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LOC

DIST

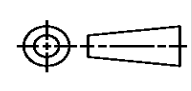
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009821	12JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266523-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385604
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385604

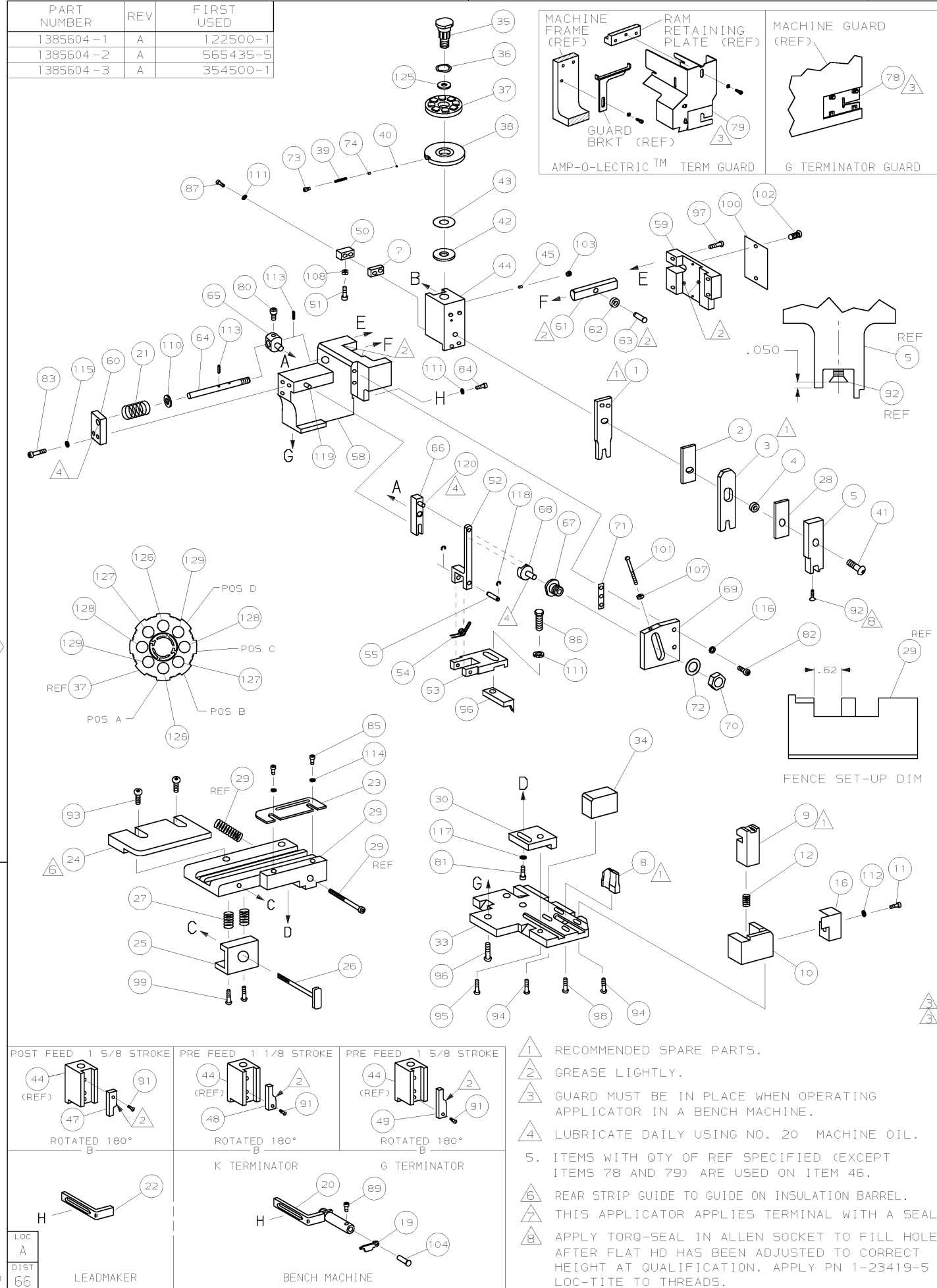
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	GOPALAKRISHNA HV							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
				PRODUCT SPEC						
				APPLICATION SPEC						
				WEIGHT						
MATERIAL		FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2		REV A1

DRAWING MADE IN THIRD ANGLE PROJECTION

1385604 1385604

/home/us024474/tecnod

PART NUMBER	REV	FIRST USED
1385604-1	A	122500-1
1385604-2	A	565435-5
1385604-3	A	354500-1



TERMINAL NAME: TERMINAL									
AMP TERM PN		MFR TERM PN		BOSCH TERMINAL		BOSCH CRIMP SPECS			
1572274		1-928-498-060		PAD LTR	CRIMP HEIGHT		WIRE SIZE		
				A	.060 ±.002 [1.52 ±0.05mm]		16		
				B	.054 ±.002 [1.36 ±0.05mm]		1 mm ²		
				C	.050 ±.002 [1.27 ±0.05mm]		18 or 0.75 mm ²		
				D	.046 ±.002 [1.18 ±0.05mm]		20 or 0.5 mm ²		
AMP SEAL PN		MFR SEAL PN		CRIMP	SIZE		TYPE		RANGE
1572276		1-928-300-599		WIRE	.080 [2.03mm]		F		20-16
				INSUL	.165 [4.20mm]		0		.132 MAX
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
.145-.169		NONE		.477		408-8040		458637-1	L2822
2	2	2	-	C	3-354779-5		PIN, WIRE DISC (.3165)D		129
2	2	2	-	C	2-354779-7		PIN, WIRE DISC (.3125)C		128
2	2	2	-	C	1-354779-7		PIN, WIRE DISC (.3075)B		127
2	2	2	-	C	354779-4		PIN, WIRE DISC (.3010)A		126
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040		SF APPL INST 408-8040		123
									122
									121
REF	REF	REF	-	A	1-21030-1		PIN, DOWEL (ø.187x.50) LEVER		120
REF	REF	REF	-	A	1-21030-6		PIN, DOWEL (ø.187x1.25) HOUSING		119
REF	REF	REF	-	A	21045-3		RING, RET "C" (ø.187) FD FING PIN		118
1	1	1	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK		117
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) ADJ PLATE		116
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) FEED GDE ROD		115
2	2	2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1		PIN, SLT SPR (ø.125x.50) ADJ ROD		113
1	1	1	-	A	21055-5		WASHER, FLAT (#6) GUARD		112
4	4	4	-	A	21024-4		WASHER, LOCK (#8) STRIPPER		111
REF	REF	REF	-	A	21899-4		WASHER, FLAT (ø5/16) SCREW ADJ		110
									109
1	1	1	-	A	21018-5		NUT, HEX (NO. 6) HOLDDOWN		108
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32) FEED ADJ		107
									106
									105
1	1	-	-	A	992031-1		PIN, CLEVIS		104
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25 LW) RAM		103
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50) FEED ADJ		101
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0		SCR, BHC (10-32x.88) DRAG		99
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38 LW) ANVIL		98
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75) CAP		97
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62) HOUSING		96
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50) 56 ADJ BLOCK		95
4	4	4	-	A	2-21002-2		SCR, BHC (8-32x.50) TERM H DWN		94
2	2	2	-	A	2-21002-3		SCR, BHC (8-32x.62) R STP GDE		93
1	1	1	-	A	1-21003-9		SCR, FHC (6-32x.38) DEP		92
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38) CAM		91
									90
1	1	-	-	A	7-21000-9		SCR, SHC (4-40x.19) STRIPPER		89
									88
2	2	2	-	A	2-21000-7		SCR, SHC (8-32x.50) DEP-HOLD		87
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER		86
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25) FR ST GUIDE		85
1	1	1	-	A	2-21000-7		SCR, SHC (8-32x.50) STRIPPER		84
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75) FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62) FD ADJ BLK		82
1	1	1	-	A	7-21000-6		SCR, SHC (10-32x.31) 56 ADJ BL		81
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38) PIVOT BLK		80
-	REF	-	-	B	455749-1		GUARD, WINDOW		79
REF	-	-	-	B	679532-1		INSERT, GUARD		78
									77
									76
									75
1	1	1	-	A	690603-1		SPRING, ASSIST		74
1	1	1	-	A	23030-1		SCR, SHC (6-32x.25 SL) INS DISC		73
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1		SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY				PARTS LIST					

DO NOT EXCEED 2512 CMA MAX. CRIMP HEIGHT.

-1	LEADMAKER				MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	
REF	REF	REF	-	B	240633-1	BUSHING	
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	
REF	REF	REF	-	B	240658-1	ROLLER, CAM	
REF	REF	REF	-	B	454398-2	ROD, FEED	
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	
REF	REF	REF	-	C	454220-1	CAP, RAM	
REF	REF	REF	-	D	454485-1	HOUSING	
1	1	1	-	B	458537-2	PAWL, FEED	
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	
1	1	1	-	A	690753-1	SPACER, TONKER	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	
1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	
1	1	1	-	A	690191-1	PLUG, NYLON	
1	1	1	-	C	455673-1	RAM	
1	1	1	-	A	690125-1	WASHER, LAMINATED	
1	1	1	-	A	690124-1	WASHER, RAM	
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	
1	1	1	-	A	23241-6	BALL, STEEL	
1	1	1	-	A	690170-1	SPRING, COMPRESSION	
1	1	1	-	C	690142-1	DISC, INSULATION	
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	
1	1	1	-	A	22480-5	WASHER, SPRING	
1	1	1	-	B	690212-1	POST, RAM	
1	1	1	-	B	1-690786-8	SUPPORT, TERMINAL	
REF	REF	REF	-	D	455675-1	PLATE, BASE	
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	
1	1	1	-	C	318756-1	STRIP GUIDE PLATE ASSY	
1	1	1	-	C	455888-6	SPACER, FRONT SHEAR DEP	
2	2	2	-	A	1-22284-0	SPRING, DRAG	
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	
1	1	1	-	B	240792-1	DRAG, TERMINAL	
1	1	1	-	D	9-690504-4	GUIDE, STRIP (REAR)	
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	
-	-	1	-	B	690472-2	STRIPPER	
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	
1	1	-	-	B	458949-1	STRIPPER	
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	
1	1	1	-	A	4-22280-9	SPRING, SHEAR	
1	1	1	-	B	1-21002-7	STOP, SHEAR	
1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	
1	1	1	-	C	318707-1	SHEAR, FLOAT (FRONT)	
1	1	1	-	C	7-662186-6	ANVIL	
1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	
1	1	1	-	C	318701-1	DEPRESSOR, SHEAR (FRONT)	
1	1	1	-	B	238011-4	SPACER, BLOCK CRIMPER	
1	1	1	-	C	468282-8	CRIMPER, INSULATION	
1	1	1	-	C	1-455888-0	SPACER, CRIMPER	
1	1	1	-	C	1-456405-5	CRIMPER, WIRE	
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
PARTS LIST							
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±.04 4 PLC DEC ±.06 ANGLES ±. SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATERIAL - HT TR - FIN -			
DR R. KNEPPER 15MAY03 APP T. ELBIN 15MAY03				AMP Tyco Electronics Harrisburg, PA 17105-3608			
CHK 03JUN03 G.BAILEY REL 03JUN03 R.KNEPPER							
NAME SIDE FEED HDM APPLICATOR				MACHINE REF MINI APPL			
SCALE -				DWG NO 1385604			
SHEET 1 OF 1				REV A			
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO			

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