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PART NUMBER		REV	FIRST USED		POWER UNIT		FEED TYPE		
466799-1		H	-		LEADMAKER		MECHANICAL		

1. ONLY THE PARTS & HARDWARE LISTED ON PARTS LIST ARE USED ON THIS APPLICATOR.

⚠ AFTER ASSEMBLY OF APPLICATOR PROPER SPRING PRESSURE (ITEM 34) CAN BE ACHIEVED BY TIGHTENING SET SCREW (ITEM 123) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) & THEN TIGHTENING AN ADDITIONAL 5 1/2 TO 6 REVOLUTIONS.

⚠ RECOMMENDED SPARE PARTS.

⚠ LUBRICATE DAILY USING NO.20 MACH. OIL

⚠ GREASE LIGHTLY.

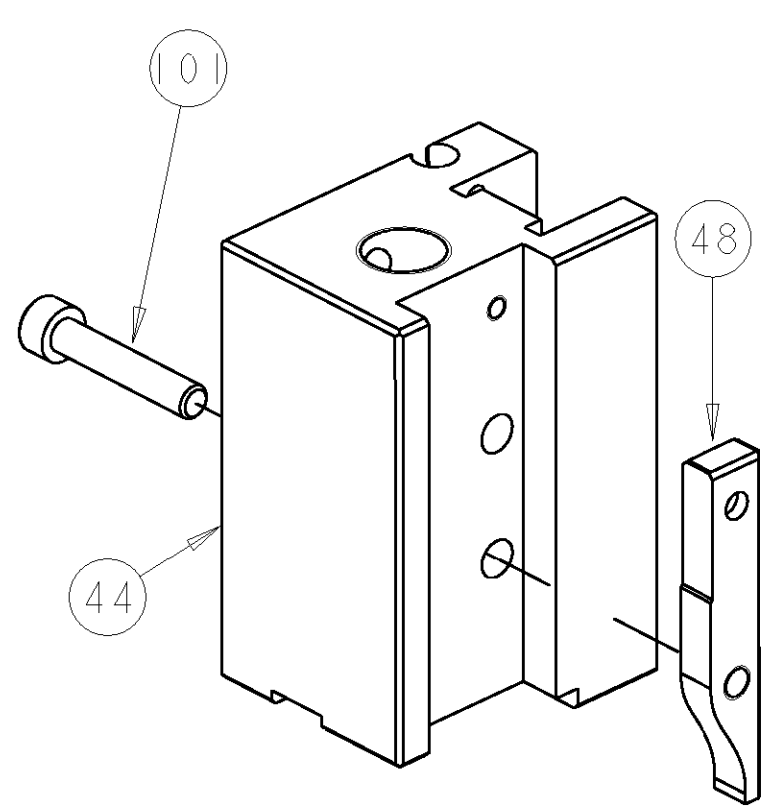
TERMINAL NAME: .187 FLAG FASTON RECEPTACLE									
-	62817	AMP TERMINAL - AMP CRIMP SPECS							
-	-								
-	-	PAD LTR	CRIMP HEIGHT			WIRE SIZE		Ø SOLDER	
-	-	A	.040			16		-	
-	-	B	.037			18 OR (2)20		-	
-	-	C	.035			20		-	
-	-	D	-			-		-	
-	-	CRIMP		SIZE	TYPE	RANGE			
-	-								
-	-	WIRE		.140	TAB LOC	20-16			
		INSUL		.220	O	.170-.225			
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTIONS		SET UP GAGE	
-		114-2078		.640		A1 B031		-	

2	-	5-21028-1	PIN, SLOTTED SPRING .125 X .500	170
2	-	21024-3	WASHER, SPRG LOCK, REG NO 6	169
2	-	18028-2	WASHER, FLAT, REG M4	168
1	-	3-21081-2	SHCS, 1/4-20 X 1	167
2	-	9-21000-3	SCR, SKT HD CAP 8-32 X 2.000	166
2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	165
2	-	2-21000-0	SCR, SKT HD CAP 6-32 X .500	164
2	-	22593-1	NUT, HEX, JAM ,SS	163
1	-	1804300-1	ASSEMBLY,APPLICATOR COUNTER	162
2	-	994991-5	SCREW, OVL HD, M4X12	161
1	-	1804310-1	MAGNET, RING	160
1	-	1804318-1	BRACKET, MAGNET HOLDER	158
1	-	1804303-1	BRACKET, COUNTER MOUNTING	157
2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	155
1	-	3-21064-1	SCREW, MACHINE, SLOTTED ROUND HEAD	150
2	-	4-21028-9	PIN, SLOTTED SPRING .125 X .375	145
1	-	3-21028-2	PIN, SLOTTED SPRING .094 X .250	144
1	-	1-21030-2	PIN, DOWEL .1875 X .625	140
1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	139
1	-	21029-5	PIN, SLOTTED SPRING .188 X .750	138
1	-	21899-4	WASHER, FLAT	135
2	-	21899-2	WASHER, FLAT	133
4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	132
2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	131
1	-	21022-3	NUT, HEX, SELF-LOCKING, THIN, 10-32	129
1	-	21068-5	NUT, HEX, REG 6-32	128
1	-	1-22202-7	NUT, HEX, JAM 5/16-24/UNF	127
1	-	21061-9	SCR, SET, CONE POINT 8-32 X .250	126
2	-	4-21006-0	SCR, SET, CUP POINT 8-32 X .250	124
1	-	8-21007-5	SCR, SET, CUP POINT 5/16-24 X .750	123
2	-	23030-1	SCR, SKT HD CAP, S-LOCK, 6-32 X .25	122
1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	121
2	-	21017-2	SCREW, DRIVE	120
1	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	119
1	-	461264-1	PLATE, IDENTIFICATION	118
3	-	3-21002-4	SCR, BTN SKT HD CAP 1/4-20 X .625	117
4	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	116
2	-	7-21000-6	SCR, SKT HD CAP 10-32 X .312	114
2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	113
2	-	1-23030-1	SCR, SKT HD CAP, S-LOCK, 8-32 X .625	112
1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	111
4	-	2-22603-8	SCREW, MACH, HEX HD, 10-24 x .625	109
4	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	106
2	-	3-21000-6	SCR, SKT HD CAP 10-32 X .625	104
4	-	3-21000-8	SCR, SKT HD CAP 10-32 X .875	102
2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	101
1	-	458109-1	WASHER, SPECIAL ADJUST PLATE	73
2	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	72
1	-	690517-1	SPACER, ADJ PLATE	71
1	-	22594-8	NUT, HEX, JAM	70

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
				H		ECR-07-006533	27MAR2007	BW	TE

1	-	240628-1	PLATE, ADJUSTING	69
1	-	240626-1	SHAFT-PIVOT AMP-O-MATOR	68
1	-	240633-1	BUSHING	67
1	-	240630-1	LEVER, INTERMEDIATE	66
1	-	1804317-1	BLOCK, PIVOT	65
1	-	1633286-1	SCREW, ADJUSTMENT	64
1	-	240659-3	PIN, CAM ROLLER	63
1	-	240658-1	ROLLER-CAM	62
1	-	240631-1	ROD, FEED	61
1	-	455164-1	CAP, RAM	59
1	-	455162-1	HOUSING, MACHINED	58
1	-	1804319-1	GUIDE, FEED ROD	56
1	-	240624-1	PIN, FEED FINGER	55
1	-	691499-1	SPRING-FEED FINGER	54
1	-	454568-2	FINGER, FEED	53
1	-	240634-1	LEVER, TERMINAL FEED	52
1	-	3-21002-5	SCR, BTN SKT HD CAP 1/4-20 X .750	49
1	-	238015-1	CAM, POST FEED 1 5/8	48
1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	47
1	-	690578-1	INSULATION ADJUST BLOCK	46
1	-	690191-1	PLUG,NYLON	45
1	-	454574-1	RAM	44
1	-	690125-1	SHIM SUB-ASSY	43
1	-	1-690124-1	WASHER, RAM (.150)	42
2	-	23241-6	BALL, STEEL	40
2	-	690170-1	SPRING, COMPRESSION	39
1	-	690142-1	DISC, INSULATION	38
1	-	8-690692-6	DISC-WIRE CRIMP ADJUSTMENT	37
1	-	22480-5	WASHER, WAVE SPRING	36
1	-	690212-1	POST, RAM	35
1	-	3-23846-5	SPRING, DIE	34
1	-	690573-1	SPACER, SPRING	32
1	-	454569-1	MOUNT, DRAG	31
1	-	1-22354-8	STUD, THREADED	30
1	-	21030-2	PIN, DOWEL .1250 X .500	29
1	-	690582-1	PIN, HINGE	28
1	-	684905-1	PLATE, BASE	26
1	-	454579-2	BAR, HINGE	25
1	-	690571-1	STABILIZER	24
1	-	690585-1	BLOCK, SPRING PRESSURE	23
1	-	8-22282-6	SPRING, COMPRESSION	22
1	-	21030-6	PIN, DOWEL .1250 X 1.000	21
1	-	454570-1	DRAG, STOCK	20
1	-	454573-1	GUIDE, STRIP, REAR	19
1	-	454571-2	GUIDE, FRONT STRIP	18
1	-	4-22284-9	SPRING, COMPRESSION	16
1	-	692134-7	TERMINAL POSITIONER	13
1	-	5-22280-5	SPRING, COMPRESSION	12
1	-	454712-5	PLATE, REAR SHEAR	11
1	-	683641-1	ANVIL, INSERT	10
1	-	690569-2	PLATE, SHEAR, FRONT	9
1	-	690718-1	ANVIL, REVERSIBLE	8
1	-	454575-6	BLADE, SHEAR	7
1	-	684906-1	ANVIL RETAINING	5
1	-	690574-1	SPACER, TUBULAR	4
1	-	690764-1	INSULATION CRIMPER	3
1	-	681153-1	SPACER, CRIMPER	2
1	-	690716-3	CRIMPER, WIRE PREMIUM	1
-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN	07FEB2007	NAME		APPLICATOR, HINGE BAR, .187 FLAG FASTON RECEPTACLE	
IN		0 PLC ±		PRODUCT SPEC					
		1 PLC ±							
		2 PLC ±		APPLICATION SPEC					
		3 PLC ±							
		4 PLC ±							
		ANGLES ±							
FINISH									
MATERIAL				WEIGHT		SIZE		RESTRICTED TO	
						A100779C=466799-1			
				CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	
						1:1		REV H	



POST-FEED 1-5/8 STROKE

[illegible]

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