

Aluminum electrolytic capacitors

Capacitors with 4-pin snap-in terminals and solder pins

Series/Type: B43511, B43521

Date: November 2012

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EPCOS AG is a TDK Group Company.

Long-life grade capacitors

Applications

- Frequency converters
- Solar inverters
- Uninterruptible power supplies
- Professional power supplies
- Medical appliances

Features

- Voltage derating ($0.95 \cdot V_R$) enables 105 °C operation, more details available upon request
- Long useful life
- Outstanding ripple current capability
- High volumetric efficiency
- Many different case sizes
- Pinning ensures correct insertion
- RoHS-compatible

Construction

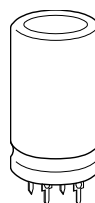
- Charge/discharge-proof, polar
- Aluminum case, fully insulated with PVC
- Version with additional PET insulation cap on terminal side available for insulating the capacitor from the PCB (B43511 only)
- Overload protection by safety vent on the case wall

Terminals

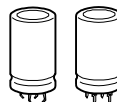
- 4-pin snap-in terminals (6.3 mm and 4.5 mm length)
- Solder pin mounting on printed circuit boards, pins fit standardized spacings on PCB



B43511



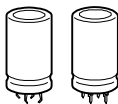
B43521



Specifications and characteristics in brief

Rated voltage V_R	350 ... 450 V DC											
Surge voltage V_S	$1.1 \cdot V_R$											
Rated capacitance C_R	390 ... 2200 μ F											
Capacitance tolerance	$\pm 20\% \triangle M$											
Dissipation factor $\tan \delta$ (20 °C, 120 Hz)	$V_R \leq 400$ V DC: $\tan \delta \leq 0.15$ $V_R > 400$ V DC: $\tan \delta \leq 0.20$											
Leakage current I_{leak} (5 min, 20 °C)	$I_{leak} \leq 0.3 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right)^{0.7} + 4 \mu A$											
Self-inductance ESL	Approx. 20 nH											
Useful life ¹⁾		Requirements:										
85 °C; V_R ; $I_{AC,R}$	> 12000 h	$\Delta C/C \leq \pm 20\%$ of initial value										
40 °C; V_R ; $1.6 \cdot I_{AC,R}$	> 200000 h	$\tan \delta \leq 2$ times initial specified limit										
		$I_{leak} \leq$ initial specified limit										
Voltage endurance test		Post test requirements:										
85 °C; V_R	3000 h	$\Delta C/C \leq \pm 10\%$ of initial value										
		$\tan \delta \leq 1.3$ times initial specified limit										
		$I_{leak} \leq$ initial specified limit										
Vibration resistance test	To IEC 60068-2-6, test Fc: Frequency range 10 ... 55 Hz, displacement amplitude 0.35 mm, acceleration max. 5 g, duration 3 × 2 h. Capacitor mounted by its body which is rigidly clamped to the work surface.											
Characteristics at low temperature	Max. impedance ratio at 100 Hz	<table><tr><td>V_R</td><td>≤ 400 V</td><td>> 400 V</td></tr><tr><td>$\frac{Z_{-25\text{ °C}}}{Z_{20\text{ °C}}}$</td><td>4</td><td>7</td></tr><tr><td>$\frac{Z_{-40\text{ °C}}}{Z_{20\text{ °C}}}$</td><td>7</td><td>14</td></tr></table>		V_R	≤ 400 V	> 400 V	$\frac{Z_{-25\text{ °C}}}{Z_{20\text{ °C}}}$	4	7	$\frac{Z_{-40\text{ °C}}}{Z_{20\text{ °C}}}$	7	14
V_R	≤ 400 V	> 400 V										
$\frac{Z_{-25\text{ °C}}}{Z_{20\text{ °C}}}$	4	7										
$\frac{Z_{-40\text{ °C}}}{Z_{20\text{ °C}}}$	7	14										
IEC climatic category	To IEC 60068-1: $V_R \leq 400$ V DC: 40/085/56 (−40 °C/+85 °C/56 days damp heat test) $V_R > 400$ V DC: 25/085/56 (−25 °C/+85 °C/56 days damp heat test) The capacitors can be operated in the temperature range of −40 °C to +85 °C but the impedance at −40 °C should be taken into consideration.											
Detail specification	Similar to CECC 30301-805											
Sectional specification	IEC 60384-4											

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

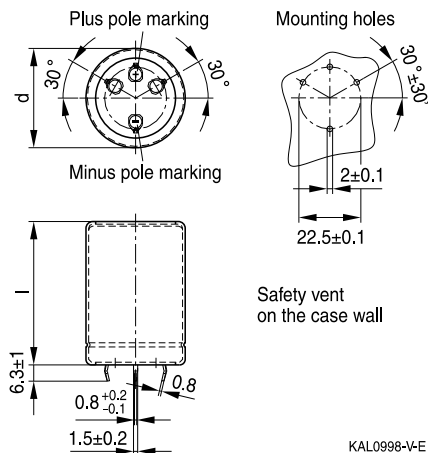


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Outstanding ripple current – 85 °C

Dimensional drawings

B43511, 4-pin snap-in terminals, PVC insulation



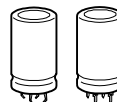
Dimensions (mm)		Approx. weight (g)	Packing units (pcs.)
d +1	l ±2		
35	50	63	60
35	60	76	36
35	70	88	36
35	80	101	36
35	100	126	36
40	40	71	33
40	50	89	33
40	60	107	33
40	70	125	33
40	80	143	33
40	100	178	33
45	40	90	28
45	50	113	28
45	60	136	28
45	70	158	28
45	80	181	28
45	100	226	28

Standard snap-in terminals:

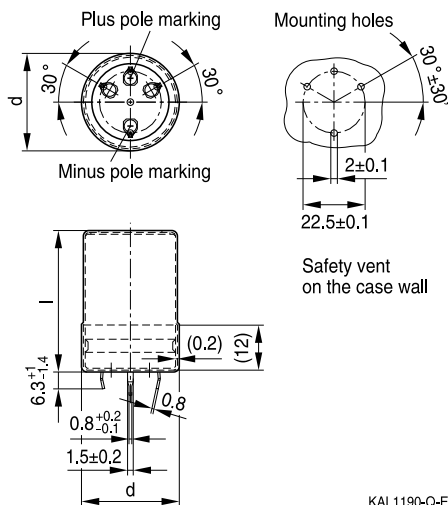
length (6.3 ±1) mm.

Also available with length of (4.5 –1) mm.

All pin holes must be drilled into the PC-board, since the unconnected pins serve as mountings. These pins must be soldered to isolated pads or pads with the same potential as the negative pole.



B43511, 4-pin snap-in terminals, PVC insulation and PET insulation cap on terminal side

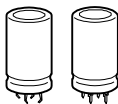


Dimensions (mm)		Approx. weight (g)	Packing units (pcs.)
d +1.4	l +2.2/-2		
35	50	63	60
35	60	76	36
35	70	88	36
35	80	101	36
35	100	126	36
40	40	71	33
40	50	89	33
40	60	107	33
40	70	125	33
40	80	143	33
40	100	178	33
45	40	90	28
45	50	113	28
45	60	136	28
45	70	158	28
45	80	181	28
45	100	226	28

Standard snap-in terminals:

length (6.3 +1/-1.4) mm. Also available with length of (4.5 -1.4) mm. PET insulation cap is positioned under the insulation sleeve.

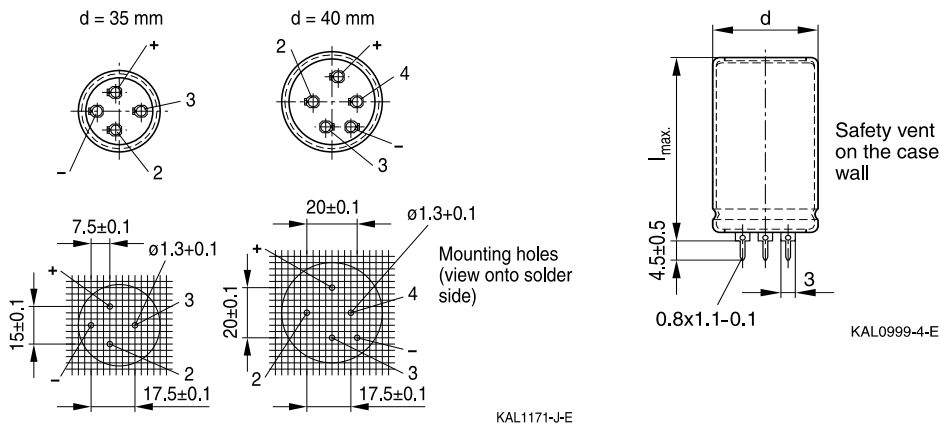
All pin holes must be drilled into the PC-board, since the unconnected pins serve as mountings. These pins must be soldered to isolated pads or pads with the same potential as the negative pole.



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Outstanding ripple current – 85 °C

B43521, solder pins

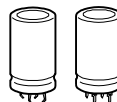


KAL1171-J-E

Pole markings: Plus: +; Minus: –

All pin holes must be drilled into the PC-board, since the unconnected pins serve as mountings. These pins must be soldered to isolated pads or pads with the same potential as the negative pole.

Dimensions (mm)		Approx. weight (g)	Packing units (pcs.)
d	l _{max}		
35	54	63	60
35	64	76	36
35	74	88	36
35	84	101	36
35	104	126	36
40	44	71	33
40	54	89	33
40	64	107	33
40	74	125	33
40	84	143	33
40	104	178	33



Packing of 4-pin snap-in terminal and solder pin capacitors



For ecological reasons the packing is pure cardboard.

Ordering codes for terminal styles and insulation features

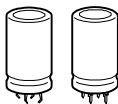
Identification in 3rd block of ordering code

4-pin snap-in terminal capacitors

Terminal version	Insulation version	
	PVC	PVC plus PET cap
Standard terminals 6.3 mm	M000	M080
Short terminals 4.5 mm	M007	M087

Ordering examples:

- B43511A9188M007 } 4-pin snap-in capacitor with short terminals and standard PVC insulation
- B43511A9188M080 } 4-pin snap-in capacitor with standard terminals and PVC insulation with additional PET insulation cap on terminal side



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Outstanding ripple current – 85 °C

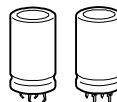
Overview of available types

V_R (V DC)	350	400	420	450
	Case dimensions $d \times l$ (mm)			
C_R (μF)				
390				35 × 50 40 × 40
470		35 × 50 40 × 40	35 × 50 40 × 40	35 × 60 40 × 50 45 × 40
560	35 × 50	35 × 60 45 × 40	35 × 60 40 × 50	35 × 70 40 × 60
680	35 × 60 40 × 50	35 × 70 40 × 60 45 × 50	35 × 70 40 × 60 45 × 50	35 × 80 40 × 60 45 × 50
820	35 × 70 40 × 60	35 × 80 40 × 60	35 × 80 40 × 70 45 × 50	40 × 70 45 × 60
1000	35 × 80 40 × 60 45 × 50	35 × 100 40 × 70 45 × 60	35 × 100 40 × 80 45 × 60	40 × 100 45 × 70
1500	40 × 80 45 × 70	40 × 100 45 × 80	40 × 100 45 × 80	45 × 100
1800		45 × 100	45 × 100	
2200	45 × 100			

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.

Capacitors with solder pins are only available in 35 and 40 mm case diameters.


Technical data and ordering codes

C_R 100 Hz 20 °C μF	Case dimensions $d \times l$ mm	ESR_{typ} 100 Hz 20 °C m Ω	Z_{max} 10 kHz 20 °C m Ω	$I_{AC,max}$ 100 Hz 60 °C A	$I_{AC,R}$ 100 Hz 85 °C A	Ordering code (composition see below)
$V_R = 350 \text{ V DC}$						
560	35 × 50	160	190	5.7	3.2	B435*1A4567M0##
680	35 × 60	140	150	6.7	3.7	B435*1A4687M0##
680	40 × 50	140	150	6.6	3.7	B435*1C4687M0##
820	35 × 70	110	130	7.8	4.4	B435*1A4827M0##
820	40 × 60	110	130	7.8	4.3	B435*1C4827M0##
1000	35 × 80	90	110	9.2	5.1	B435*1A4108M0##
1000	40 × 60	90	110	8.6	4.8	B435*1C4108M0##
1000	45 × 50	90	110	8.1	4.5	B43511E4108M0##
1500	40 × 80	60	70	11.8	6.5	B435*1A4158M0##
1500	45 × 70	60	70	11.2	6.2	B43511C4158M0##
2200	45 × 100	50	50	15.6	8.6	B43511A4228M0##
$V_R = 400 \text{ V DC}$						
470	35 × 50	190	220	5.2	2.9	B435*1A9477M0##
470	40 × 40	190	220	5.1	2.8	B435*1C9477M0##
560	35 × 60	160	190	6.1	3.4	B435*1A9567M0##
560	45 × 40	160	190	5.6	3.1	B43511C9567M0##
680	35 × 70	140	150	7.1	4.0	B435*1A9687M0##
680	40 × 60	140	150	7.1	3.9	B435*1C9687M0##
680	45 × 50	140	150	6.6	3.7	B43511E9687M0##
820	35 × 80	110	130	8.3	4.6	B435*1A9827M0##

Capacitors with solder pins are only available in 35 and 40 mm case diameters.

Composition of ordering code

* = Terminal type

1 = 4-pin snap-in terminals

2 = solder pin

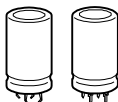
= Terminal style and insulation feature

00 = solder pin or 4-pin snap-in standard
terminals and PVC insulation

07 = 4-pin snap-in short terminals and PVC
insulation

80 = 4-pin snap-in standard terminals and PVC
insulation with additional PET insulation cap
on terminal side

87 = 4-pin snap-in short terminals and PVC
insulation with additional PET insulation cap
on terminal side



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Outstanding ripple current – 85 °C

Technical data and ordering codes

C_R 100 Hz 20 °C μF	Case dimensions $d \times l$ mm	ESR_{typ} 100 Hz 20 °C m Ω	Z_{max} 10 kHz 20 °C m Ω	$I_{AC,max}$ 100 Hz 60 °C A	$I_{AC,R}$ 100 Hz 85 °C A	Ordering code (composition see below)
$V_R = 400 V DC$						
820	40 × 60	110	130	7.8	4.3	B435*1C9827M0##
1000	35 × 100	90	110	10.1	5.6	B435*1C9108M0##
1000	40 × 70	90	110	9.1	5.1	B435*1A9108M0##
1000	45 × 60	90	110	8.6	4.8	B43511B9108M0##
1500	40 × 100	60	70	12.9	7.2	B435*1A9158M0##
1500	45 × 80	60	70	11.8	6.5	B43511C9158M0##
1800	45 × 100	50	60	14.1	7.8	B43511A9188M0##
$V_R = 420 V DC$						
470	35 × 50	320	340	5.2	2.9	B435*1A0477M0##
470	40 × 40	320	340	5.1	2.8	B435*1C0477M0##
560	35 × 60	270	290	6.1	3.4	B435*1A0567M0##
560	40 × 50	270	290	6.0	3.3	B435*1C0567M0##
680	35 × 70	230	240	7.1	4.0	B435*1A0687M0##
680	40 × 60	230	240	7.1	3.9	B435*1C0687M0##
680	45 × 50	230	240	6.6	3.7	B43511E0687M0##
820	35 × 80	190	200	8.3	4.6	B435*1A0827M0##
820	40 × 70	190	200	8.2	4.6	B435*1C0827M0##
820	45 × 50	190	200	7.3	4.1	B43511E0827M0##
1000	35 × 100	160	160	10.1	5.6	B435*1A0108M0##
1000	40 × 80	160	160	9.6	5.3	B435*1C0108M0##
1000	45 × 60	160	160	8.6	4.8	B43511E0108M0##
1500	40 × 100	110	110	12.9	7.2	B435*1A0158M0##
1500	45 × 80	110	110	11.8	6.5	B43511C0158M0##
1800	45 × 100	90	90	14.1	7.8	B43511A0188M0##

Capacitors with solder pins are only available in 35 and 40 mm case diameters.

Composition of ordering code

* = Terminal type

1 = 4-pin snap-in terminals

2 = solder pin

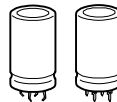
= Terminal style and insulation feature

00 = solder pin or 4-pin snap-in standard
terminals and PVC insulation

07 = 4-pin snap-in short terminals and PVC
insulation

80 = 4-pin snap-in standard terminals and PVC
insulation with additional PET insulation cap
on terminal side

87 = 4-pin snap-in short terminals and PVC
insulation with additional PET insulation cap
on terminal side


Technical data and ordering codes

C_R 100 Hz 20 °C μF	Case dimensions $d \times l$ mm	ESR_{typ} 100 Hz 20 °C m Ω	Z_{max} 10 kHz 20 °C m Ω	$I_{AC,max}$ 100 Hz 60 °C A	$I_{AC,R}$ 100 Hz 85 °C A	Ordering code (composition see below)
$V_R = 450 V DC$						
390	35 × 50	390	410	4.7	2.6	B435*1A5397M0##
390	40 × 40	390	410	4.6	2.6	B435*1C5397M0##
470	35 × 60	320	340	5.6	3.1	B435*1A5477M0##
470	40 × 50	320	340	5.5	3.1	B435*1C5477M0##
470	45 × 40	320	340	5.1	2.9	B43511E5477M0##
560	35 × 70	270	290	6.5	3.6	B435*1A5567M0##
560	40 × 60	270	290	6.4	3.6	B435*1C5567M0##
680	35 × 80	230	240	7.5	4.2	B435*1A5687M0##
680	40 × 60	230	240	7.1	3.9	B435*1C5687M0##
680	45 × 50	230	240	6.6	3.7	B43511E5687M0##
820	40 × 70	190	200	8.2	4.6	B435*1A5827M0##
820	45 × 60	190	200	7.8	4.3	B43511C5827M0##
1000	40 × 100	160	160	10.5	5.8	B435*1A5108M0##
1000	45 × 70	160	160	9.1	5.1	B43511C5108M0##
1500	45 × 100	110	110	12.9	7.1	B43511A5158M0##

Capacitors with solder pins are only available in 35 and 40 mm case diameters.

Composition of ordering code

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2 = solder pin

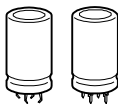
= Terminal style and insulation feature

00 = solder pin or 4-pin snap-in standard
terminals and PVC insulation

07 = 4-pin snap-in short terminals and PVC
insulation

80 = 4-pin snap-in standard terminals and PVC
insulation with additional PET insulation cap
on terminal side

87 = 4-pin snap-in short terminals and PVC
insulation with additional PET insulation cap
on terminal side



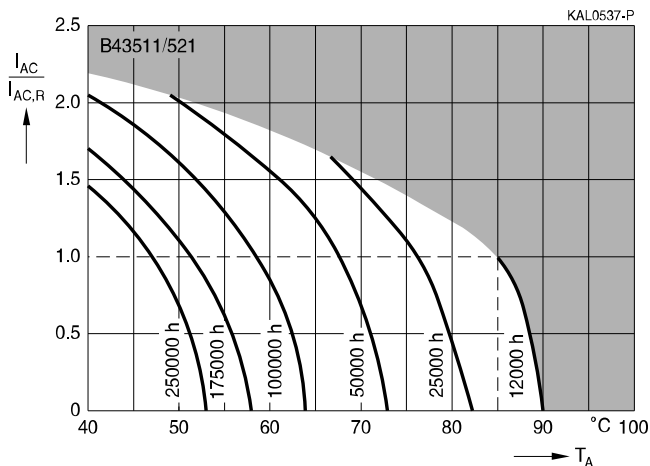
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Outstanding ripple current – 85 °C

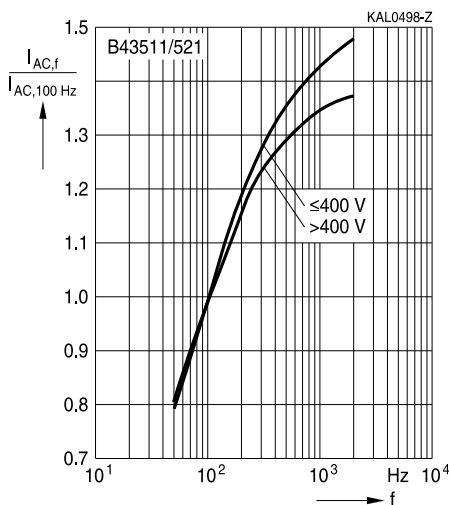
Useful life¹⁾

depending on ambient temperature T_A under ripple current operating conditions

Voltage derating ($0.95 \cdot V_R$) enables 105 °C operation

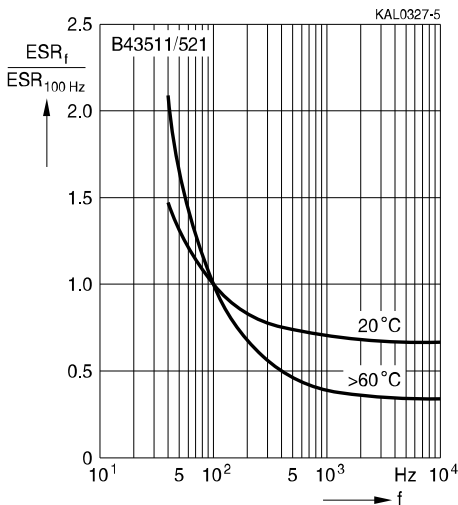


Frequency factor of permissible ripple current I_{AC} versus frequency f

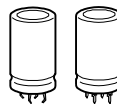


Frequency characteristics of ESR

Typical behavior

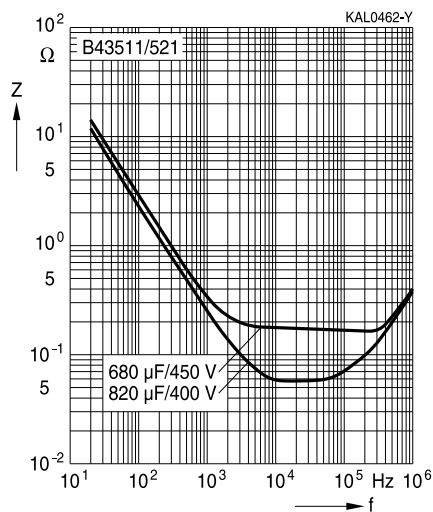


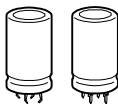
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



Impedance Z versus frequency f

Typical behavior at 20 °C





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Outstanding ripple current – 85 °C

Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

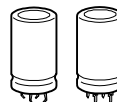
As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

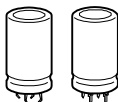
Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

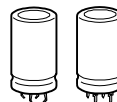
Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages polarity classes should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Do not mount the capacitor with the terminals (safety vent) upside down.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"



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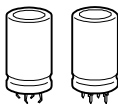
Outstanding ripple current – 85 °C

Topic	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of $\leq 75\%$.	7.3 Storage conditions
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"



Symbols and terms

Symbol	English	German
C	Capacitance	Kapazität
C_R	Rated capacitance	Nennkapazität
C_S	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C_f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_T	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I_{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
$I_{AC,R} (B)$	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I_{leak}	Leakage current	Reststrom
$I_{leak,op}$	Operating leakage current	Betriebsreststrom
l	Case length, nominal dimension	Gehäuselänge, Nennmaß
l_{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T_A	Ambient temperature	Umgebungstemperatur
T_C	Case temperature	Gehäusetemperatur
T_B	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
Δt	Period	Zeitraum
t_b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



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Outstanding ripple current – 85 °C

Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V _{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
V _S	Surge voltage	Spitzenspannung
X _C	Capacitive reactance	Kapazitiver Blindwiderstand
X _L	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; 2 · π · f	Kreisfrequenz; 2 · π · f

Note

All dimensions are given in mm.

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