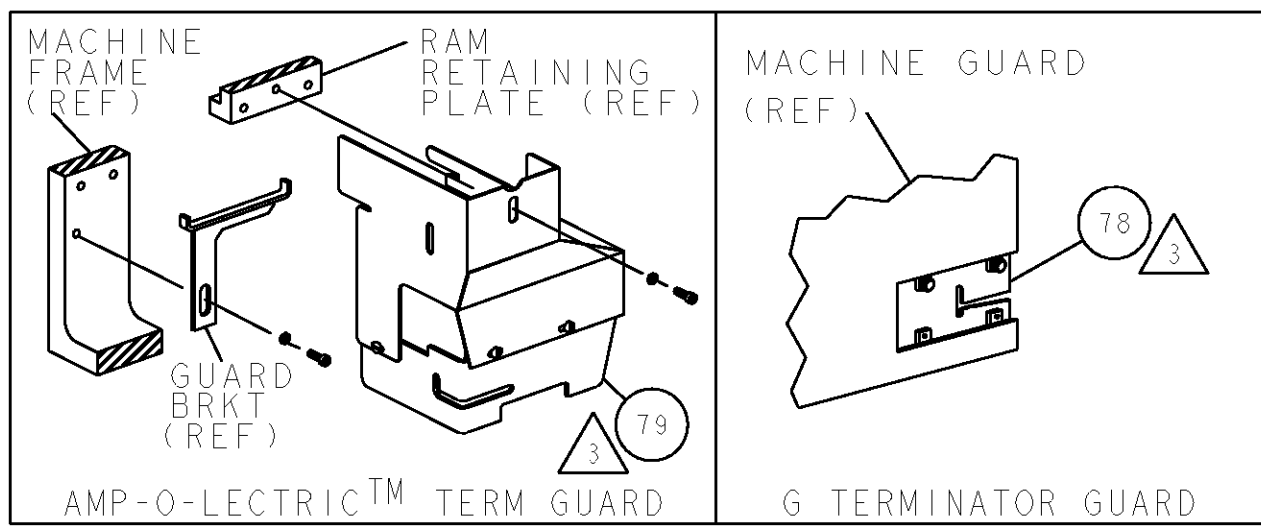
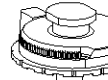


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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE	
1855127-1		A	122500-1	LEADMAKER & BENCH MODEL G		POST FEED	
1855127-2		B	565435-5	BENCH MODEL K		POST FEED	
7-1855127-7		A	-	SPARE PARTS		-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

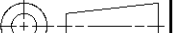
*WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RECPTACLE, FLAG QC 6.3							
I-1627024-1	-	TYCO TERMINAL - UTILUX CRIMP SPECS					
I-1627024-2	-						
I-1627024-5	-	CRIMP HEIGHT			WIRE SIZE	REF SETTING*	
-	-	1.85±0.035mm[.073±.001]			1.5mm ²	B8	
-	-	1.75±0.035mm[.069±.001]			1.3mm ²	C8	
-	-	1.70±0.035mm[.067±.001]			1.0-1.1mm ²	D0	
-	-	1.65±0.035mm[.065±.001]			0.7-0.9mm ²	D4	
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-						
-	-						
-	-	WIRE	3.38mm [.133]	F	0.7-1.5mm ²		
-	-	INSUL	3.96mm [.156]	O	Ø2.2-2.8mm		
WIRE STRIP LENGTH 4.4 -5.1mm		TERM APPL SPEC NONE		FEED 17.3mm		APPL INSTRUCTIONS 408-8040	SET UP GAGE -

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				B		ECR-07-005611	18APR2007
							RK
							TE

-	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	123
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	122
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	-	1-461062-1	FEED FINGER ASSEMBLY	117
-	1	1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	116
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	108
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	105
-	1	1	-	460277-1	AIR FEED ASSY	104
-	1	1	-	454220-9	CAP, RAM	97
-	1	1	-	693855-1	FRONT STRIP GUIDE	96
-	1	1	-	453736-5	HOUSING, APPLICATOR	95
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	94
-	1	1	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	89
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	-	2-22603-1	SCR, HEX HD CAP 8-32 X .375	59
-	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	58
-	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	1	1	-	2-694433-5	FEED PAWL	56
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	1633503-1	RAM, SPECIAL	44
-	1	1	-	3-21002-5	SCR, BTN SKT HD CAP 1/4-20 X .750	41
-	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	-	469367-2	SHIM	38
-	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	3	3	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	1	1	-	2-21002-8	SCR, BTN SKT HD CAP 10-32 X .625	31
-	1	1	-	1633514-1	PLATE, STRIP GUIDE	29
-	1	1	-	1633524-1	STRIPPER	28
-	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	-	318101-2	PLATE, BASE	24
-	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	1	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	-	454204-4	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	-	1633526-1	PLATE, SHEAR	15
-	1	1	-	1633527-1	HOLDER, SHEAR	14
-	1	1	-	1633525-1	SHEAR, FLOATING	13
-	1	1	-	6-22279-4	SPRING, COMPRESSION	12
-	1	1	-	1-690461-3	STOP, SHEAR	11
-	1	1	-	1633528-1	ANVIL, COMBINATION	8
-	1	1	-	1633523-1	DEPRESSOR, SHEAR	6
-	1	1	-	690574-1	SPACER, TUBULAR	4
-	1	1	-	1633522-1	CRIMPER, INSULATION	3
-	1	1	-	4-690407-3	SPACER, CRIMPER	2
-	1	1	-	1633521-1	CRIMPER, WIRE, MODIFIED	1

-77		-2	-1	U/M	PART NO		DESCRIPTION			ITEM NO		
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				CHK G. BAILEY	16FEB2007							
				APVD T. BENCHOFF	12DEC2006							
				NAME								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC						FINE ADJUST END FEED HDM APPLICATOR		
INCHES				APPLICATION SPEC								
		9 PLC ±.01		WEIGHT			SIZE			RESTRICTED TO		
		2 PLC ±.01		MATERIAL			CAGE CODE					
		3 PLC ±.01		FINISH			DRAWING NO			SHEET		
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