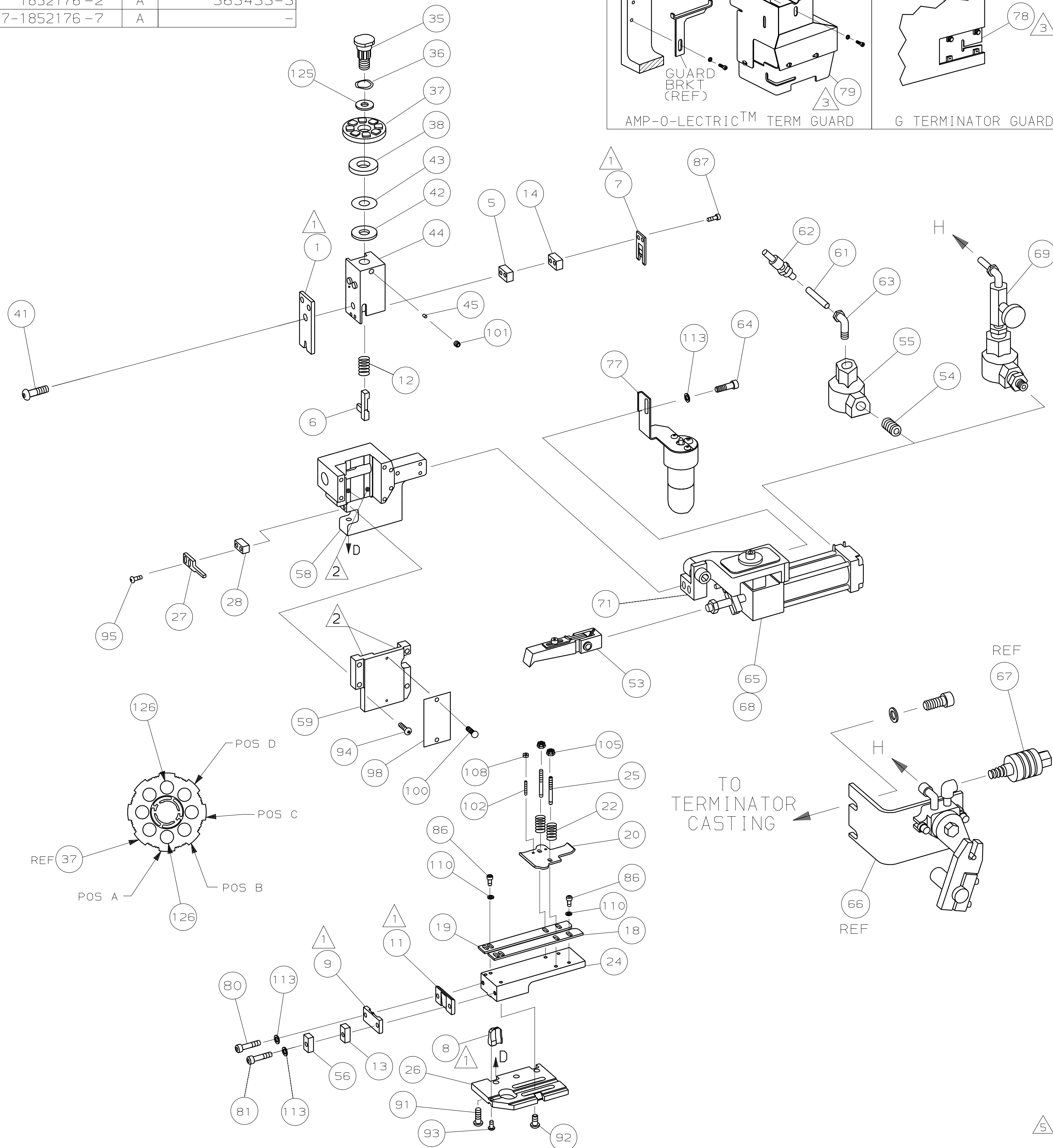
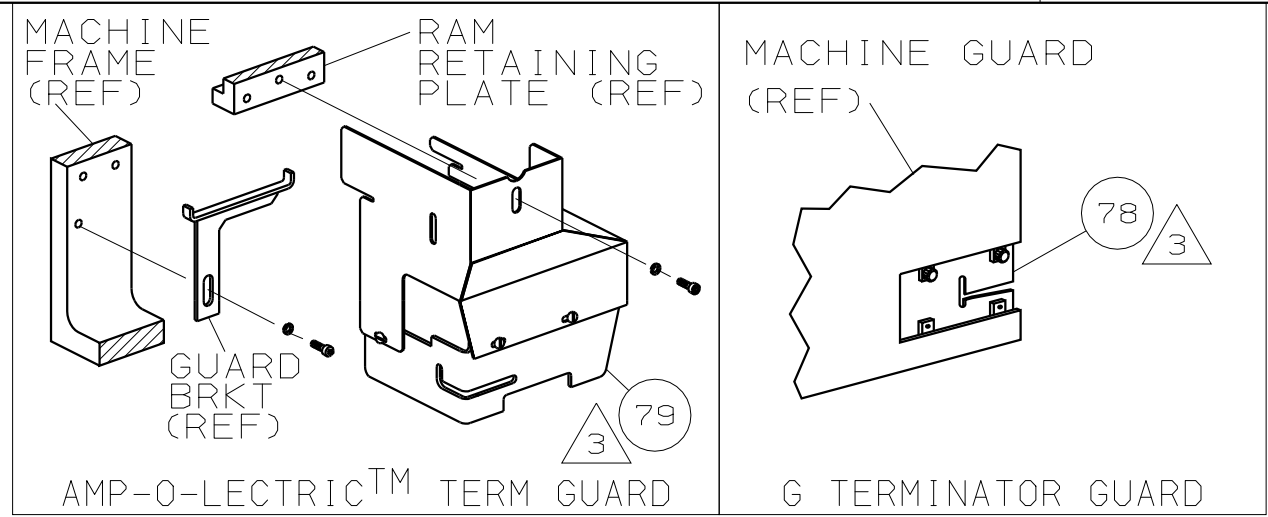


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 1852176-1   | A   | 122500-1   |
| 1852176-2   | A   | 565435-5   |
| 7-1852176-7 | A   | -          |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.
- 6 APPLICATOR RESTRICTED TO MERCURY MARINE



| TERMINAL NAME: RING TAB |      |                |                           |                  |                 |
|-------------------------|------|----------------|---------------------------|------------------|-----------------|
| AMP                     | TERM | PN             | MFR                       | TERM             | PN              |
| 1572887                 |      | 380MX224-7     |                           |                  |                 |
|                         |      | PAD LTR        | ARK-LES TERMINAL          |                  | AMP CRIMP SPECS |
|                         |      | A              | CRIMP HEIGHT              |                  | WIRE SIZE       |
|                         |      | A              | .099 ±.002 [2.51 ±0.05mm] |                  | 14 SOLID        |
|                         |      | B              | NOT                       |                  | USED            |
|                         |      | C              | NOT                       |                  | USED            |
|                         |      | D              | NOT                       |                  | USED            |
|                         |      | CRIMP          | SIZE                      | TYPE             | RANGE           |
|                         |      | WIRE           | .110 [2.79mm]             | F                | 14 SOLID        |
|                         |      | INSUL          | -                         | -                | -               |
| WIRE STRIP LENGTH       |      | TERM APPL SPEC | FEED                      | APPL INSTRUCTION | SET UP GAGE     |
| .177 - .192             |      | NONE           | 1.206                     | 408-8039         | 458638-1        |

|                   |    |            |     |          |            |                                 |
|-------------------|----|------------|-----|----------|------------|---------------------------------|
| -                 |    |            |     |          |            | 129                             |
| -                 |    |            |     |          |            | 128                             |
| -                 |    |            |     |          |            | 127                             |
| -                 | 2  | 2          | -   | C        | 4-354778-9 | PIN, WIRE DISC (.2740)A         |
| -                 | 1  | 1          | -   | A        | 986950-1   | WASHER, FLAT PRECISION          |
| -                 | 1  | 1          | -   | A        | 217238-1   | GENERAL INSTRUCTION PACKAGE     |
| -                 | 1  | 1          | -   | -        | 4088039    | EF APPL INST 408-8039           |
| -                 |    |            |     |          |            | 122                             |
| -                 |    |            |     |          |            | 121                             |
| -                 |    |            |     |          |            | 120                             |
| -                 |    |            |     |          |            | 119                             |
| -                 |    |            |     |          |            | 118                             |
| -                 |    |            |     |          |            | 117                             |
| -                 |    |            |     |          |            | 116                             |
| -                 |    |            |     |          |            | 115                             |
| -                 |    |            |     |          |            | 114                             |
| -                 | 4  | 4          | -   | A        | 21024-5    | WASHER, LOCK (#10) AIR ASSY     |
| -                 |    |            |     |          |            | 112                             |
| -                 |    |            |     |          |            | 111                             |
| -                 | 4  | 4          | -   | A        | 21024-4    | WASHER, LOCK (NO.8) SHEAR BL    |
| -                 |    |            |     |          |            | 109                             |
| -                 | 2  | 2          | -   | A        | 21018-4    | NUT, HEX (4-40) DRAG            |
| -                 |    |            |     |          |            | 107                             |
| -                 |    |            |     |          |            | 106                             |
| -                 | 2  | 2          | -   | A        | 21022-2    | NUT, HEX SL (8-32) DRAG STUD    |
| -                 |    |            |     |          |            | 104                             |
| -                 |    |            |     |          |            | 103                             |
| -                 | 2  | 2          | -   | A        | 2-21006-6  | SCR, SKT SET (4-40x.62) DRAG    |
| -                 | 1  | 1          | -   | A        | 21009-2    | SCR, SKT SET (1/4-20x.25 ) RAM  |
| -                 | 2  | 2          | -   | A        | 21017-2    | SCR, DRIVE (#2x.19) ID PLATE    |
| -                 |    |            |     |          |            | 99                              |
| -                 | 1  | 1          | -   | B        | 461264-1   | PLATE, IDENTIFICATION           |
| -                 |    |            |     |          |            | 97                              |
| -                 |    |            |     |          |            | 96                              |
| -                 | 2  | 2          | -   | A        | 2-21002-2  | SCR, BHC (8-32x.50) STRIPPER    |
| -                 | 4  | 4          | -   | A        | 2-21002-9  | SCR, BHC (10-32x.75) CAP        |
| -                 | 1  | 1          | -   | A        | 22733-8    | SCR, BHC (8-32x.38 LW) ANVIL    |
| -                 | 4  | 4          | -   | A        | 3-21002-3  | SCR, BHC (1/4-20x.50) ST GD PL  |
| -                 | 3  | 3          | -   | A        | 2-22733-8  | SCR, BHC (1/4-20x.62) HSG       |
| -                 |    |            |     |          |            | 90                              |
| -                 |    |            |     |          |            | 89                              |
| -                 |    |            |     |          |            | 88                              |
| -                 | 2  | 2          | -   | A        | 8-21002-9  | SCR, BHC (8-32x1.00) SLUG BLADE |
| -                 | 4  | 4          | -   | A        | 2-21000-6  | SCR, SHC (8-32x.50) STRIP GUIDE |
| -                 |    |            |     |          |            | 85                              |
| -                 |    |            |     |          |            | 84                              |
| -                 |    |            |     |          |            | 83                              |
| -                 |    |            |     |          |            | 82                              |
| -                 | 1  | 1          | -   | A        | 4-21000-0  | SCR, SHC (10-32x1.25)           |
| -                 | 1  | 1          | -   | A        | 3-21000-8  | SCR, SHC (10-32x.88) SHEAR PL   |
| -                 | 1  | -          | -   | A        | 455750-8   | GUARD ASSY                      |
| -                 | -  | REF        | -   | A        | 679532-1   | INSERT, GUARD                   |
| -                 | 1  | -          | -   | C        | 465184-9   | LUBRICATOR ASSY                 |
| -                 |    |            |     |          |            | 76                              |
| -                 |    |            |     |          |            | 75                              |
| -                 |    |            |     |          |            | 74                              |
| -                 |    |            |     |          |            | 73                              |
| -                 |    |            |     |          |            | 72                              |
| -                 | 1  | 1          | -   | A        | 371178     | BASE MOUNT WASHER               |
| -77               | -2 | -1         | U/M | DWG SIZE | PART NO    | DESCRIPTION                     |
| QTY REQD PER ASSY |    | PARTS LIST |     |          |            |                                 |

|                   |                           |            |          |          |             |                                |
|-------------------|---------------------------|------------|----------|----------|-------------|--------------------------------|
| -1                | LEADMAKER & BENCH MODEL G |            | AIR FEED |          |             |                                |
| -2                | BENCH MODEL K             |            | AIR FEED |          |             |                                |
| -77               | SPARE PARTS               |            | -        |          |             |                                |
| -                 |                           |            |          |          |             | 70                             |
| -                 | 1                         | -          | -        | C        | 692655-5    | AIR FEED VALVE ASSY            |
| -                 | 1                         | -          | -        | C        | 1-460277-9  | AIR FEED ASSY (2 INCH)         |
| -                 | REF                       | -          | -        | A        | 24042-2     | VALVE, SHUT OFF                |
| -                 | REF                       | -          | -        | C        | 692655-6    | AIR FEED VALVE ASSY            |
| -                 | -                         | 1          | -        | B        | 1-460277-5  | AIR FEED ASSY (2 INCH)         |
| -                 | 2                         | 2          | -        | A        | 3-21000-9   | SCR, SHC (10-32x1.00) AIR ASSY |
| -                 | -                         | 1          | -        | A        | 980285-2    | ELBOW, SWIVEL 1/8 NPT - 1/4 T  |
| -                 | -                         | 1          | -        | A        | 23238-1     | QUICK DISCONNECT               |
| -                 | -                         | 12.00      | IN       | A        | 27319-4     | TUBING, POLY-FLO Ø.25          |
| -                 |                           |            |          |          |             | 60                             |
| -                 | 1                         | 1          | -        | C        | 454220-1    | CAP, RAM                       |
| -                 | 1                         | 1          | -        | D        | 453736-1    | HOUSING                        |
| -                 |                           |            |          |          |             | 57                             |
| -                 | 1                         | 1          | -        | C        | 690481-2    | SPACER, HOLD DOWN              |
| -                 | -                         | 1          | -        | A        | 22374-7     | VALVE, QUICK EXHAUST           |
| -                 | -                         | 1          | -        | A        | 22304-1     | NIPPLE, HEX                    |
| -                 | 1                         | 1          | -        | B        | 460680-1    | FEED FINGER ASSY               |
| -                 |                           |            |          |          |             | 52                             |
| -                 |                           |            |          |          |             | 51                             |
| -                 |                           |            |          |          |             | 50                             |
| -                 |                           |            |          |          |             | 49                             |
| -                 |                           |            |          |          |             | 48                             |
| -                 |                           |            |          |          |             | 47                             |
| -                 |                           |            |          |          |             | 46                             |
| -                 | 1                         | 1          | -        | A        | 690191-1    | PLUG, NYLON                    |
| -                 | 1                         | 1          | -        | C        | 455674-1    | RAM                            |
| -                 | 1                         | 1          | -        | A        | 690125-1    | WASHER, LAMINATED              |
| -                 | 1                         | 1          | -        | A        | 690124-1    | WASHER, RAM                    |
| -                 | 1                         | 1          | -        | A        | 7-21002-9   | BOLT, CRIMPER (5/16-24x1.00)   |
| -                 |                           |            |          |          |             | 40                             |
| -                 |                           |            |          |          |             | 39                             |
| -                 | 1                         | 1          | -        | A        | 690223-2    | SPACER, INSULATION DISC        |
| -                 | 1                         | 1          | -        | D        | 354777-1    | DISC, WIRE                     |
| -                 | 1                         | 1          | -        | A        | 22480-5     | WASHER, SPRING                 |
| -                 | 1                         | 1          | -        | B        | 690212-1    | POST, RAM                      |
| -                 |                           |            |          |          |             | 34                             |
| -                 |                           |            |          |          |             | 33                             |
| -                 |                           |            |          |          |             | 32                             |
| -                 |                           |            |          |          |             | 31                             |
| -                 |                           |            |          |          |             | 30                             |
| -                 |                           |            |          |          |             | 29                             |
| -                 | 1                         | 1          | -        | B        | 3-690451-2  | SPACER, STRIPPER               |
| -                 | 1                         | 1          | -        | A        | 240639-1    | STRIPPER                       |
| -                 | 1                         | 1          | -        | D        | 455676-2    | PLATE, BASE                    |
| -                 | 2                         | 2          | -        | A        | 22354-8     | DRAG, STUD                     |
| -                 | 1                         | 1          | -        | B        | 1-455678-8  | PLATE, STRIP GUIDE             |
| -                 |                           |            |          |          |             | 23                             |
| -                 | 2                         | 2          | -        | A        | 4-22281-1   | SPRING, DRAG                   |
| -                 |                           |            |          |          |             | 21                             |
| -                 | 1                         | 1          | -        | A        | 454177-3    | DRAG, STOCK                    |
| -                 | 1                         | 1          | -        | B        | 6-458030-2  | GUIDE, STRIP (REAR)            |
| -                 | 1                         | 1          | -        | C        | 6-458031-2  | GUIDE, STRIP (FRONT)           |
| -                 |                           |            |          |          |             | 17                             |
| -                 |                           |            |          |          |             | 16                             |
| -                 |                           |            |          |          |             | 15                             |
| -                 | 1                         | 1          | -        | C        | 4-240641-7  | SPACER, SLUG BLADE             |
| -                 | 1                         | 1          | -        | C        | 1-690481-0  | SPACER, HOLD DOWN              |
| -                 | 1                         | 1          | -        | A        | 23846-1     | SPRING, HOLD DOWN              |
| -                 | 1                         | 1          | -        | B        | 240644-1    | PLATE, REAR SHEAR              |
| -                 |                           |            |          |          |             | 10                             |
| -                 | 1                         | 1          | -        | B        | 690482-5    | PLATE, FRONT SHEAR             |
| 1                 | 1                         | 1          | -        | D        | 1633279-1   | ANVIL                          |
| -                 | 1                         | 1          | -        | B        | 690474-5    | BLADE, SLUG                    |
| -                 | 1                         | 1          | -        | D        | 1-455892-5  | HOLD DOWN, TERMINAL            |
| -                 | 1                         | 1          | -        | C        | 8-240641-5  | SPACER, SLUG BLADE             |
| -                 |                           |            |          |          |             | 4                              |
| -                 |                           |            |          |          |             | 3                              |
| -                 |                           |            |          |          |             | 2                              |
| 1                 | 1                         | 1          | -        | C        | 3-1633305-9 | CRIMPER, WIRE                  |
| -77               | -2                        | -1         | U/M      | DWG SIZE | PART NO     | DESCRIPTION                    |
| QTY REQD PER ASSY |                           | PARTS LIST |          |          |             |                                |

|                                           |  |  |                               |  |  |               |  |  |
|-------------------------------------------|--|--|-------------------------------|--|--|---------------|--|--|
| DIMENSIONS IN INCHES. DO NOT SCALE PRINT. |  |  | MATERIAL                      |  |  | FINISH        |  |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:    |  |  | HT TR                         |  |  | -             |  |  |
| 2 PLC DEC ±.25                            |  |  | -                             |  |  | -             |  |  |
| 3 PLC DEC ±                               |  |  | -                             |  |  | -             |  |  |
| 4 PLC DEC ±                               |  |  | -                             |  |  | -             |  |  |
| ANGLES ±                                  |  |  | -                             |  |  | -             |  |  |
| SURF TEXTURE: ✓                           |  |  | -                             |  |  | -             |  |  |
| REMOVE BURRS, BREAK SHARP EDGES R.015 MAX |  |  | -                             |  |  | -             |  |  |
| CAGE CODE 00779                           |  |  | CUSTOMER AND ASSEMBLY DRAWING |  |  | RESTRICTED TO |  |  |

## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

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