

4

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2

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426112-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426112-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426112-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426112-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426112-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426112-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426112-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: PC BOARD CONTACT (RECEPT SL-156)

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [0.070 IN]	F	24 - 18 AWG (0.2mm ² -0.9mm ²)
INSUL	2.54 [0.100 IN]	F	2.54 MAX [0.100 IN]

WIRE STRIP LENGTH

3.58-4.34 [0.141-0.171 IN]

APPL INSTRUCTION

408-8322

TERMINAL

114-1015 (B)

-

FEED

8.90 [0.350 IN]

APPL SPEC

114-1021 (A)

-

TERMINALS APPLIED

640252 (A)	-	-	-	-
61668 (B)	-	-	-	-
350980 (A)	-	-	-	-
770476 (A)	-	-	-	-
737262 (A)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE

mm² AWG

CRIMP HEIGHT

PIN PN & LENGTH [IN]

18 AWG	1.30 ±0.05 [0.051 ±0.002 IN]	1-354779-9 [0.3085]
20 AWG	1.14 ±0.05 [0.045 ±0.002 IN]	3-354779-2 [0.3150]
22 AWG	1.07 ±0.05 [0.042 ±0.002 IN]	3-354779-9 [0.3185]
24 AWG	1.02 ±0.05 [0.040 ±0.002 IN]	4-354779-4 [0.3210]
.22mm	1.04 ±0.05 [0.041 ±0.002 IN]	4-354779-1 [0.3195]
.38mm	1.07 ±0.05 [0.042 ±0.002 IN]	3-354779-9 [0.3185]
.50mm	1.09 ±0.05 [0.043 ±0.002 IN]	3-354779-6 [0.3170]
.75mm	1.24 ±0.05 [0.049 ±0.002 IN]	2-354779-3 [0.3105]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

- 1

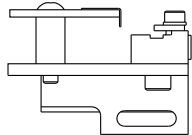
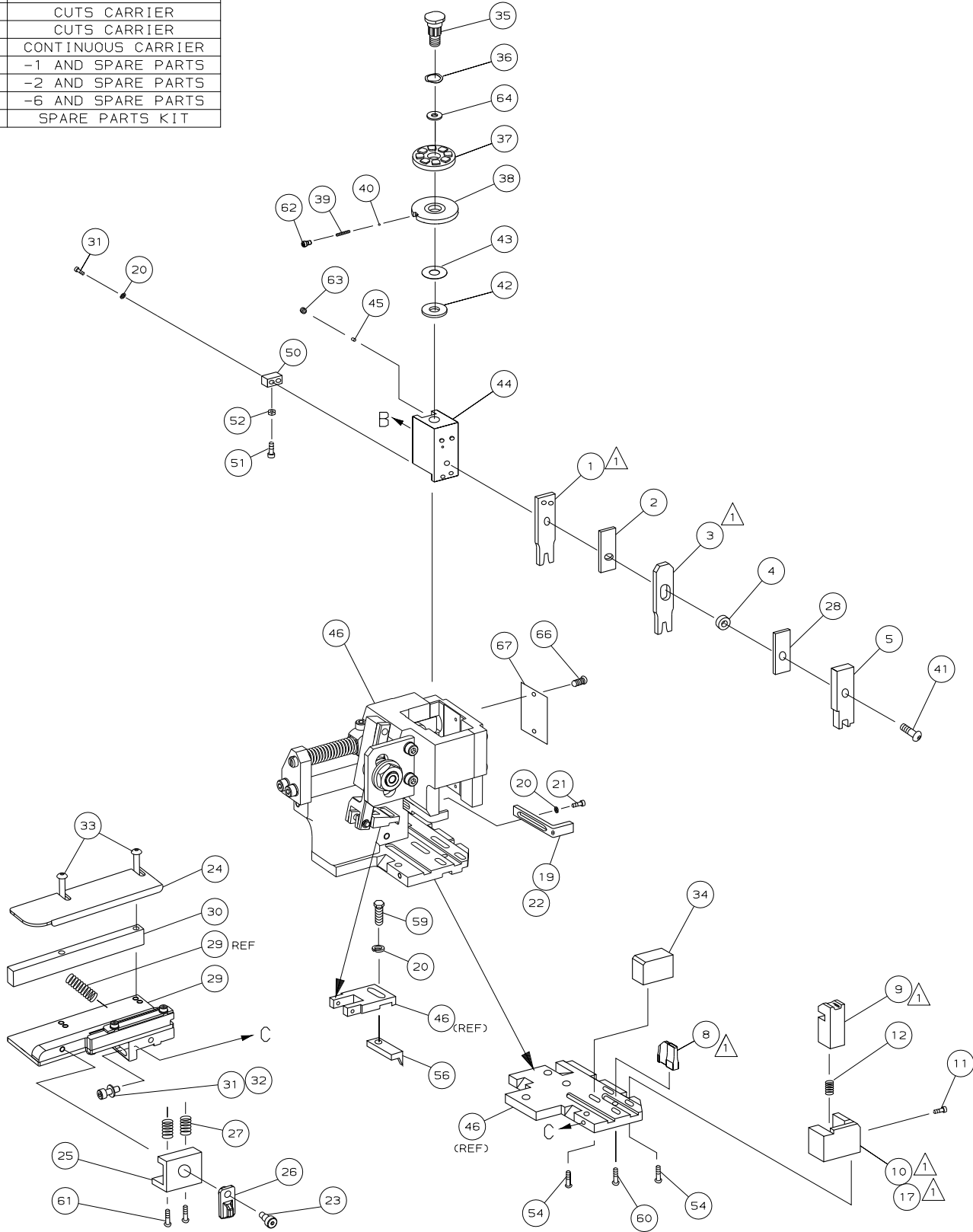
RECOMMENDED SPARE PARTS.
2.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE



E	ECR-06-020002	TM	AUG06
D	0150-0784-03	CMR	JUL03
C	0150-0467-03	RK	MAY03
B	ECN 0150-0489-02	TE	4-02
A2	SEE ECN 015A-0788-01	MC	SEP01
A1	SEE ECN 015A-0311-01	MC	APR01
A	SEE ECN 015A-0062-01	LJL	JAN01
P	REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES]

DO NOT SCALE PRINT.

TOLERANCES UNLESS OTHERWISE SPECIFIED:

1 PLC DEC ±0.5 [0.02 IN]

2 PLC DEC ±-

3 PLC DEC ±-

ANGLES ±-

SURF TEXTURE:

REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX

QTY REQD PER ASSY

PARTS LIST

DR L.LOFTHOUSE

CHK 22JAN01

M.CLIFFORD

REL 22JAN01

L.LOFTHOUSE

AMP

AMP Incorporated

Harrisburg, PA 17105-3608

NAME

SIDE FEED HD-I APPLICATOR

SCALE

D

DWG NO

1426112

SHEET

1 of 1

REV

E

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-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
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-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
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-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	40
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-	1	1	1	1	1	1	690212-1	POST, RAM	34
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-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	28
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-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
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-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	20
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-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1-1333203-0	ANVIL	8
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-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
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-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-456404-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

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LAYOUT
L1426112

SET UP GAGE
458637-3

2000

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AMP 1756 REV 3-92

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1426112

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