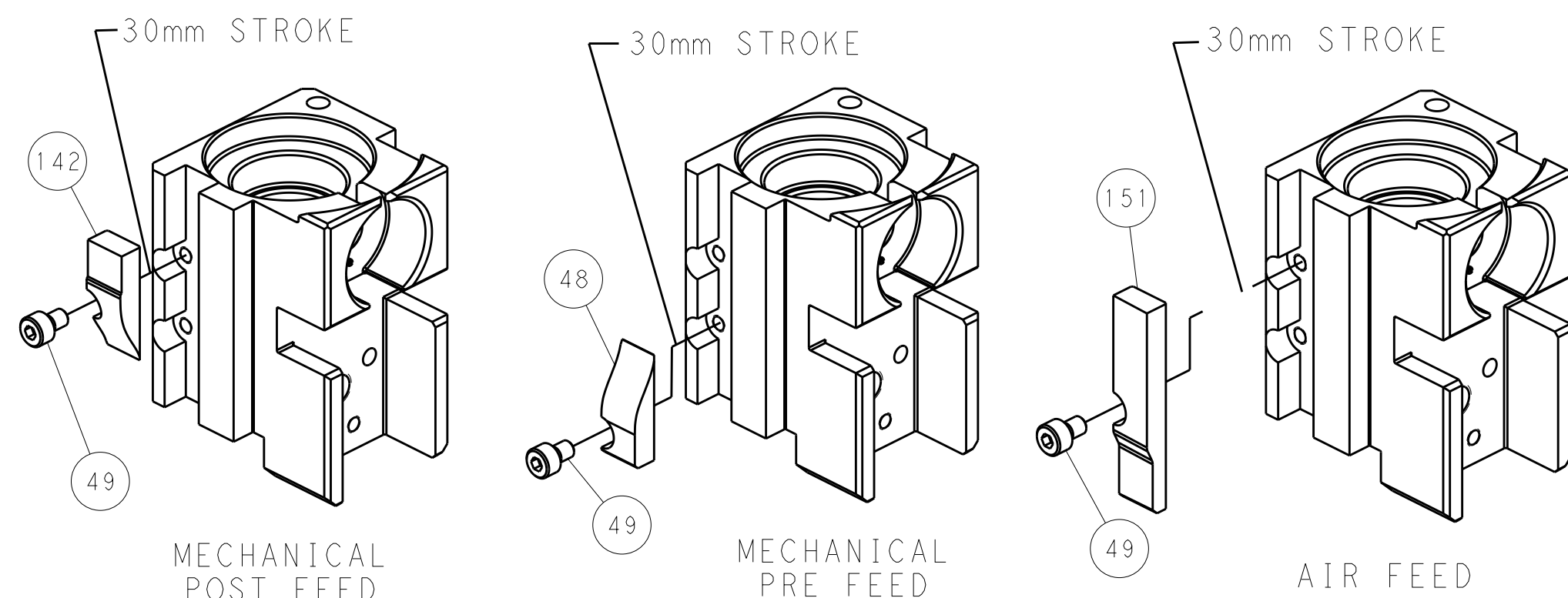
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND SHOULD BE CONTACTED FOR THE LATEST REVISION.		OWN K. HUANG	23AUG2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK S. XI	23AUG2011	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.13 3 PLC ±.013 4 PLC ±.0001 ANGLES FINISH		APVD S. XI	23AUG2011	PRODUCT SPEC	
MATERIAL		APVD S. XI	23AUG2011	APPLICATION SPEC	
		WEIGHT	-	SIZE A1	
		Customer Accessible Production Drawing	SCALE 1:2	SHEET 4 OF 4	
				REV D	

Данный компонент на территории Российской Федерации

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Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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