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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-14-003109	03MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151271-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426066
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426066

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME	
		1 PLC ±		SIDE FEED HD-I APPLICATOR	
MATERIAL		2 PLC ±		PRODUCT SPEC	
		3 PLC ±		APPLICATION SPEC	
		4 PLC ±		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
FINISH		WEIGHT		A3 C- 1426066	
		CUSTOMER DRAWING		SCALE SHEET 1 OF 2 REV D1	

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426066

SET UP GAGE
458637-3

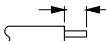
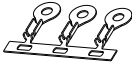
2000

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DRAWING MADE IN THIRD ANGLE PROJECTION

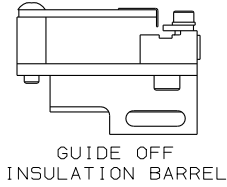
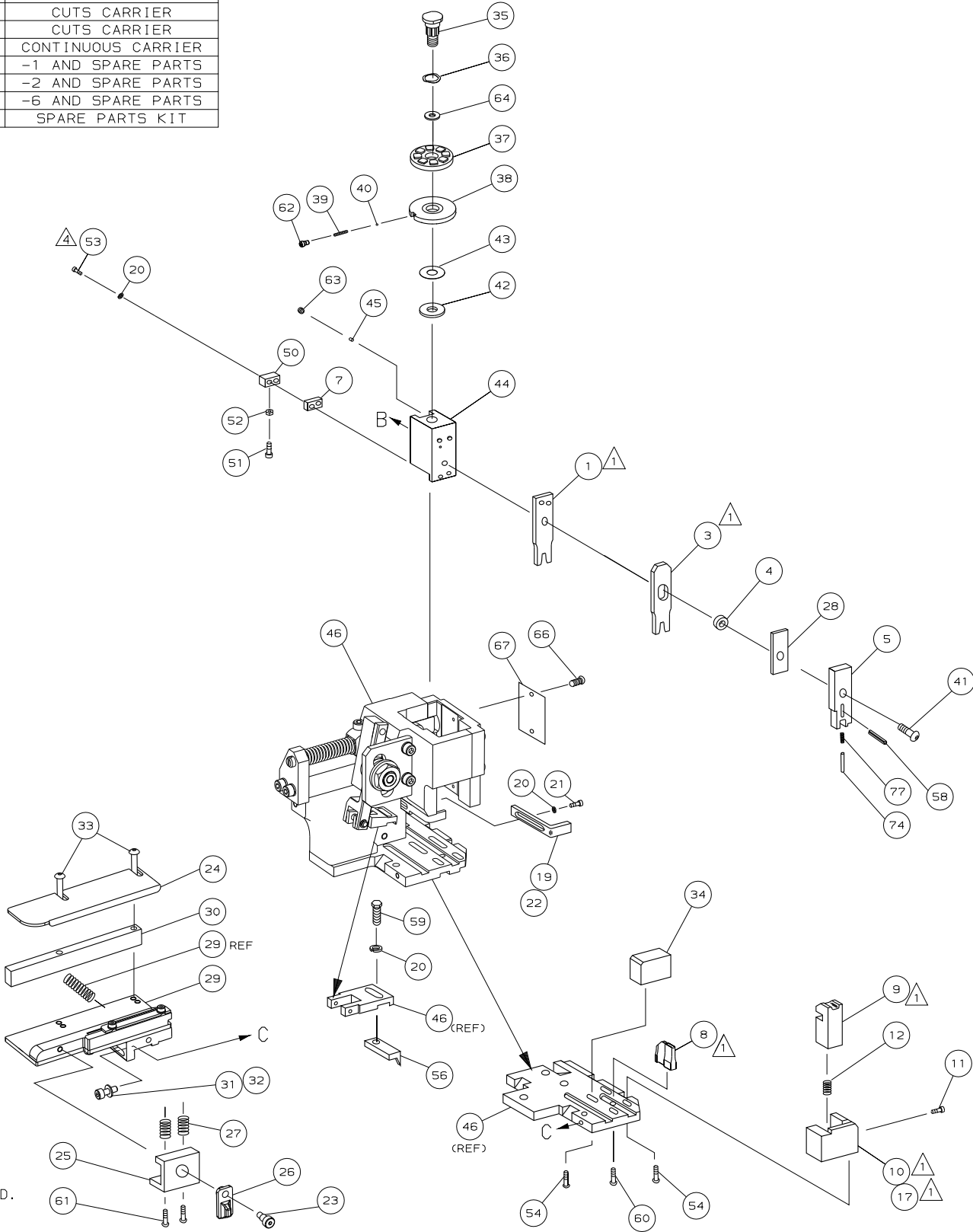
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426066-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426066-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426066-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426066-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426066-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426066-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426066-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: .040 SRS MULTILOCK RECEPTACLE.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.57 [.062 IN]	F	0.2MM ² - 0.5MM ²	
INSUL	1.78 [.070 IN]	S	1.20-1.80 [.047-.071 IN]	
WIRE STRIP LENGTH 4.00-4.50 [.157-.177 IN]			APPL INSTRUCTION 408-8322	
TERMINAL 114-3123 (A)		-		FEED  11.00 [.433 IN]
APPL SPEC 114-3122 (B)		-		
TERMINALS APPLIED				
345160 (B)	-	-	-	-
345164 (A)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG	CRIMP HEIGHT		PIN PN & LENGTH [IN]	
0.5mm ²				
0.35mm ²	0.99 ±0.05 [.039 ±.002 IN]		4-354779-1 [.3195]	
0.3mm ²	0.91 ±0.05 [.036 ±.002 IN]		4-354779-7 [.3225]	
0.2mm ²	0.89 ±0.05 [.035 ±.002 IN]		4-354779-9 [.3235]	
-	0.84 ±0.05 [.033 ±.002 IN]		5-354779-4 [.3260]	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	
-	-		-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. IF MORE THAN ONE TERMINAL IS APPLIED BY THIS APPLICATOR, FEED MAY REQUIRE ADJUSTMENT WHEN CHANGING FROM ONE TO ANOTHER.
6. ADJUST TERMINAL SUPPORT POSITION TO SUIT TERMINAL APPLIED.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A DIST 66			

AMP 1756 REV 3-92 02-MAR-06 14:16:38 us024474



QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
1	5-547505-2	SPRING, COMPRESSION	77
1	854769-4	HOLDER INSULATION	74
1	1426066	PRINT, APPLICATOR LOG SHEET	72
1	1338705-1	DOCUMENTATION PACKAGE	71
1	461264-1	PLATE, IDENTIFICATION	67
2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66
1	986950-1	WASHER, FLAT PRECISION	64
1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
1	18023-9	SCR, SHC (M4X6) INS DISC	62
2	1-18024-5	SCR, BHC (M5X25) DRAG	61
1	18024-7	SCR, BHC (M4X10) ANVIL	60
1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
1	21028-2	PIN, SLOTTED, SPRING	58
1	1338685-1	PAWL, FEED	56
4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
2	1-18023-3	SCR, SHC (M4X16) TERM HLD DWN	53
1	18030-1	NUT, HEX (M3) HOLD DOWN	52
1	811242-5	BUMPER, HOLDDOWN	51
1	690753-2	SPACER, TONKER	50
1	18024-3	SCR, BHC (M3X10) CAM	49
1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
1	1320999-3	APPLICATOR BASIC SUBASSY	46
1	690191-1	PLUG, NYLON	45
1	1338660-1	RAM	44
1	690125-1	WASHER, LAMINATED	43
1	690124-1	WASHER, RAM	42
1	2-18024-6	SCR, BHC (M8X25) RAM	41
1	23241-1	BALL, STEEL	40
1	2-22278-7	SPRING, COMPRESSION	39
1	1320922-3	DISC, INSULATION	38
1	354777-1	WIRE DISC, PLASTIC	37
1	22480-5	WASHER, SPRING	36
1	690212-1	POST, RAM	35
1	1320934-1	SUPPORT, TERMINAL	34
2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
1	18027-2	WASHER, FLAT (M4)	32
1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
1	1320908-8	SPACER, STRIP GUIDE	30
1	1633073-1	STRIP GUIDE PLATE ASSY	29
1	455888-4	SPACER, FRONT SHEAR DEP	28
2	1-22284-0	SPRING, DRAG	27
1	356835-1	LEVER, DRAG RELEASE	26
1	240792-1	DRAG, TERMINAL	25
1	1320928-3	PLATE, STRIP GUIDE	24
1	980371-4	SCR, SHC SHLD	23
1	690472-2	STRIPPER	22
1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	690472-1	STRIPPER	19
1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
1	5-22280-0	SPRING, SHEAR	12
1	356885-4	STOP, SHEAR	11
-	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
1	462006-1	SHEAR, FLOAT (FRONT)	9
1	1333202-8	ANVIL	8
1	3-240641-3	SPACER, DEPRESSOR (REAR)	7
1	854772-1	DEPRESSOR, SHEAR (FRONT)	5
1	238011-2	SPACER, BLOCK CRIMPER	4
1	1-468282-0	CRIMPER, INSULATION	3
1	2-456403-6	CRIMPER, WIRE	1

-	1	1	1	1	1	1	5-547505-2	SPRING, COMPRESSION	77
-	1	1	1	1	1	1	854769-4	HOLDER INSULATION	74
-	1	1	1	1	1	1	1426066	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1	21028-2	PIN,SLOTTED,SPRING	58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
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-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
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-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-3	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	-	-	-	-	-	690472-1	STRIPPER	19
-	1	-	-	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-									16
-									15
-									14
-									13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	-	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1333202-8	ANVIL	8
-	1	1	1	1	1	1	3-240641-3	SPACER, DEPRESSOR (REAR)	7
-									6
-	1	1	1	1	1	1	854772-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1-468282-0	CRIMPER, INSULATION	3
1	2	2	2	1	1	1	2-456403-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
DIMENSIONS: mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.							-	-	-
TOLERANCES UNLESS OTHERWISE SPECIFIED,							DR 01AUG00	APP 01AUG00	
1 PLC DEC ±0.5 (.02 IN)							L.LOFTHOUSE	F.BACKHURST	
2 PLC DEC ±-							CHK -	REL 20-02-01	
3 PLC DEC ±-							L.LOFTHOUSE		
ANGLES ±-							NAME	SIDE FEED HD-I APPLICATOR	MACHINE REF
SURF TEXTURE:							SCALE	DWG NO	1426066
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX									
CASE CODE 00779							CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

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