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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

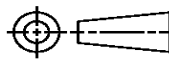
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7			
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1339813-1	A	BENCH & LEADMAKER	MECH POST FEED	HDI APPLICATOR	
7-1339813-1	A	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1339813-7	A	-	-	SPARE PARTS KIT	

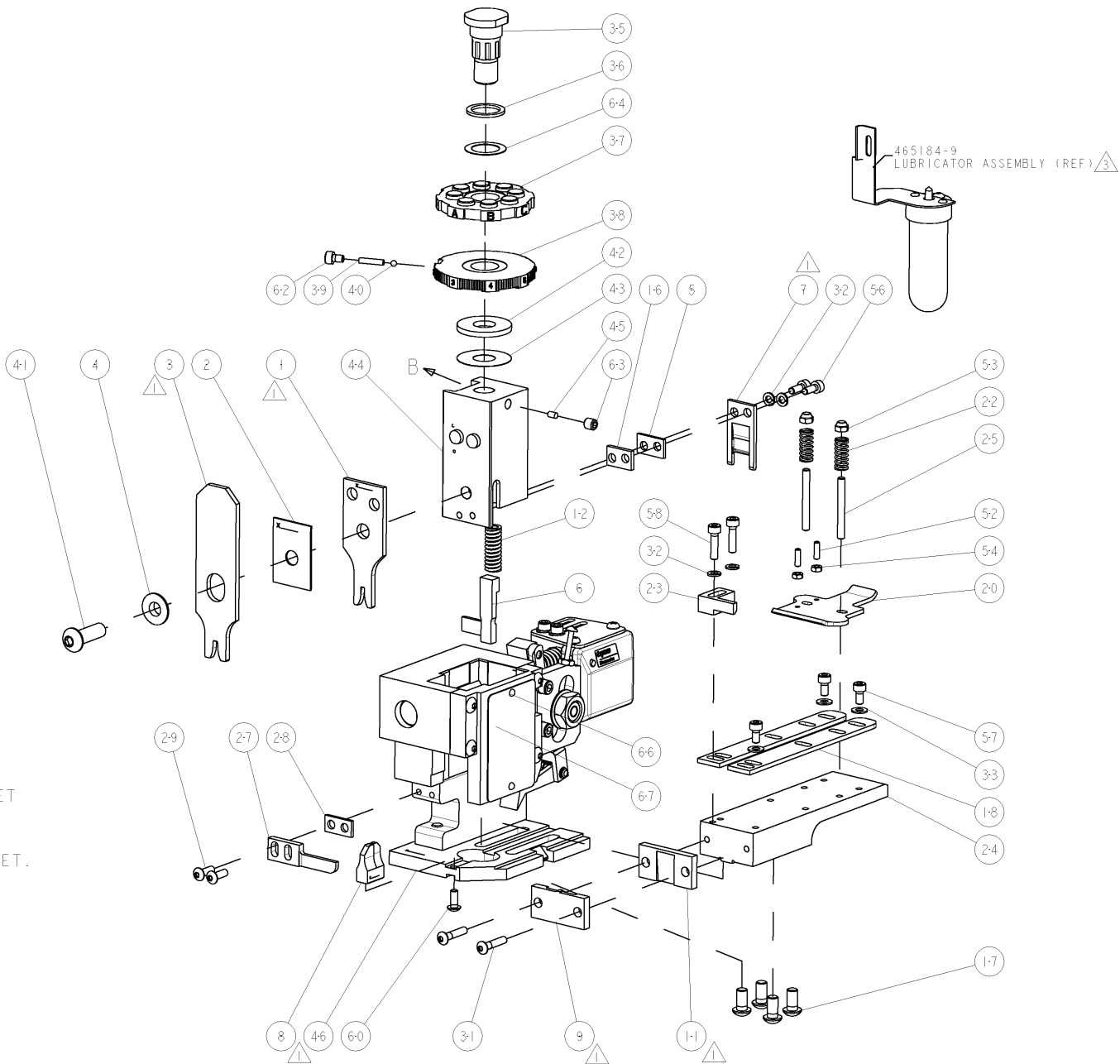
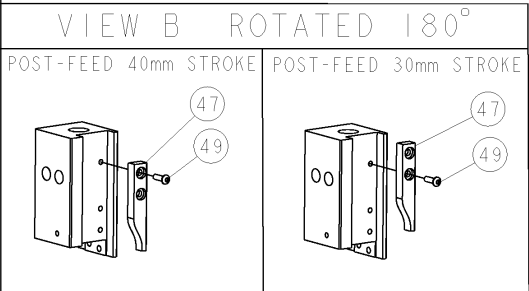
CRIMP DATA		TYCO TERMINAL		TYCO CRIMP SPECS	
TERMINAL NAME: FASTON CONNECTOR .187" SERIES REC.					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.29 [.090 IN]	F	0.50-1.50mm ²		
INSUL	3.30 [.130 IN]	F	2.30-3.30 [.090-.130 IN]		
WIRE STRIP LENGTH				APPL INSTRUCTIONS 	
3.90-4.70 [.154-.185 IN]				408-8323	
TERMINAL	114-20081		-		FEED
APPL SPEC	-	-	-		16.60 [.654 IN]

TERMINALS APPLIED

160433	160726	-	-
100494	160782	-	-
100651	281369	-	-
160430	-	-	-
160713	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
1.50mm ²	1.56 ±0.05 [.061 ±.002 IN]	4-354779-2 [.3200]
1.00mm ²	1.39 ±0.05 [.055 ±.002 IN]	5-354779-6 [.3270]
0.75mm ² or 18AWG	1.31 ±0.05 [.052 ±.002 IN]	6-354779-2 [.3300]
0.50mm ² or 20AWG	1.22 ±0.05 [.048 ±.002 IN]	7-354779-0 [.3340]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

- RECOMMENDED SPARE PARTS
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- CRIMP HEIGHTS USED ARE SPECIFICALLY FOR GERMAN MARKET.



SET UP GAGE
458638-3

LOC	DIST	REVISIONS			
A	66	REV	DESCRIPTION	DATE	OWN
		A	FIST RELEASE	110CT2006	LJL

-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCREW, DRIVE	66
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	58
-	3	3	1-18023-0	SCR, SKT HD CAP M4 X 8.0	57
-	2	2	1-18023-1	SCR, SKT HD CAP M4 X 10.0	56
-	2	2	18029-1	NUT, HEX, REG M3	54
-	2	2	986965-1	NUT, LOCK, HEX, TORQUE (M4)	53
-	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	52
-	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1338662-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	690212-1	POST, RAM	35
-	3	3	18027-2	WASHER, FLAT, REG M4	33
-	4	4	18025-2	WASHER, SPRG LOCK, REG M4	32
-	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	31
-	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	1320906-1	STUD, THREADED	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
-	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
-	1	1	1338665-1	DRAG	20
-	2	2	1338663-5	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR, BTN SKT HD CAP (M6 X 12.0)	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
-	1	1	23846-1	SPRING, DIE	12
-	1	1	240644-1	PLATE, REAR SHEAR	11
-	1	1	1-690495-4	PLATE, FRONT SHEAR	9
-	1	2	1333217-4	ANVIL, COMBINATION	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	1-455892-2	HOLD DOWN, TERMINAL	6
-	1	1	3-240641-3	SPACER	5
-	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	2	1-456134-9	CRIMPER, INSULATION F PREMIUM	3
-	1	1	455888-8	SPACER, CRIMPER	2
-	1	2	2-456406-3	CRIMPER, WIRE PREMIUM	1

-77-71-1		PART NO		DESCRIPTION		ITEM NO
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DIMENSIONS:		DRAWN: 11/01/2006		tyco		
THES		CNC: L0FHOUSE		Tyco Electronics		
		APPROVED: M. CLIFFORD		Harrisburg, PA 17105-3608		
TOLERANCES, UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME: END FEED HDI APPLICATOR		
0 PLC ±		APPLICATION SPEC		SIZE: CABLE CODE DRAWING NO:		RESTRICTED TO
1 PLC ±0.1				A 00779 C=1339813		-
2 PLC ±0.01						
5 PLC ±0.001						
4 PLC ±0.0001						
ANGLES: ±						
FINISH: ±						
		WEIGHT: -		SCALE: 3:5		SHEET 1 OF 1
		CUSTOMER DRAWING		REV: A		

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: L10CT2006	
INCHES		0 PLC ±.001		CHK: M.C. LEFFORD	
1 PLC ±.001		2 PLC ±.001		APVD: M.C. LEFFORD	
3 PLC ±.001		4 PLC ±.001		NAME: END FEED HDI APPLICATOR	
MATERIAL: -		FINISH: -		PRODUCT SPEC: -	
APPLICATION SPEC: -		WEIGHT: -		APPLICATION SPEC: -	
CUSTOMER DRAWING		SCALE: 3:5		SHEET 1 OF 1	
REV: A		SIZE: CAGE CODE: DRAWING NO: 00779		RESTRICTED TO: -	
C=1339813		REV: A		REV: A	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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