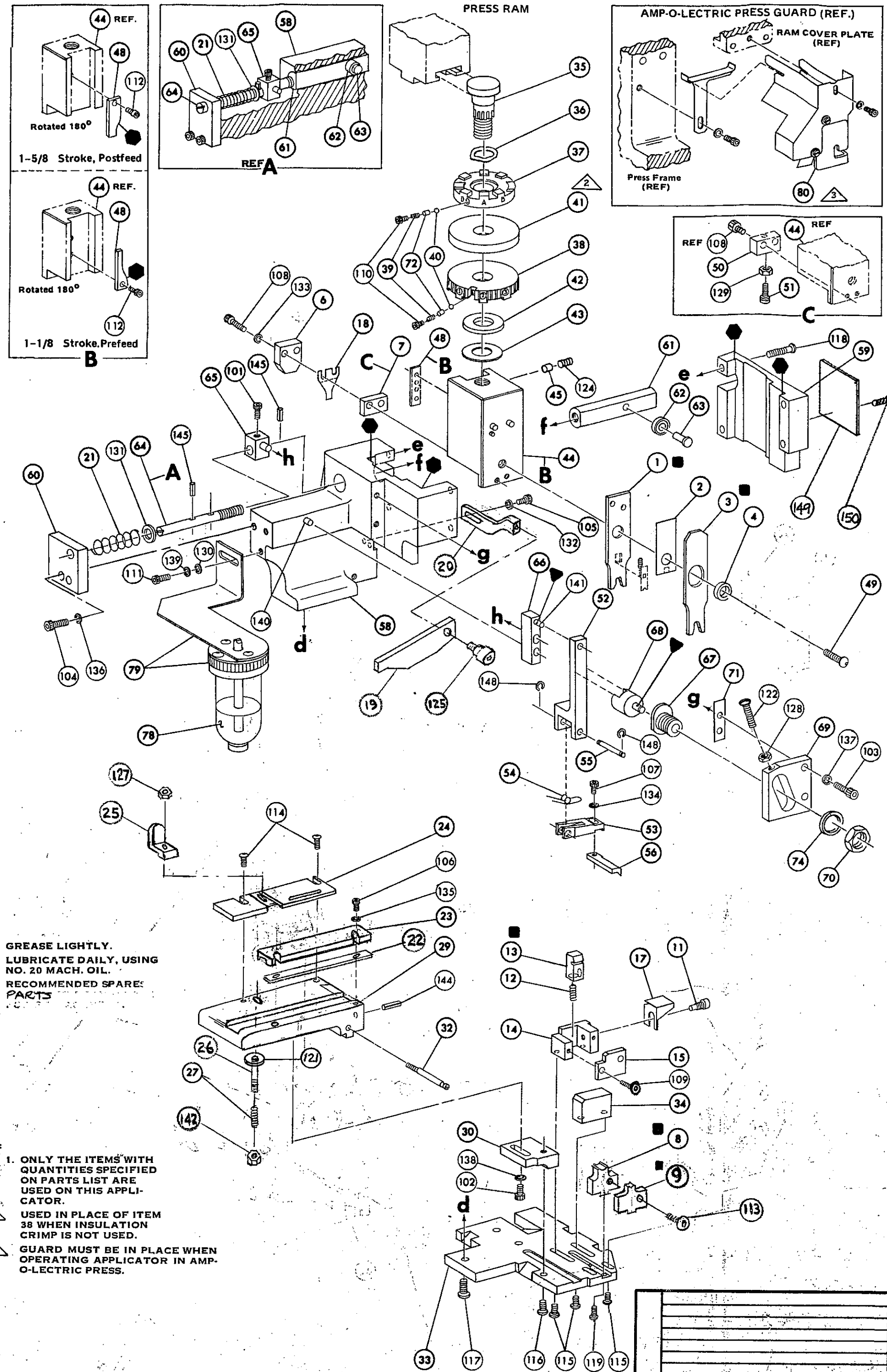


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|      |          |                                            | 108 |      |            | GUARD, CHIP REAR              | 17  |
|      |          |                                            | 107 |      |            | GUARD, CHIP FRONT             | 16  |
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|      |          |                                            | 103 | 1    | 5-22280-0  | SPRING, SHEAR                 | 12  |
|      |          |                                            | 102 | 1    | 690461-1   | STOP, SHEAR                   | 11  |
|      |          |                                            | 101 |      |            | HOLDER, SHEAR FRONT           | 10  |
|      |          |                                            | 80  | 1    | 454766-1   | ANVIL - INSULATION            | 9   |
|      |          |                                            | 79  | 1    | 459163-2   | ANVIL - WIRE                  | 8   |
|      |          |                                            | 78  | 1    | 2-240641-7 | SPACER, DEPRESSOR REAR        | 7   |
|      |          |                                            | 77  | 1    | 690468-1   | DEPRESSOR, SHEAR REAR         | 6   |
|      |          |                                            | 76  |      |            | DEPRESSOR, SHEAR FRONT        | 5   |
|      |          |                                            | 75  | 1    | 2-238009-1 | SPACER, TUBULAR, INS, CRIMPER | 4   |
|      |          |                                            | 74  | 1    | 4-454765-7 | CRIMPER, INSULATION           | 3   |
|      |          |                                            | 73  |      |            | SPACER, CRIMPER               | 2   |
|      |          |                                            | 72  | 1    | 454763-2   | CRIMPER, WIRE                 | 1   |

| CRIMPING DATA                     |              |                        |                   | THIS APPLICATOR WILL APPLY                      |          |
|-----------------------------------|--------------|------------------------|-------------------|-------------------------------------------------|----------|
| PAD LETTER                        | CRIMP HEIGHT | WIRE SIZE              | WIRE STRIP LENGTH | NO. OF PIDS                                     | 205 PIDS |
| A                                 | .095         | PIDG 22-18             |                   | 350871                                          | 60816-   |
| B                                 | .075         | PG                     |                   |                                                 | 60817-   |
| C                                 | NOT USED     |                        |                   |                                                 | 640173   |
| D                                 | NOT USED     |                        |                   |                                                 | 350730   |
| CRIMP                             | SIZE         | TYPE                   | FEED              | USED ON                                         |          |
|                                   |              | COMB.                  | .650              | 565435-5                                        | 187PG    |
| WIRE                              |              |                        |                   |                                                 | 61516-   |
| INSULATION                        |              |                        |                   |                                                 | 350688-  |
| INSULATION RANGE                  | WIRE RANGE   | APPLICATOR INSTRUCTION |                   |                                                 | 187 PIDG |
| .135 MAX.                         | 22-18        | 8040                   |                   |                                                 | 60971-   |
| REMARKS                           |              |                        |                   | AMP-O-LECTRIC PRE-FEED                          |          |
|                                   |              |                        |                   | USE 12 DIA 50/50 SOLDER TO CHECK CRIMP HEIGHTS. |          |
|                                   |              |                        |                   | * WIRE RANGE 22-16 INS .150 MAX                 |          |
| SET UP PAGE 458637-1              |              |                        |                   | LAYOUT NO. 678                                  |          |
| DRAWN 10-24-73                    |              |                        |                   | APPROVED 11-17-73                               |          |
| R. BENNETT                        |              |                        |                   | REL. 11-17-73                                   |          |
| CHECKED 11-17-73                  |              |                        |                   | REL. 11-17-73                                   |          |
| NAME                              |              |                        |                   | NAME                                            |          |
| NONE                              |              |                        |                   | NONE                                            |          |
| APPLICATOR MINIATURE QUICK CHANGE |              |                        |                   | HD SIDE-FEED (187 & 205 PG FASTON RECEPTABLE)   |          |

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