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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	T1	ECR-14-002309	14FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151488-1

FOR REPLACEMENT PARTS FOR APPLICATOR 567297
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
567297

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 567297	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV T1

THIS DRAWING IS A CONTROLLED DOCUMENT.

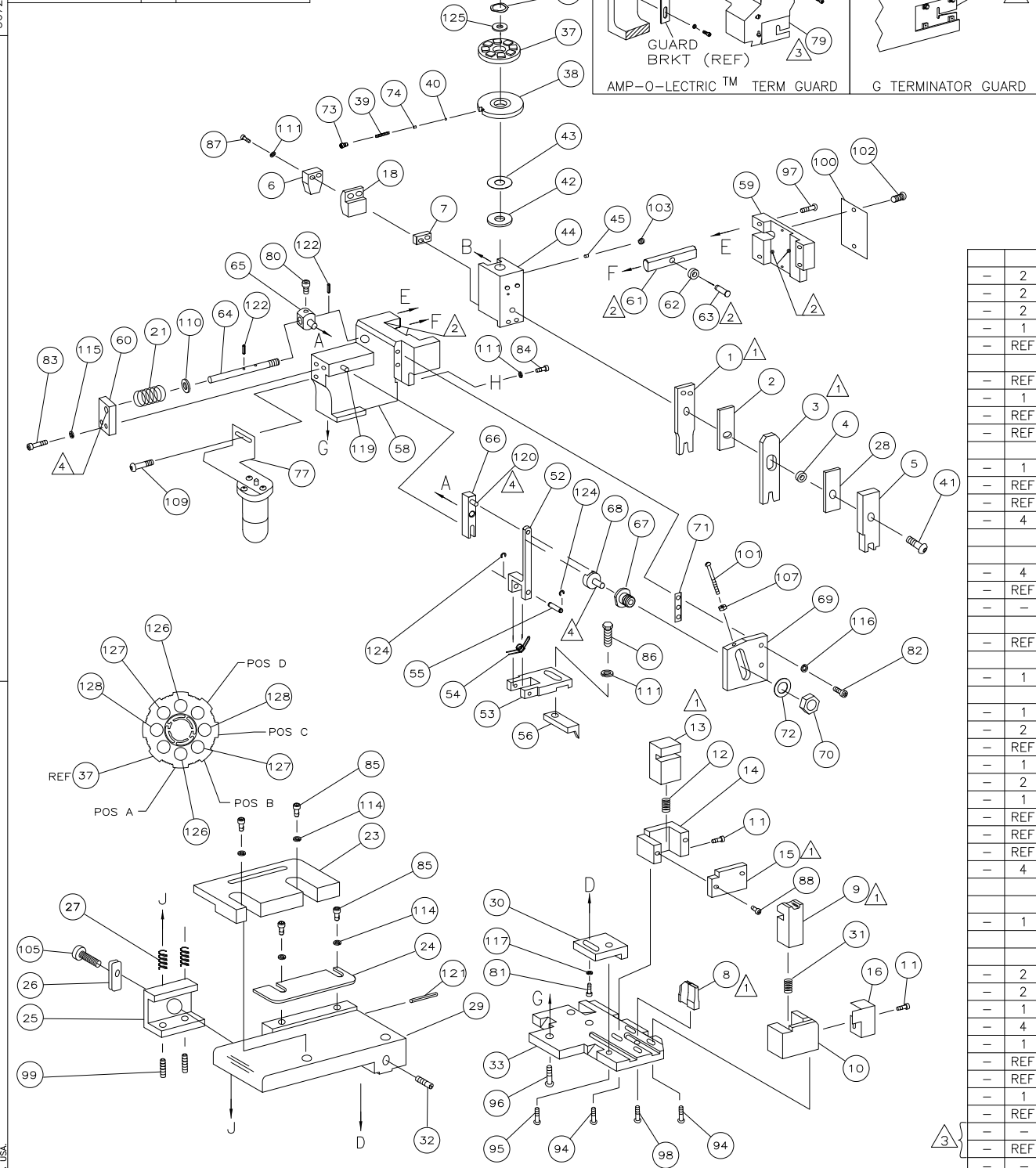
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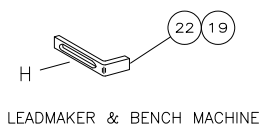
3308-B (1/08)

16DEC2009 1:27pm

PART NUMBER	REV	FIRST USED
567297-1	T	122500-1
567297-2	T	565435-5
567297-3	T	354500-1
7-567297-7	L	-



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
ROTATED 180°	ROTATED 180°	ROTATED 180°
LEADMAKER	K TERMINATOR	G TERMINATOR



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: CRIMP SNAP-IN RECEPTACLE CONTACT													
		104480		CRIMPING DATA									
				PAD LTR	CRIMP HEIGHT				WIRE SIZE				
				A	.036 ±.002 [0.91 ±.05mm]				22				
				B	.032 ±.002 [0.81 ±.05mm]				24				
				C	.030 ±.002 [0.76 ±.05mm]				26				
				D	NOT				USED				
				CRIMP		SIZE		TYPE		RANGE			
				WIRE		.042 [1.07mm]		F		26-22			
				INSUL		.062 [1.57mm]		0		.025-.060			
WIRE STRIP LENGTH			TERM APPL SPEC			FEED		APPL INSTRUCTION		SET UP GAGE		LAYOUT	
.125-.156			114-25038			.250		408-8040		458637-1		L1316	

-	2	2	2	-	5-354779-2	PIN, WIRE DISC (.3250)C	129
-	2	2	2	-	4-354779-8	PIN, WIRE DISC (.3230)B	127
-	2	2	2	-	4-354779-2	PIN, WIRE DISC (.3200)A	126
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	124
-	REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	123
-	1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	122
-	REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
-	REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
-	1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
-	REF	REF	REF	-	21024-5	WASHER, LOCK(#10)ADJ PLATE	116
-	REF	REF	REF	-	21024-5	WASHER, LOCK(#10)FEED GDE ROD	115
-	4	4	4	-	21024-2	WASHER, LOCK(#4)FRONT STP GUIDE	114
-	4	4	4	-	21024-4	WASHER, LOCK(#8)STRIPPER	111
-	REF	REF	REF	-	21899-4	WASHER, FLAT(Ø5/16)SCREW ADJ	110
-	-	1	-	-	2-21002-6	SCR, BHC(10-32x.38)LUBE ASSY	109
-	REF	REF	REF	-	21018-5	NUT, HEX(6-32)FEED ADJ	107
-	1	1	1	-	22353-8	SCR, SHLD(Ø.187x.25)DRAG LEVER	106
-	1	1	1	-	21009-2	SCR, SKT SET(1/4-20x.25 LW)RAM	103
-	2	2	2	-	21017-2	SCR, DRIVE(#2x.19)ID PLATE	102
-	REF	REF	REF	-	6-23715-5	SCR, PAN HD(6-32x1.50)FEED ADJ	101
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	2	2	2	-	5-21006-6	SCR, SET, 10-32 X .75	99
-	1	1	1	-	22733-8	SCR, BHC(8-32x.38 LW)ANVIL	98
-	REF	REF	REF	-	2-21002-9	SCR, BHC(10-32x.75)CAP	97
-	REF	REF	REF	-	2-22733-8	SCR, BHC(1/4-20x.62)HOUSING	96
-	REF	REF	REF	-	2-21002-7	SCR, BHC(10-32x.50)SG ADJ BLOCK	95
-	4	4	4	-	2-21002-2	SCR, BHC(8-32x.50)TERM H DWN	94
-	1	1	1	-	1-21002-7	SCR, BHC(6-32x.38)CAM	91
-	2	2	2	-	1-21000-8	SCR, SHC(6-32x.25)R SHEAR PLATE	88
-	2	2	2	-	2-21000-8	SCR, SHC(8-32x.62)DEP-HOLD	87
-	1	1	1	-	2-22603-0	SCR, HEX HD(8-32x.31)FEED FINGER	86
-	4	4	4	-	1-21000-3	SCR, SHC(4-40x.25)F ST GUIDE	85
-	1	1	1	-	2-21000-7	SCR, SHC(8-32x.50)STRIPPER	84
-	REF	REF	REF	-	3-21000-7	SCR, SHC(10-32x.75)FEED ROD GD	83
-	REF	REF	REF	-	3-21000-6	SCR, SHC(10-32x.62)FD ADJ BLK	82
-	1	1	1	-	3-21000-4	SCR, SHC(10-32x.38)SG ADJ BL	81
-	REF	REF	REF	-	3-21000-4	SCR, SHC(10-32x.38)PIVOT BLK	80
-	-	REF	-	-	455749-1	GUARD, WINDOW	79
-	REF	-	-	-	679532-1	INSERT, GUARD	78
-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	77
-	1	1	1	-	690603-1	SPRING, ASSIST	74
-	1	1	1	-	23030-1	SCR, SHC(6-32x.25 SL)INS DISC	73
-	REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
-	REF	REF	REF	-	690517-1	SPACER	71
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

USED ON				
-1	LEADMAKER	MECH POST FEED	-77	SPARE TOOLING KIT
-2	BENCH MODEL K	MECH PRE FEED		
-3	BENCH MODEL G	MECH PRE FEED		

-	REF	REF	REF	-	22594-8	NUT, HEX(1/2-20)	70
-	REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
-	REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
-	REF	REF	REF	-	240633-1	BUSHING	67
-	REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
-	REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
-	REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
-	REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
-	REF	REF	REF	-	240658-1	ROLLER, CAM	62
-	REF	REF	REF	-	454398-2	ROD, FEED	61
-	REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
-	REF	REF	REF	-	454220-1	CAP, RAM	59
-	REF	REF	REF	-	454485-1	HOUSING	58
-	1	1	1	-	694433-7	PAWL, FEED	56
-	REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
-	REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
-	REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53
-	REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52
-	1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
-	1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	455673-1	RAM	44
-	1	1	1	-	690125-1	WASHER, LAMINATED	43
-	1	1	1	-	690124-1	WASHER, RAM	42
-	1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	-	354777-1	WIRE DISC	37
-	1	1	1	-	22480-5	WASHER, SPRING	36
-	1	1	1	-	690212-1	POST, RAM	35
-	REF	REF	REF	-	455675-1	PLATE, BASE	33
-	1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
-	1	1	1	-	6-22279-3	SPRING, SHEAR (FRONT)	31
-	REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
-	1	1	1	-	844048-1	PLATE, STRIP GUIDE	29
-	1	1	1	-	455888-8	SPACER, FRONT SHEAR DEP	28
-	2	2	2	-	1-22284-0	SPRING, DRAG	27
-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	690438-1	GUIDE, STRIP (REAR)	24
-	1	1	1	-	690487-1	GUIDE, STRIP (FRONT)	23
-	-	-	1	-	690472-2	STRIPPER	22
-	REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21
-	1	1	-	-	691353-1	STRIPPER	19
-	1	1	1	-	2-690518-4	HOLDER, TERMINAL	18
-	1	1	1	-	691667-1	GUARD, CHIP, FRONT	16
-	1	1	1	-	1-690691-3	PLATE, SHEAR (REAR)	15
-	1	1	1	-	690462-1	HOLDER, SHEAR (REAR)	14
-	1	1	1	-	690463-1	SHEAR, FLOAT (REAR)	13
-	1	1	1	-	3-22280-3	SPRING, SHEAR	12
-	2	2	2	-	690461-1	STOP, SHEAR	11
-	1	1	1	-	468798-1	HOLDER, SHEAR (FRONT)	10
-	1	1	1	-	462006-3	SHEAR, FLOAT (FRONT)	9
-	1	1	1	-	904132-6	ANVIL	8
-	1	1	1	-	240641-1	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	-	690468-2	DEPRESSOR, SHEAR (REAR)	6
-	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	-	238011-7	SPACER, BLOCK CRIMPER	4
-	1	1	1	-	8-456135-3	CRIMPER, INSULATION	3
-	1	1	1	-	455888-6	SPACER, CRIMPER	2
-	1	1	1	-	456401-3	CRIMPER, WIRE	1

7				-3				-2				-1				U/M				PART NO				DESCRIPTION				ITEM NO			
QTY REQD PER ASSY																PARTS LIST															

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