# PCA8550

# 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch Rev. 7 — 8 April 2015 Product data sho

Product data sheet

#### 1. **General description**

The primary function of the 4-bit 2-to-1 I<sup>2</sup>C multiplexer is to select either a 4-bit input or data from a non-volatile register and drive this value onto the output pins. One additional non-multiplexed register output is also provided. The non-multiplexed output is latched to prevent output value changes during I<sup>2</sup>C writes to the non-volatile register. A write protect input is provided to enable/disable the ability to write to the non-volatile register. An "override" input feature forces all outputs to logic 0.

#### 2. **Features and benefits**

- 4-bit 2-to-1 multiplexer, 1-bit latch DIP switch
- 5-bit internal non-volatile register
- Override input forces all outputs to logic 0
- Internal non-volatile register write/readable via I<sup>2</sup>C-bus
- Write-protect pin enables/disables I<sup>2</sup>C writes to register
- 2.5 V multiplexed outputs
- 3.3 V non-multiplexed output (latched)
- 5 V tolerant inputs
- Useful for 'jumperless' configuration of PC motherboards
- Designed for use in Pentium Pro/Pentium II systems



### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 3. Ordering information

Table 1. Ordering information

| Type number           | Topside | Package |  |          |
|-----------------------|---------|---------|--|----------|
| PCA8550D<br>PCA8550DB | marking | Name    | Description  | Version  |
| PCA8550D              | PCA8550 | SO16    | plastic small outline package; 16 leads; body width 3.9 mm             | SOT109-1 |
| PCA8550DB             | PA8550  | SSOP16  | plastic shrink small outline package; 16 leads; body width 5.3 mm      | SOT338-1 |
| PCA8550PW             | PCA8550 | TSSOP16 | plastic thin shrink small outline package; 16 leads; body width 4.4 mm | SOT403-1 |

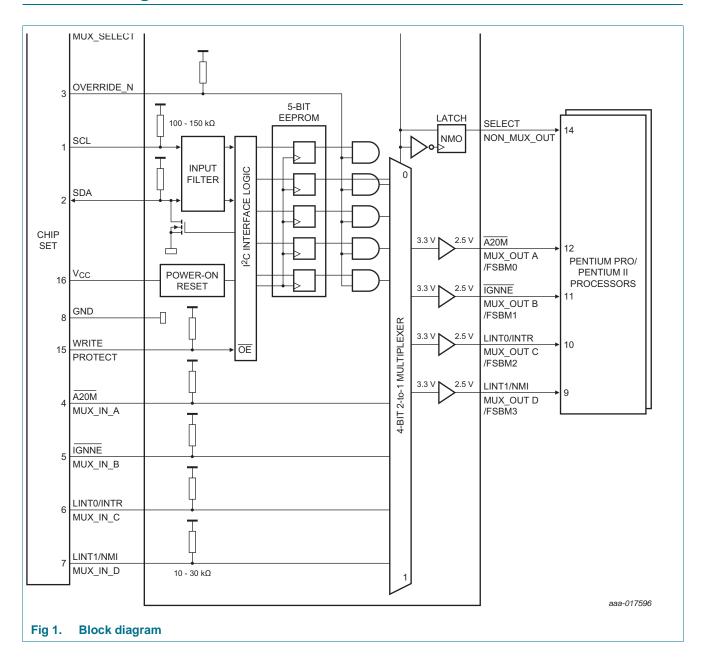
# 3.1 Ordering options

Table 2. Ordering options

| Type number | Orderable part number | Package | Packing method                          | Minimum order quantity | Temperature                       |
|-------------|-----------------------|---------|---|------------------------|-----------------------------------|
| PCA8550D    | PCA8550D,118          | SO16    | REEL 13" Q1/T1<br>*STANDARD MARK<br>SMD | 2500                   | T <sub>amb</sub> = 0 °C to +70 °C |
| PCA8550DB   | PCA8550DB,118         | SSOP16  | REEL 13" Q1/T1<br>*STANDARD MARK<br>SMD | 2000                   | T <sub>amb</sub> = 0 °C to +70 °C |
| PCA8550PW   | PCA8550PW,118         | TSSOP16 | REEL 13" Q1/T1<br>*STANDARD MARK<br>SMD | 2500                   | T <sub>amb</sub> = 0 °C to +70 °C |

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 4. Block diagram



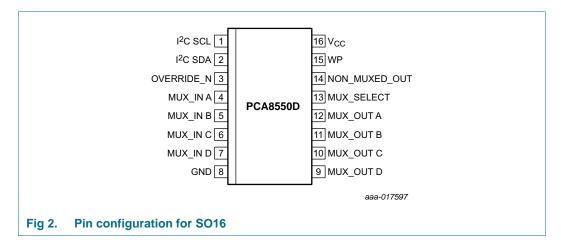
### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 5. Pinning information

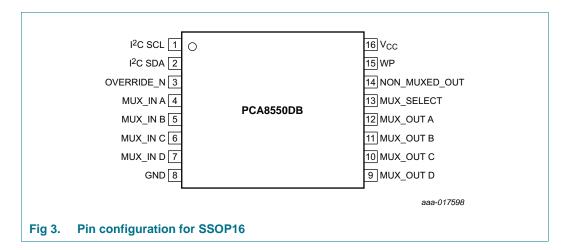
### 5.1 Pin description

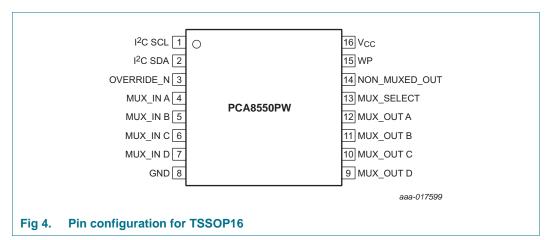
Table 3. Pin description

| Symbol               | Pin | Description  |
|----------------------|-----|--|
| I <sup>2</sup> C SCL | 1   | I <sup>2</sup> C-bus clock                                     |
| I <sup>2</sup> C SDA | 2   | Bi-directional I <sup>2</sup> C-bus data                       |
| OVERRIDE_N           | 3   | Forces all outputs to logic 0                                  |
| MUX_IN A             | 4   | External inputs to multiplexer                                 |
| MUX_IN B             | 5   |  |
| MUX_IN C             | 6   |  |
| MUX_IN D             | 7   |  |
| GND                  | 8   | Common ground voltage rail                                     |
| MUX_OUT D            | 9   | 2.5 V multiplexed output                                       |
| MUX_OUT C            | 10  |  |
| MUX_OUT B            | 11  |  |
| MUX_OUT A            | 12  |  |
| MUX_SELECT           | 13  | Selects MUX_IN inputs or register contents for MUX_OUT outputs |
| NON_MUXED_OUT        | 14  | TTL-level output from non-volatile memory                      |
| WP                   | 15  | Non-volatile register write-protect                            |
| V <sub>CC</sub>      | 16  | Positive voltage rail  |



### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch





# 6. Functional description

When the MUX\_SELECT signal is logic 0, the multiplexer will select the data from the non-volatile register to drive on the MUX\_OUT pins. When the MUX\_SELECT signal is logic 1, the multiplexer will select the MUX\_IN lines to drive on the MUX\_OUT pins. The MUX\_SELECT signal is also used to latch the NON\_MUXED\_OUT signal which outputs data from the non-volatile register. The NON\_MUXED\_OUT signal latch is transparent when MUX\_SELECT is in a logic 0 state, and will latch data when MUX\_SELECT is in a logic 1 state. When the active-LOW OVERRIDE\_N signal is set to logic 0 and the MUX\_SELECT signal is at a logic 0, all outputs will be driven to logic 0. This information is summarized in Table 1. The write protect (WP) input is used to control the ability to write the contents of the 5-bit non-volatile register. If the WP signal is logic 0, the I²C-bus will be able to write the contents of the non-volatile register. If the WP signal is logic 1, data will not be allowed to be written into the non-volatile register.

The factory default for the contents of the non-volatile register are all logic 0. These stored values can be read or written using the I<sup>2</sup>C-bus (described in the next section).

The OVERRIDE\_N, WP, MUX\_IN, and MUX\_SELECT signals have internal pull-up resistors. See <u>Section 9</u> and <u>Section 10</u> for hysteresis and signal spike suppression figures.

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

### 6.1 Function table

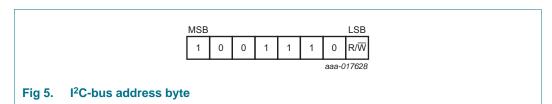
Table 4. Function table

| OVERRIDE_N | MUX_SELECT | MUX_OUT OUTPUTS            | NON_MUXED_OUT<br>OUTPUT    |
|------------|------------|----------------------------|----------------------------|
| 0          | 0          | All 0s                     | All 0s                     |
| 0          | 1          | MUX_IN inputs              | Latched NON_MUXED_OUT      |
| 1          | 0          | From non-volatile register | From non-volatile register |
| 1          | 1          | MUX_IN inputs              | From non-volatile register |

<sup>[1]</sup> Latched NON\_MUXED\_OUT state will be the value present on the NON\_MUXED\_OUT output at the time of the MUX\_SELECT input transitioned from a logic 0 to a logic 1 state.

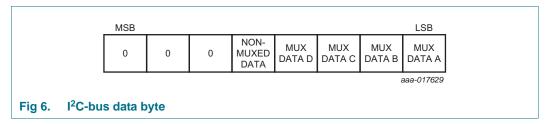
### 6.2 I<sup>2</sup>C-bus interface

Communicating with this device is initiated by sending a valid address on the I<sup>2</sup>C-bus. The address format (see Figure 2) is a fixed unique 7-bit value followed by a 1-bit read/write value which determines the direction of the data transfer.



Following the address and acknowledge bit are 8 data bits which, depending on the read/write bit in the address, will read data from or write data to the non-volatile register. Data will be written to the register if the read/write bit is logic 0 and the WP input is logic 0. Data will be read from the register if the bit is logic 1. The three high-order bits (see Figure 6) are logic 0. The next bit is data which is non-multiplexed. The low four bits are the data which will be multiplexed. A write with any of the first three bits non-zero will be aborted.

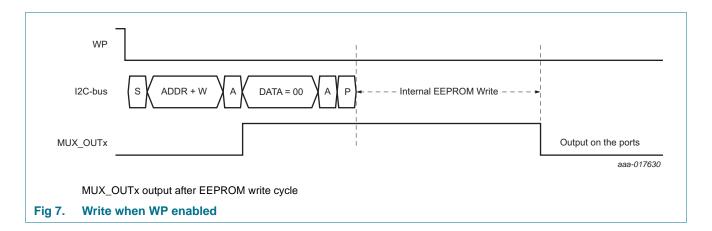
 To ensure data integrity, the non-volatile register must be internally write protected when V<sub>CC</sub> to the I<sup>2</sup>C-bus is powered down or V<sub>CC</sub> to the component is dropped below normal operating levels.

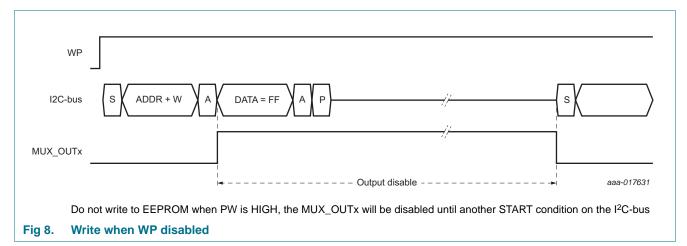


- 2. MUX\_OUTx will be disabled when the master writes to PCA8550.
  - a. With WP enabled, during I<sup>2</sup>C write cycle the MUX\_OUTx will be disabled after the address acknowledge bit and the outputs will be enabled after the internal EEPROM write is completed (Figure 7).
  - b. With WP disabled, during I<sup>2</sup>C write cycle the MUX\_OUTx will be disabled after the address acknowledge bit and enabled when there is a START condition on the I<sup>2</sup>C-bus (Figure 8).

PCA8550

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch





### 6.3 Power-on reset

When power is applied to VCC, an internal power-on reset holds the PCA8550 in a reset state until VCC has reached VPOR. At that point, the reset condition is released and the PCA8550 volatile registers and I<sup>2</sup>C state machine will initialize to their default states.

The MUX OUT and NON MUXED OUT pin values depend on:

- the OVERRIDE\_N and MUX\_SELECT logic levels
- the previously stored values in the EEPROM register/current MUX\_IN pin values as shown in Table 4.

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

### 7. Limiting values

Table 5. Limiting values[1] [2]

In accordance with the Absolute Maximum Rating System (IEC 60134). Voltages are referenced to GND (ground = 0 V).

| Symbol           | Parameter           | Conditions | Min             | Max                   | Unit |
|------------------|---------------------|------------|-----------------|-----------------------|------|
| $V_{CC}$         | supply voltage      |            | -0.5            | +4.6                  | V    |
| VI               | input voltage       |            | <u>[3]</u> −1.5 | V <sub>CC</sub> + 1.5 | V    |
| Vo               | output voltage      |            | <u>[3]</u> −0.5 | $V_{CC} + 0.5$        | V    |
| T <sub>stg</sub> | storage temperature |            | -60             | +150                  | °C   |

- [1] Stresses beyond those listed may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- [2] The performance capability of a high-performance integrated circuit in conjunction with its thermal environment can create junction temperatures which are detrimental to reliability. The maximum junction temperature of this integrated circuit should not exceed 150 °C.
- [3] The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

## 8. Recommended operating conditions

Table 6. Operating conditions

| Cumbal           | Doromotor                           | Conditions                           | Min  | May  | l lmi4 |
|------------------|-------------------------------------|--------------------------------------|------|------|--------|
| Symbol           | Parameter                           | Conditions                           | Min  | Max  | Unit   |
| $V_{CC}$         | DC supply voltage                   |                                      | 3.0  | 3.6  | V      |
| $V_{POR}$        | power-on reset voltage              | no load; $V_I = V_{DD}$ or $V_{SS}$  | -    | 2.6  | V      |
| $V_{IL}$         | LOW-level input voltage             | SCL, SDA; $I_{OL} = 3 \text{ mA}$    | -0.5 | +0.9 | V      |
| V <sub>IH</sub>  | HIGH-level input voltage            | SCL, SDA; $I_{OL} = 3 \text{ mA}$    | 2.7  | 4.0  | V      |
| V <sub>OL</sub>  | LOW-level output voltage            | SCL, SDA; $I_{OL} = 3 \text{ mA}$    | -    | 0.4  | V      |
| V <sub>IL</sub>  | LOW-level input voltage             | OVERRIDE_N,<br>MUX_IN,<br>MUX_SELECT | -0.5 | +0.8 | V      |
| V <sub>IH</sub>  | HIGH-level input voltage            | OVERRIDE_N,<br>MUX_IN,<br>MUX_SELECT | 2.0  | 4.0  | V      |
| I <sub>OL</sub>  | LOW-level output current            | MUX_OUT<br>NON_MUXED_OUT             | -    | 2.0  | mA     |
| I <sub>OH</sub>  | HIGH-level output current           | MUX_OUT<br>NON_MUXED_OUT             | -    | -2.0 | mA     |
| Δt/ΔV            | input transition rise and fall rate |                                      | 0    | 10   | ns/V   |
| T <sub>amb</sub> | ambient temperature                 | operating in free air                | 0    | +70  | °C     |
| -                |                                     |                                      |      |      |        |

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 9. Static characteristics

Table 7. Static characteristics

| Table 7.        | Static characteristics          |   |     |       |     |       |      |
|-----------------|---------------------------------|---|-----|-------|-----|-------|------|
| Symbol          | Parameter                       | Conditions                                  | ı   | Min   | Тур | Max   | Unit |
| Input SCL       | ; input/output SDA              |   |     |       |     |       |      |
| $V_{OL}$        | LOW-level output voltage        |   | (   | )     | -   | +0.6  | V    |
| I <sub>OL</sub> | LOW-level output current        | $V_{OL} = 0.4 \text{ V}$                    | -   |       | -   | 3     | mΑ   |
|                 |                                 | V <sub>OL</sub> = 0.6 V                     | -   |       | -   | 6     | mΑ   |
| I <sub>IL</sub> | LOW-level input current         | $V_{IL} = 0.4 V$                            | -   | -7    | -   | -32   | μΑ   |
| I <sub>IH</sub> | HIGH-level input current        | V <sub>IH</sub> = 2.4 V                     | -   | -1.5  | -   | -12   | μΑ   |
| $V_{hys}$       | hysteresis voltage              |   | (   | 0.19  | -   | -     | V    |
| OVERRID         | E_N, WP, MUX_SELECT             |   |     |       |     |       |      |
| I <sub>IL</sub> | LOW-level input current         |   | [1] | -86   | -   | -267  | μΑ   |
| I <sub>IH</sub> | HIGH-level input current        |   | -   | -20   | -   | -100  | μΑ   |
| MUX_IN_         | A, MUX_IN_B, MUX_IN_C, MUX_IN_D |   |     |       |     |       |      |
| I <sub>IL</sub> | LOW-level input current         | $V_{IL} = 0.4 V$                            | -   | -0.72 | -   | -2.0  | mΑ   |
| I <sub>IH</sub> | HIGH-level input current        | V <sub>IH</sub> = 2.4 V                     | -   | -0.72 | -   | -2.0  | mA   |
| MUX_OUT         | Г                               |   |     |       |     |       |      |
| $V_{OL}$        | LOW-level output voltage        | $I_{OL} = 100 \mu A$                        | -   | -0.3  | -   | +0.4  | V    |
|                 |                                 | I <sub>OL</sub> = 2.0 mA                    | -   | -0.3  | -   | +0.7  | V    |
| V <sub>OH</sub> | HIGH-level output voltage       | $I_{OH} = -100 \mu A$                       | 2   | 2.0   | -   | 2.625 | V    |
|                 |                                 | $I_{OH} = -1.0 \text{ mA}$                  | •   | 1.7   | -   | 2.625 | V    |
| NON_MU          | KED_OUT                         |   |     |       |     |       |      |
| $V_{OL}$        | LOW-level output voltage        | $I_{OL} = 100 \mu A$                        | -   | -0.5  | -   | +0.4  | V    |
|                 |                                 | $I_{OL} = 2.0 \text{ mA}$                   | -   | -0.5  | -   | +0.7  | V    |
| V <sub>OH</sub> | HIGH-level output voltage       | $I_{OH} = -100 \mu A$                       | 2   | 2.4   | -   | 3.6   | V    |
|                 |                                 | $I_{OH} = -2.0 \text{ mA}$                  | 2   | 2.0   | -   | 3.6   | V    |
| I <sub>CC</sub> | quiescent supply current        | $V_{CC}$ = 3.3 V; $V_{I}$ = 0 V to $V_{CC}$ | -   |       | -   | 10    | mΑ   |
|                 |                                 | $V_I = V_{CC}$                              | -   |       | -   | 500   | μΑ   |
| Cı              | input capacitance               |   | -   |       | -   | 10    | pF   |
|                 | ESD protection                  |   | [2] | 2.0   |     |       | ΚV   |
|                 | Input diode clamp voltage       |   | -   | -1.5  | -   | -     | V    |

<sup>[1]</sup>  $V_{hys}$  is the hysteresis of Schmitt-Trigger inputs

<sup>[2]</sup> Human body model

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 10. Dynamic characteristics

Table 8. Dynamic characteristics

| Symbol           | Parameter                             | Conditions           | Min | Тур | Max | Unit |
|------------------|---------------------------------------|----------------------|-----|-----|-----|------|
| $t_{MPD}$        | Mux input to output propagation delay |                      | -   | -   | 20  | ns   |
| t <sub>SOV</sub> | MUX_SELECT to output valid            |                      | -   | -   | 22  | ns   |
| t <sub>OVN</sub> | OVERRIDE_N to NON_MUX output delay    |                      | -   | -   | 15  | ns   |
| $t_{\text{OVM}}$ | OVERRIDE_N to mux output delay        |                      | -   | -   | 25  | ns   |
| t <sub>r</sub>   | rise time                             | output               | 1.0 | -   | 3   | ns/V |
| t <sub>f</sub>   | fall time                             | output               | 1.0 | -   | 3   | ns/V |
| $C_L$            | load capacitance                      | test load on outputs | -   | -   | 15  | pF   |

Table 9. I<sup>2</sup>C-bus dynamic characteristics

| Symbol              | Parameter   | Conditions             | Min       | Max  | Unit |
|---------------------|---|------------------------|-----------|------|------|
| f <sub>SCL</sub>    | SCL clock frequency   |                        | 10        | 400  | kHz  |
| t <sub>HIGH</sub>   | HIGH period of the SCL clock                                      |                        | 600       | -    | ns   |
| $t_{LOW}$           | LOW period of the SCL clock                                       |                        | 1.3       | -    | ns   |
| t <sub>SP</sub>     | pulse width of spikes that must be suppressed by the input filter |                        | 0         | 50   | ns   |
| t <sub>SU;DAT</sub> | data set-up time  |                        | 100       | -    | ns   |
| t <sub>HD;DAT</sub> | data hold time  |                        | 0         | -    | ns   |
| t <sub>r</sub>      | rise time of both SDA and SCL signals                             | 10 pF to 400 pF<br>bus | 20        | 300  | ns   |
| t <sub>f</sub>      | fall time of both SDA and SCL signals                             | 10 pF to 400 pF<br>bus | 20        | 300  | ns   |
| t <sub>BUF</sub>    | bus free time between a STOP and START condition                  |                        | 1.3       | -    | ns   |
| t <sub>SU;STA</sub> | set-up time for a repeated START condition                        |                        | 600       | -    | ns   |
| t <sub>HD;STA</sub> | hold time (repeated) START condition                              |                        | 600       | -    | ns   |
| t <sub>SU;STO</sub> | set-up time for STOP condition                                    |                        | 600       | -    | ns   |
| C <sub>b</sub>      | capacitive load for each bus line                                 |                        | -         | 400  | pF   |
| T <sub>cy(W)</sub>  | write cycle time[1]   |                        | TYPICAL : | = 15 | ms   |

<sup>[1]</sup> WRITE CYCLE time can only be measured indirectly during write cycle. The device will not acknowledge its I<sup>2</sup>C address.

# 11. Non-volatile storage specifications

Table 10. Non-volatile storage specifications

| Parameter                          | Specification            |
|------------------------------------|--------------------------|
| memory cell data retention         | 10 years (minimum)       |
| number of memory cell write cycles | 100,000 cycles (minimum) |

Application note *AN250*, "*I*°*C DIP Switch*" provides additional information on memory cell data retention and the minimum number of write cycles.

PCA8550

**Product data sheet** 

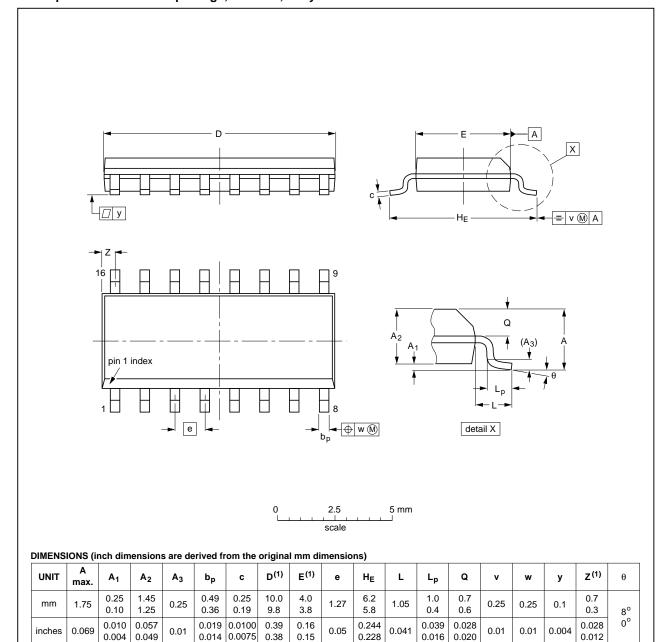
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### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 12. Package outline

### SO16: plastic small outline package; 16 leads; body width 3.9 mm

SOT109-1



### Note

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

| OUTLINE  |        | REFER  | ENCES | EUROPEAN   | ISSUE DATE                      |
|----------|--------|--------|-------|------------|---------------------------------|
| VERSION  | IEC    | JEDEC  | JEITA | PROJECTION | ISSUE DATE                      |
| SOT109-1 | 076E07 | MS-012 |       |            | <del>99-12-27</del><br>03-02-19 |

Fig 9. Package outline SOT109-1 (SO16)

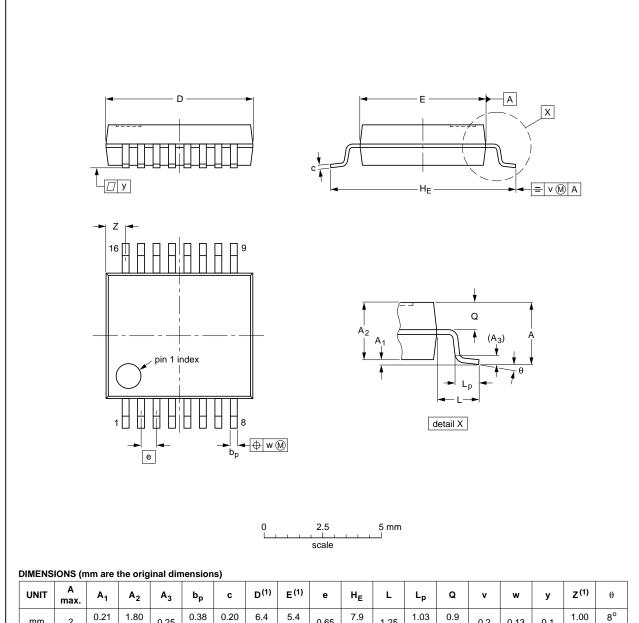
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### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

### SSOP16: plastic shrink small outline package; 16 leads; body width 5.3 mm

SOT338-1



| UNIT | A<br>max. | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> | bp           | С            | D <sup>(1)</sup> | E <sup>(1)</sup> | е    | HE         | L    | Lp           | Q          | v   | w    | у   | Z <sup>(1)</sup> | θ        |
|------|-----------|----------------|----------------|----------------|--------------|--------------|------------------|------------------|------|------------|------|--------------|------------|-----|------|-----|------------------|----------|
| mm   | 2         | 0.21<br>0.05   | 1.80<br>1.65   | 0.25           | 0.38<br>0.25 | 0.20<br>0.09 | 6.4<br>6.0       | 5.4<br>5.2       | 0.65 | 7.9<br>7.6 | 1.25 | 1.03<br>0.63 | 0.9<br>0.7 | 0.2 | 0.13 | 0.1 | 1.00<br>0.55     | 8°<br>0° |

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE  |     | REFER  | EUROPEAN | ISSUE DATE |            |                                 |  |
|----------|-----|--------|----------|------------|------------|---------------------------------|--|
| VERSION  | IEC | JEDEC  | JEITA    |            | PROJECTION | ISSUE DATE                      |  |
| SOT338-1 |     | MO-150 |          |            |            | <del>99-12-27</del><br>03-02-19 |  |

Fig 10. Package outline SOT338-1 (SSOP16)

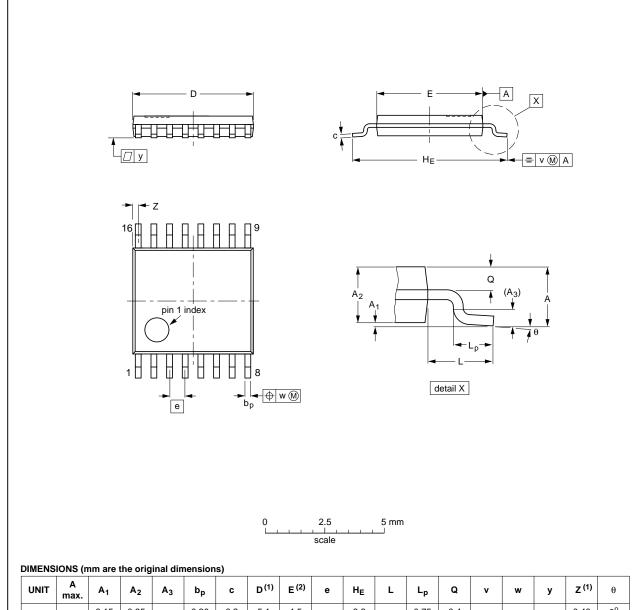
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**PCA8550 NXP Semiconductors** 

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

TSSOP16: plastic thin shrink small outline package; 16 leads; body width 4.4 mm

SOT403-1



| UNIT | A<br>max. | A <sub>1</sub> | A <sub>2</sub> | A <sub>3</sub> | bp           | С          | D <sup>(1)</sup> | E (2)      | е    | HE         | L | Lp           | Q          | v   | w    | у   | Z <sup>(1)</sup> | θ        |
|------|-----------|----------------|----------------|----------------|--------------|------------|------------------|------------|------|------------|---|--------------|------------|-----|------|-----|------------------|----------|
| mm   | 1.1       | 0.15<br>0.05   | 0.95<br>0.80   | 0.25           | 0.30<br>0.19 | 0.2<br>0.1 | 5.1<br>4.9       | 4.5<br>4.3 | 0.65 | 6.6<br>6.2 | 1 | 0.75<br>0.50 | 0.4<br>0.3 | 0.2 | 0.13 | 0.1 | 0.40<br>0.06     | 8°<br>0° |

- 1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
- 2. Plastic interlead protrusions of 0.25 mm maximum per side are not included

| OUTLINE |          |     | REFER  | EUROPEAN | ISSUE DATE |            |                                 |  |
|---------|----------|-----|--------|----------|------------|------------|---------------------------------|--|
|         | VERSION  | IEC | JEDEC  | JEITA    |            | PROJECTION | ISSUE DATE                      |  |
|         | SOT403-1 |     | MO-153 |          |            |            | <del>99-12-27</del><br>03-02-18 |  |

Fig 11. Package outline SOT403-1 (TSSOP16)

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### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

### 13. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365* "Surface mount reflow soldering description".

### 13.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

### 13.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

### 13.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

PCA8550

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

### 13.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 12</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 11 and 12

Table 11. SnPb eutectic process (from J-STD-020D)

| Package thickness (mm) | Package reflow temperature (°C) |       |  |  |  |
|------------------------|---------------------------------|-------|--|--|--|
|                        | Volume (mm³)                    |       |  |  |  |
|                        | < 350                           | ≥ 350 |  |  |  |
| < 2.5                  | 235                             | 220   |  |  |  |
| ≥ 2.5                  | 220                             | 220   |  |  |  |

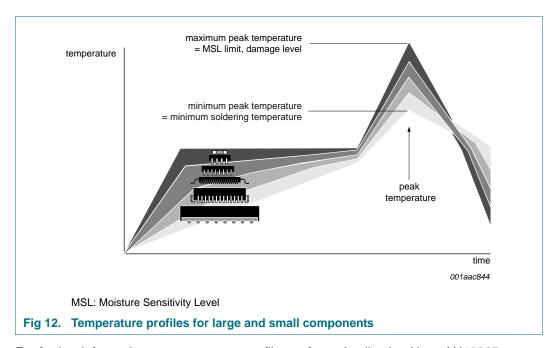
Table 12. Lead-free process (from J-STD-020D)

| Package thickness (mm) | Package reflow temp |             |        |  |  |  |
|------------------------|---------------------|-------------|--------|--|--|--|
|                        | Volume (mm³)        |             |        |  |  |  |
|                        | < 350               | 350 to 2000 | > 2000 |  |  |  |
| < 1.6                  | 260                 | 260         | 260    |  |  |  |
| 1.6 to 2.5             | 260                 | 250         | 245    |  |  |  |
| > 2.5                  | 250                 | 245         | 245    |  |  |  |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 12.

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch



For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

# 14. Soldering: PCB footprints

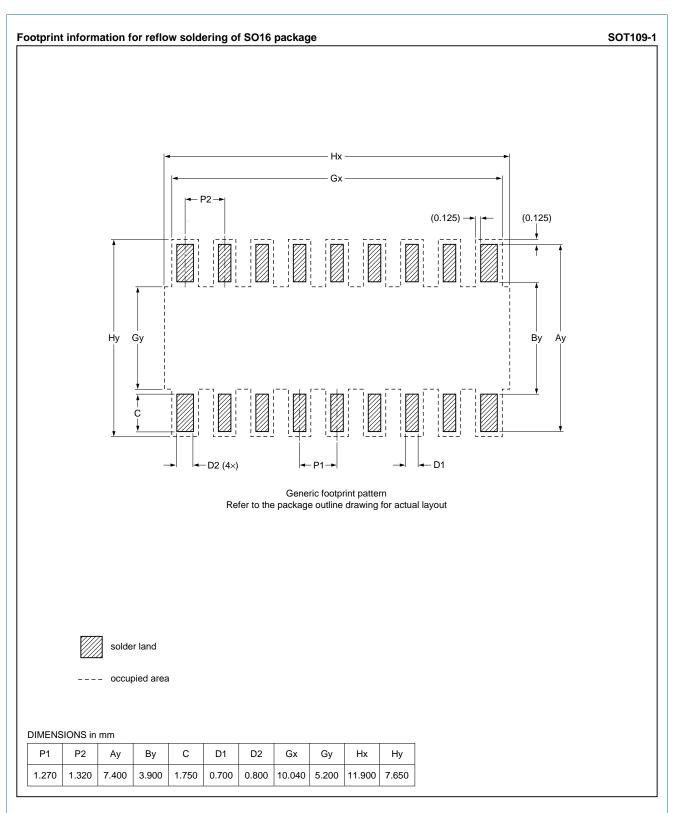


Fig 13. PCB footprint for SOT109-1 (SO16); reflow soldering

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### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

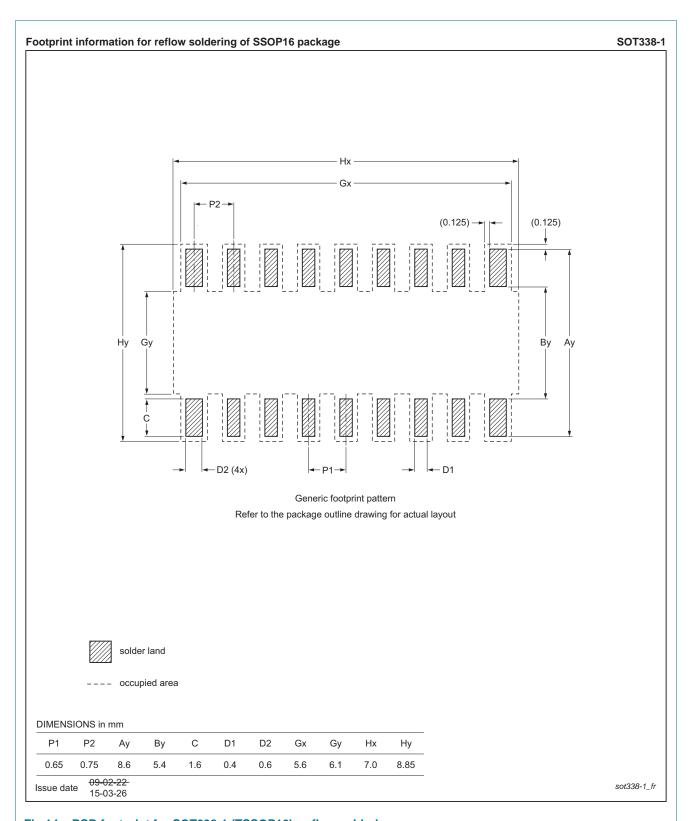


Fig 14. PCB footprint for SOT338-1 (TSSOP16); reflow soldering

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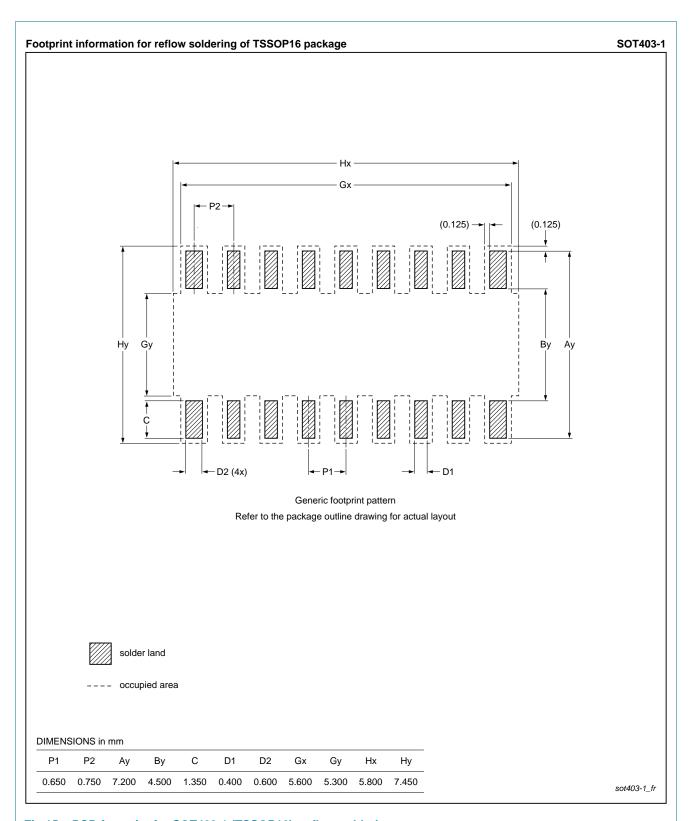


Fig 15. PCB footprint for SOT403-1 (TSSOP16); reflow soldering

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# 15. Revision history

### Table 13. Revision history

| Document ID    | Release date  | Data sheet status  | Change notice | Supersedes  |  |  |  |
|----------------|---|--------------------|---------------|-------------|--|--|--|
| PCA8550 v.7    | 20150408  | Product data sheet | -             | PCA8550 v.6 |  |  |  |
| Modifications: | <ul> <li>The format of this data sheet has been redesigned to comply with the new identity<br/>guidelines of NXP Semiconductors.</li> </ul> |                    |               |             |  |  |  |
|                | <ul> <li>Legal texts have been adapted to the new company name where appropriate.</li> <li>Updated <u>Section 6.2</u>.</li> </ul>           |                    |               |             |  |  |  |
|                |   |                    |               |             |  |  |  |
| PCA8550 v.6    | 20030627  | Product data sheet | -             | PCA8550 v.5 |  |  |  |
| PCA8550 v.5    | 20010112  | Product data sheet | -             | PCA8550 v.4 |  |  |  |

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### 16. Legal information

### 16.1 Data sheet status

| Document status[1][2]          | Product status[3] | Definition  |
|--------------------------------|-------------------|---|
| Objective [short] data sheet   | Development       | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet | Qualification     | This document contains data from the preliminary specification.                       |
| Product [short] data sheet     | Production        | This document contains the product specification.                                     |

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions"
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### 4-bit multiplexed/1-bit latched 5-bit I<sup>2</sup>C EEPROM DIP switch

### 18. Contents

| 1    | General description                   | 1 |
|------|---------------------------------------|---|
| 2    | Features and benefits                 | 1 |
| 3    | Ordering information                  | 2 |
| 3.1  | Ordering options                      | 2 |
| 4    | Block diagram                         | 3 |
| 5    | Pinning information                   | 4 |
| 5.1  | Pin description                       | 4 |
| 6    | Functional description                | 5 |
| 6.1  | Function table                        | 6 |
| 6.2  | I <sup>2</sup> C-bus interface        |   |
| 6.3  | Power-on reset                        |   |
| 7    | Limiting values                       | 8 |
| 8    | Recommended operating conditions      | 8 |
| 9    | Static characteristics                | 9 |
| 10   | Dynamic characteristics 1             | 0 |
| 11   | Non-volatile storage specifications 1 | 0 |
| 12   | Package outline 1                     | 1 |
| 13   | Soldering of SMD packages 1           | 4 |
| 13.1 | Introduction to soldering             | 4 |
| 13.2 | Wave and reflow soldering 1           |   |
| 13.3 | Wave soldering1                       | • |
| 13.4 | Reflow soldering                      | _ |
| 14   | Soldering: PCB footprints 1           | 7 |
| 15   | Revision history 2                    | - |
| 16   | Legal information 2                   | 1 |
| 16.1 | Data sheet status 2                   | • |
| 16.2 | Definitions                           |   |
| 16.3 | Disclaimers                           |   |
| 16.4 | Trademarks2                           |   |
| 17   | Contact information 2                 | 2 |
| 10   | Contents                              | 2 |

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