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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-018880	26DEC2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266503-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385370
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385370

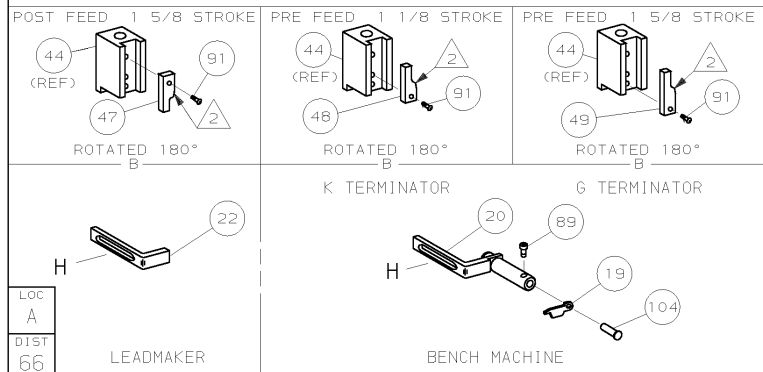
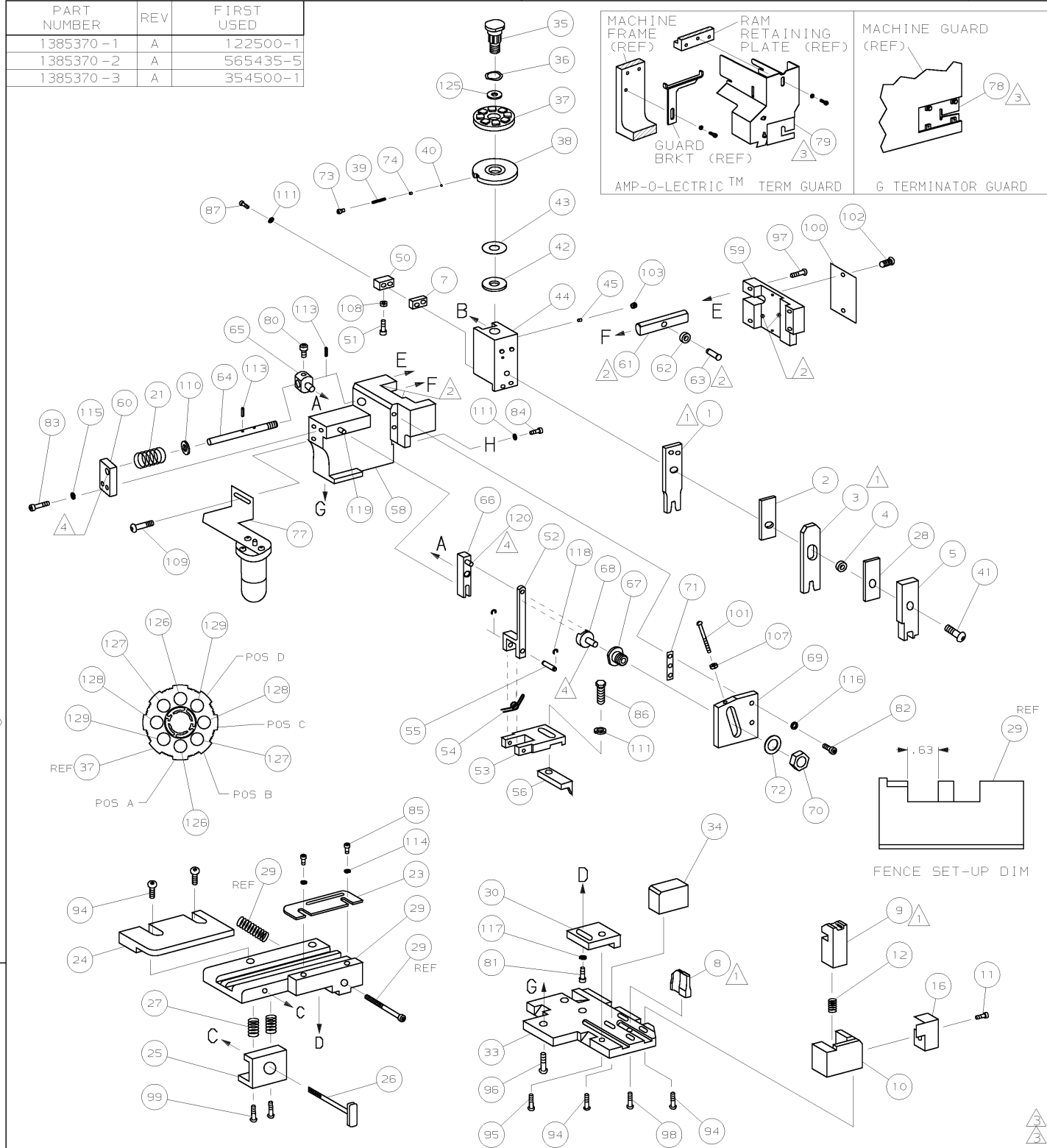
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385370	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

DRAWING MADE IN THIRD ANGLE PROJECTION

1385370 1385370

/home/amp18246

PART NUMBER	REV	FIRST USED
1385370 -1	A	122500-1
1385370 -2	A	565435-5
1385370 -3	A	354500-1



LOC A DIST 66 LEADMAKER BENCH MACHINE

AMP 1756 REV 3-92 04-FEB-02 07:52:28 amp18246

TERMINAL NAME: DIA 1.5MM CONTACT-SOCKET											
929987					AMP TERMINAL AMP CRIMP SPECS						
					PAD LTR	CRIMP HEIGHT			WIRE SIZE		
					A	.077 ±.002 [1.97 ±0.05mm]			2.5mm ²		
					B	.072 ±.002 [1.82 ±0.05mm]			2mm ²		
					C	.066 ±.002 [1.67 ±0.05mm]			1.5mm ²		
					D	.063 ±.002 [1.60 ±0.05mm]			1.25mm ²		
					CRIMP	SIZE	TYPE	RANGE			
					WIRE	.100 [2.54mm]		F	1.25mm-2.5mm		
					INSUL	.130 [3.30mm]		Q	1.9mm-3.0mm		
WIRE STRIP LENGTH			TERM APPL SPEC		FEED	APPL INSTRUCTION			SET UP GAGE	LAYOUT	
.201-.218			114-18040		.492	408-8040			458637-1	L2620	
2	2	2	-	C	1-354779-4		PIN, WIRE DISC (.3060)D			129	
2	2	2	-	C	354779-8		PIN, WIRE DISC (.3030)C			128	
2	2	2	-	C	9-354778-3		PIN, WIRE DISC (.2965)B			127	
2	2	2	-	C	8-354778-2		PIN, WIRE DISC (.2905)A			126	
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION			125	
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE			124	
1	1	1	-	-	4088040		SF APPL INST 408-8040			123	
										122	
										121	
REF	REF	REF	-	A	1-21030-1		PIN, DOWEL (ø.187x.50) LEVER			120	
REF	REF	REF	-	A	1-21030-6		PIN, DOWEL (ø.187x1.25) HOUSING			119	
REF	REF	REF	-	A	21045-3		RING, RET "C" (ø.187) FD FING PIN			118	
1	1	1	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK			117	
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) ADJ PLATE			116	
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) FEED GDE ROD			115	
2	2	2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE			114	
REF	REF	REF	-	A	5-21028-1		PIN, SLT SPR (ø.125x.50) ADJ ROD			113	
										112	
4	4	4	-	A	21024-4		WASHER, LOCK (#8) STRIPPER			111	
REF	REF	REF	-	A	21899-4		WASHER, FLAT (ø5/16) SCREW ADJ			110	
-	1	-	-	A	2-21002-6		SCR, BHC (10-32x.38) LUBE ASSY			109	
1	1	1	-	A	21018-5		NUT, HEX (NO. 6) HOLDDOWN			108	
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32) FEED ADJ			107	
										106	
										105	
1	1	-	-	A	992031-1		PIN, CLEVIS			104	
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25) LW RAM			103	
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE			102	
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50) FEED ADJ			101	
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION			100	
2	2	2	-	A	3-21002-0		SCR, BHC (10-32x.88) DRAG			99	
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38) LW ANVIL			98	
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75) CAP			97	
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62) HOUSING			96	
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50) 56 ADJ BLOCK			95	
6	6	6	-	A	2-21002-2		SCR, BHC (8-32x.50) TERM H DWN			94	
										93	
										92	
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38) CAM			91	
										90	
1	1	-	-	A	7-21000-9		SCR, SHC (4-40x.19) STRIPPER			89	
										88	
2	2	2	-	A	2-21000-8		SCR, SHC (8-32x.62) DEP-HOLD			87	
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER			86	
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25) FR ST GUIDE			85	
1	1	1	-	A	2-21000-7		SCR, SHC (8-32x.50) STRIPPER			84	
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75) FEED ROD GD			83	
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62) FD ADJ BLK			82	
1	1	1	-	A	7-21000-6		SCR, SHC (10-32x.31) 56 ADJ BL			81	
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38) PIVOT BLK			80	
-	REF	-	-	B	455749-1		GUARD, WINDOW			79	
REF	-	-	-	B	679532-1		INSERT, GUARD			78	
-	1	-	-	C	1-465184-0		LUBRICATOR ASSY			77	
										76	
										75	
1	1	1	-	A	690603-1		SPRING, ASSIST			74	
1	1	1	-	A	23030-1		SCR, SHC (6-32x.25 SL) INS DISC			73	
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL			72	
REF	REF	REF	-	A	690517-1		SPACER			71	
-3	-2	-1	U/M	DWG SIZE	PART NO			DESCRIPTION			ITEM NO
QTY RECD PER ASSY				PARTS LIST							

LEADMAKER					MECH POST FEED					
-2 BENCH MODEL K					MECH PRE FEED					
-3 BENCH MODEL G					MECH PRE FEED					
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70			
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69			
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68			
REF	REF	REF	-	B	240633-1	BUSHING	67			
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66			
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65			
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64			
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63			
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62			
REF	REF	REF	-	B	454398-2	ROD, FEED	61			
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60			
REF	REF	REF	-	C	454220-1	CAP, RAM	59			
REF	REF	REF	-	D	454485-1	HOUSING	58			
							57			
1	1	1	-	B	690542-2	PAWL, FEED	56			
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55			
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54			
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53			
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52			
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51			
1	1	1	-	A	690753-1	SPACER, TONKER	50			
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49			
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48			
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47			
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46			
1	1	1	-	A	690191-1	PLUG, NYLON	45			
1	1	1	-	C	455673-1	RAM	44			
1	1	1	-	A	690125-1	WASHER, LAMINATED	43			
1	1	1	-	A	690124-1	WASHER, RAM	42			
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41			
1	1	1	-	A	23241-6	BALL, STEEL	40			
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39			
1	1	1	-	C	690142-1	DISC, INSULATION	38			
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37			
1	1	1	-	A	22480-5	WASHER, SPRING	36			
1	1	1	-	B	690212-1	POST, RAM	35			
1	1	1	-	B	690786-6	SUPPORT, TERMINAL	34			
REF	REF	REF	-	D	455675-1	PLATE, BASE	33			
							32			
							31			
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30			
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29			
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28			
2	2	2	-	A	1-22284-0	SPRING, DRAG	27			
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26			
1	1	1	-	B	240792-1	DRAG, TERMINAL	25			
1	1	1	-	D	7-690504-6	GUIDE, STRIP (REAR)	24			
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23			
-	-	1	-	B	690472-2	STRIPPER	22			
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21			
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20			
1	1	-	-	B	458949-1	STRIPPER	19			
							18			
							17			
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16			
							15			
							14			
							13			
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12			
1	1	1	-	B	690461-1	STOP, SHEAR	11			
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10			
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9			
1	1	1	-	C	2-662188-8	ANVIL	8			
1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	7			
							6			
1	1	1	-	C	2-455889-7	DEPRESSOR, SHEAR (FRONT)	5			
1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4			
1	1	1	-	C	1-456135-6	CRIMPER, INSULATION	3			
1	1	1	-	C	455888-8	SPACER, CRIMPER	2			
1	1	1	-	C	2-456407-0	CRIMPER, WIRE	1			
-3	-2	-1	U/M	DWG SIZE	PART NO DESCRIPTION		ITEM NO			
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY				PARTS LIST						
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ± 4 PLC DEC ±- ANGLES ±- SURF TEXTURE, ✓ REMOVE BURRS, BREAK SHARP TEXTURE, R.015 MAX				MATL	-	HT TR	-	FIN	-	
				DR B.HIGMAN 18JAN02		APP T.ELBIN 18JAN02	AMP AMP Incorporated Harrisburg, PA 17105-3608			
				CHK -		REL -				
				NAME SIDE FEED HDM APPLICATOR		MACHINE REF MINI APPL				
SCALE -		D	DWG NO	1385370		SHEET 1 OF 1	REV A			
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO		

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