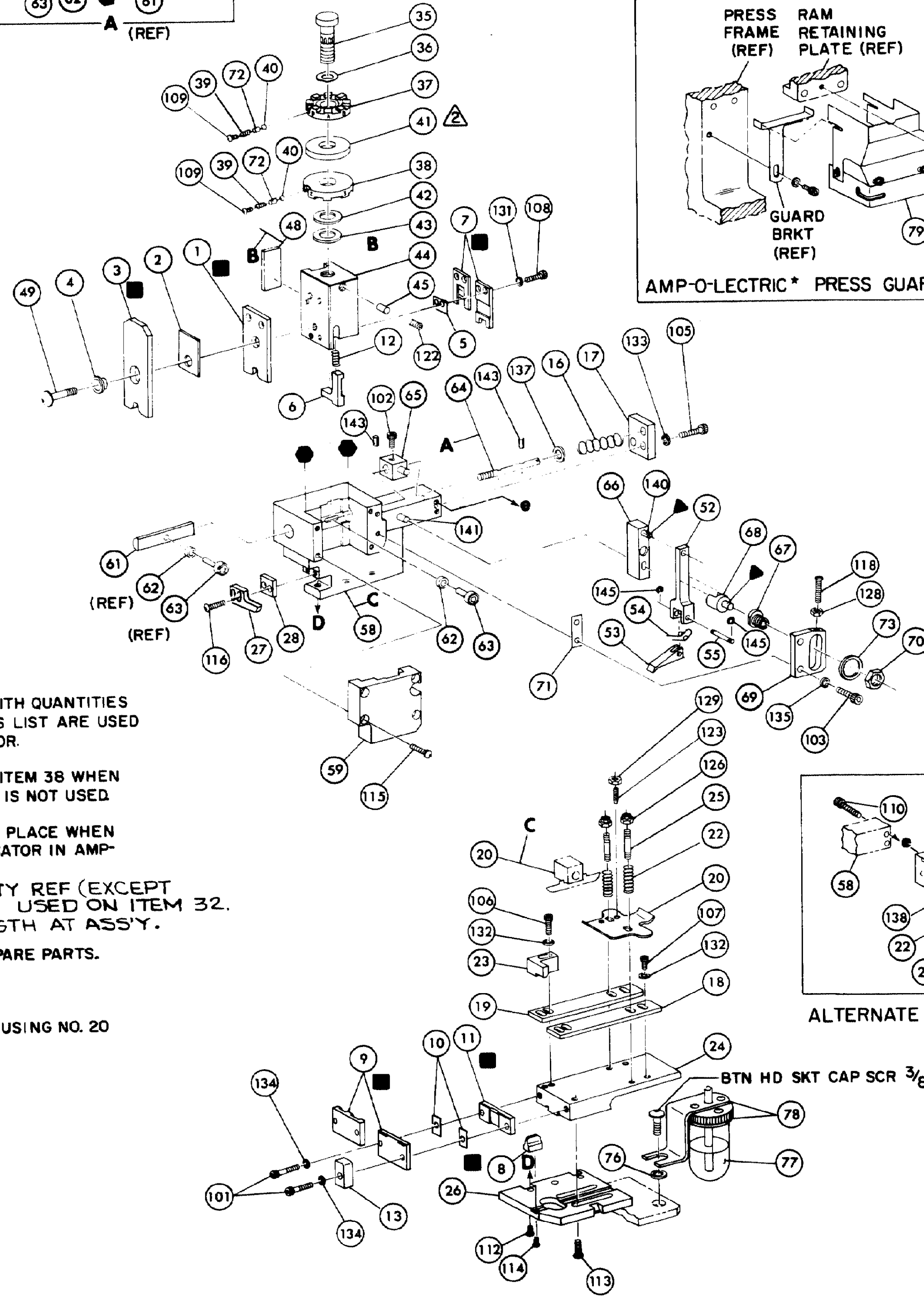
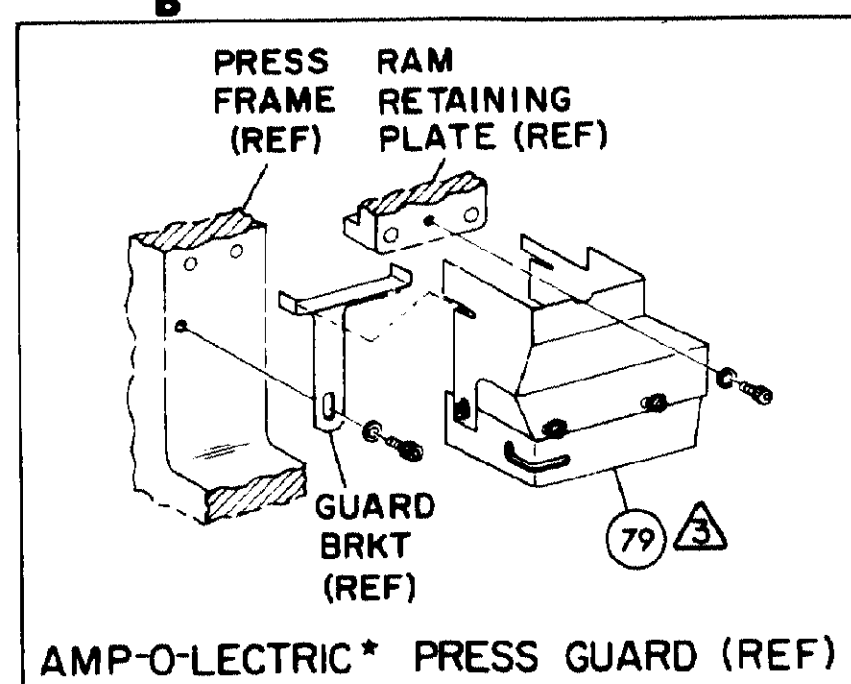
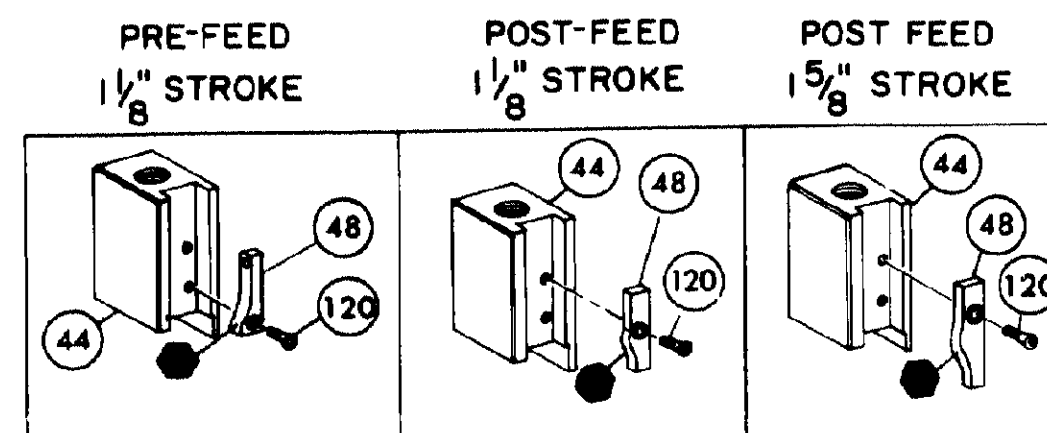
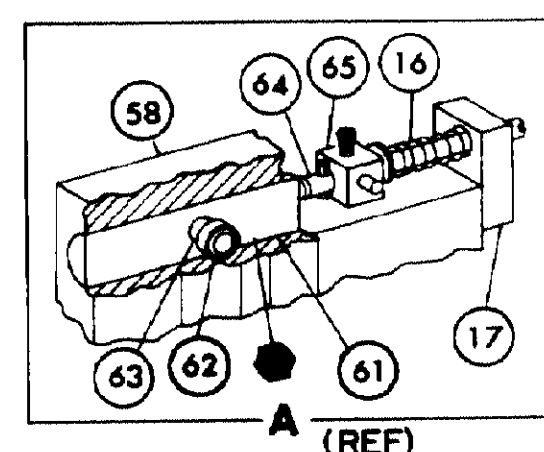
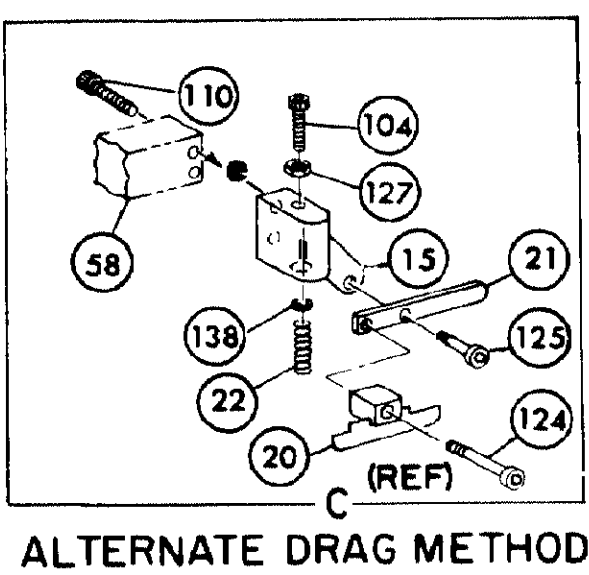




- NOTES:
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. PARTS WITH QTY REF (EXCEPT ITEM 79) ARE USED ON ITEM 32.
  - 5. CUT TO LENGTH AT ASS'Y.
- KEY: ■ RECOMMENDED SPARE PARTS.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.



ALTERNATE DRAG METHOD

|                              |           |                                                  |         |                        |              |                              |                   |
|------------------------------|-----------|--------------------------------------------------|---------|------------------------|--------------|------------------------------|-------------------|
| REF                          | 21045-3   | RING, RETAINING 'C' (.187 DIA) FEED PIN          | 145     | REF                    | 454220-1     | CAP, RAM                     | 59                |
| REF                          | 5-21028-1 | PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD         | 144     | REF                    | 453736-1     | HOUSING                      | 58                |
| REF                          | 1-21030-7 | PIN, DOWEL (.187 DIA X 1.50) HOUSING             | 143     |                        |              |                              | 57                |
| REF                          | 1-21030-1 | PIN, DOWEL (.187 DIA X .50) LEVER                | 142     |                        |              |                              | 56                |
|                              | 22260-5   | WASHER, FLAT (NO 6) DRAG SPRING                  | 141     | REF                    | 240624-1     | PIN, FEED FINGER             | 55                |
| REF                          | 21899-4   | WASHER, FLAT (5/16 DIA) SCR ADJ                  | 140     | REF                    | 691499-1     | SPRING, FEED FINGER          | 54                |
|                              |           |                                                  | 139     | REF                    | 240635-1     | FINGER, FEED                 | 53                |
|                              |           |                                                  | 138     | REF                    | 240634-3     | LEVER, TERMINAL              | 52                |
|                              |           |                                                  | 137     |                        |              |                              | 51                |
|                              |           |                                                  | 136     |                        |              |                              | 50                |
| REF                          | 21024-5   | WASHER, LOCK (NO 10) FEED ADJ PLATE              | 135     | 1                      | 7-21002-9    | BOLT, CRIMPER                | 49                |
| 2                            | 21024-5   | WASHER, LOCK (NO 10) SHEAR PLATES                | 134     | 1                      | 690602-5     | CAM, PRE FEED 1 1/8 STROKE   | 48                |
| REF                          | 21024-5   | WASHER, LOCK (NO 10) FEED ROD GUIDE              | 133     |                        |              |                              | 47                |
| 5                            | 21024-4   | WASHER, LOCK (NO 8) STRIP GUIDE                  | 132     |                        |              |                              | 46                |
| 2                            | 21024-4   | WASHER, LOCK (NO 8) SHEAR BLADE                  | 131     | 1                      | 690191-1     | PLUG, NYLON                  | 45                |
|                              |           |                                                  | 130     | 1                      | 455674-1     | RAM                          | 44                |
|                              |           |                                                  | 129     | 1                      | 690125-1     | WASHER, LAMINATED            | 43                |
| 2                            | 21018-4   | NUT, HEX MACH (4-40) DRAG                        | 128     | 1                      | 690124-1     | WASHER, RAM                  | 42                |
| REF                          | 21068-5   | NUT, HEX MACH (6-32) FD ADJ PLATE                | 127     |                        |              |                              | 41                |
|                              | 21018-7   | NUT, HEX MACH (10-32) DRAG SPRING                | 126     | 2                      | 23241-6      | BALL, STEEL                  | 40                |
| 2                            | 21022-2   | NUT, HEX SELF-LKG (8-32) DRAG STUD               | 125     | 2                      | 690170-1     | SPRING, COMPRESSION          | 39                |
|                              | 5-21004-7 | SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM        | 124     | 1                      | 690142-1     | DISC, INSULATION             | 38                |
|                              | 21004-5   | SCR, SKT HD SHLD (250 DIA X 1.00) DRAG           | 123     | 1                      | 1-690141-6   | DISC, WIRE                   | 37                |
| 2                            | 4-21078-8 | SCR, SKT SET OVAL POINT (4-40 X .75) DRAG        | 122     | 1                      | 22480-5      | WASHER, SPRING               | 36                |
| 1                            | 21009-2   | SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM         | 121     | 1                      | 690212-1     | POST, RAM                    | 35                |
|                              |           |                                                  | 120     |                        |              |                              | 34                |
|                              | 1-21002-7 | SCR, BTN HD SKT CAP (6-32 X .38) CAM             | 119     |                        |              |                              | 33                |
|                              |           |                                                  | 118     | 1                      | 458980-2     | APPLICATOR, BASIC (SUB ASSY) | 32                |
| REF                          | 3-21064-2 | SCR, RD HD MACH (6-32 X 1.50) FEED ADJ           | 117     |                        |              |                              | 31                |
|                              |           |                                                  | 116     |                        |              |                              | 30                |
| 2                            | 2-21002-2 | SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER        | 115     |                        |              |                              | 29                |
| REF                          | 2-21002-9 | SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP        | 114     | 1                      | 3-690451-2   | SPACER, STRIPPER             | 28                |
| 1                            | 22733-8   | SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL | 113     | 1                      | 240639-1     | STRIPPER                     | 27                |
| 4                            | 3-21002-3 | SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL    | 112     | REF                    | 455676-1     | PLATE, BASE                  | 26                |
| REF                          | 2-22733-9 | SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL       | 111     | 2                      | 22354-8      | DRAG, STUD                   | 25                |
|                              |           |                                                  | 110     | 1                      | 455678-6     | PLATE, STRIP GUIDE           | 24                |
|                              | 2-21000-4 | SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR       | 109     | 1                      | 240825-4     | PLATE, STRIP HOLD            | 23                |
| 2                            | 23030-1   | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC   | 108     | 2                      | 4-22281-1    | SPRING, DRAG                 | 22                |
| 2                            | 2-21000-7 | SCR, SKT HD CAP (8-32 X .44) SHEAR BLADE         | 107     |                        | 240636-1     | LEVER, DRAG                  | 21                |
| 3                            | 7-21000-4 | SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE         | 106     | 1                      | 454177-1     | DRAG, STOCK                  | 20                |
| 2                            | 2-21000-8 | SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE         | 105     | 1                      | 454204-3     | GUIDE, STRIP (REAR)          | 19                |
| REF                          | 3-21000-7 | SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE       | 104     | 1                      | 454204-3     | GUIDE, STRIP (FRONT)         | 18                |
|                              | 3-21000-9 | SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING       | 103     | REF                    | 454178-1     | GUIDE, FEED ROD              | 17                |
| REF                          | 3-21000-6 | SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE       | 102     | REF                    | 4-22284-9    | SPRING, FEED RETURN          | 16                |
| REF                          | 3-21000-4 | SCR, SKT HD CAP (10-32 X .38) PIVOT BLK          | 101     |                        |              | ADAPTER, DRAG                | 15                |
| 2                            | 3-21000-8 | SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE        | 79      |                        |              |                              | 14                |
| REF                          | 455745-1  | GUARD                                            | 78      |                        |              | SPACER, HOLD DOWN            | 13                |
|                              | 465184-9  | LUBRICATOR ASSY                                  | 77      |                        |              | SPRING, HOLD DOWN            | 12                |
|                              | 455985-1  | OIL, LUBRICATING                                 | 76      | 1                      | 691901-2     | PLATE, REAR SHEAR            | 11                |
|                              | 454406-1  | SPACER, LUB BRACKET                              | 75      | 2                      | 1-240645-6   | SPACER, SHEAR PLATE          | 10                |
|                              |           |                                                  | 74      | 1                      | 690783-1     | PLATE, FRONT SHEAR           | 9                 |
|                              |           |                                                  | 73      | 1                      | 2-240655-2   | ANVIL                        | 8                 |
| REF                          | 458109-1  | WASHER, FLAT (SPECIAL)                           | 72      | 1                      | 1-691157-0   | BLADE, SLUG                  | 7                 |
| 2                            | 690603-1  | SPRING, ASSIST                                   | 71      |                        |              | HOLD DOWN, TERMINAL          | 6                 |
| REF                          | 690517-1  | SPACER                                           | 70      | 1                      | 3-240641-6   | SPACER, SHEAR BLADE          | 5                 |
|                              | 22594-8   | NUT, HEX                                         | 69      | 1                      | 238009-1     | SPACER, TUBULAR              | 4                 |
|                              | 240628-1  | PLATE, ADJ                                       | 68      | 1                      | 1-456134-4   | CRIMPER, INSULATION          | 3                 |
|                              | 240626-1  | SHAFT, PIVOT                                     | 67      | 1                      | 455888-4     | SPACER, INSULATION           | 2                 |
|                              | 240633-1  | BUSHING                                          | 66      | 1                      | 456408-2     | CRIMPER, WIRE                | 1                 |
|                              | 455680-1  | LEVER, INTERMEDIATE                              | 65      |                        |              |                              |                   |
|                              | 240629-1  | BLOCK, PIVOT                                     | 64      |                        |              |                              |                   |
|                              | 240632-2  | SCREW, ADJ                                       | 63      |                        |              |                              |                   |
|                              | 240659-3  | PIN, CAM ROLLER                                  | 62      |                        |              |                              |                   |
|                              | 240658-1  | CAM, ROLLER                                      | 61      |                        |              |                              |                   |
| REF                          | 454398-1  | ROD, FEED                                        | 60      |                        |              |                              |                   |
| QTY                          | PART NO   | DESCRIPTION                                      | ITEM NO | QTY                    | PART NO      | DESCRIPTION                  | ITEM NO           |
| REMARKS                      |           |                                                  |         | CRIMPING DATA          |              |                              |                   |
| APPL USED ON MACHINE PART NO |           |                                                  |         | PAD LTR                | CRIMP HEIGHT | WIRE SIZE                    | WIRE STRIP LENGTH |
| CUSTOMER NAME                |           |                                                  |         | A                      | .060         | 18                           |                   |
| ADDRESS                      |           |                                                  |         | B                      | .056         | 20                           |                   |
| CITY                         |           |                                                  |         | C                      | NOT USED     | NOT USED                     |                   |
|                              |           |                                                  |         | D                      | NOT USED     | NOT USED                     |                   |
|                              |           |                                                  |         | CRIMP                  | SIZE         | TYPE                         | FEED              |
|                              |           |                                                  |         | WIRE                   | .110         | F                            | .682              |
|                              |           |                                                  |         | INSUL                  | .140         | F                            | .682              |
|                              |           |                                                  |         | WIRE RANGE             | 20-18        | .075-.110                    | 565435-5          |
|                              |           |                                                  |         | INSULATION RANGE       | 20-18        | .075-.110                    | 565435-5          |
|                              |           |                                                  |         | APPLICATOR WILL APPLY  |              |                              |                   |
|                              |           |                                                  |         | OBS.                   | 40893        |                              |                   |
|                              |           |                                                  |         | OBS.                   | 40894        |                              |                   |
|                              |           |                                                  |         | OBS.                   | 42481        |                              |                   |
|                              |           |                                                  |         | AMP-O-LECTRIC PRE-FEED |              |                              |                   |
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## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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