

## **NTC thermistors for temperature measurement**

SMD NTC thermistors,  
case size 0805 (2012), standard series

**Series/Type:** B574\*\*V2/ B57620C5

**Date:** January 2016

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### SMD

#### Applications

- Temperature measurement and compensation

#### Features

- Multilayer SMD NTC with inner electrodes
- Nickel barrier termination
- Excellent long-term aging stability in high temperature environment
- UL approval (E69802)

#### Options

- Alternative resistance ratings, resistance tolerances and B value tolerances available on request.

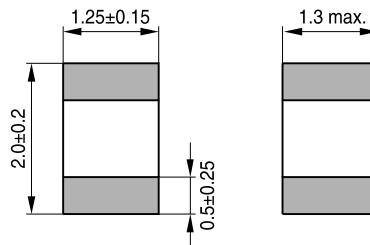
#### Delivery mode

Blister tape, 180-mm reel (standard);  
330-mm reel (on request)

#### General technical data

|                               |                    |                     |                |      |
|-------------------------------|--------------------|---------------------|----------------|------|
| Operating temperature range   |                    | $T_{op}$            | -55 ... 125    | °C   |
| Max. power                    | (at 25 °C, on PCB) | $P_{25}^{(1)}$      | 210            | mW   |
| Resistance tolerance          |                    | $\Delta R_R / R_R$  | $\pm 3, \pm 5$ | %    |
| Rated temperature             |                    | $T_R$               | 25             | °C   |
| Dissipation factor            | (on PCB)           | $\delta_{th}^{(1)}$ | approx. 3.5    | mW/K |
| Thermal cooling time constant | (on PCB)           | $\tau_c^{(1)}$      | approx. 10     | s    |
| Heat capacity                 |                    | $C_{th}^{(1)}$      | approx. 35     | mJ/K |

#### Dimensional drawing



Termination

TNT0473-1

Dimensions in mm

Approx. weight 13 mg

1) Depends on mounting situation

**SMD**
**Electrical specification and ordering codes**

| $R_{25}$<br>$\Omega$ | $\Delta R_R/R_R$<br>% | No. of R/T<br>characteristic | $B_{25/50}$<br>K | $B_{25/85}$<br>K | $B_{25/100}$<br>K | Ordering code   |
|----------------------|-----------------------|------------------------------|------------------|------------------|-------------------|-----------------|
| 1.0 k                | $\pm 3, \pm 5$        | 1010                         | 3470             | 3514             | 3530 $\pm 3\%$    | B57620C5102+062 |
| 1.0 k                | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2102+062 |
| 1.5 k                | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2152+062 |
| 2.2 k                | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2222+062 |
| 3.3 k                | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2332+062 |
| 4.7 k                | $\pm 3, \pm 5$        | 8500                         | 3590             | 3635             | 3650 $\pm 3\%$    | B57401V2472+062 |
| 4.7 k                | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2472+062 |
| 6.8 k                | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2682+062 |
| 10 k                 | $\pm 3, \pm 5$        | 8500                         | 3590             | 3635             | 3650 $\pm 3\%$    | B57401V2103+062 |
| 10 k                 | $\pm 3, \pm 5$        | 1011                         | 3660             | 3720             | 3730 $\pm 3\%$    | B57620C5103+062 |
| 10 k                 | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2103+062 |
| 10 k                 | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2103+062 |
| 15 k                 | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2153+062 |
| 22 k                 | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2223+062 |
| 22 k                 | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2223+062 |
| 33 k                 | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2333+062 |
| 33 k                 | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2333+062 |
| 47 k                 | $\pm 3, \pm 5$        | 8502                         | 3940             | 3980             | 4000 $\pm 3\%$    | B57421V2473+062 |
| 47 k                 | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2473+062 |
| 100 k                | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2104+062 |
| 470 k                | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2474+062 |
| 680 k                | $\pm 3, \pm 5$        | 8507                         | 4386             | 4455             | 4480 $\pm 3\%$    | B57471V2684+062 |

+ = Resistance tolerance

H =  $\pm 3\%$

J =  $\pm 5\%$

**SMD**
**Reliability data**

SMD NTC thermistors are tested in accordance with IEC 60068. The parts are mounted on a standardized PCB in accordance with IEC 60539-1.

| Test                               | Standard                        | Test conditions   | $\Delta R_{25}/R_{25}$<br>(typical) | Remarks                    |
|------------------------------------|---------------------------------|---|-------------------------------------|----------------------------|
| Storage in dry heat                | IEC<br>60068-2-2<br>JIS C 0021  | Storage at upper category temperature<br>T: (125 ±2) °C<br>t: 1000 h  | < 2% <sup>1)</sup>                  |                            |
| Storage in damp heat, steady state | IEC<br>60068-2-78<br>JIS C 0022 | Temperature of air: (40 ±2) °C<br>Relative humidity of air:<br>(93 +2/−3)%<br>Duration: 56 days <sup>2)</sup>                       | < 2% <sup>2)</sup>                  |                            |
| Rapid temperature cycling          | IEC<br>60068-2-14<br>JIS C 0025 | Lower test temperature: −55 °C<br>Upper test temperature: 125 °C<br>Number of cycles: 100 <sup>3)</sup>                             | < 2% <sup>3)</sup>                  |                            |
| Endurance                          |                                 | $P_{max}$ : 210 mW<br>T: (65 ±2) °C<br>t: 1000 h  | < 2% <sup>4)</sup>                  |                            |
| Solderability                      | IEC<br>60068-2-58<br>JIS C 0054 | Solderability:<br>(215 ±3) °C, (3 ±0.3) s<br>(245 ±5) °C, (3 ±0.3) s<br><br>Resistance to soldering heat:<br>(260 ±5) °C, (10 ±1) s |                                     | 95% of terminations wetted |
| Resistance drift after soldering   |                                 | Reflow soldering profile<br>Wave soldering profile  | < 1% <sup>4)</sup>                  |                            |

1) Except B57620C5102+062  $\Delta R_{25}/R_{25}$  (typical): < 6%, B57620C5103+062  $\Delta R_{25}/R_{25}$  (typical): < 3%

2) Except B57620C5102+062 and B57620C5103+062 duration: 21 days,  $\Delta R_{25}/R_{25}$  (typical): < 3%

3) Except B57620C5102+062 and B57620C5103+062 number of cycles: 10,  $\Delta R_{25}/R_{25}$  (typical): < 3%

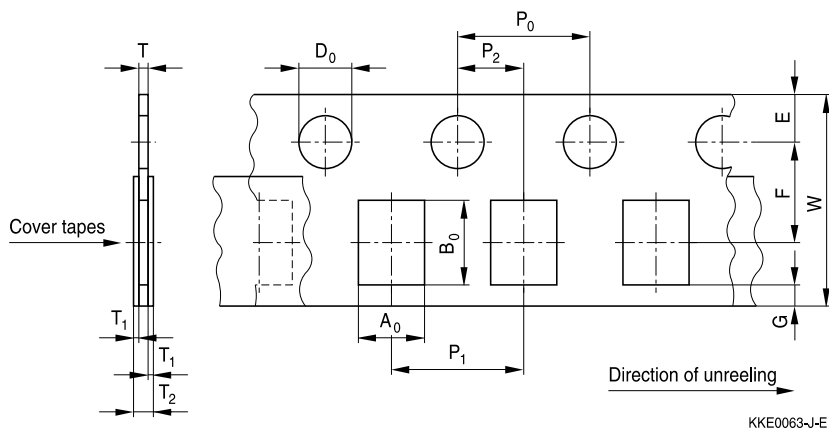
4) Except B57620C5102+062 and B57620C5103+062  $\Delta R_{25}/R_{25}$  (typical): < 5%

**SMD**
**R/T characteristics**

| R/T No. | <b>1010</b>                     |         | <b>1011</b>                     |         |
|---------|---------------------------------|---------|---------------------------------|---------|
| T (°C)  | B <sub>25/100</sub> = 3530 K    |         | B <sub>25/100</sub> = 3730 K    |         |
|         | R <sub>T</sub> /R <sub>25</sub> | α (%/K) | R <sub>T</sub> /R <sub>25</sub> | α (%/K) |
| -55.0   | 52.826                          | 6.4     | 70.014                          | 6.9     |
| -50.0   | 38.643                          | 6.1     | 49.906                          | 6.7     |
| -45.0   | 28.574                          | 5.9     | 36.015                          | 6.4     |
| -40.0   | 21.346                          | 5.7     | 26.296                          | 6.2     |
| -35.0   | 16.1                            | 5.5     | 19.411                          | 6.0     |
| -30.0   | 12.256                          | 5.4     | 14.479                          | 5.8     |
| -25.0   | 9.4071                          | 5.2     | 10.903                          | 5.6     |
| -20.0   | 7.2862                          | 5.0     | 8.2923                          | 5.4     |
| -15.0   | 5.6835                          | 4.9     | 6.3591                          | 5.2     |
| -10.0   | 4.4698                          | 4.7     | 4.9204                          | 5.1     |
| -5.0    | 3.5385                          | 4.6     | 3.8279                          | 4.9     |
| 0.0     | 2.8222                          | 4.5     | 3.0029                          | 4.8     |
| 5.0     | 2.2649                          | 4.3     | 2.3773                          | 4.6     |
| 10.0    | 1.83                            | 4.2     | 1.8959                          | 4.5     |
| 15.0    | 1.4872                          | 4.1     | 1.5207                          | 4.3     |
| 20.0    | 1.2161                          | 4.0     | 1.228                           | 4.2     |
| 25.0    | 1.0000                          | 3.9     | 1.0000                          | 4.1     |
| 30.0    | 0.82677                         | 3.8     | 0.81779                         | 3.9     |
| 35.0    | 0.68708                         | 3.6     | 0.67341                         | 3.8     |
| 40.0    | 0.57401                         | 3.5     | 0.55747                         | 3.7     |
| 45.0    | 0.48181                         | 3.5     | 0.46357                         | 3.6     |
| 50.0    | 0.40638                         | 3.4     | 0.3874                          | 3.6     |
| 55.0    | 0.34427                         | 3.3     | 0.32368                         | 3.5     |
| 60.0    | 0.29296                         | 3.2     | 0.272                           | 3.4     |
| 65.0    | 0.25035                         | 3.1     | 0.23041                         | 3.3     |
| 70.0    | 0.21478                         | 3.0     | 0.19604                         | 3.2     |
| 75.0    | 0.18501                         | 2.9     | 0.16735                         | 3.1     |
| 80.0    | 0.15995                         | 2.9     | 0.14342                         | 3.0     |
| 85.0    | 0.13881                         | 2.8     | 0.12347                         | 3.0     |
| 90.0    | 0.12088                         | 2.7     | 0.10668                         | 2.8     |
| 95.0    | 0.10563                         | 2.7     | 0.092734                        | 2.8     |
| 100.0   | 0.092597                        | 2.6     | 0.080903                        | 2.8     |
| 105.0   | 0.081442                        | 2.5     | 0.070616                        | 2.7     |
| 110.0   | 0.071842                        | 2.5     | 0.061826                        | 2.6     |
| 115.0   | 0.063571                        | 2.4     | 0.054282                        | 2.6     |
| 120.0   | 0.056407                        | 2.4     | 0.047793                        | 2.5     |
| 125.0   | 0.050196                        | 2.3     | 0.042249                        | 2.4     |

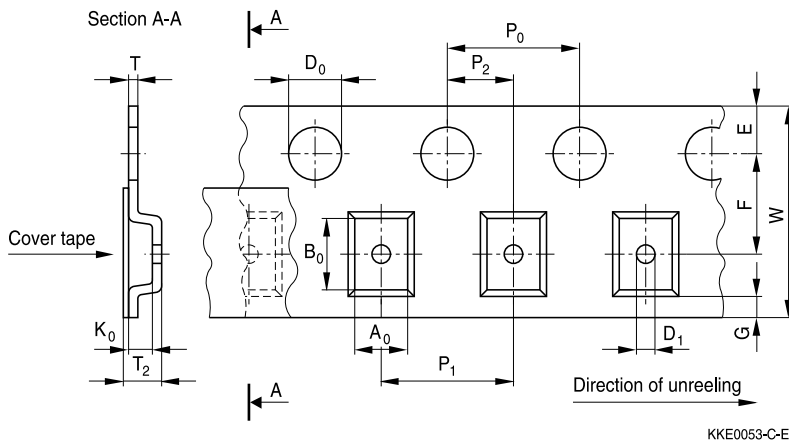
**SMD**
**R/T characteristics**

| R/T No. | <b>8500</b>                     |         | <b>8502</b>                     |         | <b>8507</b>                     |         |
|---------|---------------------------------|---------|---------------------------------|---------|---------------------------------|---------|
| T (°C)  | B <sub>25/100</sub> = 3650 K    |         | B <sub>25/100</sub> = 4000 K    |         | B <sub>25/100</sub> = 4480 K    |         |
|         | R <sub>T</sub> /R <sub>25</sub> | α (%/K) | R <sub>T</sub> /R <sub>25</sub> | α (%/K) | R <sub>T</sub> /R <sub>25</sub> | α (%/K) |
| -55.0   | 63.917                          | 6.8     | 96.158                          | 7.4     | 142.71                          | 7.9     |
| -50.0   | 45.889                          | 6.5     | 66.892                          | 7.1     | 96.913                          | 7.6     |
| -45.0   | 33.344                          | 6.3     | 47.127                          | 6.9     | 66.637                          | 7.4     |
| -40.0   | 24.504                          | 6.1     | 33.606                          | 6.6     | 46.366                          | 7.1     |
| -35.0   | 18.201                          | 5.8     | 24.243                          | 6.4     | 32.629                          | 6.9     |
| -30.0   | 13.657                          | 5.6     | 17.681                          | 6.2     | 23.213                          | 6.7     |
| -25.0   | 10.347                          | 5.5     | 13.032                          | 6.0     | 16.686                          | 6.5     |
| -20.0   | 7.9114                          | 5.3     | 9.702                           | 5.8     | 12.115                          | 6.3     |
| -15.0   | 6.1019                          | 5.1     | 7.2923                          | 5.6     | 8.8803                          | 6.1     |
| -10.0   | 4.7454                          | 4.9     | 5.5314                          | 5.4     | 6.5692                          | 5.9     |
| -5.0    | 3.7198                          | 4.8     | 4.2325                          | 5.3     | 4.9025                          | 5.8     |
| 0.0     | 2.938                           | 4.6     | 3.2657                          | 5.1     | 3.6896                          | 5.6     |
| 5.0     | 2.3372                          | 4.5     | 2.54                            | 4.9     | 2.7994                          | 5.4     |
| 10.0    | 1.8722                          | 4.4     | 1.9907                          | 4.8     | 2.1406                          | 5.3     |
| 15.0    | 1.5096                          | 4.2     | 1.5716                          | 4.7     | 1.6492                          | 5.1     |
| 20.0    | 1.2249                          | 4.1     | 1.2494                          | 4.5     | 1.2798                          | 5.0     |
| 25.0    | 1.0000                          | 4.0     | 1.0000                          | 4.4     | 1.0000                          | 4.9     |
| 30.0    | 0.82111                         | 3.9     | 0.80552                         | 4.3     | 0.78663                         | 4.7     |
| 35.0    | 0.67798                         | 3.8     | 0.65288                         | 4.1     | 0.62277                         | 4.6     |
| 40.0    | 0.56279                         | 3.7     | 0.53229                         | 4.0     | 0.4961                          | 4.5     |
| 45.0    | 0.46958                         | 3.6     | 0.43645                         | 3.9     | 0.39757                         | 4.4     |
| 50.0    | 0.39374                         | 3.5     | 0.35981                         | 3.8     | 0.32044                         | 4.3     |
| 55.0    | 0.33171                         | 3.4     | 0.29819                         | 3.7     | 0.2597                          | 4.1     |
| 60.0    | 0.28073                         | 3.3     | 0.24837                         | 3.6     | 0.21161                         | 4.0     |
| 65.0    | 0.23863                         | 3.2     | 0.20787                         | 3.5     | 0.17331                         | 3.9     |
| 70.0    | 0.2037                          | 3.1     | 0.17479                         | 3.4     | 0.14265                         | 3.8     |
| 75.0    | 0.17459                         | 3.0     | 0.14763                         | 3.3     | 0.11799                         | 3.8     |
| 80.0    | 0.15022                         | 3.0     | 0.12523                         | 3.2     | 0.098035                        | 3.7     |
| 85.0    | 0.12975                         | 2.9     | 0.10667                         | 3.2     | 0.081823                        | 3.6     |
| 90.0    | 0.11247                         | 2.8     | 0.091227                        | 3.1     | 0.068589                        | 3.5     |
| 95.0    | 0.097838                        | 2.8     | 0.078319                        | 3.0     | 0.057735                        | 3.4     |
| 100.0   | 0.085396                        | 2.7     | 0.067488                        | 2.9     | 0.048796                        | 3.3     |
| 105.0   | 0.074781                        | 2.6     | 0.058363                        | 2.9     | 0.041403                        | 3.2     |
| 110.0   | 0.065691                        | 2.6     | 0.050647                        | 2.8     | 0.035263                        | 3.2     |
| 115.0   | 0.057883                        | 2.5     | 0.044098                        | 2.7     | 0.030143                        | 3.1     |
| 120.0   | 0.051153                        | 2.4     | 0.03852                         | 2.7     | 0.025858                        | 3.0     |
| 125.0   | 0.045335                        | 2.4     | 0.033752                        | 2.6     | 0.022258                        | 3.0     |
| 130.0   | 0.040289                        | 2.3     | 0.029663                        | 2.6     | 0.019223                        | 2.9     |
| 135.0   | 0.0359                          | 2.3     | 0.026146                        | 2.5     | 0.016655                        | 2.8     |
| 140.0   | 0.032071                        | 2.2     | 0.023111                        | 2.4     | 0.014476                        | 2.8     |
| 145.0   | 0.028723                        | 2.2     | 0.020484                        | 2.4     | 0.012619                        | 2.7     |
| 150.0   | 0.025786                        | 2.1     | 0.018203                        | 2.3     | 0.011033                        | 2.7     |

**SMD**
**Taping and packing**
**1 Taping of SMD NTC thermistors**
**1.1 Cardboard tape for case size 0402 and 0603 (taping to IEC 60286-3)**

**Dimensions (mm)**

|                  | Case size<br>0402<br>(8-mm tape) | Case size<br>0603<br>(8-mm tape) | Tolerance           |
|------------------|----------------------------------|----------------------------------|---------------------|
| $A_0 \times B_0$ | 0.60 × 1.15                      | 0.95 × 1.80                      | ±0.2                |
| $T_2$            | 0.70                             | 1.10                             |                     |
| $T$              | 0.60                             | 0.95                             | max.                |
| $D_0$            | 1.50                             | 1.50                             | ±0.10               |
| $P_0$            | 4.00                             | 4.00                             | ±0.10 <sup>1)</sup> |
| $P_2$            | 2.00                             | 2.00                             | ±0.05               |
| $P_1$            | 2.00                             | 4.00                             | ±0.10               |
| $W$              | 8.00                             | 8.00                             | ±0.30               |
| $E$              | 1.75                             | 1.75                             | ±0.10               |
| $F$              | 3.50                             | 3.50                             | ±0.05               |
| $G$              | 0.75                             | 0.75                             | min.                |

1) ≤0.2 mm over 10 sprocket holes.

**SMD**
**1.2 Blister tape for case size 0805 and 1206 (taping to IEC 60286-3)**


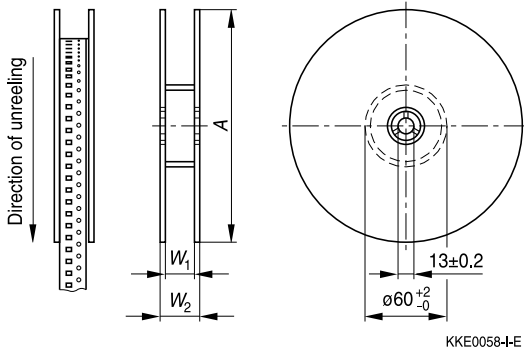
KKE0053-C-E

**Dimensions (mm)**

|                  | Case size<br>0805<br>(8-mm tape) | Case size<br>1206<br>(8-mm tape) | Tolerance           |
|------------------|----------------------------------|----------------------------------|---------------------|
| $A_0 \times B_0$ | 1.50 × 2.30                      | 1.80 × 3.40                      | ±0.2                |
| $K_0$            | 1.40                             | 1.40                             | max.                |
| $T_2$            | 2.5                              | 2.5                              | max.                |
| $D_0$            | 1.50                             | 1.50                             | +0.10/-0            |
| $D_1$            | 0.30                             | 0.30                             | min.                |
| $P_0$            | 4.00                             | 4.00                             | ±0.10 <sup>2)</sup> |
| $P_2$            | 2.00                             | 2.00                             | ±0.05               |
| $P_1$            | 4.00                             | 4.00                             | ±0.10               |
| $W$              | 8.00                             | 8.00                             | ±0.30               |
| $E$              | 1.75                             | 1.75                             | ±0.10               |
| $F$              | 3.50                             | 3.50                             | ±0.05               |
| $G$              | 0.75                             | 0.75                             | min.                |

2) ≤0.2 mm over 10 sprocket holes.

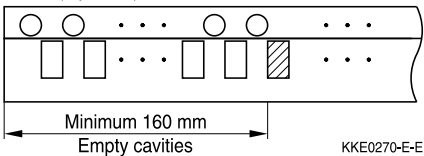


**SMD**
**1.3 Reel packing**

**Dimensions in mm**

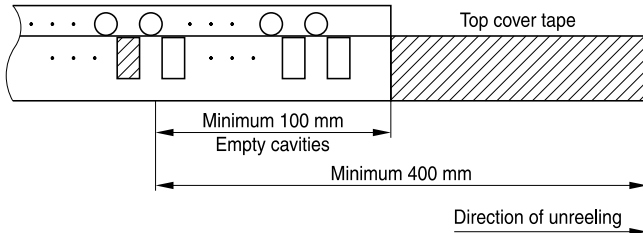
|                | 8-mm tape   |             |
|----------------|-------------|-------------|
|                | 180-mm reel | 330-mm reel |
| A              | 180 +0/-3   | 330 +0/-2.0 |
| W <sub>1</sub> | 8.4 +1.5/-0 | 8.4 +1.5/-0 |
| W <sub>2</sub> | 14.4 max.   | 14.4 max.   |

**Leader, trailer**

Trailer (tape end)

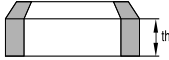
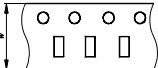




Leader



### SMD

#### 1.4 Packing units for discrete chip and array chip

| Case size<br>inch/mm | <br>Chip thickness<br>th |  |                   |   |                       |
|----------------------|---|---|-------------------|--|-----------------------|
|                      |   | Cardboard tape<br>W   | Blister tape<br>W | ∅ 180-mm reel<br>pcs.  | ∅ 330-mm reel<br>pcs. |
| 0402/1005            | 0.5 mm  | 8 mm  | –                 | 10000  | 50000                 |
| 0603/1608            | 0.8 mm  | 8 mm  | 8 mm              | 4000   | 16000                 |
| 0805/2012            | 0.8 mm  | –   | 8 mm              | 4000   | 16000                 |
|                      | 1.2 mm  | –   | 8 mm              | 3000   | 12000                 |
| 1206/3216            | 0.8 mm  | –   | 8 mm              | 3000   | 12000                 |
|                      | 1.2 mm  | –   | 8 mm              | 3000   | 12000                 |

## 2 Packing codes

The last two digits of the complete ordering code state the packing mode:

| Last two digits |     |                |                     |
|-----------------|-----|----------------|---------------------|
| 60              | SMD | Cardboard tape | 180-mm reel packing |
| 62              | SMD | Blister tape   | 180-mm reel packing |
| 70              | SMD | Cardboard tape | 330-mm reel packing |
| 72              | SMD | Blister tape   | 330-mm reel packing |

## SMD

### Mounting instructions

#### 1 Soldering

##### 1.1 SMD NTC thermistors

SMD NTC thermistors can be provided with a nickel barrier termination or on special request with silver-palladium termination. The usage of mild, non-activated fluxes for soldering is recommended as well as a proper cleaning of the PCB.

The nickel barrier layer of the silver/nickel/tin termination (see figure 1) prevents leaching of the silver base metalization layer. This allows great flexibility in the selection of soldering parameters.

The tin prevents the nickel layer from oxidizing and thus ensures better wetting by the solder. The nickel barrier termination is suitable for all commonly-used soldering methods.

**Note:** SMD NTCs with AgPd termination are not approved for lead-free soldering.

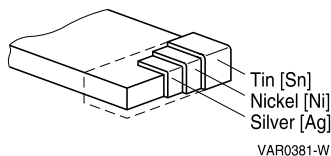


Figure 1

SMD NTC thermistors, structure of nickel barrier termination

##### 1.1.1 Solderability (test to IEC 60068-2-58)

Preconditioning: Immersion into flux F-SW 32.

Evaluation criterion: Wetting of soldering areas  $\geq 95\%$ .

| Solder                               | Bath temperature (°C) | Dwell time (s) |
|--------------------------------------|-----------------------|----------------|
| SnPb 60/40                           | 215 $\pm$ 3           | 3 $\pm$ 0.3    |
| SnAg (3.0 ... 4.0), Cu (0.5 ... 0.9) | 245 $\pm$ 3           | 3 $\pm$ 0.3    |

##### 1.1.2 Resistance to soldering heat (test to IEC 60068-2-58)

Preconditioning: Immersion into flux F-SW 32.

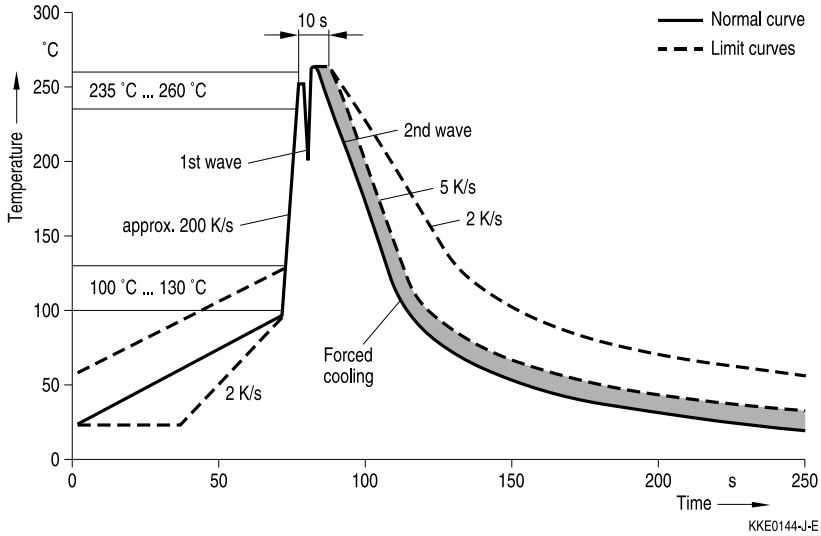
Evaluation criterion: Leaching of side edges  $\leq 1/3$ .

| Solder                               | Bath temperature (°C) | Dwell time (s) |
|--------------------------------------|-----------------------|----------------|
| SnPb 60/40                           | 260 $\pm$ 5           | 10 $\pm$ 1     |
| SnAg (3.0 ... 4.0), Cu (0.5 ... 0.9) | 260 $\pm$ 5           | 10 $\pm$ 1     |

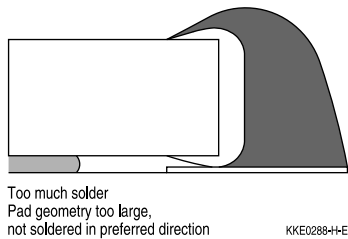
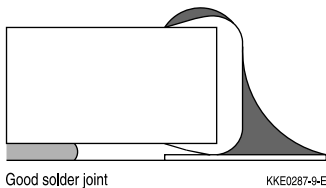
SMD

**Wave soldering**

Temperature characteristic at component terminal with dual wave soldering

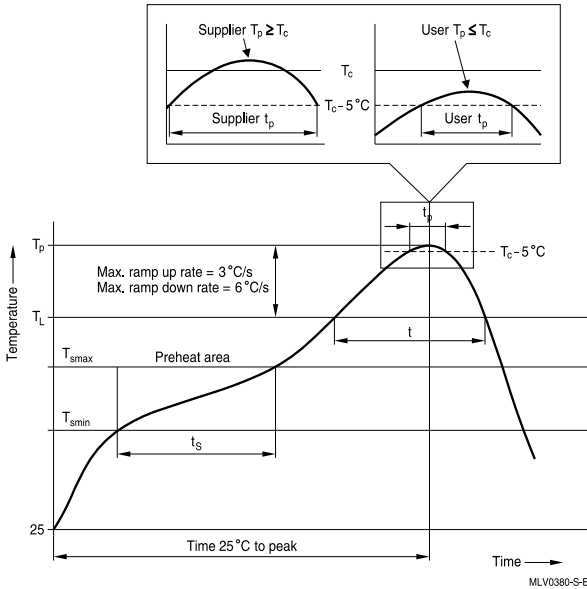


**Solder joint profiles for silver/nickel/tin terminations**



**SMD**
**Reflow soldering**

Recommended temperature characteristic for reflow soldering following JEDEC J-STD-020D



MLV0380-S-E

| Profile feature  |                          | Sn-Pb eutectic assembly         | Pb-free assembly                |
|--|--------------------------|---------------------------------|---------------------------------|
| Preheat and soak   |                          |                                 |                                 |
| - Temperature min  | $T_{smin}$               | 100 °C                          | 150 °C                          |
| - Temperature max  | $T_{smax}$               | 150 °C                          | 200 °C                          |
| - Time   | $t_{smin}$ to $t_{smax}$ | 60 ... 120 s                    | 60 ... 180 s                    |
| Average ramp-up rate   | $T_{smax}$ to $T_p$      | 3 °C/ s max.                    | 3 °C/ s max.                    |
| Liquidous temperature  | $T_L$                    | 183 °C                          | 217 °C                          |
| Time at liquidous  | $t_L$                    | 60 ... 150 s                    | 60 ... 150 s                    |
| Peak package body temperature  | $T_p$ <sup>1)</sup>      | 220 °C ... 235 °C <sup>2)</sup> | 245 °C ... 260 °C <sup>2)</sup> |
| Time ( $t_p$ ) <sup>3)</sup> within 5 °C of specified classification temperature ( $T_c$ ) |                          | 20 s <sup>3)</sup>              | 30 s <sup>3)</sup>              |
| Average ramp-down rate   | $T_p$ to $T_{smax}$      | 6 °C/ s max.                    | 6 °C/ s max.                    |
| Time 25 °C to peak temperature   |                          | maximum 6 min                   | maximum 8 min                   |

 1) Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

2) Depending on package thickness. For details please refer to JEDEC J-STD-020D.

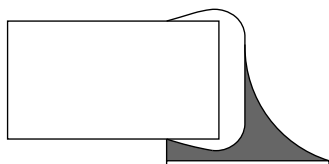
 3) Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

**Note:** All temperatures refer to topside of the package, measured on the package body surface.

Number of reflow cycles: 3

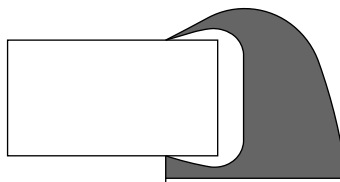
### SMD

Solder joint profiles for silver/nickel/tin terminations



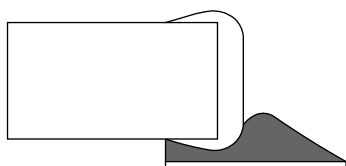
Good solder joint

TNT0565-G-E



Too much solder  
Pad geometry too large

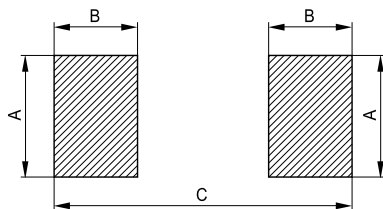
KKE0071-A-E



Poor wetting

KKE0072-I-E

### 1.1.3 Recommended geometry of solder pads



KKE0092-X

Recommended maximum dimensions (mm)

| Case size<br>inch/mm | A   | B   | C   |
|----------------------|-----|-----|-----|
| 0402/1005            | 0.6 | 0.6 | 1.7 |
| 0603/1608            | 1.0 | 1.0 | 3.0 |
| 0805/2012            | 1.3 | 1.2 | 3.4 |
| 1206/3216            | 1.8 | 1.2 | 4.5 |

### 1.1.4 Notes

Iron soldering should be avoided, hot air methods are recommended for repair purposes.

## SMD

### 2 Conductive adhesion

An alternative to soldering is the gluing of thermistors with conductive adhesives. The benefit of this method is that it involves no thermal stress. The adhesives used must be chemically inert.

### 3 Clamp contacting

Pressure contacting by means of clamps is particularly suitable for applications involving frequent switching and high turn-on powers.

### 4 Sealing and potting

When thermistors are sealed, potted or overmolded, there must be no mechanical stress caused by thermal expansion during the production process (curing / overmolding process) and during later operation. The upper category temperature of the thermistor must not be exceeded. Ensure that the materials used (sealing / potting compound and plastic material) are chemically neutral.

### 5 Cleaning

If cleaning is necessary, mild cleaning agents such as ethyl alcohol and cleaning gasoline are recommended. Cleaning agents based on water are not allowed. Ultrasonic cleaning methods are permissible.

### 6 Storage

In order to maintain their solderability, thermistors must be stored in a non-corrosive atmosphere. Humidity, temperature and container materials are critical factors.

Do not store SMDs where they are exposed to heat or direct sunlight. Otherwise, the packing material may be deformed or SMDs may stick together, causing problems during mounting. After opening the factory seals, such as polyvinyl-sealed packages, use the SMDs as soon as possible.

The components should be left in the original packing. Touching the metallization of unsoldered thermistors may change their soldering properties.

Storage temperature: –25 °C up to 45 °C

Relative humidity (without condensation): ≤75% annual mean

<95%, maximum 30 days per annum

Solder the thermistors listed in this data book after shipment from EPCOS within the time specified:

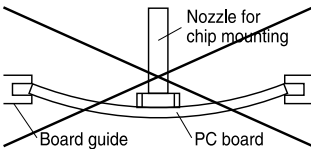
SMDs: 12 months for Ni-barrier termination  
6 months for AgPd termination

### SMD

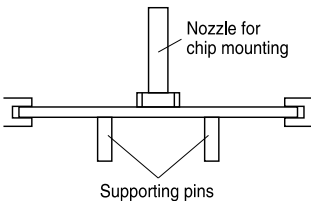
## 7 Placement and orientation of SMD NTC thermistors on PCB

### a) Component placement

**Incorrect**



**Correct**



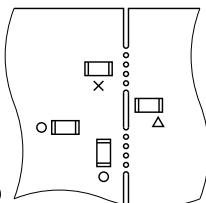
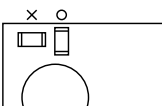
KKE0267-U-E

It is recommended that the PC board should be held by means of some adequate supporting pins such as shown left to prevent the SMDs from being damaged or cracked.

### b) Cracks

SMDs located near an easily warped area

SMD breakage probability due to stress at a breakaway

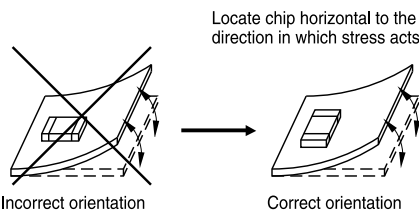


○ = correct  
 × = incorrect  
 △ = incorrect  
 (under certain conditions)

KKE0268-3-E

When placing a component near an area which is apt to bend or a grid groove on the PC board, it is advisable to have both electrodes subjected to uniform stress, or to position the component's electrodes at right angles to the grid groove or bending line (see c) Component orientation).

### c) Component orientation



KKE0269-B-E

Choose a mounting position that minimizes the stress imposed on the chip during flexing or bending of the board.



## SMD

### Cautions and warnings

#### General

See "Important notes".

#### Storage

- Store thermistors only in original packaging. Do not open the package prior to processing.
- Storage conditions in original packaging: storage temperature  $-25\text{ °C} \dots +45\text{ °C}$ , relative humidity  $\leq 75\%$  annual mean,  $< 95\%$  maximum 30 days per annum, dew precipitation is inadmissible.
- Do not store thermistors where they are exposed to heat or direct sunlight. Otherwise, the packing material may be deformed or components may stick together, causing problems during mounting.
- Avoid contamination of thermistor surface during storage, handling and processing.
- Avoid storage of thermistors in harmful environments like corrosive gases ( $\text{SO}_x$ , Cl etc).
- Use the components as soon as possible after opening the factory seals, i.e. the polyvinyl-sealed packages.
- Solder SMD NTC thermistors within the time specified after shipment from EPCOS. For SMD components with nickel barrier termination 12 months, for SMD components with AgPd termination 6 months.

#### Handling

- NTC thermistors must not be dropped. Chip-offs or any other damage must not be caused during handling of NTCs.
- Do not touch components with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.
- Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.

#### Soldering

- Use resin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.

SMD**Mounting**

- Ensure that no thermo-mechanical stress occurs due to production processes (curing or overmolding processes) when thermistors are sealed, potted or overmolded or during their subsequent operation. The maximum temperature of the thermistor must not be exceeded. Ensure that the materials used (sealing/potting compound and plastic material) are chemically neutral.
- Electrodes/contacts must not be scratched or damaged before/during/after the mounting process.
- Contacts and housing used for assembly with the thermistor must be clean before mounting.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of the thermistor. Be sure that surrounding parts and materials can withstand the temperature.
- Avoid contamination of the thermistor surface during processing.
- The connections of sensors (e.g. cable end, wire end, plug terminal) may only be exposed to an environment with normal atmospheric conditions.
- Avoid using chemical substances as mounting aids. It must be ensured that no water or other liquids enter the NTC thermistors (e.g. through plug terminals). In particular, water based substances (e.g. soap suds) must not be used as mounting aids for sensors.

**Operation**

- Use thermistors only within the specified operating temperature range.
- Use thermistors only within the specified power range.
- Environmental conditions must not harm the thermistors. Only use the thermistors under normal atmospheric conditions or within the specified conditions.
- Contact of NTC thermistors with any liquids and solvents should be prevented. It must be ensured that no water enters the NTC thermistors (e.g. through plug terminals). For measurement purposes (checking the specified resistance vs. temperature), the component must not be immersed in water but in suitable liquids (e.g. perfluoropolyethers such as Galden).
- Avoid dewing and condensation unless thermistor is specified for these conditions.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by malfunction.

This listing does not claim to be complete, but merely reflects the experience of EPCOS AG.

**SMD**
**Symbols and terms**

| Symbol                          | English  | German  |
|---------------------------------|--|---|
| A                               | Area   | Fläche  |
| B                               | B value  | B-Wert  |
| B <sub>25/100</sub>             | B value determined by resistance measurement at 25 °C and 100 °C         | B-Wert, ermittelt durch Widerstandsmessungen bei 25 °C und 100 °C         |
| C <sub>th</sub>                 | Heat capacitance   | Wärmekapazität  |
| I                               | Current  | Strom   |
| N                               | Number (integer)   | Anzahl (ganzzahliger Wert)  |
| P <sub>25</sub>                 | Maximum power at 25 °C   | Maximale Leistung bei 25 °C   |
| P <sub>diss</sub>               | Power dissipation  | Verlustleistung   |
| P <sub>el</sub>                 | Electrical power   | Elektrische Leistung  |
| P <sub>max</sub>                | Maximum power within stated temperature range                            | Maximale Leistung im angegebenen Temperaturbereich                        |
| ΔR <sub>B</sub> /R <sub>B</sub> | Resistance tolerance caused by spread of B value                         | Widerstandstoleranz, die durch die Streuung des B-Wertes verursacht wird  |
| R <sub>ins</sub>                | Insulation resistance  | Isolationswiderstand  |
| R <sub>p</sub>                  | Parallel resistance  | Parallelwiderstand  |
| R <sub>R</sub>                  | Rated resistance   | Nennwiderstand  |
| ΔR <sub>R</sub> /R <sub>R</sub> | Resistance tolerance   | Widerstandstoleranz   |
| R <sub>S</sub>                  | Series resistance  | Serienwiderstand  |
| R <sub>T</sub>                  | Resistance at temperature T (e.g. R <sub>25</sub> = resistance at 25 °C) | Widerstand bei Temperatur T (z.B. R <sub>25</sub> = Widerstand bei 25 °C) |
| T                               | Temperature  | Temperatur  |
| ΔT                              | Temperature tolerance  | Temperaturtoleranz  |
| t                               | Time   | Zeit  |
| T <sub>A</sub>                  | Ambient temperature  | Umgebungstemperatur   |
| T <sub>max</sub>                | Upper category temperature   | Obere Grenztemperatur (Kategorietemperatur)                               |
| T <sub>min</sub>                | Lower category temperature   | Untere Grenztemperatur (Kategorietemperatur)                              |
| T <sub>op</sub>                 | Operating temperature  | Betriebstemperatur  |
| T <sub>R</sub>                  | Rated temperature  | Nenntemperatur  |
| T <sub>surf</sub>               | Surface temperature  | Oberflächentemperatur   |
| V                               | Voltage  | Spannung  |
| V <sub>ins</sub>                | Insulation test voltage  | Isolationsprüfspannung  |
| V <sub>op</sub>                 | Operating voltage  | Betriebsspannung  |
| V <sub>test</sub>               | Test voltage   | Prüfspannung  |

**SMD**

| Symbol        | English                       | German                         |
|---------------|-------------------------------|--------------------------------|
| $\alpha$      | Temperature coefficient       | Temperaturkoeffizient          |
| $\Delta$      | Tolerance, change             | Toleranz, Änderung             |
| $\delta_{th}$ | Dissipation factor            | Wärmeleitwert                  |
| $\tau_c$      | Thermal cooling time constant | Thermische Abkühlzeitkonstante |
| $\tau_a$      | Thermal time constant         | Thermische Zeitkonstante       |

**Abbreviations / Notes**

| Symbol            | English  | German  |
|-------------------|--|---|
| <u><b>SMD</b></u> | Surface-mounted devices  | Oberflächenmontierbares Bauelement  |
| *                 | To be replaced by a number in ordering codes, type designations etc.   | Platzhalter für Zahl im Bestellnummerncode oder für die Typenbezeichnung.   |
| +                 | To be replaced by a letter.<br>All dimensions are given in mm.<br>The commas used in numerical values denote decimal points. | Platzhalter für einen Buchstaben.<br>Alle Maße sind in mm angegeben.<br>Verwendete Kommas in Zahlenwerten bezeichnen Dezimalpunkte. |

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