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2

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

D

C

B

A

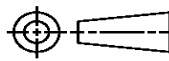
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1528067

SET UP GAGE 458637-3

2000

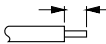
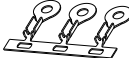
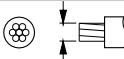
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AMP 1756 REV 3-92

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528067-1	F	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528067-2	F	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528067-6	F	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528067-1	F	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528067-2	F	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528067-6	F	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528067-7	E	-	-	-	SPARE PARTS KIT

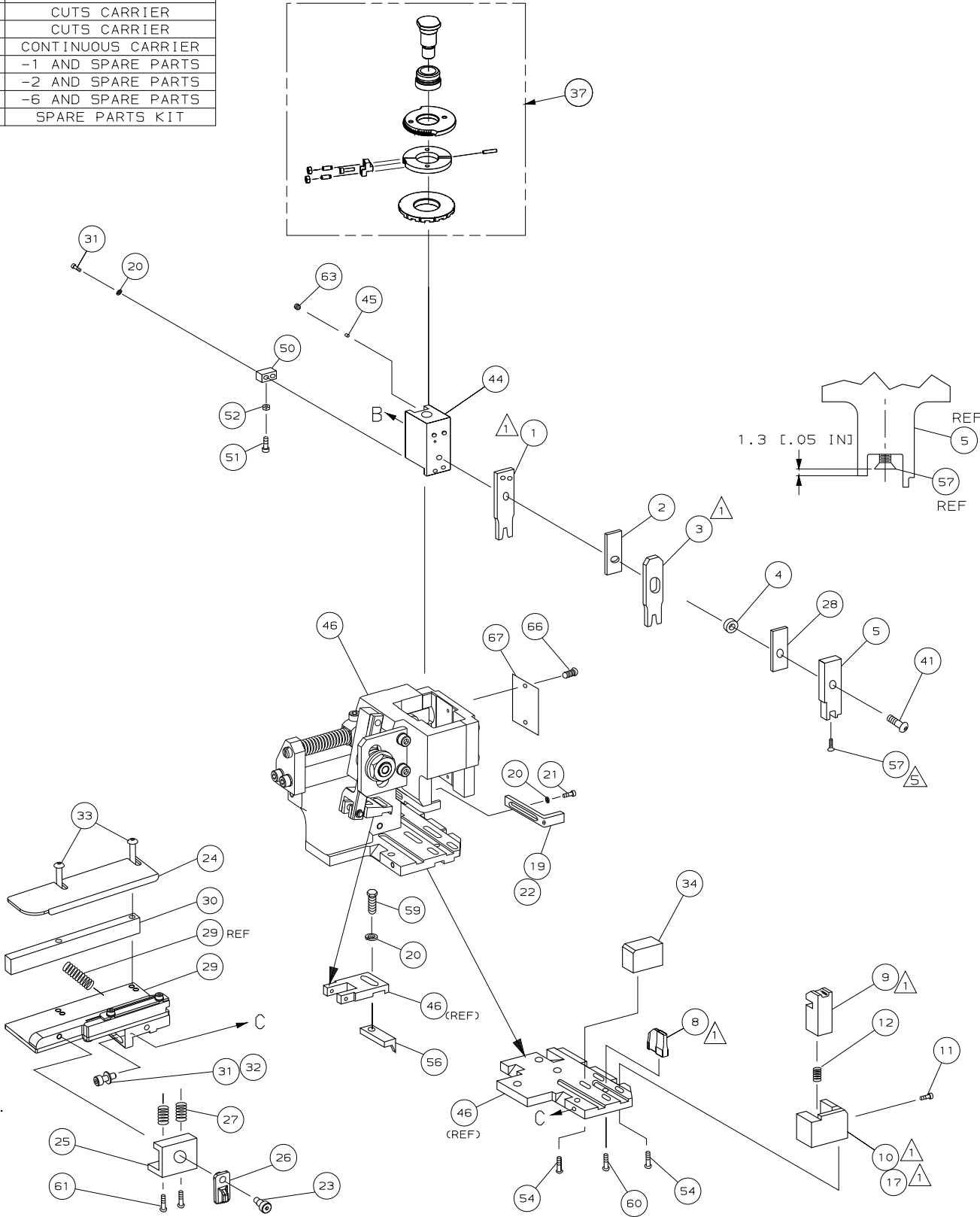
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: MCP2.8 FLAT TYPE RECEPTACLE & TAB 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	3.05 [1.120 IN]	F	>2.50-4.00mm ²	
INSUL	5.08 [2.00 IN]	0	4.10 [1.161 IN] 	
WIRE STRIP LENGTH			APPL INSTRUCTION	
5.30-5.90 [2.09-.232 IN]			408-8322 & 408-8490	
TERMINAL 114-18148-1 (A)		-		FEED
APPL SPEC 114-18051 (B)		-		14.50 [1.571 IN]
TERMINALS APPLIED 				
TERMINAL	SEAL	-	-	-
968859 (A)	828985-1	-	-	-
968947 (B)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE			CRIMP HEIGHT	
mm ² AWG			*	REF SETTING 
4.00mm ²		2.25 ±0.05 [1.089 ±.002 IN]		B6
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
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-		-		-
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-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION Ø QUOTED IS OUTER Ø OF SEAL & THE INSULATION DIAMETER IS DEPENDENT UPON SEAL BEING APPLIED.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	1	1	1528067	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	64
-	-	-	-	-	-	-	-	-	63
-	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	62
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	60
-	-	-	-	-	-	-	-	-	59
-	1	1	1	1	1	1	985575-3	SCR, FHC (M3X10) DEP	58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-	-	-	-	-	-	-	-	-	56
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	55
-	-	-	-	-	-	-	-	-	54
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	53
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	52
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	50
-	-	-	-	-	-	-	-	-	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	-	-	-	-	-	-	-	-	40
-	-	-	-	-	-	-	-	-	39
-	-	-	-	-	-	-	-	-	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	18
-	-	-	-	-	-	-	-	-	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333208-6	ANVIL	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	655830-7	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-6	SPACER, CRIMPER	2
-	1	2	2	2	1	1	456409-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
							QTY REQD PER ASSY		
							PARTS LIST		
							MATL	HT TR	FIN
							DO NOT SCALE PRINT.		
							TOLERANCES UNLESS OTHERWISE SPECIFIED:		
							1 PLC DEC ±0.5 [0.02 IN]		
							2 PLC DEC ±-		
							3 PLC DEC ±-		
							ANGLES ±-		
							SURF TEXTURE:		
							REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		
							NAME		
							SCALE		
							DWG NO		
							SHEET		
							REV		
							RESTRICTED TO		

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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