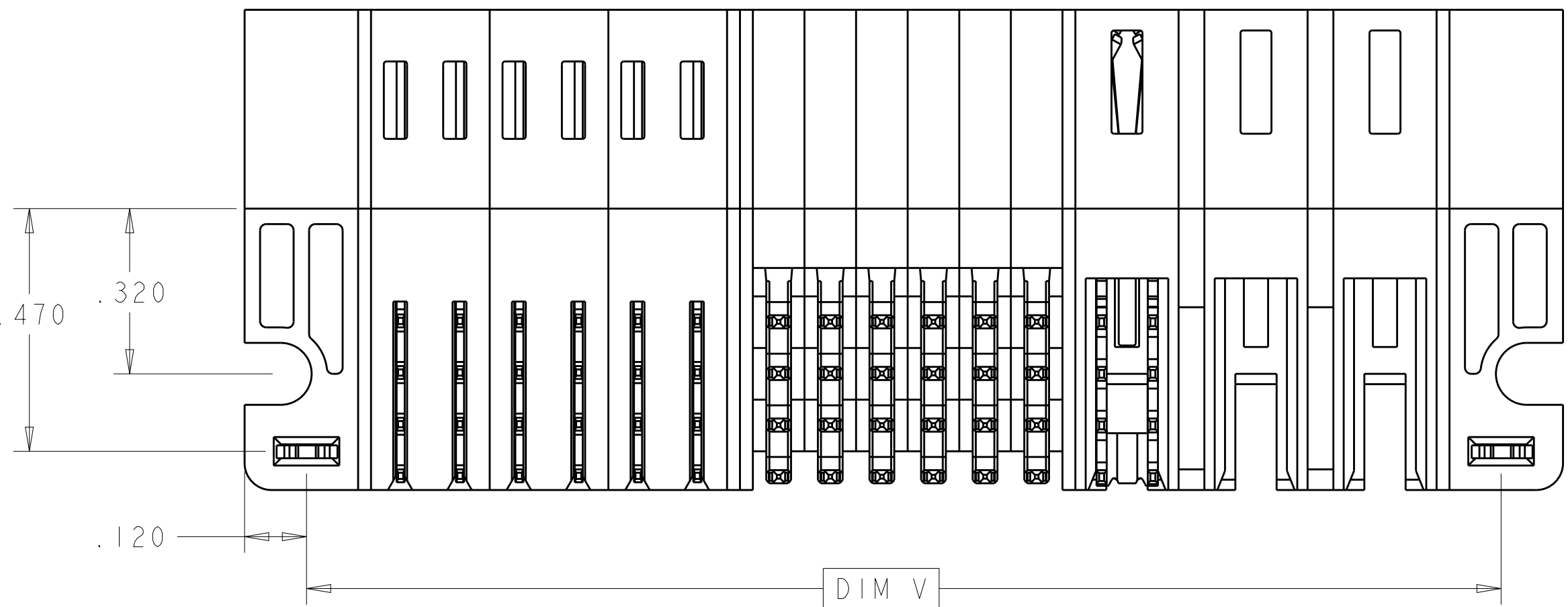
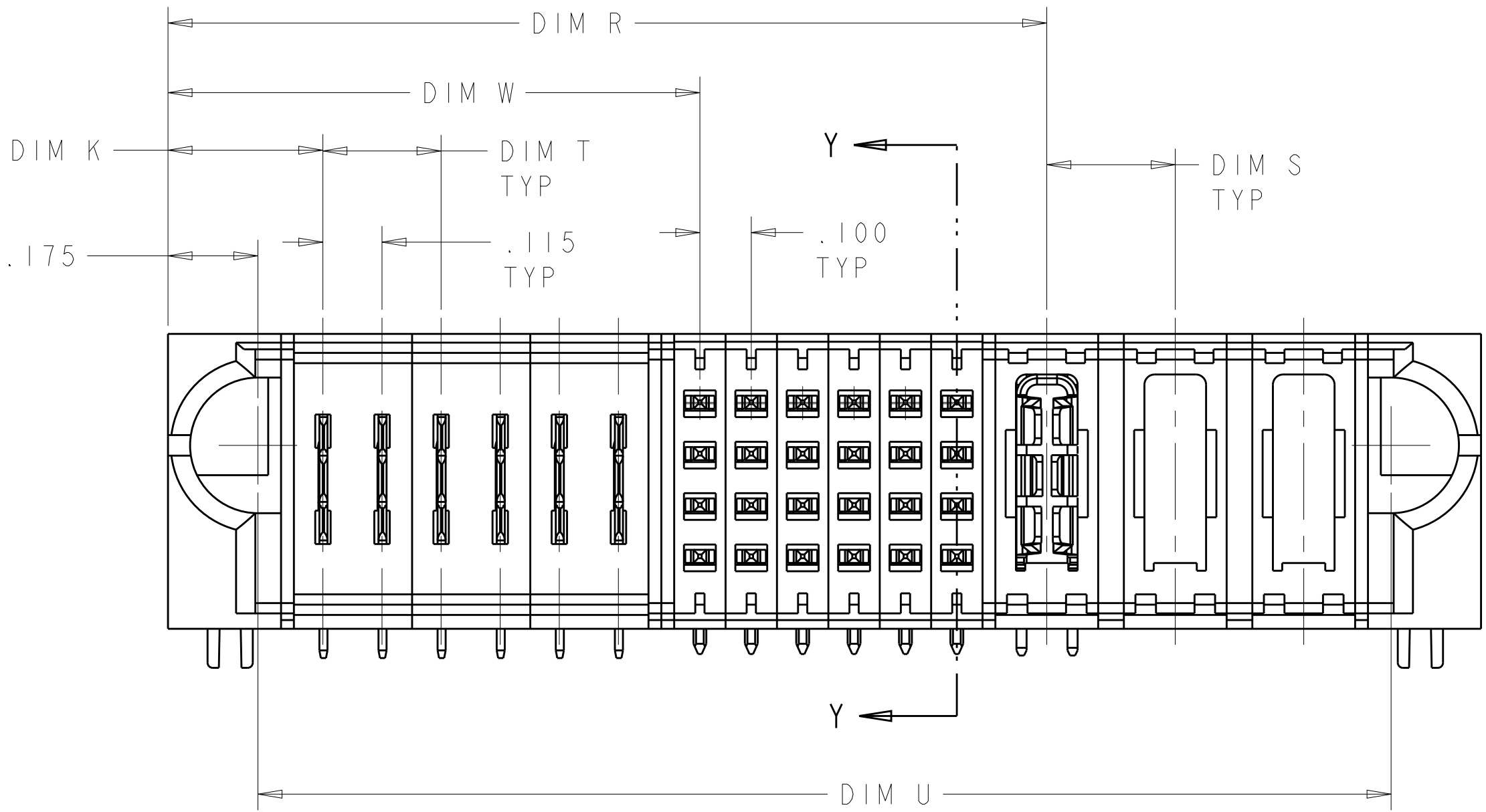
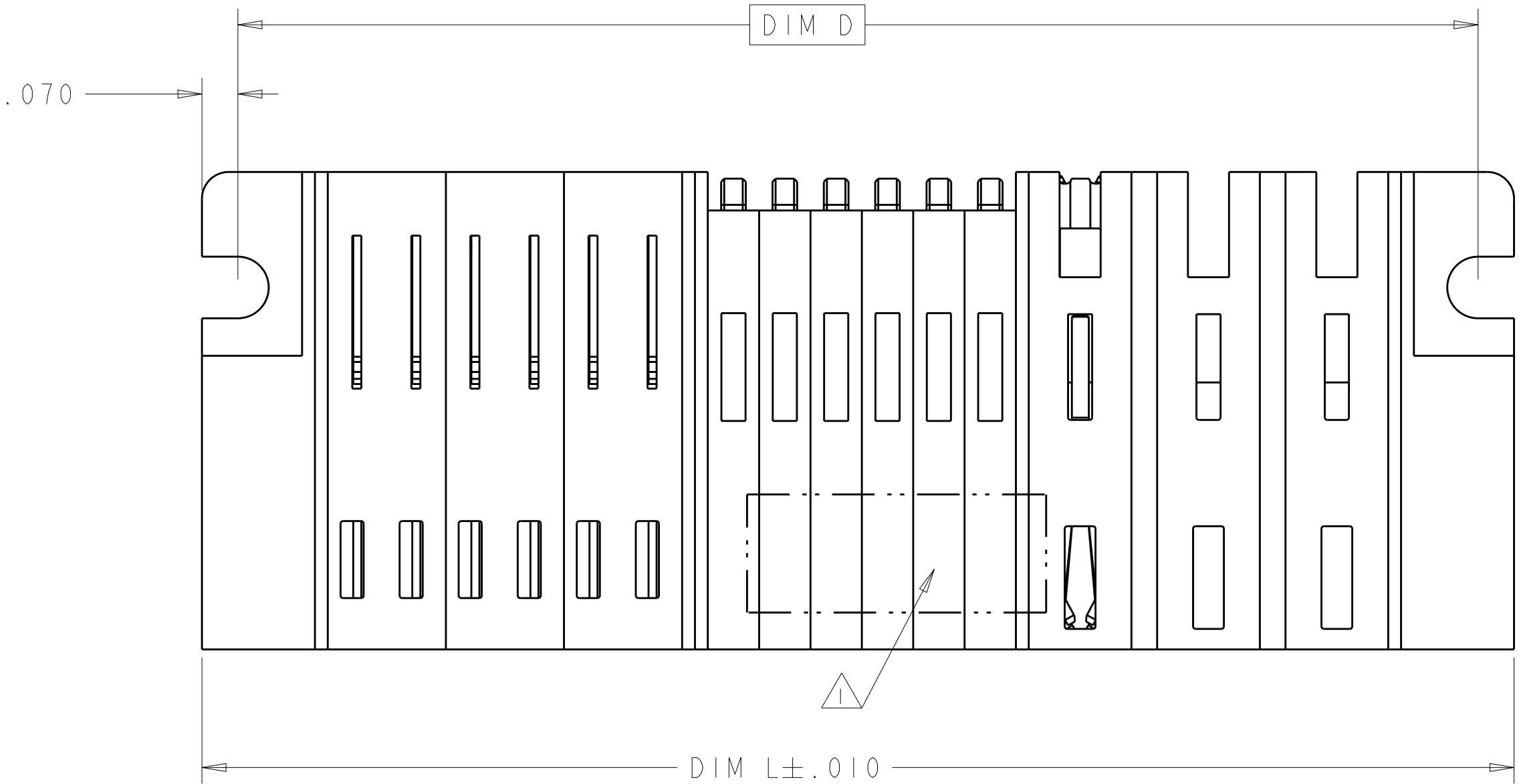
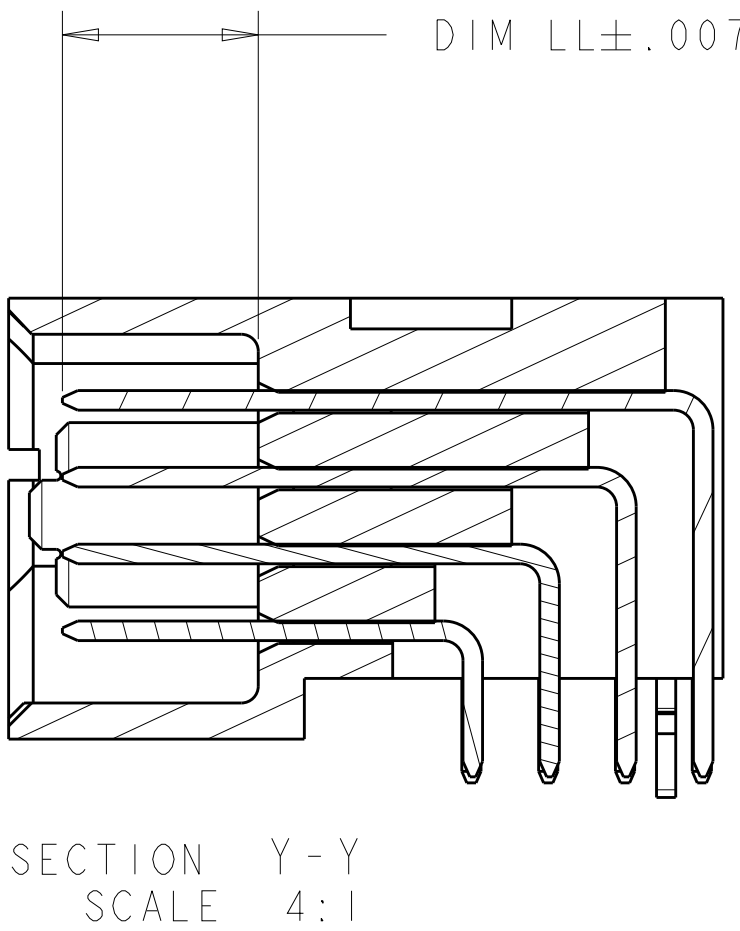
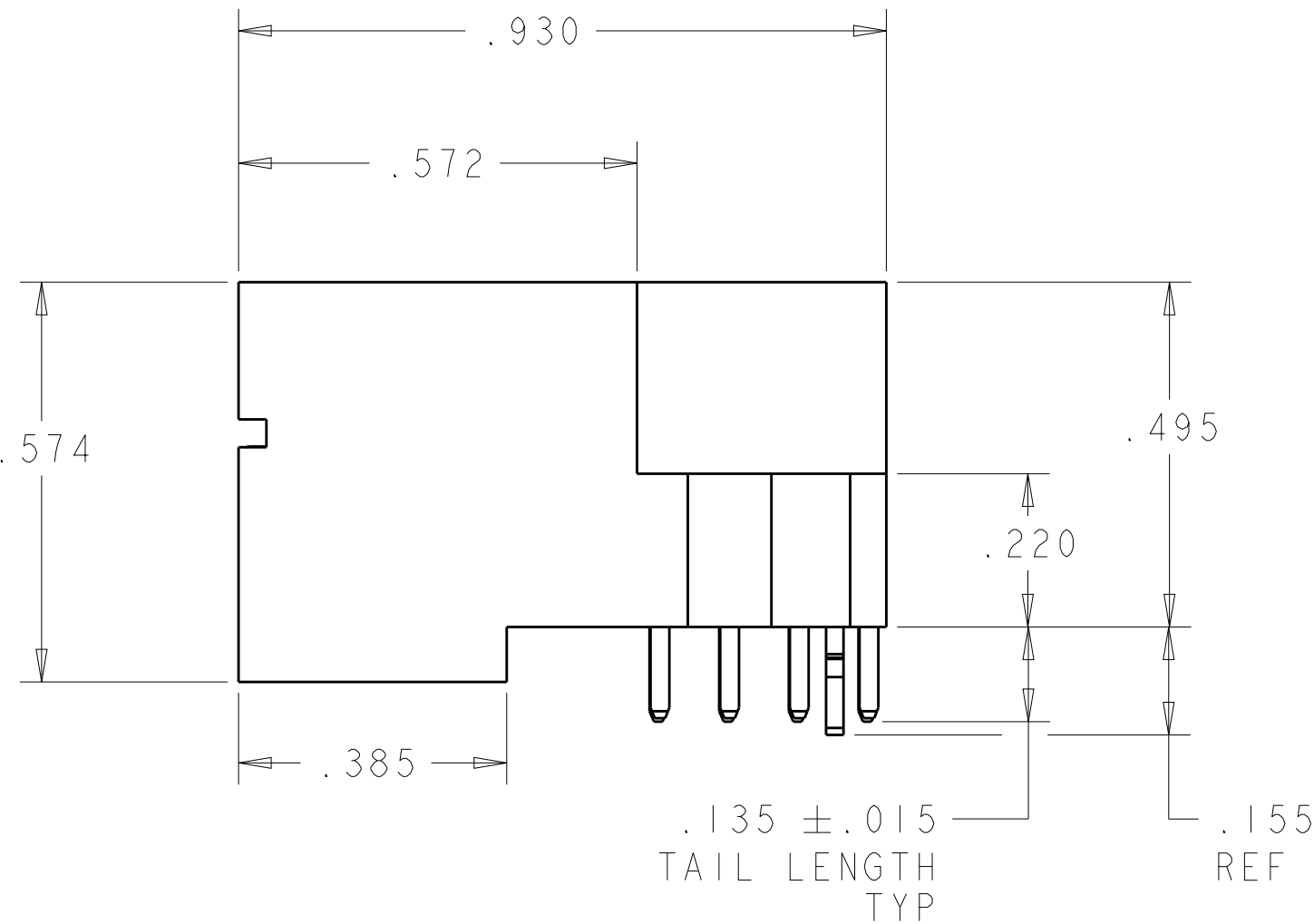


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	R9		REVISED 8-1	05NOV2014	CZ	SZ
		S		ADD NEW DASH NUMBER 8-2	07FEB2015	CZ	SZ
		S2		REVISED 8-2 CUSTOMER	09MAR2015	CZ	SZ

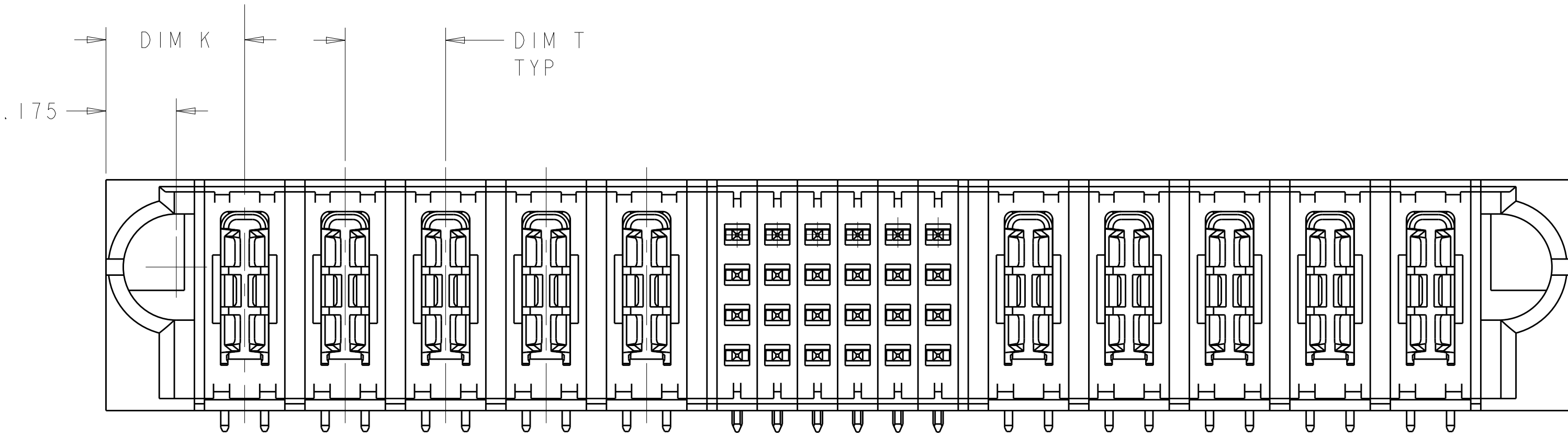


- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - 0.0453 ±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.030 HOLE
- 8 VARIABLE DIMENSIONS SHOW ON TABLE OR PART VIEW
- 9 REFER TO PAGE 10 FOR DETAIL DIMENTIONS.

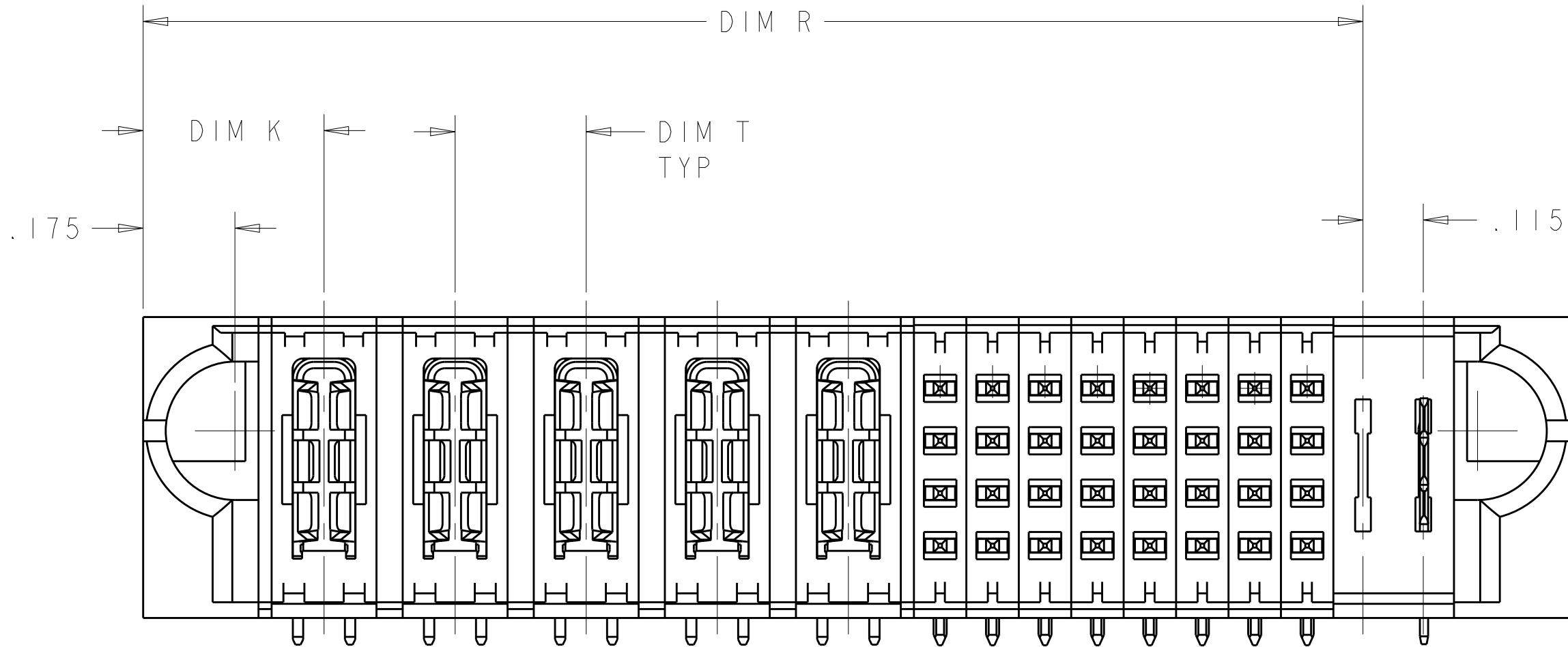


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO CHK S. ZHAO APVD S. ZHAO	10APR2007 10APR2007 -
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC 108-2292	NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE
	0 PLC ±" 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±2° FINISH	APPLICATION SPEC 114-13251	SIZE A1
MATERIAL 2	3	WEIGHT -	CAGE CODE 6450830
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 42 REV S2

LOC	DIST	REVISIONS					
		P	LYR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-



FOR "P+S+P"CONFIGURATION
UNSPECIFY DIMENSIONS PLEASE REFER TO PAGE 1



FOR "P+S+LP"CONFIGURATION
UNSPECIFY DIMENSIONS PLEASE REFER TO PAGE 1

HOLD DOWN	HD
.135 SIGNAL CON, ROW D,MFBL LL=.304	FJ
.135 SIGNAL CON, ROW C,MFBL LL=.304	FK
.135 SIGNAL CON, ROW B,MFBL LL=.304	FN
.135 SIGNAL CON, ROW A,MFBL LL=.304	FS
.135 SIGNAL CON, ROW D,MLBF LL=.204	E
.135 SIGNAL CON, ROW C,MLBF LL=.204	F
.135 SIGNAL CON, ROW B,MLBF LL=.204	G
.135 SIGNAL CON, ROW A,MLBF LL=.204	H
.135 SIGNAL CON, ROW D,STANDARD LL=.254	J
.135 SIGNAL CON, ROW C,STANDARD LL=.254	K
.135 SIGNAL CON, ROW B,STANDARD LL=.254	N
.135 SIGNAL CON, ROW A,STANDARD LL=.254	S
.135 STANDARD POWER CON,3 BEAMS	TM
.135 SOLDER LOWER POWER,MFBL	LMF
.135 SOLDER LOWER POWER,STD	LM
.135 SOLDER LOWER POWER,MLBF	LML
DESCRIPTION	IDENTIFIER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
S.ZHAO

CHK
S.ZHAO

APVD
S.ZHAO

10APR2007

10APR2007

DIMENSIONS:
INCHES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH

PRODUCT SPEC
108-2292

APPLICATION SPEC
114-13251

WEIGHT

CUSTOMER DRAWING

NAME
RIGHT ANGLE WITH SHORT GUIDES
AND LP CONTACTS ASSEMBLY
MULTI-BEAM XLE

SIZE
A1

CAGE CODE
00779

DRAWING NO
6450830

RESTRICTED TO
-

SCALE
4:1

SHEET
3

OF
42

REV
S2

