

3M

ATG Tape

987

Technical Data

June, 2004

Product Description

3M™ ATG Tape 987 is a general purpose tape for holding many paper, foils, films, and various foams.

Construction

Adhesive Type:	400 Acrylic*
Release Liner:	Tan Densified Kraft Paper
Approximate Thickness:	
Release Liner:	.0035 in. (0.09 mm)
Tape Only:	.0017 in. (0.040 mm)
Tape Color:	Clear

*3M™ Adhesive 400 is a medium firm acrylic pressure sensitive adhesive system. It features an excellent balance of high initial adhesion (quick stick) and good shear holding power.

Typical Physical Properties and Performance Characteristics

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.	
Adhesion to Steel: (ASTM D3330)	20 oz./in. width (22 N/100 mm)
Relative High Temperature Operating Ranges: Long term: (days, weeks)	250°F (121°C)
Short term: (minutes, hours)	180°F (82°C)
Relative Solvent Resistance:	Good
UV Resistance:	Excellent

Available Sizes

Available Lengths: Standard	36 yds. (32.9 m) and 60 yds. (54.9 m)
Available Widths:	1/4 in. (6.4 mm), 1/2 in. (12.7 mm) and 3/4 in. (19 mm)
Normal Slitting Tolerance:	± 1/32 in. (0.8 mm)
Core Size (ID):	1.0 in. (25.4 mm)

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Application Techniques	<ul style="list-style-type: none">• Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.• To obtain optimum adhesion, the bonding surfaces must be clean, dry, and well unified.• Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.
Storage	Store in original cartons at 70°F (21°C) and 50% R.H.
Shelf Life	To obtain best performance, use this product within 18 months from date of manufacture.
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ISO 9001:2000

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2000 standards.

3M

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