

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426409-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426409-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426409-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426409-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426409-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426409-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426409-7	C	-	LEADMAKER	-	SPARE PARTS KIT FOR -1/-6/7-1/7-6
7-1426409-8	C	-	BENCH	-	SPARE PARTS KIT FOR -2 & 7-2

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: AMP MCP 1.2 - CB

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	1.00-1.50mm ² or 18-16 AWG
INSUL	2.29 [.090 IN]	SPECIAL	1.90-2.40 [.075-.094 IN]
WIRE STRIP LENGTH	3.00-3.60 [.118-.142 IN]	APPL INSTRUCTION	408-8322

TERMINAL APPL SPEC 114-18464 FEED 7.50[.295 IN]

TERMINALS APPLIED

1452503	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
1.50mm ²	1.36 ±0.05 [.054 ±0.002 IN]	1-354779-2 [.3050]
16 AWG	1.31 ±0.05 [.052 ±0.002 IN]	1-354779-6 [.3070]
1.00mm ²	1.18 ±0.05 [.046 ±0.002 IN]	2-354779-8 [.3130]
18 AWG	1.11 ±0.05 [.044 ±0.002 IN]	3-354779-2 [.3150]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

SET UP GAGE 458637-3 LAYOUT L1426418

-
1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. THIS APPLICATOR HAS BEEN DESIGNED TO APPLY WIRES WITH THIN WALL (FLR) INSULATION.

5. MAXIMUM INSULATION CRIMP WIDTH 2.45mm & MAXIMUM INSULATION CRIMP HEIGHT 2.45mm. SEE APPLICATION SPECIFICATION TO CLARIFY.

6. CUT TO LENGTH AT ASSY.

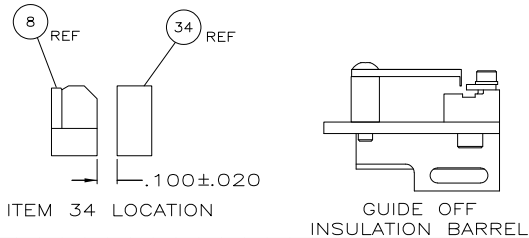
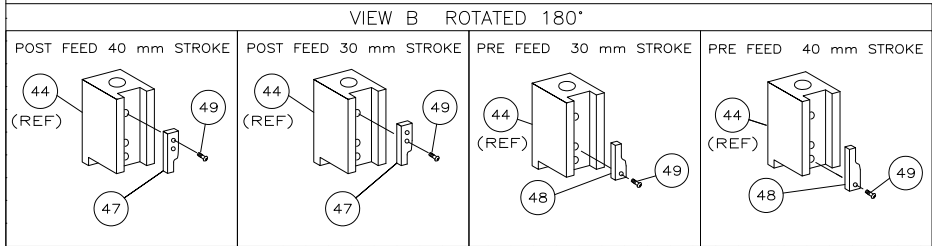
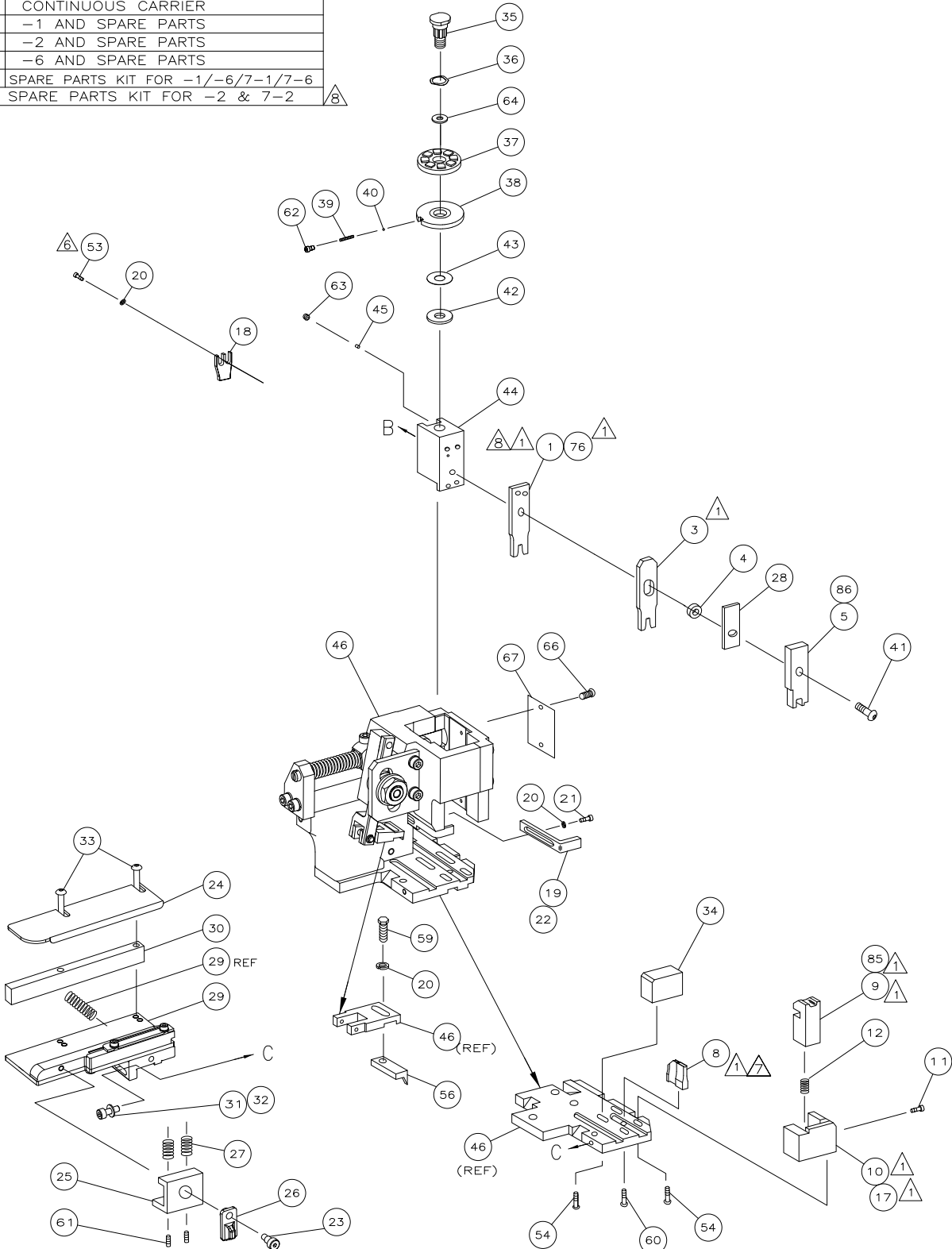
7. DUE TO THE DEMANDS OF APPLICATION SPEC 114-18464 IT IS IMPORTANT, IF THE ANVIL IS MOVED OR REPLACED, THAT IT IS BIASED TOWARDS THE OPERATOR'S POSITION AS FAR AS POSSIBLE WHEN RE-SECURING TO THE BASE PLATE.

8. 7-1426409-8 COMPRISES OF :-

WIRE CRIMPER PN 1633169-2 (ITEM 1).

INS CRIMPER PN 1752766-2 (ITEM 3).

ANVIL PN 4-1333203-2 (ITEM 8).



-	1	-	1	1	-	1	562605-2	DEPRESSOR, SHEAR ASSY	86
-	1	-	1	1	-	1	1-879745-2	SHEAR, FLOAT (FRONT)	85
1	2	-	2	1	-	1	1-1752057-3	CRIMPER,WIRE,STEPPED	76
-	1	1	1	1	1	1	1426409	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	63
-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	62
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	60
-	-	-	-	-	-	-	-	-	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-2	SCR,SHC(M4x12)TERM HLD DWN	53
-	-	-	-	-	-	-	-	-	52
-	-	-	-	-	-	-	-	-	51
-	-	-	-	-	-	-	-	-	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	1424364-1	STRIPPER	19
-	1	1	1	1	1	1	1333264-1	HOLDER, TERMINAL	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	-	1	-	-	1	-	1-462006-6	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	4-1333203-2	ANVIL	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	-	1	-	-	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	4-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1752766-2	CRIMPER, INSULATION	3
-	-	-	-	-	-	-	-	-	2
1	-	2	-	-	1	-	1633169-2	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.0005

1 PLC ±.0005

2 PLC ±.0005

3 PLC ±.0005

4 PLC ±.0005

ANGLES ±.0005

FINISH

OWN

19FEB03

M. CLIFFORD

TYCO ELECTRONICS

TYCO ELECTRONICS CORPORATION

HARRISBURG, PA 17105-3608

APPROV

19FEB03

F. BACKHURST

NAME

SIDE FEED HD-I APPLICATOR

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

SIZE

GAGE CODE

DRAWING NO

RESTRICTED TO

A1

00779

C=1426409

SCALE

SHEET

1

OF

1

REV

E

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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