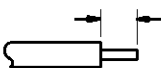
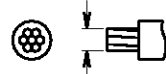
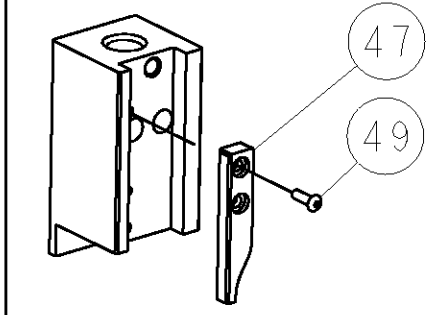
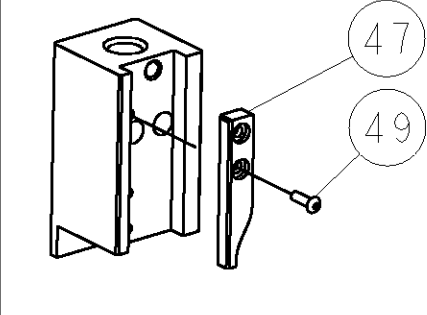
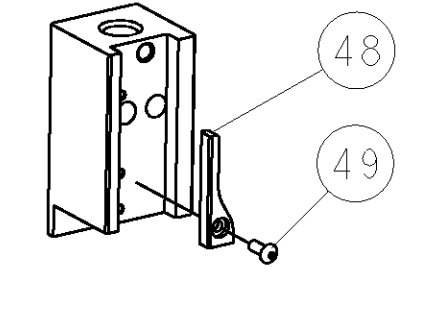
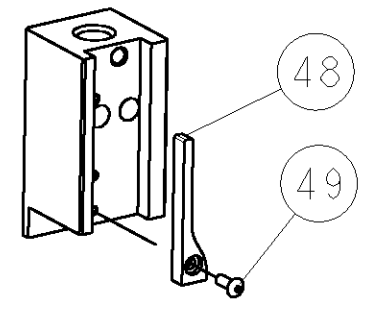


8			7		
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20			20		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1530132-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1530132-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1530132-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1530132-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1530132-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1530132-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1530132-7	A	-	-	SPARE PARTS KIT	

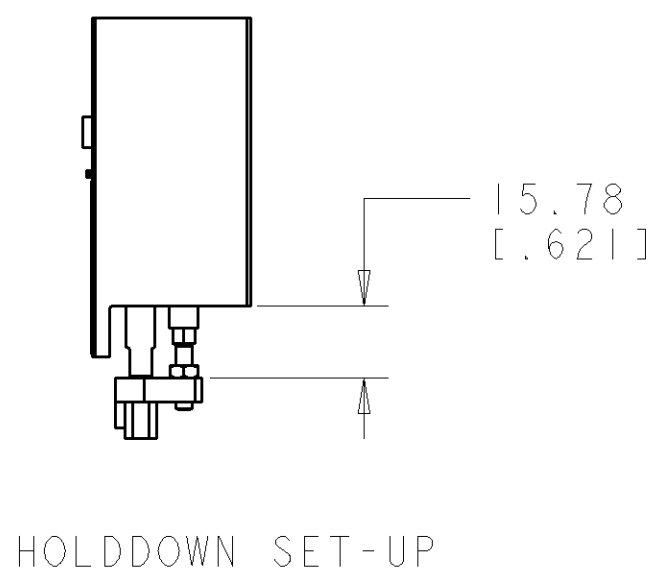
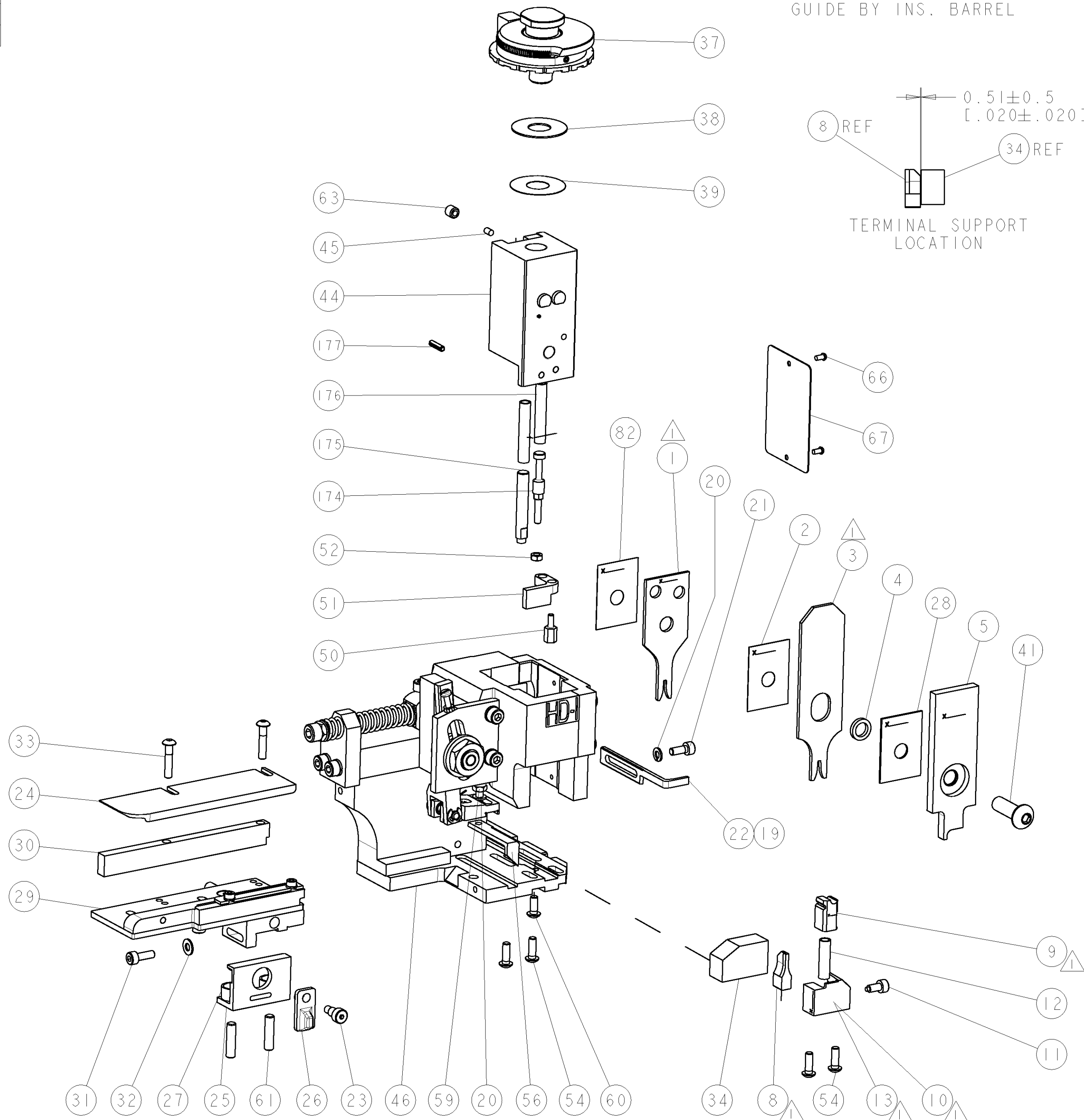
CRIMP DATA		CVILUX TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: FEMALE TERMINAL CP-01 POWER CONNECTOR					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.58 [1.062 IN]	F	18-22 AWG		
INSUL	2.03 [1.080 IN]	F	Ø1.3-3.1mm [1.051-1.122 IN]		
WIRE STRIP LENGTH 2.00-3.00 [1.078-1.118 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		NONE	-		FEED 11.00 [1.433 IN]
TERMINALS APPLIED					
TE PN		M.F.R. PN		-	-
1949985		CP-01100104		-	-
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WIRE SIZE		CRIMP HEIGHT			REF SETTING
		*			*
0.82mm ² (18AWG)		1.12 ±0.05 [1.044 ±.002 IN]		A9	
0.51mm ² (20AWG)		.94 ±0.05 [1.037 ±.002 IN]		C1	
0.32mm ² (22AWG)		.86 ±0.05 [1.034 ±.002 IN]		C8	
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- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

AMP 4805 REV 31MAR2000



SET UP GAGE
458637-3

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A	RELEASED		01JUL2009

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1	1-1752354-7	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1633724-5	RAM, (SIDE FEED)	44
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	469367-8	SHIM	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	4-1633703-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-5	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	5-456134-4	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	455888-2	SPACER, CRIMPER	2
1	2	2	2	1	1	1	4-456403-2	CRIMPER, WIRE PREMIUM	1

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO
THIS IS A PRELIMINARY DRAWING. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS AND ASSEMBLY. THE USER SHALL BE RESPONSIBLE FOR THE CORRECT POSITIONING OF THE PARTS AND ASSEMBLY.							DWN S. X.1 03JUN2009	Tyco Electronics Harrisburg, PA 17105-3608		
DIMENSIONS: mm [IN]							APVD S. X.1 03JUN2009	NAME FINE ADJUST SIDE FEED HDI APPLICATOR		
TOLERANCES UNLESS OTHERWISE SPECIFIED:							PRODUCT SPEC	SIZE CAGE CODE DRAWING NO		
0 PLC ±.001							APPLICATION SPEC	RESTRICTED TO		
1 PLC ±.001							See Table	A 00779		
2 PLC ±.001							WEIGHT	C=1530132		
3 PLC ±.001							CUSTOMER DRAWING	SCALE 3:5		
4 PLC ±.001							FINISH	SHEET 1 OF 1		
MATERIAL							REV	A		

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