

APPLICATOR PARTS LIST				MINIATURE QUICK CHANGE APPLICATOR SIDE FEED				AMP INCORPORATED HARRISBURG, PENNA.				TYPE CODE ☐ PROD ☐ IN DIR ☐ W.O.	
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS	
1	WIRE CRIMPER	1	462849-4	43	WASHER-LAMINATED	1	690125-1	TO APPLY TERMINAL				53892	
2	WIRE GUIDE			44	RAM	1	464265-2	SPEC 114-6032				55142	
3	INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1	PAD LETTER	CRIMP HEIGHT	WIRE SIZE			
4	CRIMPER SPAC. BLOCK			46	BLOCK-INS. ADJ.			A	.111	12			
5	SHEAR DEPRESSOR-FRONT			47	SCREW-SHOULDER			B	.102	14			
6	SHEAR DEPRESSOR-REAR			48	CAM			C	.093	16 OR 18			
7	DEPRESSOR SPACER-REAR			49	CRIMPER BOLT	1	7-21002-9	D	.090	20			
8	ANVIL	1	463580-1	50	PIN, DOWEL	2	2-21030-2	CRIMP	SIZE	TYPE	FEED		
9	BLADE, SLUG	1	568654-1	51				WIRE	.155	F	.490		
10	SHEAR HOLDER-FRONT			52	LEVER-TERMINAL			INSUL.	#	#			
11	BLOCK, HOLD DOWN	1	464263-1	53	FEED FINGER ASS'Y	1	461062-1	INSULATION RANGE		WIRE RANGE			
12	SHEAR SPRING			54	FEED FINGER SPRING			+ +		20-12			
13	FLOAT-SHEAR-REAR			55	FEED FINGER PIN			EXPLODED VIEW		SET UP GAGE			
14	PLATE, SHEAR	1	463300-1	56	FEED PAWL	1	1-694433-3	A-6144-1 A18074		458637-1			
15	PIN, DOWEL (125 x .50)	1	21030-2	57				REMARKS:					
16	CHIP GUARD-FRONT			58	HOUSING	1	454485-3	AOM & MINI SELM					
17	SPRING, HOLD DOWN	1	4-22280-0	59	CAP	1	463896-1	AIR FEED					
18	TERMINAL HOLD DOWN	1	803275-1	60	WEAR PLATE			△ HOUSING + BASE PLATE TO BE PINNED AT ASS'Y.					
19	STRIPPER	1	463897-1	61	ROD-FEED			△ PART MAY BE REMOVED WHEN USING APPLICATOR IN AOM.					
20				62	ROLLER-CAM			△ QTY. IN FEET					
21	SPRING-FEED RETURN			63	PIN-CAM ROLLER			■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT					
22	ANCHOR-SPRING			64	SCREW ADJ.			THIS APPLICATOR IS TO BE USED ON					
23	FRONT STRIP GUIDE	1	462845-1	65	BLOCK-PIVOT			MACH. SERIAL NO.					
24	REAR STRIP GUIDE	1	462847-1	66	LEVER-INTERMEDIATE			MACH. PARTS LIST					
25	DRAG-STOCK	1	462846-1	67	BUSHING			APPL. SERIAL NO.					
26	DRAG RELEASE LEVER			68	SHAFT PIVOT			DATE SHIPPED					
27	DRAG SPRING	1	8-22281-0	69	NIPPLE, HEX 1/2 NPT x 1/2 NPT	1	22304-1	CUSTOMER NAME AND ADDRESS					
28	STUD, DRAG (8-32 x .50)	1	22354-8	70	VALVE, QUICK EXHAUST	1	22374-1	DESIGNED					
29	STRIP GUIDE PLATE	1	462848-1	71	BRACKET, AIR FEED	1	459610-1	T.W. 3/81					
30	BASE BLOCK	1	805299-1	72	AIR FEED ASS'Y	1	461065-1	CHK'D. 3/81					
31	SCREW BLOCK			73	PLATE, IDENTIFICATION	1	461264-1	1 K Miller					
32	ADJ. SCREW			74	SCR, HEX HD, MACH (8-32 x .38) FEED	1	2-22603-1	APP'D. 3/81					
33	BASE PLATE	1	463581-2	75	SCR, DRIVE #2 X .19	2	21017-1	1 K Miller					
34	SPRING, ASSIST		690603-1	76	TUBING, PLASTIC 1/400	2	27319-4	SHEET					
35	POST-RAM	1	690212-1	77	GUARD ASS'Y	REF.	462992-2	1 OF 2					
36	SPRING WASHER	1	22480-5	78	ELBOW, PLASTIC TUBING, MALE	1	22294-6						
37	DISC-WIRE	1	354777-1	79	INSERT, COUPLING	1	23238-1						
38	DISC-INSULATION			REV. REVISION RECORD			DATE	BY	ECN				
39	SPRING-COMPRESSION		690170-1	J	0150-0494-01		MAY 01	CE					
40	BALL STEEL		23241-6	K	0150-0762-01		JUL 01	CE					
41	DISC SPACER	1	690223-2	KI	0150-0261-02		MAR 02	MY					
42	WASHER RAM	1	690124-9	L	0150-0038-04		JAN 05	MY					

AMP INCORPORATED HARRISBURG, PENNA.		TERMINALS	
TO APPLY TERMINAL		53892	
SPEC 114-6032		55142	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.111	12	
B	.102	14	
C	.093	16 OR 18	
D	.090	20	
CRIMP	SIZE	TYPE	FEED
WIRE	.155	F	.490
INSUL.	#	#	
INSULATION RANGE		WIRE RANGE	
+ +		20-12	
EXPLODED VIEW		SET UP GAGE	
A-6144-1 A18074		458637-1	
REMARKS:			
AOM & MINI SELM			
AIR FEED			
△ HOUSING + BASE PLATE TO BE PINNED AT ASS'Y.			
△ PART MAY BE REMOVED WHEN USING APPLICATOR IN AOM.			
△ QTY. IN FEET			
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.		DIST.	
MACH. PARTS LIST		66	
APPL. SERIAL NO.		DATE SHIPPED	
CUSTOMER NAME AND ADDRESS			
DESIGNED			
T.W. 3/81			
CHK'D. 3/81			
1 K Miller			
APP'D. 3/81			
1 K Miller			
APPLICATOR NUMBER		REV.	
L1466516-6		1 OF 2	

MAY 4, 1996

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CUSTOMER AND ASSEMBLY DRAWING

00779

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101						142	PIN, WIRE DISC A	(.3090)		2	2-354779-0
102						143	PIN, WIRE DISC B	(.3170)		2	3-354779-6
103	SCR, SHC, FEED ADJ. BLK.	10-32	1.00	2	3-21000-9	144	PIN, WIRE DISC C	(.3270)		2	5-354779-6
104						145	PIN, WIRE DISC D	(.3290)		2	6-354779-0
105	SCR, SHC, STRIPPER	6-32	.34	2	1-21000-9	146	WASHER, PRECISION			1	986950-1
106	SCR, SHC, FRT. STR. G.D.	8-32	.38	2	2-21000-6	147					
107						148					
108	SCR, SHC, DEP.	6-32	.50	2	2-21000-0	149					
109	SCR, SHC, RAM	6-32	.62	2	2-21000-1	150					
110	SCR, SHC, (NYLOK) C.P. DISC	6-32	.25	-	23030-1	151					
111	SCR, S.H.C. AIR FEED ASSY	3/8-16	1.00	1	3-21001-5	152					
112						153					
113						154					
114	SCR, BUTT. HD. SOC. CAP R.S.G.	8-32	.38	2	2-21002-1	155					
115						156					
116	SCR, BUTT. HD. SOC. CAP. RA. E.L.K.	10-32	.38	3	2-21002-6	157					
117	SCR, BUTT. HD. SOC. CAP, HOUSING	1/4-20	.75	3	3-21002-5	158					
118	SCR, BUTT. HD. SOC. CAP, CAP	10-32	.75	4	2-21002-9	159					
119	SCR, BUTT. HD. SOC. CAP ST. G.D. PL.	10-32	.38	2	2-21002-6	160					
120	SCR, BHC, WIRE ANVIL	8-32	.75	2	2-21002-4	161					
121	SCR, SHC, SH. PL.	8-32	.50	1	2-21000-7	APPLICATOR ONLY TO INCLUDE					
122											
123											
124	SCR, SOC. SET, (NYLOK)	1/4-20	.25	1	21009-2						
125	SCR, SOC. SET, DRAG	4-40	.38	2	2-21008-3						
126	NUT, HEX MACH, DRAG	4-40	—	2	21018-4						
127	NUT, HEX MACH	8-32	—	1	21018-6						
128	NUT, HEX, SELF LOCKING	8-32	—	1	21022-2						
129	NUT, HEX, MACH, HOLD DOWN	4-40	—	1	21068-4						
130											
131											
132											
133	WASHER, LOCK AIR FEED ASSY	3/8	*	1	21024-8						
134	WASHER, LOCK SHEAR	#6	—	2	21024-3						
135	WASHER, LOCK, STRIPPER	#6	—	2	21024-3						
136	WASHER, LOCK, RAM	#6	—	1	21024-3						
137	WASHER, LOCK, AIR F.	#10	—	2	21024-5						
138	WASHER, LOCK, ANVIL	#8	—	2	21024-4						
139	WASHER, LOCK, SH. PL.	#8	—	1	21024-4						
140											
141											

NOTES:

A CUT TO LENGTH AT ASSY

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