

## Power Modules, Passivated Assembled Circuit Elements, 40 A


**PACE-PAK (D-19)**
**FEATURES**

- Glass passivated junctions for greater reliability
- Electrically isolated base plate
- Available up to 1200  $V_{RRM}/V_{DRM}$
- High dynamic characteristics
- Wide choice of circuit configurations
- Simplified mechanical design and assembly
- UL E78996 approved
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS  
COMPLIANT**
**PRODUCT SUMMARY**

|         |  |
|---------|--|
| $I_o$   | 40 A   |
| Type    | Modules - Thyristor, Standard  |
| Package | PACE-PAK (D-19)  |
| Circuit | Single phase, hybrid bridge common cathode,<br>Single phase, hybrid bridge doubler connection,<br>Single phase, all SCR bridge |

**DESCRIPTION**

The VS-P400 series of integrated power circuits consists of power thyristors and power diodes configured in a single package. With its isolating base plate, mechanical designs are greatly simplified giving advantages of cost reduction and reduced size.

Applications include power supplies, control circuits and battery chargers.

**MAJOR RATINGS AND CHARACTERISTICS**

| SYMBOL                   | CHARACTERISTICS | VALUES      | UNITS             |
|--------------------------|-----------------|-------------|-------------------|
| $I_o$                    | 80 °C           | 40          | A                 |
| $I_{TSM}$ ,<br>$I_{FSM}$ | 50 Hz           | 385         | A                 |
|                          | 60 Hz           | 400         |                   |
| $I^2t$                   | 50 Hz           | 745         | A <sup>2</sup> s  |
|                          | 60 Hz           | 680         |                   |
| $I^2\sqrt{t}$            |                 | 7450        | A <sup>2</sup> √s |
| $V_{RRM}$                | Range           | 400 to 1200 | V                 |
| $V_{ISOL}$               |                 | 2500        | V                 |
| $T_J$                    |                 | -40 to 125  | °C                |
| $T_{Stg}$                |                 |             |                   |

**ELECTRICAL SPECIFICATIONS**
**VOLTAGE RATINGS**

| TYPE NUMBER               | $V_{RRM}/V_{DRM}$ , MAXIMUM<br>REPETITIVE PEAK REVERSE AND<br>PEAK OFF-STATE VOLTAGE<br>V | $V_{RSM}$ , MAXIMUM<br>NON-REPETITIVE PEAK<br>REVERSE VOLTAGE<br>V | $I_{RRM}$ MAXIMUM<br>AT $T_J$ MAXIMUM<br>mA |
|---------------------------|---|--|---|
| VS-P401, VS-P421, VS-P431 | 400   | 500  | 10  |
| VS-P402, VS-P422, VS-P432 | 600   | 700  |   |
| VS-P403, VS-P423, VS-P433 | 800   | 900  |   |
| VS-P404, VS-P424, VS-P434 | 1000  | 1100   |   |
| VS-P405, VS-P425, VS-P435 | 1200  | 1300   |   |



| ON-STATE CONDUCTION  |                                     |  |                                  |        |                   |
|--|-------------------------------------|--|----------------------------------|--------|-------------------|
| PARAMETER  | SYMBOL                              | TEST CONDITIONS  |                                  | VALUES | UNITS             |
| Maximum DC output current at case temperature                      | I <sub>O</sub>                      | Full bridge circuits   |                                  | 40     | A                 |
|  |                                     |  |                                  | 80     | °C                |
| Maximum peak, one-cycle non-repetitive on-state or forward current | I <sub>TSM</sub> , I <sub>FSM</sub> | t = 10 ms  | No voltage reapplied             | 385    | A                 |
|  |                                     | t = 8.3 ms   |                                  |        |                   |
|  |                                     | t = 10 ms  | 100 % V <sub>RRM</sub> reapplied | 325    |                   |
|  |                                     | t = 8.3 ms   |                                  |        |                   |
| Maximum I <sup>2</sup> t for fusing                                | I <sup>2</sup> t                    | t = 10 ms  | No voltage reapplied             | 745    | A <sup>2</sup> s  |
|  |                                     | t = 8.3 ms   |                                  |        |                   |
|  |                                     | t = 10 ms  | 100 % V <sub>RRM</sub> reapplied | 530    |                   |
|  |                                     | t = 8.3 ms   |                                  |        |                   |
| Maximum I <sup>2</sup> √t for fusing                               | I <sup>2</sup> √t                   | t = 0.1 ms to 10 ms, no voltage reapplied<br>I <sup>2</sup> t for time tx = I <sup>2</sup> √t · √tx  |                                  | 7450   | A <sup>2</sup> √s |
| Low level value of threshold voltage                               | V <sub>T(TO)1</sub>                 | (16.7 % × π × I <sub>T(AV)</sub> < I < π × I <sub>T(AV)</sub> ), T <sub>J</sub> = T <sub>J</sub> maximum   |                                  | 0.83   | V                 |
| High level value of threshold voltage                              | V <sub>T(TO)2</sub>                 | (I > π × I <sub>T(AV)</sub> ), T <sub>J</sub> = T <sub>J</sub> maximum   |                                  | 1.03   |                   |
| Low level value of on-state slope resistance                       | r <sub>t1</sub>                     | (16.7 % × π × I <sub>T(AV)</sub> < I < π × I <sub>T(AV)</sub> ), T <sub>J</sub> = T <sub>J</sub> maximum   |                                  | 9.61   | mΩ                |
| High level value of on-state slope resistance                      | r <sub>t2</sub>                     | (I > π × I <sub>T(AV)</sub> ), T <sub>J</sub> = T <sub>J</sub> maximum   |                                  | 7.01   |                   |
| Maximum on-state voltage drop                                      | V <sub>TM</sub>                     | I <sub>TM</sub> = π × I <sub>T(AV)</sub>   | T <sub>J</sub> = 25 °C           | 1.4    | V                 |
| Maximum forward voltage drop                                       | V <sub>FM</sub>                     | I <sub>FM</sub> = π × I <sub>F(AV)</sub>   | T <sub>J</sub> = 25 °C           | 1.4    | V                 |
| Maximum non-repetitive rate of rise of turned-on current           | di/dt                               | T <sub>J</sub> = 125 °C from 0.67 V <sub>DRM</sub><br>I <sub>TM</sub> = π × I <sub>T(AV)</sub> , I <sub>g</sub> = 500 mA, t <sub>r</sub> < 0.5 μs, t <sub>p</sub> > 6 μs |                                  | 200    | A/μs              |
| Maximum holding current  | I <sub>H</sub>                      | T <sub>J</sub> = 25 °C anode supply = 6 V, resistive load  |                                  | 130    | mA                |
| Maximum latching current   | I <sub>L</sub>                      |  |                                  | 250    |                   |

| BLOCKING  |                                     |  |  |        |       |
|---|-------------------------------------|--|--|--------|-------|
| PARAMETER   | SYMBOL                              | TEST CONDITIONS  |  | VALUES | UNITS |
| Maximum critical rate of rise of off-state voltage  | dV/dt                               | T <sub>J</sub> = 125 °C, exponential to 0.67 V <sub>DRM</sub> gate open        |  | 200    | V/μs  |
| Maximum peak reverse and off-state leakage current at V <sub>RRM</sub> , V <sub>DRM</sub> | I <sub>RRM</sub> , I <sub>DRM</sub> | T <sub>J</sub> = 125 °C, gate open circuit                                     |  | 10     | mA    |
| Maximum peak reverse leakage current  | I <sub>RRM</sub>                    | T <sub>J</sub> = 25 °C   |  | 100    | μA    |
| RMS isolation voltage   | V <sub>ISOL</sub>                   | 50 Hz, circuit to base, all terminals shorted, T <sub>J</sub> = 25 °C, t = 1 s |  | 2500   | V     |

| TRIGGERING                                 |                    |   |  |        |       |
|--|--------------------|---|--|--------|-------|
| PARAMETER                                  | SYMBOL             | TEST CONDITIONS   |  | VALUES | UNITS |
| Maximum peak gate power                    | P <sub>GM</sub>    |   |  | 8      | W     |
| Maximum average gate power                 | P <sub>G(AV)</sub> |   |  | 2      |       |
| Maximum peak gate current                  | I <sub>GM</sub>    |   |  | 2      | A     |
| Maximum peak negative gate voltage         | -V <sub>GM</sub>   |   |  | 10     | V     |
| Maximum gate voltage required to trigger   | V <sub>GT</sub>    | T <sub>J</sub> = - 40 °C                                |  | 3      | V     |
|  |                    | T <sub>J</sub> = 25 °C                                  |  | 2      |       |
|  |                    | T <sub>J</sub> = 125 °C                                 |  | 1      |       |
| Maximum gate current required to trigger   | I <sub>GT</sub>    | T <sub>J</sub> = - 40 °C                                |  | 90     | mA    |
|  |                    | T <sub>J</sub> = 25 °C                                  |  | 60     |       |
|  |                    | T <sub>J</sub> = 125 °C                                 |  | 35     |       |
| Maximum gate voltage that will not trigger | V <sub>GD</sub>    | T <sub>J</sub> = 125 °C, rated V <sub>DRM</sub> applied |  | 0.2    | V     |
| Maximum gate current that will not trigger | I <sub>GD</sub>    |   |  | 2      | mA    |



| THERMAL AND MECHANICAL SPECIFICATIONS                     |                |                                      |                 |       |
|---|----------------|--------------------------------------|-----------------|-------|
| PARAMETER   | SYMBOL         | TEST CONDITIONS                      | VALUES          | UNITS |
| Maximum junction operating and storage temperature range  | $T_J, T_{Stg}$ |                                      | -40 to 125      | °C    |
| Maximum thermal resistance, junction to case per junction | $R_{thJC}$     | DC operation                         | 1.05            | K/W   |
| Maximum thermal resistance, case to heatsink              | $R_{thCS}$     | Mounting surface, smooth and greased | 0.10            |       |
| Mounting torque, base to heatsink <sup>(1)</sup>          |                |                                      | 4               | Nm    |
| Approximate weight  |                |                                      | 58              | g     |
|   |                |                                      | 2.0             | oz.   |
| Case style  |                |                                      | PACE-PAK (D-19) |       |

**Note**

<sup>(1)</sup> A mounting compound is recommended and the torque should be checked after a period of 3 hours to allow for the spread of the compound



93755\_01a



93755\_01b

Fig. 1 - Current Ratings Nomogram (1 Module Per Heatsink)



93755\_02

Fig. 2 - On-State Power Loss Characteristics



93755\_03

Fig. 3 - On-State Power Loss Characteristics



Fig. 4 - Current Ratings Characteristics

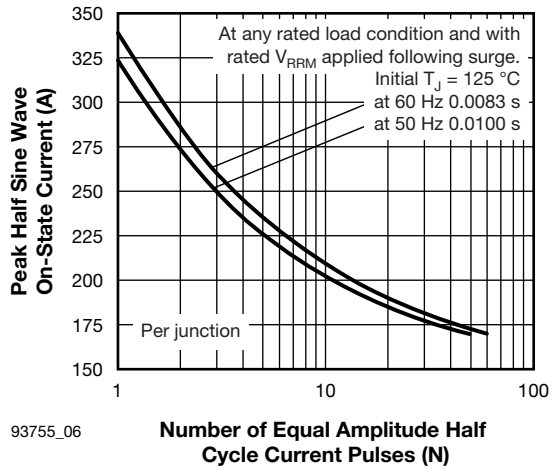


Fig. 6 - Maximum Non-Repetitive Surge Current



Fig. 5 - On-State Voltage Drop Characteristics



Fig. 7 - Maximum Non-Repetitive Surge Current



Fig. 8 - Thermal Impedance  $Z_{thJC}$  Characteristics



Fig. 9 - Gate Characteristics

**ORDERING INFORMATION TABLE**

|             |            |          |          |          |          |          |          |
|-------------|------------|----------|----------|----------|----------|----------|----------|
| Device code | <b>VS-</b> | <b>P</b> | <b>4</b> | <b>0</b> | <b>2</b> | <b>K</b> | <b>W</b> |
|             | (1)        | (2)      | (3)      | (4)      | (5)      | (6)      | (7)      |

- 1** - Vishay Semiconductors product
- 2** - Module type
- 3** - Current rating  
1 = 25 A DC (P100 Series)  
4 = 40 A DC (P400 Series)
- 4** - Circuit configuration  
0 = Single Phase, Hybrid Bridge Common Cathode  
2 = Single Phase, Hybrid Bridge Doubler Connection  
3 = Single Phase, all SCR Bridge
- 5** - Voltage code  
1 = 400 V  
2 = 600 V  
3 = 800 V  
4 = 1000 V  
5 = 1200 V
- 6** - K = Optional Voltage Suppression
- 7** - W = Optional Freewheeling Diode

| CIRCUIT CONFIGURATION                          |                            |                   |                    |
|--|----------------------------|-------------------|--------------------|
| CIRCUIT DESCRIPTION                            | CIRCUIT CONFIGURATION CODE | SCHEMATIC DIAGRAM | TERMINAL POSITIONS |
| Single phase, hybrid bridge common cathode     | 0                          |                   |                    |
| Single phase, hybrid bridge doubler connection | 2                          |                   |                    |
| Single phase, all SCR bridge                   | 3                          |                   |                    |

| CODING (1)                                     |                            |              |                          |                         |  |
|--|----------------------------|--------------|--------------------------|-------------------------|--|
| CIRCUIT DESCRIPTION                            | CIRCUIT CONFIGURATION CODE | BASIC SERIES | WITH VOLTAGE SUPPRESSION | WITH FREEWHEELING DIODE | WITH BOTH VOLTAGE SUPPRESSION AND FREEWHEELING DIODE |
| Single phase, hybrid bridge common cathode     | 0                          | P40.         | P40.K                    | P40.W                   | P40.KW   |
| Single phase, hybrid bridge doubler connection | 2                          | P42.         | P42.K                    | -                       | -  |
| Single phase, all SCR bridge                   | 3                          | P43.         | P43.K                    | -                       | -  |

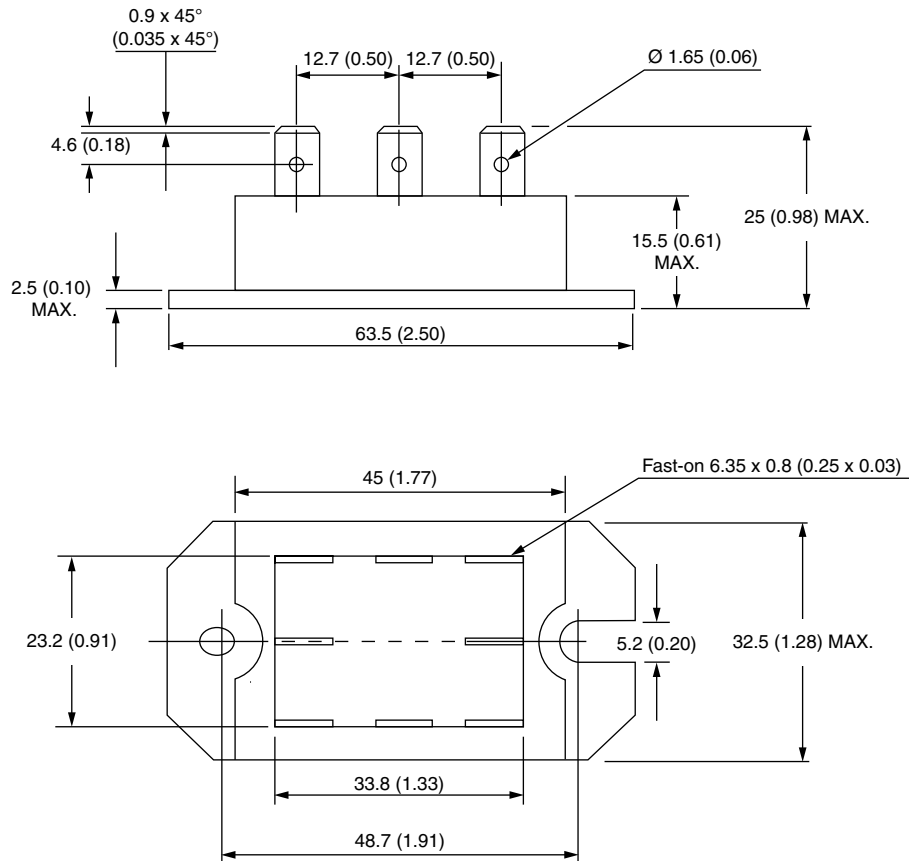
**Note**

(1) To complete code refer to Voltage Ratings table, i.e.: For 600 V P40.W complete code is P402W

| LINKS TO RELATED DOCUMENTS |  |
|----------------------------|--|
| Dimensions                 | <a href="http://www.vishay.com/doc?95335">www.vishay.com/doc?95335</a> |

D-19 PACE-PAK

**DIMENSIONS** in millimeters (inches)





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