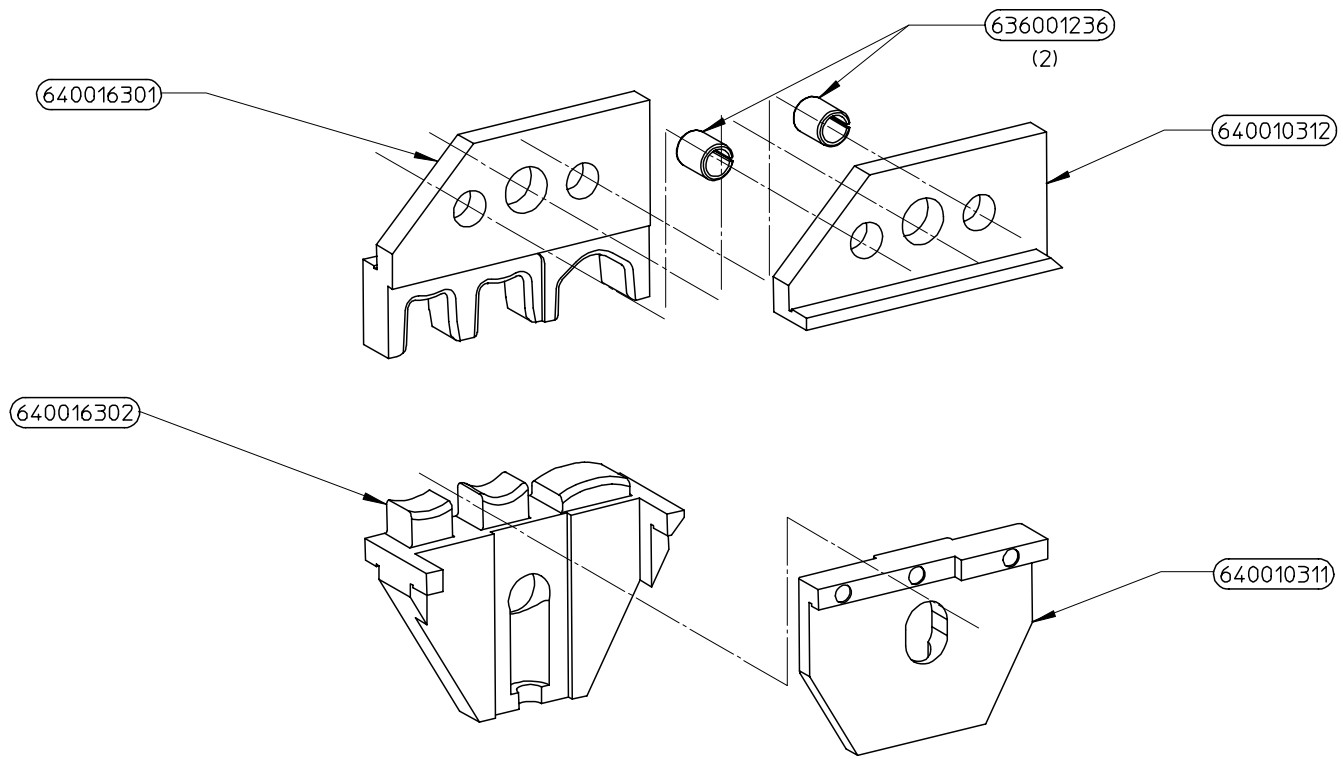




NOTE:  
1) 3/32 HEX WRENCH FOR ADJUSTING  
INSULATION CRIMP HEIGHT  
SUPPLIED WITH KIT

2) PIN GAGE DIA.

| WIRE RANGE | GO    | MEAN  | NO GO |
|------------|-------|-------|-------|
| 10-12      | .130" | .134" | .138" |
| 14-16      | .086" | .090" | .094" |
| 18-22      | .068" | .072" | .076" |

|                                                                                          |                 |             |                                       |       |                                                                                                                               |                   |                                                                           |                                                               |  |   |
|------------------------------------------------------------------------------------------|-----------------|-------------|---------------------------------------|-------|-------------------------------------------------------------------------------------------------------------------------------|-------------------|---------------------------------------------------------------------------|---------------------------------------------------------------|--|---|
| EC NO: UAT2006-0979<br>DRWN: DANDERSO 2006/05/31<br>CHK: DJA<br>APPR: SWRIGHT 2006/06/14 | QUALITY SYMBOLS | DESCRIPTION | GENERAL TOLERANCES (UNLESS SPECIFIED) |       | SCALE 2:1                                                                                                                     | DESIGN UNITS INCH | THIRD ANGLE PROJECTION                                                    | REVISE ON CAD ONLY                                            |  |   |
|                                                                                          |                 |             |                                       | mm    | INCH                                                                                                                          | DIMENSION STYLE   |                                                                           | TITLE                                                         |  |   |
|                                                                                          |                 |             | 4 PLACES                              | ± --- | ± ---                                                                                                                         | IN/MM             |                                                                           | CRIMP TOOLING KIT (19800<br>(19813-1000 & 2000)<br>(RHT & AT) |  |   |
|                                                                                          |                 |             | 3 PLACES                              | ± --- | ±.005                                                                                                                         | DRAWN BY          | DATE                                                                      |                                                               |  |   |
|                                                                                          |                 |             | 2 PLACES                              | ±0.13 | ±.01                                                                                                                          | DJA               | 1 MAR 06                                                                  | MOLEX INCORPORATED                                            |  |   |
|                                                                                          |                 |             | 1 PLACE                               | ±0.25 | ± ---                                                                                                                         | CHECKED BY        | DATE                                                                      |                                                               |  |   |
|                                                                                          |                 |             | ANGULAR ± 1/2 °                       |       | DJA                                                                                                                           | 1 MAR 06          | MATERIAL NO. DOCUMENT NO. SHEET NO.<br>640016370-ASSY640016370-ASSY1 OF 1 |                                                               |  |   |
|                                                                                          |                 |             | DRAFT WHERE APPLICABLE                |       | APPROVED BY                                                                                                                   | DATE              |                                                                           |                                                               |  |   |
|                                                                                          |                 |             | MUST REMAIN WITHIN DIMENSIONS         |       | THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION |                   |                                                                           |                                                               |  | B |

|   |       |      |                  |           |      |                           |      |                     |                  |  |       |  |
|---|-------|------|------------------|-----------|------|---------------------------|------|---------------------|------------------|--|-------|--|
|   | 6     |      | 5                |           | 4    |                           | 3    |                     | 2                |  | 1     |  |
|   | molex |      | BILL OF MATERIAL |           |      |                           |      |                     |                  |  | molex |  |
|   | ITEM  | SIZE | QTY.             | ENG. NO.  | REV. | DESCRIPTION               | TYPE | MANUFACTURER        | MANUFACTURER NO. |  |       |  |
| J | 1     | -    | 2                | 636001236 | A    | 4mm DIA X 5.0 LG ROLL PIN | P    | MSC                 | 01048768         |  |       |  |
|   | 2     | -    | 1                | 640010311 | A    | INSERT ANVIL              | F    | -                   | -                |  |       |  |
|   | 3     | -    | 1                | 640010312 | B    | INSERT PUNCH              | F    | -                   | -                |  |       |  |
|   | 4     | -    | 1                | 640016301 | A    | CONDUCTOR PUNCH           | F    | MAKE FROM 640010001 | -                |  |       |  |
|   | 5     | -    | 1                | 640016302 | A    | CONDUCTOR ANVIL           | F    | MAKE FROM 640010001 | -                |  |       |  |
|   | 6     |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 7     |      |                  |           |      |                           |      |                     |                  |  |       |  |
| I | 8     |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 9     |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 10    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 11    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 12    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 13    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| H | 14    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 15    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 16    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 17    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 18    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 19    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| G | 20    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 21    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 22    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 23    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 24    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 25    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 26    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| F | 27    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 28    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 29    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 30    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 31    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 32    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 33    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| E | 34    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 35    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 36    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 37    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 38    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 39    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| D | 40    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 41    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 42    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 43    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 44    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 45    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 46    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| C | 47    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 48    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 49    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 50    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 51    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 52    |      |                  |           |      |                           |      |                     |                  |  |       |  |
| B | 53    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   | 54    |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   |       |      |                  |           |      |                           |      |                     |                  |  |       |  |
|   |       |      |                  |           |      |                           |      |                     |                  |  |       |  |
| A |       |      |                  |           |      |                           |      |                     |                  |  |       |  |

A

EC NO. UAT2006-0979  
DRWN: DANDERSO 2006/05/31  
CHK: DJA  
APPR: SWRIGHT 2006/06/13  
REL. DATE: 2006/06/14

REV

DESCRIPTION

TLG REL FOR PROD

MOLEX INCORPORATED

TITLE:  
CRIMP TOOLING KIT  
(19813-1000 & 2000)  
(RHT & AT)

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

MATERIAL NO.  
640016370-B0

SERIES  
64001

SIZE  
A

CLASS  
SD\_DRAWING

TYPE  
SD

DOCUMENT NO.  
640016370-B0M

SHEET  
1

REV.  
A

1b frame\_B\_A ME TB  
Rev. D1 2004/08/04

5

4

3

2

1

## Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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