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3

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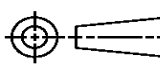
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LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
			A1	ECR-13-019228	17DEC13	RS LZ

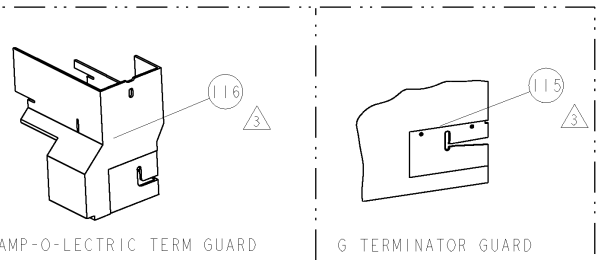
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151154-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855155
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855155

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN	 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG	NAME FINE ADJUST SIDE FEED HDM APPLICATOR			
		APVD U.GUO				
		PRODUCT SPEC				
		APPLICATION SPEC				
MATERIAL		WEIGHT	SIZE A3	CAGE CODE	DRAWING NO C- 1855155	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE	SHEET 1 OF 2 REV A1

8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855155-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855155-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855155-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855155-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855155-1	A	122500-1	LEADMAKER	POST FEED	-1 AND SPARE PARTS
7-1855155-2	A	565435-5	BENCH MODEL K	PRE FEED	-2 AND SPARE PARTS
7-1855155-3	A	122500-1	BENCH MODEL G	PRE FEED	-3 AND SPARE PARTS
7-1855155-6	A	122500-1	LEADMAKER	POST FEED	-6 AND SPARE PARTS
7-1855155-7	A	-	-	-	SPARE PARTS KIT

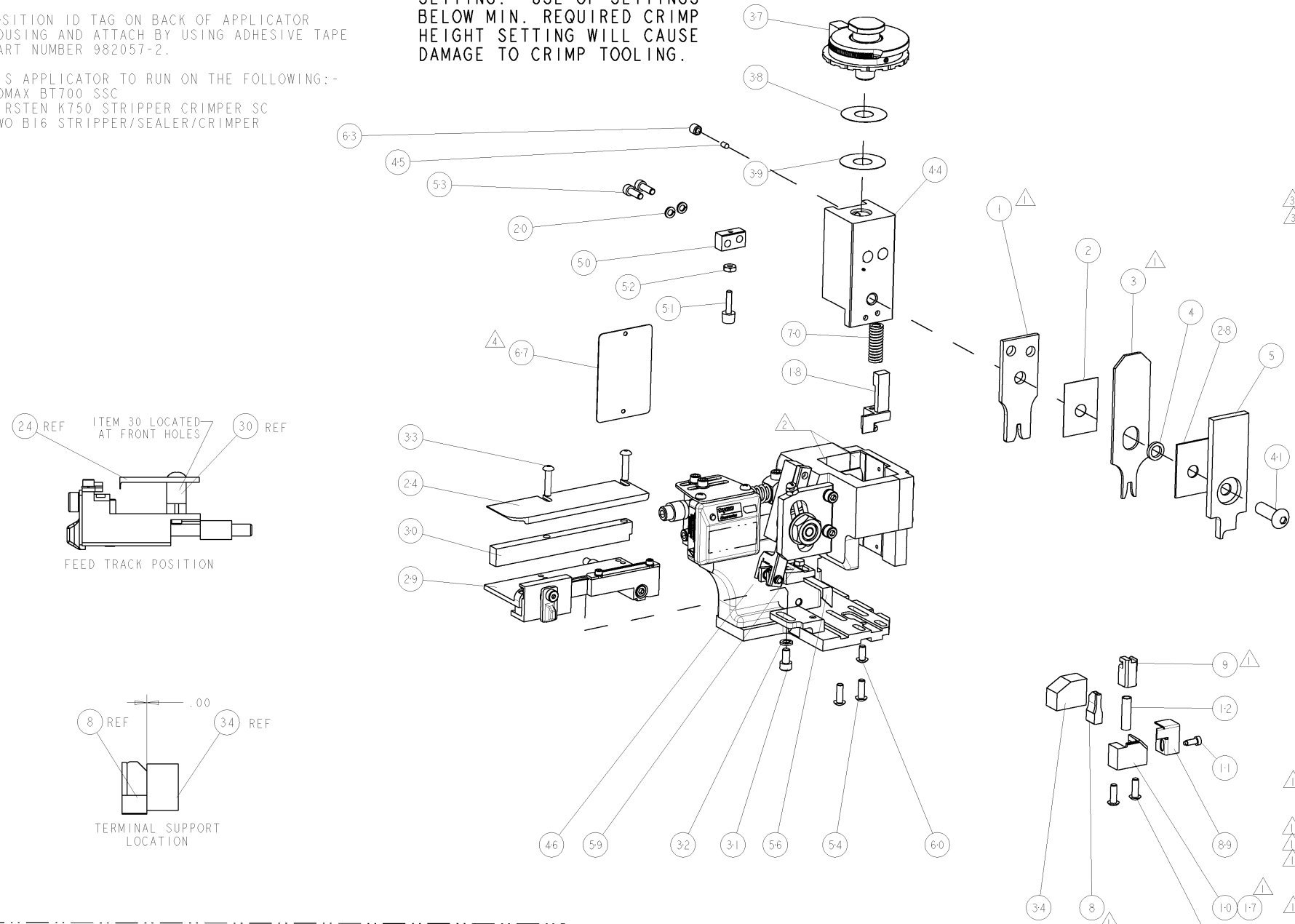


TERMINAL NAME: JUNIOR POWER TIMER RECEPTACLE					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS		REF SETTING	
927768	-	CRIMP HEIGHT		WIRE SIZE	
-	-	.070±.002[1.77±0.05mm]		2.50mm ²	
-	-	.065±.002[1.64±0.05mm]		2.00mm ²	
-	-	.059±.002[1.51±0.05mm]		1.50mm ²	
-	-	NOT		USED	
-	-	CRIMP		TYPE	
-	-	SIZE		RANGE	
-	-	WIRE		.110 [2.79mm]	
-	-	INSUL		.140 [3.56mm]	
-	-	FEED		.551	
-	-	APPLICATOR INSTRUCTIONS		408-8040 & 408-8490	
-	-	SET UP GAGE		458637-1	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	
.157-.181		114-18050		.551	

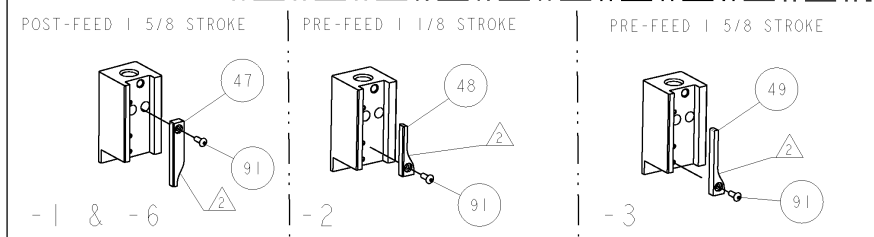
LOC		DIST		REVISIONS			
A		66		DESCRIPTION	DATE	OWN	APPD
				SEE ECO-07-000604	09JAN2007	LJL	MC

- 1 RECOMMENDED SPARE PARTS
 - 2 GREASE LIGHTLY
 - 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
 - 4 POSITION ID TAG ON BACK OF APPLICATOR HOUSING AND ATTACH BY USING ADHESIVE TAPE PART NUMBER 982057-2.
5. THIS APPLICATOR TO RUN ON THE FOLLOWING:-
KOMAX BT700 SSC
KIRSTEN K750 STRIPPER CRIMPER SC
PWO B16 STRIPPER/SEALER/CRIMPER

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	1	1	1	1	-	23846-1	SPRING, DIE	70
	-	1	1	1	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	1	1	1	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
5	-	1	1	1	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
4-1	-	1	1	1	1	1	1	1	1	-	690753-7	SPACER, TONKER	50
	-	-	-	1	-	-	-	1	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	1	-	-	-	1	690501-4	CAM, POST FEED, 1 5/8	47
9	-	1	1	1	1	1	1	1	1	-	459456-7	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	1	1	1	1	-	879377-1	RAM, SIDE FEED	44
	-	1	1	1	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	1	1	1	1	-	469367-1	SHIM	38
	-	1	1	1	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	2	2	2	2	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	1	1	1	1	1	1	1	1	-	879098-1	REJECTOR	18
△	-	1	1	-	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	2	2	2	2	1	1	1	1	-	6-854014-0	ANVIL, COMBINATION	8
	-	1	1	1	1	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
△	1	2	2	2	2	1	1	1	1	-	8-456134-2	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
△	1	2	2	2	2	1	1	1	1	-	456408-3	CRIMPER, WIRE PREMIUM	1
	-77	-76	-73	-72	-71	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO



DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: L. LOFTHOUSE		tyco Electronics	
0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.01	
4 PLC ±.01		5 PLC ±.01		6 PLC ±.01		7 PLC ±.01	
8 PLC ±.01		9 PLC ±.01		10 PLC ±.01		11 PLC ±.01	
12 PLC ±.01		13 PLC ±.01		14 PLC ±.01		15 PLC ±.01	
16 PLC ±.01		17 PLC ±.01		18 PLC ±.01		19 PLC ±.01	
20 PLC ±.01		21 PLC ±.01		22 PLC ±.01		23 PLC ±.01	
24 PLC ±.01		25 PLC ±.01		26 PLC ±.01		27 PLC ±.01	
28 PLC ±.01		29 PLC ±.01		30 PLC ±.01		31 PLC ±.01	
32 PLC ±.01		33 PLC ±.01		34 PLC ±.01		35 PLC ±.01	
36 PLC ±.01		37 PLC ±.01		38 PLC ±.01		39 PLC ±.01	
40 PLC ±.01		41 PLC ±.01		42 PLC ±.01		43 PLC ±.01	
44 PLC ±.01		45 PLC ±.01		46 PLC ±.01		47 PLC ±.01	
48 PLC ±.01		49 PLC ±.01		50 PLC ±.01		51 PLC ±.01	
52 PLC ±.01		53 PLC ±.01		54 PLC ±.01		55 PLC ±.01	
56 PLC ±.01		57 PLC ±.01		58 PLC ±.01		59 PLC ±.01	
60 PLC ±.01		61 PLC ±.01		62 PLC ±.01		63 PLC ±.01	
64 PLC ±.01		65 PLC ±.01		66 PLC ±.01		67 PLC ±.01	
68 PLC ±.01		69 PLC ±.01		70 PLC ±.01		71 PLC ±.01	
72 PLC ±.01		73 PLC ±.01		74 PLC ±.01		75 PLC ±.01	
76 PLC ±.01		77 PLC ±.01		78 PLC ±.01		79 PLC ±.01	
80 PLC ±.01		81 PLC ±.01		82 PLC ±.01		83 PLC ±.01	
84 PLC ±.01		85 PLC ±.01		86 PLC ±.01		87 PLC ±.01	
88 PLC ±.01		89 PLC ±.01		90 PLC ±.01		91 PLC ±.01	
92 PLC ±.01		93 PLC ±.01		94 PLC ±.01		95 PLC ±.01	
96 PLC ±.01		97 PLC ±.01		98 PLC ±.01		99 PLC ±.01	
100 PLC ±.01		101 PLC ±.01		102 PLC ±.01		103 PLC ±.01	
104 PLC ±.01		105 PLC ±.01		106 PLC ±.01		107 PLC ±.01	
108 PLC ±.01		109 PLC ±.01		110 PLC ±.01		111 PLC ±.01	
112 PLC ±.01		113 PLC ±.01		114 PLC ±.01		115 PLC ±.01	
116 PLC ±.01		117 PLC ±.01		118 PLC ±.01		119 PLC ±.01	
120 PLC ±.01		121 PLC ±.01		122 PLC ±.01		123 PLC ±.01	
124 PLC ±.01		125 PLC ±.01		126 PLC ±.01		127 PLC ±.01	
128 PLC ±.01		129 PLC ±.01		130 PLC ±.01		131 PLC ±.01	
132 PLC ±.01		133 PLC ±.01					

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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