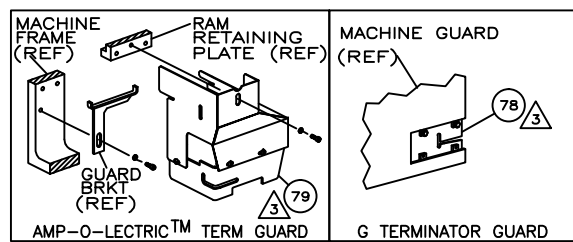


PART NUMBER	REV	FIRST USED
1855184-1	C	122500-1
1855184-2	C	565435-5
7-1855184-7	B	-



TERMINAL NAME: .250 FLAG POS LOCK						
		172763-1	CRIMP DATA (AMP TERMINAL)			
			REF SETTING	CRIMP HEIGHT		WIRE SIZE
			B9	1.82 ±0.05mm[.072 ±.002]		14
			D3	1.62 ±0.05mm[.064 ±.002]		16
			E1	1.50 ±0.05mm[.059 ±.002]		18
			-	NOT		USED
			CRIMP	SIZE	TYPE	RANGE
			WIRE	2.79mm [.110]	F	18-14
			INSUL	3.61mm [.170]	0	2.79-3.81mm[.110-.150]
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION		SET UP GAGE LAYOUT
4.50-5.49mm		114-5070	19.00mm	408-8039		458638-1 L1414

LOC		REV		DATE		BY		APPD	
A		66		2-2014		JH		TE	
P		L		C		EOR-14-002305			

-1	LEADMAKER & BENCH MODEL G	AIR FEED
-2	BENCH MODEL K	AIR FEED

4	1	-	-	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	-	24042-2	VALVE, SHUT OFF	69
-	REF	-	-	692655-6	AIR FEED VALVE ASSY	68
-	1	1	-	2-460277-1	AIR FEED ASSY (1 INCH)	67
-	2	2	-	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	66
-	-	-	-	-	-	65
-	-	-	-	-	-	64
-	-	-	-	-	-	63
-	-	-	-	-	-	62
-	-	-	-	-	-	61
-	-	1	-	692655-7	AIR FEED VALVE ASSY	60
-	1	1	-	1424325-1	CAP, RAM	59
-	1	1	-	453736-1	HOUSING	58
-	-	-	-	-	-	57
-	-	-	-	-	-	56
-	-	-	-	-	-	55
-	-	-	-	-	-	54
-	1	1	-	356116-3	FEED PAWL	53
-	1	1	-	461062-8	FEED FINGER ASSY	52
-	-	-	-	-	-	51
-	-	-	-	-	-	50
-	-	-	-	-	-	49
-	-	-	-	-	-	48
-	-	-	-	-	-	47
-	-	-	-	-	-	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	1338281-1	RAM	44
-	-	-	-	-	-	43
-	-	-	-	-	-	42
-	1	1	-	690686-3	BOLT, CRIMPER(5/16-24 x 1.00)	41
-	-	-	-	-	-	40
-	1	1	-	690125-1	SHIM, SUB-ASSY	39
-	1	1	-	469367-8	SHIM	38
-	1	1	-	879103-2	FINE ADJUST HEAD ASSY	37
-	-	-	-	-	-	36
-	-	-	-	-	-	35
-	-	-	-	-	-	34
-	-	-	-	-	-	33
-	-	-	-	-	-	32
-	-	-	-	-	-	31
-	-	-	-	-	-	30
-	1	1	-	1424350-1	HOLDER, PIN, WIRED	29
-	1	1	-	4-690451-2	SPACER, STRIPPER	28
-	1	1	-	468281-7	STRIPPER	27
-	1	1	-	455676-4	PLATE, BASE	26
-	2	2	-	22354-7	DRAG, STUD	25
-	1	1	-	856076-1	PLATE, STRIP GUIDE	24
-	1	1	-	455888-4	SPACER, WIRE CRIMPER	23
-	2	2	-	22281-8	SPRING, DRAG	22
-	1	1	-	464451-7	ARM, STOCK DRAG	21
-	1	1	-	1-464452-3	DRAG, STOCK	20
-	1	1	-	854753-1	GUIDE, STRIP (REAR)	19
-	1	1	-	1338283-2	GUIDE, STRIP (FRONT)	18
-	1	1	-	2-455888-1	SPACER, INS CRIMPER	17
-	1	1	-	2-690702-6	ANVIL, INSULATION	16
-	2	2	-	1-23147-4	SPRING, COMPRESSION	15
-	1	1	-	1490525-3	DEPRESSOR, WIRE	14
-	1	1	-	1490524-1	SPACER, CRIMPER	13
-	1	1	-	5-22282-5	SPRING, HOLD DOWN	12
-	1	1	-	240833-4	PLATE, REAR SHEAR	11
-	2	2	-	1-240645-9	SPACER, SHEAR PLATE	10
-	-	-	-	-	-	9
1	1	1	-	2-690618-4	ANVIL, WIRE	8
-	1	1	-	856077-1	BLADE, SLUG	7
-	1	1	-	1338282-2	HOLD DOWN, TERMINAL	6
-	1	1	-	5-240641-0	SPACER, SLUG BLADE	5
-	1	1	-	238009-4	SPACER, BLOCK CRIMPER	4
1	1	1	-	461296-3	CRIMPER, INSULATION	3
-	1	1	-	2-455888-5	SPACER, CRIMPER	2
1	1	1	-	456408-8	CRIMPER, WIRE	1

-	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	129
-	1	1	-	4088039	EF APPL INST 408-8039	128
-	-	-	-	-	-	127
-	-	-	-	-	-	126
-	-	-	-	-	-	125
-	-	-	-	-	-	124
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-	-	-	-	-	-	117
-	-	-	-	-	-	116
-	-	-	-	-	-	115
-	-	-	-	-	-	114
-	3	3	-	21024-5	WASHER,LOCK(#10)AIR ASSY	113
-	-	-	-	-	-	112
-	-	-	-	-	-	111
-	4	4	-	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
-	2	2	-	21018-4	NUT,HEX(4-40)DRAG	109
-	-	-	-	-	-	108
-	-	-	-	-	-	107
-	2	2	-	21022-2	NUT,HEX SL(8-32)DRAG STUD	106
-	-	-	-	-	-	105
-	-	-	-	-	-	104
-	-	-	-	-	-	103
-	2	2	-	4-21078-8	SCR,SKT SET(4-40x.62)DRAG	102
-	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
-	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
-	-	-	-	-	-	99
-	1	1	-	461264-1	PLATE, IDENTIFICATION	98
-	-	-	-	-	-	97
-	-	-	-	-	-	96
-	2	2	-	2-21002-4	SCR,BHC(8-32x.75)STRIPPER	95
-	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	94
-	-	-	-	-	-	93
-	4	4	-	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
-	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
-	2	2	-	1-21000-3	SCR,SHC(4-40x.25)DRAG	90
-	-	-	-	-	-	89
-	-	-	-	-	-	88
-	2	2	-	2-21000-6	SCR,SHC(8-32x.38)SLUG BLADE	87
-	4	4	-	2-21000-8	SCR,SHC(8-32x.63)STRIP GUIDE	86
-	-	-	-	-	-	85
-	-	-	-	-	-	84
-	-	-	-	-	-	83
-	-	-	-	-	-	82
-	-	-	-	-	-	81
-	2	2	-	4-21000-0	SCR,SHC(10-32x1.25)SHEAR PL	80
-	1	-	-	455750-7	GUARD ASSY	79
3	-	REF	-	679532-1	INSERT, GUARD	78
-	-	-	-	-	-	77
-	-	-	-	-	-	76
-	-	-	-	-	-	75
-	-	-	-	-	-	74
-	-	-	-	-	-	73
-	-	-	-	-	-	72
-	-	-	-	-	-	71
-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST						
QTY REQD PER ASSY						

* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DATE: 02MAR2007	BY: M. YOUNGER
0 PLC ±.005	1 PLC ±.005	2 PLC ±.005	3 PLC ±.005
4 PLC ±.005	5 PLC ±.005	6 PLC ±.005	7 PLC ±.005
8 PLC ±.005	9 PLC ±.005	10 PLC ±.005	11 PLC ±.005
12 PLC ±.005	13 PLC ±.005	14 PLC ±.005	15 PLC ±.005
16 PLC ±.005	17 PLC ±.005	18 PLC ±.005	19 PLC ±.005
20 PLC ±.005	21 PLC ±.005	22 PLC ±.005	23 PLC ±.005
24 PLC ±.005	25 PLC ±.005	26 PLC ±.005	27 PLC ±.005
28 PLC ±.005	29 PLC ±.005	30 PLC ±.005	31 PLC ±.005
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52 PLC ±.005	53 PLC ±.005	54 PLC ±.005	55 PLC ±.005
56 PLC ±.005	57 PLC ±.005	58 PLC ±.005	59 PLC ±.005
60 PLC ±.005	61 PLC ±.005	62 PLC ±.005	63 PLC ±.005
64 PLC ±.005	65 PLC ±.005	66 PLC ±.005	67 PLC ±.005
68 PLC ±.005	69 PLC ±.005	70 PLC ±.005	71 PLC ±.005
72 PLC ±.005	73 PLC ±.005	74 PLC ±.005	75 PLC ±.005
76 PLC ±.005	77 PLC ±.005	78 PLC ±.005	79 PLC ±.005
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84 PLC ±.005	85 PLC ±.005	86 PLC ±.005	87 PLC ±.005
88 PLC ±.005	89 PLC ±.005	90 PLC ±.005	91 PLC ±.005
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152 PLC ±.005	153 PLC ±.005	154 PLC ±.005	155 PLC ±.005
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196 PLC ±.005	197 PLC ±.005	198 PLC ±.005	199 PLC ±.005
200 PLC ±.005	201 PLC ±.005	202 PLC ±.005	203 PLC ±.005
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220 PLC ±.005	221 PLC ±.005	222 PLC ±.005	223 PLC ±.005
224 PLC ±.005	225 PLC ±.005	226 PLC ±.005	227 PLC ±.005
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232 PLC ±.005	233 PLC ±.005	234 PLC ±.005	235 PLC ±.005
236 PLC ±.005	237 PLC ±.005	238 PLC ±.005	239 PLC ±.005
240 PLC ±.005	241 PLC ±.005	242 PLC ±.005	243 PLC ±.005
244 PLC ±.005	245 PLC ±.005	246 PLC ±.005	247 PLC ±.005
248 PLC ±.005	249 PLC ±.005	250 PLC ±.005	251 PLC ±.005
252 PLC ±.005	253 PLC ±.005	254 PLC ±.005	255 PLC ±.005
256 PLC ±.005	257 PLC ±.005	258 PLC ±.	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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