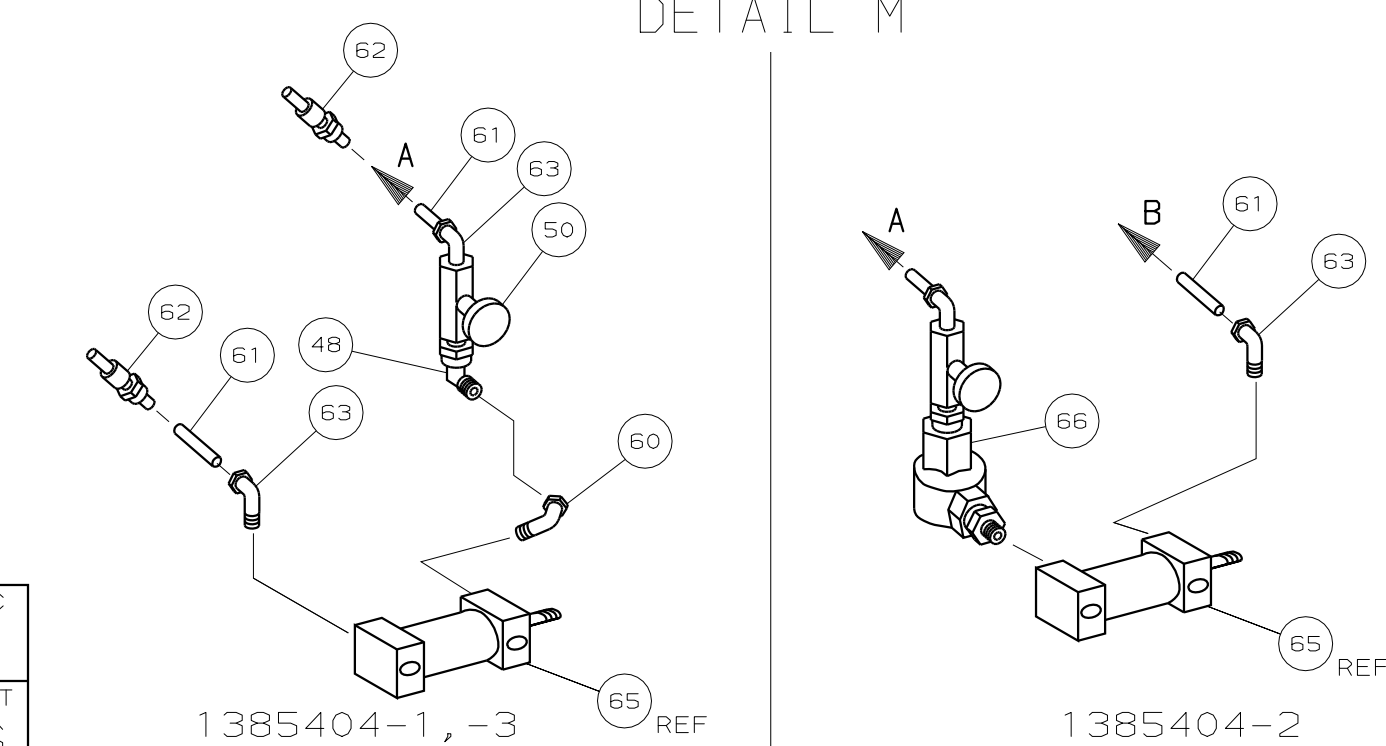
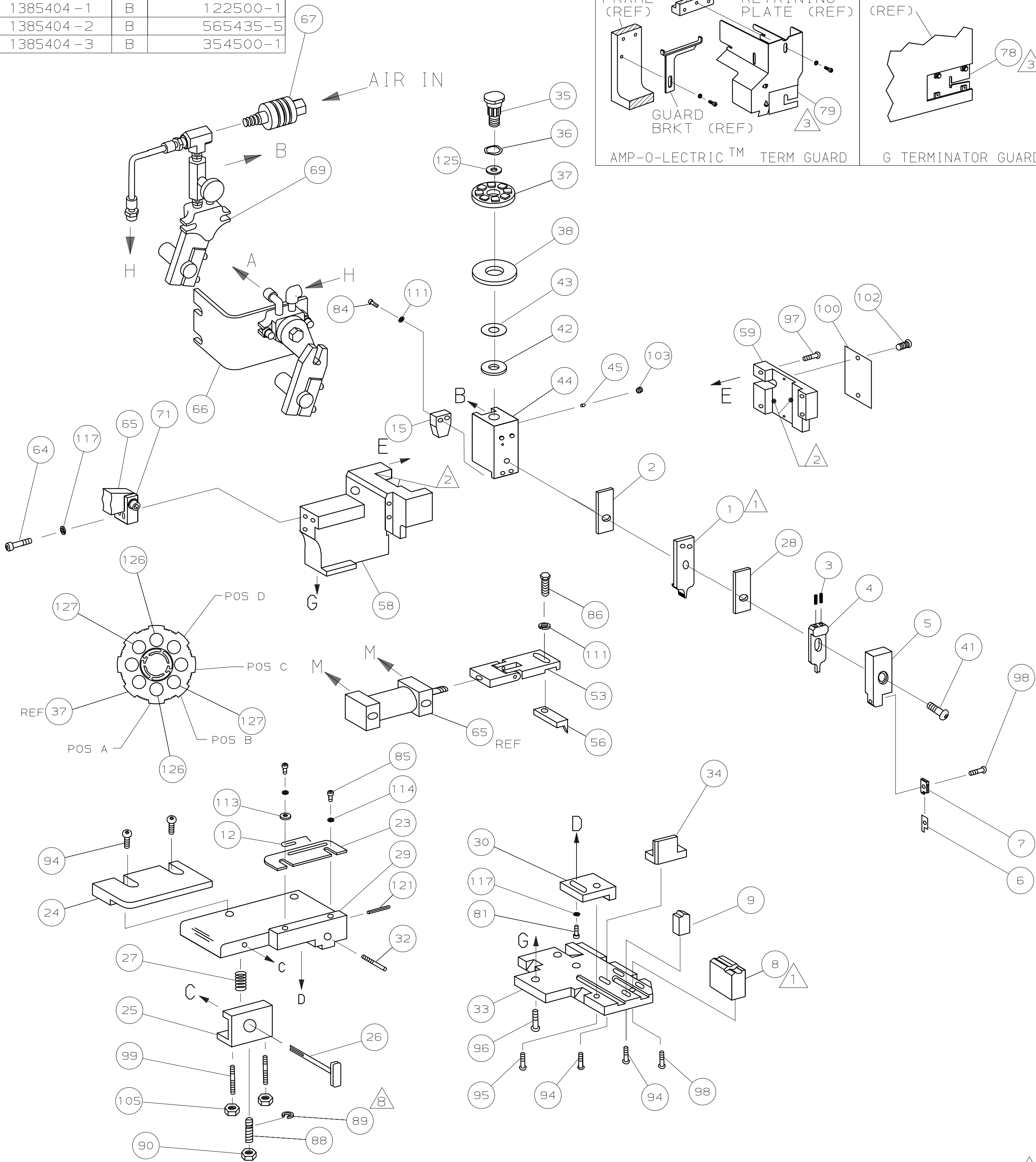
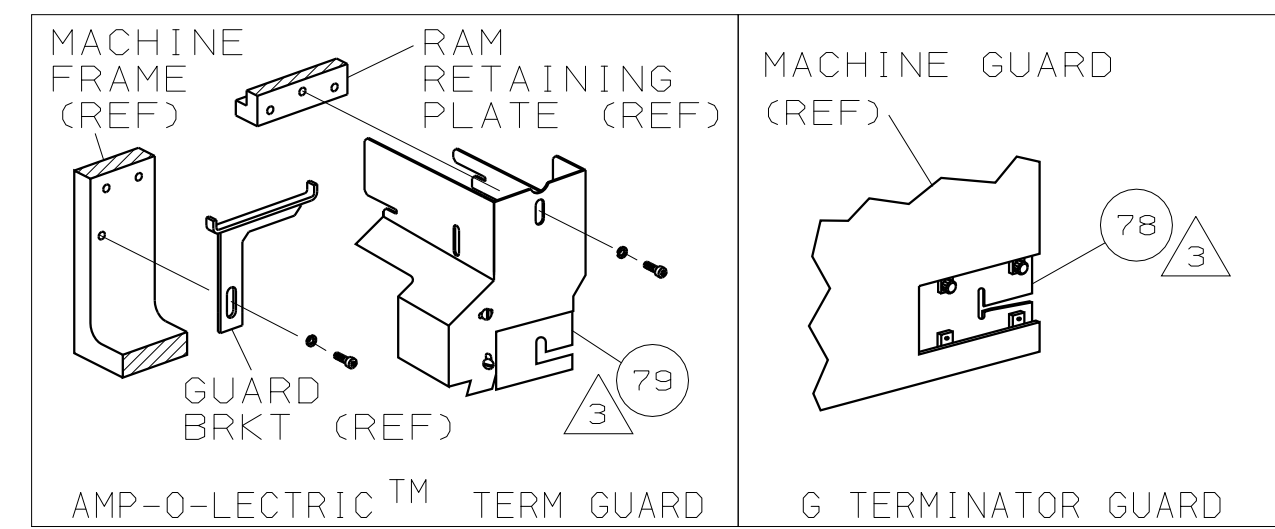


| PART<br>NUMBER | REV | FIRST<br>USED |
|----------------|-----|---------------|
| 1385404 -1     | B   | 122500-1      |
| 1385404 -2     | B   | 565435-5      |
| 1385404 -3     | B   | 354500-1      |



- 
- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 WARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS.
- 5 ITEM NOT SHOWN ON ASSEMBLY.
- 6 CRIMP HEIGHT FOR TERMINAL 1241002-1 INSULATION  $\phi$ .110 MAX.

|                                                    |  |                        |  |               |                            |                              |      |                                                                                        |                                                                                     |                |
|----------------------------------------------------|--|------------------------|--|---------------|----------------------------|------------------------------|------|----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------|
| TERMINAL NAME: TUBULAR END-SLEEVE W/PLASTIC SLEEVE |  |                        |  |               |                            |                              |      |                                                                                        |                                                                                     |                |
|                                                    |  | 1241002                |  | CRIMPING DATA |                            |                              |      |                                                                                        |                                                                                     |                |
|                                                    |  | -                      |  | PAD<br>LTR    | CRIMP HEIGHT               |                              |      | WIRE SIZE                                                                              |                                                                                     |                |
|                                                    |  | -                      |  |               |                            |                              |      |                                                                                        |                                                                                     |                |
|                                                    |  | -                      |  |               | A .035 ±.002[0.89 ±0.05mm] |                              |      | 18  |                                                                                     |                |
|                                                    |  | -                      |  |               |                            |                              |      |                                                                                        |                                                                                     |                |
|                                                    |  |                        |  | B             | NOT                        |                              |      | USED                                                                                   |                                                                                     |                |
|                                                    |  |                        |  | C             | NOT                        |                              |      | USED                                                                                   |                                                                                     |                |
|                                                    |  |                        |  | D             | NOT                        |                              |      | USED                                                                                   |                                                                                     |                |
|                                                    |  |                        |  | CRIMP         | SIZE                       |                              | TYPE | RANGE                                                                                  |                                                                                     |                |
|                                                    |  |                        |  |               | WIRE                       | .090 [2.29mm]                |      | D                                                                                      | 18                                                                                  |                |
|                                                    |  |                        |  |               | INSUL                      | -                            |      | -                                                                                      |  |                |
| WIRE STRIP LENGTH<br>10mm                          |  | TERM APPL SPEC<br>NONE |  | FEED<br>4.2mm |                            | APPL INSTRUCTION<br>408-8040 |      | SET UP GAGE<br>458637-1                                                                |                                                                                     | LAYOUT<br>L265 |

|                   |    |    |     |             |            |                                 | 129        |
|-------------------|----|----|-----|-------------|------------|---------------------------------|------------|
|                   |    |    |     |             |            |                                 | 128        |
|                   |    |    |     |             |            |                                 | 127        |
| 2                 | 2  | 2  | -   | C           | 1-354779-4 | PIN, WIRE DISC (.3060) A        | 126        |
| 1                 | 1  | 1  | -   | A           | 986950-1   | WASHER, FLAT PRECISION          | 125        |
| 1                 | 1  | 1  | -   | A           | 217238-1   | GENERAL INSTRUCTION PACKAGE     | 124        |
| 1                 | 1  | 1  | -   | -           | 4088040    | SF APPL INST 408-8040           | 123        |
|                   |    |    |     |             |            |                                 | 122        |
| 1                 | 1  | 1  | -   | A           | 4-21028-0  | PIN,SLT SPR(Ø.093x.75)ST GDE PL | 121        |
|                   |    |    |     |             |            |                                 | 120        |
|                   |    |    |     |             |            |                                 | 119        |
|                   |    |    |     |             |            |                                 | 118        |
| 3                 | 3  | 3  | -   | A           | 21024-5    | WASHER, LOCK(Ø10)ADJ BLOCK      | 117        |
|                   |    |    |     |             |            |                                 | 116        |
|                   |    |    |     |             |            |                                 | 115        |
| 2                 | 2  | 2  | -   | A           | 21024-2    | WASHER,LOCK(Ø4)FRONT STP GUIDE  | 114        |
| 1                 | 1  | 1  | -   | A           | 21055-4    | WASHER,FLAT(Ø4)FRONT STP GUIDE  | 113        |
|                   |    |    |     |             |            |                                 | 112        |
| 2                 | 2  | 1  | -   | A           | 21024-4    | WASHER,LOCK(Ø8)                 | 111        |
|                   |    |    |     |             |            |                                 | 110        |
|                   |    |    |     |             |            |                                 | 109        |
|                   |    |    |     |             |            |                                 | 108        |
|                   |    |    |     |             |            |                                 | 107        |
|                   |    |    |     |             |            |                                 | 106        |
| 2                 | 2  | 2  | -   | A           | 21021-4    | NUT, SELF LOCK(10-32)DRAG       | 105        |
|                   |    |    |     |             |            |                                 | 104        |
| 1                 | 1  | 1  | -   | A           | 21009-2    | SCR,SKT SET(1/4-20x.25 LW)RAM   | 103        |
| 2                 | 2  | 2  | -   | A           | 21017-2    | SCR,DRIVE(Ø2x.19)ID PLATE       | 102        |
|                   |    |    |     |             |            |                                 | 101        |
| 1                 | 1  | 1  | -   | B           | 461264-1   | PLATE, IDENTIFICATION           | 100        |
| 2                 | 2  | 2  | -   | A           | 5-21006-9  | STUD (10-32x1.25) DRAG          | 99         |
| 2                 | 2  | 2  | -   | A           | 22733-8    | SCR,BHC(8-32x.38 LW)ANVIL       | 98         |
| 4                 | 4  | 4  | -   | A           | 2-21002-9  | SCR,BHC(10-32x.75)CAP           | 97         |
| 3                 | 3  | 3  | -   | A           | 2-22733-8  | SCR,BHC(1/4-20x.62)HSG          | 96         |
| 1                 | 1  | 1  | -   | A           | 2-21002-7  | SCR,BHC(10-32x.50)SG ADJ BLK    | 95         |
| 6                 | 6  | 6  | -   | A           | 2-21002-2  | SCR,BHC(8-32x.50)TERM H DWN     | 94         |
|                   |    |    |     |             |            |                                 | 93         |
|                   |    |    |     |             |            |                                 | 92         |
|                   |    |    |     |             |            |                                 | 91         |
| 1                 | 1  | 1  | -   | A           | 22202-1    | NUT, JAM, 1/4-20                | 90         |
| 1                 | 1  | 1  | -   | A           | 1-21986-3  | CLIP, E-RING                    | 89         |
| 1                 | 1  | 1  | -   | A           | 1490895-1  | SCR,SKT SET(1/4-20x.75)MOD      | 88         |
|                   |    |    |     |             |            |                                 | 87         |
| 1                 | 1  | 1  | -   | A           | 2-22603-1  | SCR,HEX HD(8-32x.38)FEED FINGER | 86         |
| 2                 | 2  | 2  | -   | A           | 1-21000-4  | SCR,SHC(4-40x.38)F ST GUIDE     | 85         |
| 2                 | 2  | -  | -   | A           | 2-21000-5  | SCR,SHC(8-32x.25)F ST GUIDE     | 84         |
|                   |    |    |     |             |            |                                 | 83         |
|                   |    |    |     |             |            |                                 | 82         |
| 1                 | 1  | 1  | -   | A           | 3-21000-4  | SCR,SHC(10-32x.38)SG ADJ BL     | 81         |
|                   |    |    |     |             |            |                                 | 80         |
| -                 | 1  | -  | -   | B           | 462992-7   | GUARD ASSY                      | 79         |
| REF               | -  | -  | -   | B           | 679532-1   | INSERT, GUARD                   | 78         |
| -                 | -  | 1  | -   | A2          | 662516-4   | WIRE FUNNEL ASSEMBLY            | 77         |
|                   |    |    |     |             |            |                                 | 76         |
|                   |    |    |     |             |            |                                 | 75         |
|                   |    |    |     |             |            |                                 | 74         |
|                   |    |    |     |             |            |                                 | 73         |
|                   |    |    |     |             |            |                                 | 72         |
| 1                 | 1  | 1  | -   | B           | 459610-3   | MOUNT, FEED BRACKET             | 71         |
| -3                | -2 | -1 | U/M | DWG<br>SIZE | PART NO    | DESCRIPTION                     | ITEM<br>NO |
| QTY REQD PER ASSY |    |    |     | PARTS LIST  |            |                                 |            |

8 THREAD ITEM 88 INTO ITEM 25 AND  
INSERT ITEM 89 ONTO ITEM 88.

|   |   |     |   |               |        |
|---|---|-----|---|---------------|--------|
|   |   |     |   |               |        |
|   |   |     |   |               |        |
|   |   |     | - | -             |        |
|   |   |     | - | -             |        |
|   |   |     | - | -             |        |
|   |   |     | - | -             |        |
|   |   |     | B | ECR 05-012913 |        |
|   |   |     | A | REVISED       |        |
| P | F | LTR |   | REVISION      | RECORD |

| -1                                                      | LEADMAKER     |       |     |          | AIR FEED   |                               |         |
|---------------------------------------------------------|---------------|-------|-----|----------|------------|-------------------------------|---------|
| -2                                                      | BENCH MODEL K |       |     |          | AIR FEED   |                               |         |
| -3                                                      | BENCH MODEL G |       |     |          | AIR FEED   |                               |         |
| -                                                       | 1             | -     | -   | C        | 455350-1   | AIR BLAST ASSY                | 70      |
| -                                                       | 1             | -     | -   | A        | 24042-2    | VALVE, SHUT OFF               | 67      |
| -                                                       | 1             | -     | -   | C        | 692655-1   | AIR FEED VALVE ASSY           | 66      |
| 1                                                       | 1             | 1     | -   | C        | 461065-4   | AIR FEED ASSY (1 INCH)        | 65      |
| 2                                                       | 2             | 2     | -   | A        | 3-21000-9  | SCR,SHC (10-32x1.00) AIR ASSY | 64      |
| 2                                                       | 1             | 2     | -   | A        | 980285-2   | ELBOW, SWIVEL 1/8 NPT - 1/4 T | 63      |
| 2                                                       | -             | 2     | -   | A        | 23238-1    | QUICK DISCONNECT              | 62      |
| 42.00                                                   | 21.00         | 42.00 | IN  | A        | 27319-4    | TUBING, POLY-FLO Ø.25         | 61      |
| 1                                                       | 1             | 1     | -   | A        | 22306-3    | ELBOW, SWIVEL 1/8 NPT - 1/4 T | 60      |
| 1                                                       | 1             | 1     | -   | C        | 454220-1   | CAP, RAM                      | 59      |
| 1                                                       | 1             | 1     | -   | D        | 454485-1   | HOUSING                       | 58      |
| 1                                                       | 1             | 1     | -   | B        | 690542-2   | PAWL, FEED                    | 56      |
| 1                                                       | 1             | 1     | -   | B        | 461062-1   | FEED FINGER ASSY              | 53      |
| 1                                                       | REF           | 1     | -   | A        | 23054-1    | VALVE, FLOW CONTROL           | 50      |
| 1                                                       | REF           | 1     | -   | A        | 22304-1    | NIPPLE, HEX 1/8 NPT           | 47      |
| 1                                                       | 1             | 1     | -   | A        | 690191-1   | PLUG, NYLON                   | 45      |
| 1                                                       | 1             | 1     | -   | C        | 455673-2   | RAM                           | 44      |
| 1                                                       | 1             | 1     | -   | A        | 690125-1   | WASHER, LAMINATED             | 43      |
| 1                                                       | 1             | 1     | -   | A        | 690124-1   | WASHER, RAM                   | 42      |
| 1                                                       | 1             | 1     | -   | A        | 7-21002-9  | BOLT, CRIMPER (5/16x1.00)     | 41      |
| 1                                                       | 1             | 1     | -   | A        | 690223-2   | SPACER, INSULATION DISC       | 38      |
| 1                                                       | 1             | 1     | -   | D        | 354777-1   | WIRE DISC, PLASTIC            | 37      |
| 1                                                       | 1             | 1     | -   | A        | 22480-5    | WASHER, SPRING                | 36      |
| 1                                                       | 1             | 1     | -   | B        | 690212-1   | POST, RAM                     | 35      |
| 1                                                       | 1             | 1     | -   | B        | 2-690786-5 | SUPPORT, TERMINAL             | 34      |
| 1                                                       | 1             | 1     | -   | D        | 1-455675-0 | PLATE, BASE                   | 33      |
| 1                                                       | 1             | 1     | -   | A        | 690432-3   | SCREW, ADJUSTMENT             | 32      |
| 1                                                       | 1             | 1     | -   | B        | 455689-1   | BLOCK, STRIP GUIDE ADJ        | 30      |
| 1                                                       | 1             | 1     | -   | C        | 356724-1   | PLATE, STRIP GUIDE            | 29      |
| 1                                                       | 1             | 1     | -   | C        | 1-455888-6 | SPACER, CRIMPER               | 28      |
| 1                                                       | 1             | 1     | -   | A        | 22282-1    | SPRING, DRAG                  | 27      |
| 1                                                       | 1             | 1     | -   | B        | 454175-2   | LEVER, DRAG RELEASE           | 26      |
| 1                                                       | 1             | 1     | -   | B        | 662151-1   | DRAG                          | 25      |
| 1                                                       | 1             | 1     | -   | D        | 2-690440-7 | GUIDE, STRIP (REAR)           | 24      |
| 1                                                       | 1             | 1     | -   | A        | 1-690487-3 | GUIDE, STRIP (FRONT)          | 23      |
| 1                                                       | 1             | 1     | -   | A        | 3-690518-2 | DEPRESSOR, SHEAR (REAR)       | 15      |
| 1                                                       | 1             | 1     | -   | A        | 356753-1   | SPRING, ANTI BACK-UP          | 12      |
| 1                                                       | 1             | 1     | -   | C        | 662150-2   | RAMP                          | 9       |
| 1                                                       | 1             | 1     | -   | C        | 1633019-1  | ANVIL                         | 8       |
| 1                                                       | 1             | 1     | -   | A3       | 662508-1   | HOLDER, BLADE                 | 7       |
| 1                                                       | 1             | 1     | -   | C        | 662115-1   | BLADE, SHEAR                  | 6       |
| 1                                                       | 1             | 1     | -   | C        | 662113-2   | CAP, DEPRESSOR                | 5       |
| 1                                                       | 1             | 1     | -   | C        | 662114-2   | DEPRESSOR, TERMINAL           | 4       |
| 2                                                       | 2             | 2     | -   | C        | 22278-7    | SPRING                        | 3       |
| 1                                                       | 1             | 1     | -   | C        | 662116-2   | SPACER, CRIMPER               | 2       |
| 1                                                       | 1             | 1     | -   | C        | 1-462808-4 | CRIMPER, WIRE                 | 1       |
| -3                                                      | -2            | -1    | U/M | DWG SIZE | PART NO    | DESCRIPTION                   | ITEM NO |
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |               |       |     |          |            |                               |         |

|                                              |  |  |                                                   |  |  |
|----------------------------------------------|--|--|---------------------------------------------------|--|--|
| QTY REQD PER ASSY                            |  |  | PARTS LIST                                        |  |  |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT. |  |  | MATERIAL                                          |  |  |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:    |  |  | FIN                                               |  |  |
| 2 PLC DEC ± .25                              |  |  | DR JAC BAKER 7/31/96                              |  |  |
| 3 PLC DEC ± .25                              |  |  | APP T ELBIN 7/31/96                               |  |  |
| 4 PLC DEC ± .25                              |  |  | AMP AMP Incorporated<br>Harrisburg, PA 17105-3608 |  |  |
| ANGLES ±                                     |  |  | CHK 7/31/96                                       |  |  |
| SURF TEXTURE: ✓                              |  |  | REL C.ERISMAN                                     |  |  |
| REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |  |  | NAME SIDE FEED HDM APPLICATOR                     |  |  |
| SCALE                                        |  |  | MACHINE REF                                       |  |  |
| D DWG NO 1385404                             |  |  | MINI APPL                                         |  |  |
| SHEET 1 OF 1                                 |  |  | REV B                                             |  |  |
| CAGE CODE 00779                              |  |  | CUSTOMER AND ASSEMBLY DRAWING                     |  |  |
| RESTRICTED TO                                |  |  |                                                   |  |  |

## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

moschip.ru\_6

moschip.ru\_9