

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or valve actuator. The components are numbered 1 through 73, with some parts marked as 'REF' (reference) or 'S' (standard). The assembly is organized into three main sections labeled A, B, and C.

- Section A:** Located at the top left, it shows the mounting bracket assembly. Key parts include the mounting bracket (1), mounting plate (2), and mounting plate (3). It also includes a mounting plate (4) and a mounting plate (5). A detail view of the mounting plate (5) shows a .065 inch dimension and a reference (REF) to the mounting plate (5).
- Section B:** Located in the center, it shows the main body assembly. Key parts include the main body (1), main body (2), main body (3), main body (4), main body (5), main body (6), main body (7), main body (8), main body (9), main body (10), main body (11), main body (12), main body (13), main body (14), main body (15), main body (16), main body (17), main body (18), main body (19), main body (20), main body (21), main body (22), main body (23), main body (24), main body (25), main body (26), main body (27), main body (28), main body (29), main body (30), main body (31), main body (32), main body (33), main body (34), main body (35), main body (36), main body (37), main body (38), main body (39), main body (40), main body (41), main body (42), main body (43), main body (44), main body (45), main body (46), main body (47), main body (48), main body (49), main body (50), main body (51), main body (52), main body (53), main body (54), main body (55), main body (56), main body (57), main body (58), main body (59), main body (60), main body (61), main body (62), main body (63), main body (64), main body (65), main body (66), main body (67), main body (68), main body (69), main body (70), main body (71), main body (72), main body (73).
- Section C:** Located at the bottom left, it shows the base assembly. Key parts include the base (1), base (2), base (3), base (4), base (5), base (6), base (7), base (8), base (9), base (10), base (11), base (12), base (13), base (14), base (15), base (16), base (17), base (18), base (19), base (20), base (21), base (22), base (23), base (24), base (25), base (26), base (27), base (28), base (29), base (30), base (31), base (32), base (33), base (34), base (35), base (36), base (37), base (38), base (39), base (40), base (41), base (42), base (43), base (44), base (45), base (46), base (47), base (48), base (49), base (50), base (51), base (52), base (53), base (54), base (55), base (56), base (57), base (58), base (59), base (60), base (61), base (62), base (63), base (64), base (65), base (66), base (67), base (68), base (69), base (70), base (71), base (72), base (73).

The diagram uses standard engineering conventions, including dimension lines, section lines, and reference markers to indicate the assembly sequence and part specifications.

* WARNING:

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

GUIDE OFF
INSULATION BARREL

		A1	ECR-06-001912
		A	RELEASED
P	F	LTR	REVISION RECORD

-	1	1	1		1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1		1528190	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
										68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59
										58
-	1	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX (M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
-	1	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	1338692-5	ANVIL	8
-	1	1	1	1	1	1	1	7-240641-1	SPACER, DEPRESSOR (REAR)	7
										6
-	1	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	3-683454-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	1-455888-2	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	5-456404-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± 2 PLC DEC ± 3 PLC DEC ± ANGLES ± SURF TEXTURE: ✓				MATL — HT TR — FIN — DR 12JUN03 APP 12JUN03 C.ERISMAN F.BACKHURST CHK 27JUN03 REL 27JUN03 G.BAILEY R.KNEPPER			
NAME FINE ADJ SIDE FD HD-I APPL SCALE — D DWG NO 1528190				MACHINE REF HD-I APPL SHEET 1 OF 1 REV A1			
REMOVE BURRS, BREAK SHARP EDGES R.38 MAX CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO —			

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