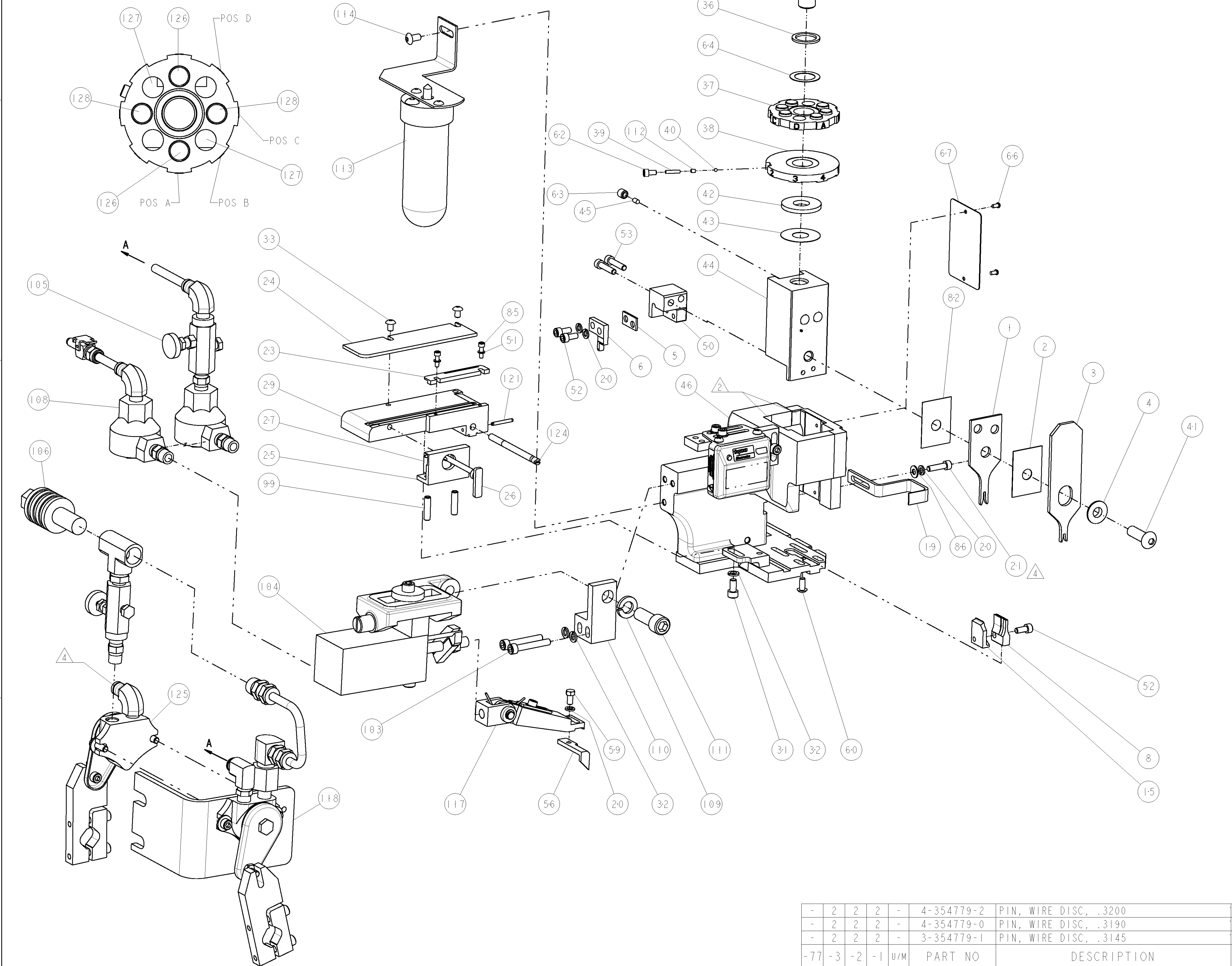


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			20		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852648-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1852648-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1852648-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1852648-7	A	-	-	-	SPARE PARTS

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 INSTALL ITEMS 101, 102 AND 119 ON SIDE OF STRIPPER ON APPL HOUSING USING ITEM 21.



TERMINAL NAME: .156 CENTER KK CONNECTOR					
TE PN	MANUF PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
1949621	08-65-0121	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.99±0.025mm [.039±.001]	22AWG	
-	-	B	.94±0.025mm [.037±.001]	24AWG	
-	-	C	.89±0.025mm [.035±.001]	26AWG	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.57mm [.062]	F	26-22 AWG
-	-	INSUL	1.96mm [.077]	F	Ø1.65mm MAX
WIRE STRIP LENGTH 2.54-3.18	TERM APPL SPEC NONE	FEED 7.112	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISIONS			
A	66	F	LTR	DESCRIPTION	DATE	OWN	APPRO
		A		RELEASED	16APR2008	MEH	TE

-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
4	-	18	-	18 IN	27319-4	TUBING, POLY-FLO, NATURAL	119
-	-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
3	-	1	1	1	461062-1	FEED FINGER ASSEMBLY	117
3	-	REF	-	..	455749-1	GUARD WINDOW	116
-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	-	459610-6	MOUNT, FEED BRACKET	110
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	-	4-21000-0	SCR, SKT HD CAP 10-32 X 1.250	103
4	-	1	-	1	986220-3	CLAMP, CABLE, BLACK	102
4	-	1	-	1	23238-1	INSERT, COUPLING	101
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	88
-	1	1	1	-	21055-6	WASHER, FLAT, REG NO 8	86
-	2	2	2	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	85
-	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	3-694433-7	FEED PAWL	56
-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	2	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	52
-	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	51
-	1	1	1	-	1633590-2	HOLDER, SLUG BLADE	50
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	-	2-21002-0	SCR, BTN SKT HD CAP 8-32 X .250	33
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	5-455671-4	PLATE, STRIP GUIDE	29
-	2	2	2	-	22281-7	SPRING, COMPRESSION	27
-	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-8	DRAG, TERMINAL	25
-	1	1	1	-	217817-2	GUIDE, REAR STRIP	24
-	1	1	1	-	3-690487-5	GUIDE, FRONT STRIP	23
4	-	1	1	1	2-21000-8	SCR, SKT HD CAP 8-32 X .625	21
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	-	1-456468-2	STRIPPER, SPECIAL	19
-	1	1	1	-	4-853714-0	PLATE, REAR SHEAR	15
1	1	1	1	-	1633481-5	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	-	1633579-3	BLADE, SLUG	6
-	1	1	1	-	1633659-1	SPACER, SLUG BLADE, SPECIAL	5
-	1	1	1	-	3-238009-5	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	-	1633511-8	CRIMPER, INSULATION F	3
-	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	-	3-456403-9	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES										TOLERANCES UNLESS OTHERWISE SPECIFIED:										Tyco Electronics Harrisburg, PA 17105-3608										SIDE FEED HDM APPLICATOR									
										0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 5 PLC ±.01 6 PLC ±.01 7 PLC ±.01 8 PLC ±.01 9 PLC ±.01 10 PLC ±.01 11 PLC ±.01 12 PLC ±.01 13 PLC ±.01 14 PLC ±.01 15 PLC ±.01 16 PLC ±.01 17 PLC ±.01 18 PLC ±.01 19 PLC ±.01 20 PLC ±.01 21 PLC ±.01 22 PLC ±.01 23 PLC ±.01 24 PLC ±.01 25 PLC ±.01 26 PLC ±.01 27 PLC ±.01 28 PLC ±.01 29 PLC ±.01 30 PLC ±.01 31 PLC ±.01 32 PLC ±.01 33 PLC ±.01 34 PLC ±.01 35 PLC ±.01 36 PLC ±.01 37 PLC ±.01 38 PLC ±.01 39 PLC ±.01 40 PLC ±.01 41 PLC ±.01 42 PLC ±.01 43 PLC ±.01 44 PLC ±.01 45 PLC ±.01 46 PLC ±.01 47 PLC ±.01 48 PLC ±.01 49 PLC ±.01 50 PLC ±.01 51 PLC ±.01 52 PLC ±.01 53 PLC ±.01 54 PLC ±.01 55 PLC ±.01 56 PLC ±.01 57 PLC ±.01 58 PLC ±.01 59 PLC ±.01 60 PLC ±.01 61 PLC ±.01 62 PLC ±.01 63 PLC ±.01 64 PLC ±.01 65 PLC ±.01 66 PLC ±.01 67 PLC ±.01 68 PLC ±.01 69 PLC ±.01 70 PLC ±.01 71 PLC ±.01 72 PLC ±.01 73 PLC ±.01 74 PLC ±.01 75 PLC ±.01 76 PLC ±.01 77 PLC ±.01 78 PLC ±.01 79 PLC ±.01 80 PLC ±.01 81 PLC ±.01 82 PLC ±.01 83 PLC ±.01 84 PLC ±.01 85 PLC ±.01 86 PLC ±.01 87 PLC ±.01 88 PLC ±.01 89 PLC ±.01 90 PLC ±.01 91 PLC ±.01 92 PLC ±.01 93 PLC ±.01 94 PLC ±.01 95 PLC ±.01 96 PLC ±.01 97 PLC ±.01 98 PLC ±.01 99 PLC ±.01 100 PLC ±.01										FINISH										RESTRICTED TO									
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