# A7CN/A7CN-L

CSM\_A7CN\_A7CN-L\_DS\_E\_2\_1

# A Brand New Lineup of A7C **Series Compact Thumbwheel Switches**

• The series includes a complete range of locking-type models that prevent accidental operation.



# **Ordering Information**

#### **Switches (Single Switch Units)**

Mod		A70	JN			
	Screw mounting (back mounting)		Snap-in (front mounting)			
Classificatio (See note 1	.)	Shap-in (nont mounting)  3. क.		0 = 0   1   1   1   1   1   1   1   1   1		
Output code Termina	erminals PCB te		rminals			
number Cold	or Light gray	Black	Light gray	Black		
06 (binary coded decimal	) —-	A7CN-106-1	A7CN-206	A7CN-206-1		

Model	A7CN-L		
	Snap-in (front mounting)		
Classification (See note 1.)		Locking type	
Output code Terminals	PCB terminals		
number Color	Light gray Black		
06 (binary coded decimal)	A7CN-L206	A7CN-L206-1	

- Note: 1. The classification diagrams show 4 Switch Units combined with End Caps to create 4-digit displays.

  - The model numbers given above are for Switch Units.
     Models with +, displays can also be produced. Add "-PM" after the "206" in the model number (e.g., A7CN-206-PM or A7CN-206-PM-1).

### **Accessories (Order Separately)**

Use accessories, such as End Caps and Spacers, with the Switch Units.

Classification	Screw mounting (back mounting)	Snap-in (front mounting)	
Accessory Color	Black	Light gray	Black
End Caps (1 pair)	A7CN-1M-1 *	A7CN-2M *	A7CN-2M-1 *
Spacer	A7CN-1P□-1 (See note.)	A7CN-2P□ (See note.)	A7CN-2P□-1 (See note.)

Note: The  $\square$  in the Spacer model number stands for a letter in the range A to U. (Refer to the table in the following explanation about Spacers.) \* The minimum order is for 10 End Caps.

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### **End Caps**

End Caps are used on the Switch Units at each end and allow all the Switch Units to be securely mounted to a panel. They come in pairs, one for the left and one for the right.

#### **Spacers**

- Spacers are used for creating extra space or gaps between the Switch Units and have the same dimensions as the Switch Units themselves.
- There are also Spacers with engraved characters or symbols that can be used for indicating units, such as time and length. (Refer to the following table.) Consult your OMRON representative for details.

Symbol	Α	В	С	D	E	F	G
Stamp	No desig- nation	SEC	MIN	Н	g	kg	mm
Symbol	Н	J	K	L	Q	Т	U
Stamp	cm	m	°C	PCS	x10 SEC	0	•

# **Specifications**

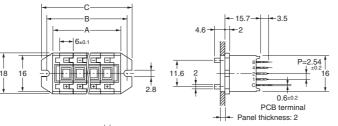
Switching capacity (resistive load)		5 to 28 VDC	
		1 mA to 0.1 A	
Continuous	carry current	1A	
Contact resi	stance	200 mΩ max.	
Insulation Between non-connected terminals		10 MΩ min. (at 250 VDC)	
resistance	Between terminal and non-current carrying part	100 MΩ min. (at 500 VDC)	
Dielectric	Between non-connected terminals	200 VAC, 50/60 Hz for 1 min	
strength	Between terminal and non-current carrying part	1,000 VAC, 50/60 Hz for 1 min	
Vibration res	sistance	10 to 55 Hz, 1.5-mm double amplitude	
Shock resist	ance	490m/s² min.	
Durability	Mechanical	30,000 operations min.	
Durability	Electrical	20,000 operations min.	
Ambient temperature		Operating: -10°C to 65°C (with no icing) Storage: -20°C to 80°C	
Ambient humidity		Operating: 35% to 85%	
Max. operating force		4.41 N max.	

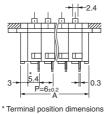
**Dimensions** (Unit: mm)

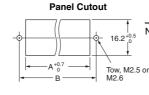
#### **Switches**

#### A7CN-106-1 **PCB Terminals**









0.6±0.1 PCB terminal Panel thickness: 1 to 2 **Panel Cutout** 

16.2

Note: Common terminal C is at the bottom when the Switch Unit is viewed

-15.5 -2.2

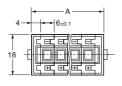
Number of Switches (n)	Size A (n x 6 + 6)	Size B (n x 6 + 11)	Size C (n x 6 + 16)
1	12	17	22
2	18	23	28
3	24	29	34
4	30	35	40
5	36	41	46
6	42	47	52
7	48	53	58
8	54	59	64
9	60	65	70
10	66	71	76

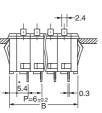
Note: 1. The dimensions above include both End Caps, and will increase 6 mm for each Spacer inserted.

2. Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions. The tolerance for multiple connection is ±(number of units x 0.4) mm.

#### A7CN-206(-1) **PCB Terminals**







\* Terminal position dimensions

Note: Common terminal C is at the bottom when the Switch Unit is viewed from the front.

Number of Switches (n)	Size A (n x 6 + 8)	Size B (n x 6 + 6)
1	14	12
2	20	18
3	26	24
4	32	30
5	38	36
6	44	42
7	50	48
8	56	54
9	62	60
10	68	66

Note: 1. The dimensions above include both End Caps, and will increase 6 mm for each Spacer inserted.

Size A

 $(n \times 6 + 8)$ 

20

26

32

38

44

50

56

Size B

 $(n \times 6 + 6)$ 

12

18

24

30

36

42

48

54

Number of

Switches (n)

2

3

4

5

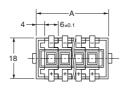
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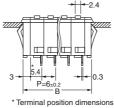
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2. Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions. The tolerance for multiple connection is ±(number of units x 0.4) mm.

### A7CN-L206(-1) **PCB Terminals Locking Model**

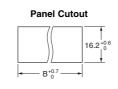






-2.2 0.6 ±0.2 PCB terminal tting [ Panel thickness: 1 to 2

B<sup>+0.7</sup>



	Ü	00	0.		
9		62	60		
10		68	66		
	Note: 1. The dimensions above include both Enc Caps, and will increase 6 mm for each Spacer inserted.				

2. Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions.

The tolerance for multiple connection is  $\pm$ (number of units x 0.4) mm.

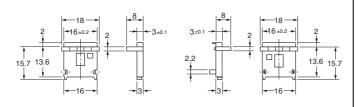
Note:	Common terminal C is at the bottom when the Switch Unit is viewed
	from the front.

### **Accessories (Order Separately)**

# End Caps for Push-operated Switches A7CN-1M-1 Screw Mounting

Left Side

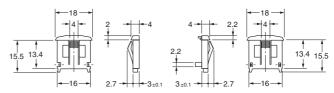
Right Side



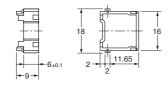
# End Caps for Push-operated Switches A7CN-2M(-1) Snap-in Mounting

Left Side

Right Side

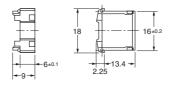


### Spacers for Push-operated Switches A7CN-1P□-1 Screw Panel Mounting Model



Note: The  $\square$  in the Spacer model number stands for a letter in the range A to U. (Refer to the table under the explanation about Spacers on page 3.)

# Spacers for Push-operated Switches A7CN-2P□(-1) Snap-in Mounting Model



Note: The  $\square$  in the Spacer model number stands for a letter in the range A to U. (Refer to the table under the explanation about Spacers on page 3.)

Note: Unless otherwise indicated, dimensional tolerances for dimensions in the models above are  $\pm 0.4$ mm.

# **Output Codes**

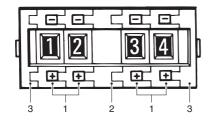
#### 06 (Binary Code)

Dial	Terminals connected to common				
Diai	1	2	4	8	
0					
1	•				
2		•			
3	•	•			
4			•		
5	•		•		
6		•	•		
7	•	•	•		
8				•	
9	•			•	

Note: The solid dot ● indicates that the internal switch is ON (i.e., connected to the common terminal).

# **Ordering Procedure**

Place orders as shown in the example below, specifying the model and number. Standard products are not factory-assembled for shipment. Contact your OMRON representative for details on ordering factory-assembled sets.



- 1. Switch Unit (snap-in mounting, black) A7CN-206-1: 4 pieces
- Spacer (snap-in mounting, no designation, black) A7CN-2PA-1: 1 piece
- 3. End Caps (snap-in mounting, black) A7CN-2M-1: 1 pair

# **Safety Precautions**

#### Refer to Precautions for Correct Use on in the Technical Guide for Thumbwheel Switches.

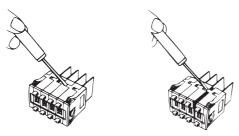
#### **Precautions for Correct Use**

#### **Environment**

- Do not use where gases are generated (ammonia, chlorine, sulfur dioxide).
- Although Switches are of nearly dust-proof construction, they are not drip-proof, therefore do not use in areas subject to water or oil exposure and do not operate with wet or oily hands.
- Provide additional dust-proofing measures, such as using a dustproof cover, when using in sand-exposed areas.

#### Handling

- The A7CN cannot be connected to the A7C.
- The molded components of the Switch use polyacetal resin and polycarbonate resin. It is recommended that alcohol is used to wipe off dirt and smudges from the molded components. Take care to prevent the alcohol from getting inside.
- Do not use thinner or other solutions which might damage the resin.  $\label{eq:control}$
- When changing settings, do not touch the operating buttons if your fingers are wet or there is oil or any other foreign substance on your fingers.
- Do not drop the individual Switches. Doing so may damage the resin catch (for connecting) on the side of the Switch.
- When separating Switches, use a screwdriver as shown in the figure below; disconnect them by releasing the top and bottom hooks. Be careful not to bend the hooks.



- When connecting Switches, fit the mating parts together.
- Do not push the (+) and (-) operating push-buttons at the same time.

#### **Models with PCB Terminals**

Do not use excessive force in handling the Switches. In particular, take care to avoid dropping them because the terminals might bend or break.

#### Screw-mounting Models

Tighten mounting screws to a torque between 0.2 to 0.24 N·m, using M2.6 screws. Use plain washers or spring washers together with the screws

#### **Setting Numbers**

#### **Locking Type**

- Set with the setting button by raising it.
- Return the button to its original position after setting. It is then locked to prevent rotation, and the set numbers will not change accidentally.



#### Soldering

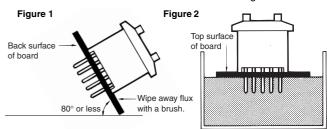
Note the following points when soldering printed circuit boards:

- The terminal insertion holes on the PCB must be at least 1 mm in diameter.
- Automatic Soldering

Do not use dip cleaning. Doing so may result in flux penetration of the Switch interior, causing contact and rotational defects. Clean the flux as shown in Figure 1, tilting the Switch 80° or less and using a brush to apply the solvent only to the back of the board. It may also be cleaned by dipping only the back of the board into the solvent and then using a brush to clean.

Dip Soldering

When applying flux solvent, the dipping time is a maximum of 2 seconds. As shown in Figure 2, avoid flooding the top surface of the printed circuit board with flux. Using a brush to apply flux further reduces the danger of flux penetration. When cleaning flux with a brush, tilt the Switch 80° or less, as shown in Figure 1, in order to prevent flux from flowing onto the switch mounting surface. Clean flux as described above under Automatic Soldering.



• Using a Soldering Iron

Use a 30-W soldering iron at a temperature of 350°C for a maximum of 3 seconds, and flush as described above. Do not apply force to the terminals during soldering and for 3 minutes after soldering is completed. Doing so may result in conduction or operation failure.

 Ensure that soldering flux and alcohol do not penetrate into the Switch interior

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#### Read and Understand This Catalog

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2008.12

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