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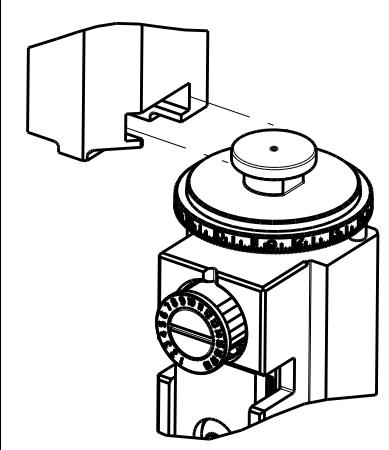
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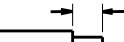
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	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
		2151935-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL
		2151935-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
		2151935-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴
		2151935-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴ ₁₂
		2151935-7	A	FINE CRIMP HEIGHT ADJUST	NONE
		7-2151935-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.30 mm [1.30]	O

APPLICATOR INSTRUCTIONS	
408-10389	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAB 1.6 X 0.6			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.70-4.30 mm [1.46-.169 IN]			Ø1.40-2.10 mm [1.055-.083 IN]
TERMINAL APPLICATION SPECIFICATION	114-18082	-	-
	-	-	-

TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
964269-2	964269-5	(A) 1394133-1	(B) 963530-1
964269-3		(C) 964972-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2 (C)	1.36+/-0.05 [1.054+/-0.002]	3.4
0.75mm2 (B)	1.27+/-0.05 [1.050+/-0.002]	4.3
0.50mm2 (A)	1.18+/-0.05 [1.046+/-0.002]	5.2



- 1

RECOMMENDED SPARE PARTS
- 2

GREASE BEARING SURFACES LIGHTLY
3.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151935-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151935-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151935-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151935-6
5.

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.
- 7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8

MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12

WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.44.
- 13

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 14

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIME CONTACT			
WIRE STRIP LENGTH 3.50-4.10 mm [1.38-.161 IN]		INSULATION DIAMETER RANGE Ø1.40-2.10 mm [1.055-.083 IN]	
TERMINAL APPLICATION SPECIFICATION	114-18081	-	-
	-	-	-

TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
964274-2	4-964274-1	(A) 964971-1	
964274-3	1241732-2	(B) 963530-1	
964274-6	4-1241732-1	(C) 964972-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2 (C)	1.36+/-0.05 [1.054+/-0.002]	3.4
0.75mm2 (B)	1.27+/-0.05 [1.050+/-0.002]	4.3
0.50mm2 (A)	1.18+/-0.05 [1.046+/-0.002]	5.2

THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINAING UNIT.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE		LOC	DIST	REVISIONS			
2119599-1		A	66	P	LTR	DESCRIPTION	DATE
					I	DEVELOPMENT	09APR2013
					A	RELEASED	15APR2013
					A1	ECR-13-014437	13SEP2013

-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	1-1752354-8	STANDOFF,HOLD-DOWN	180
-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	-	-	-	-	1	218023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-8	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	1	1333204-6	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119781-5	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	1	2119784-4	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	1	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

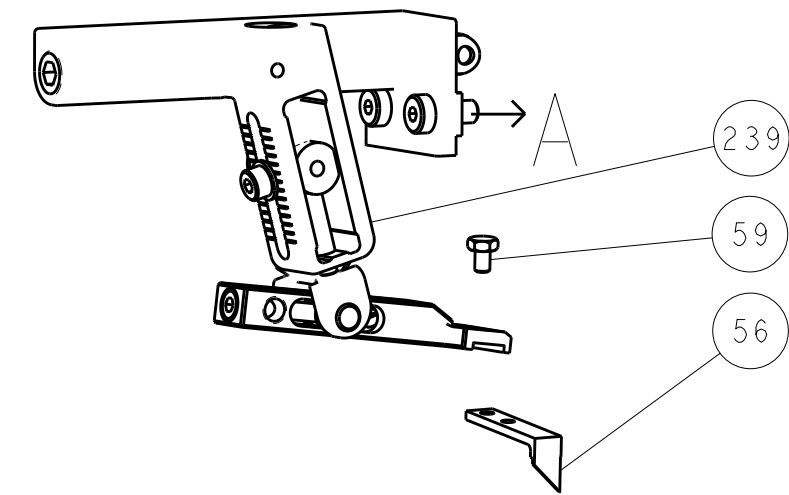


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				CHK	G. BAILEY	09APR2013				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	U. GUO	09APR2013	NAME			
mm		0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		PRODUCT SPEC		Ocean Side Feed Applicator				
		FINISH		APPLICATION SPEC		SIZE				
MATERIAL		-		WEIGHT		A1 00779		RESTRICTED TO		
						Customer Accessible Production Drawing		REV		
						SCALE		1:2		
						SHEET		1 OF 4		
						REV		A1		

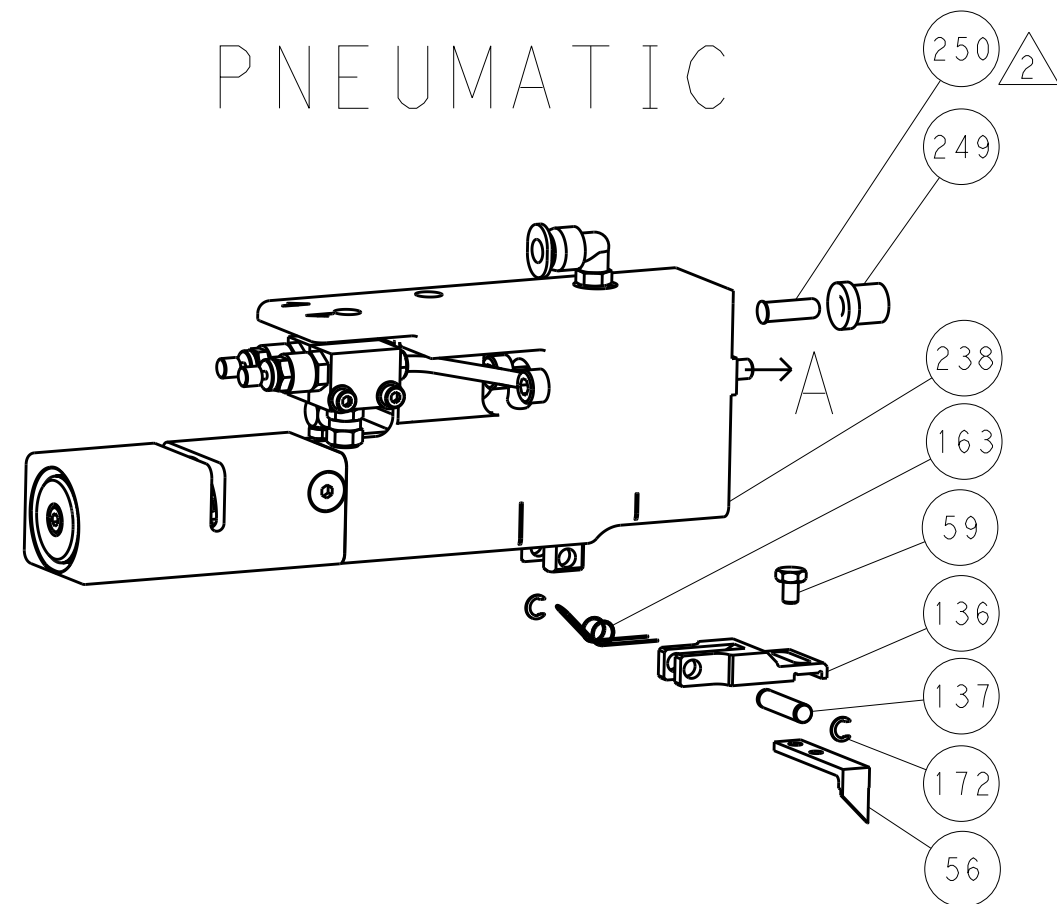
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

FEED TYPE
MECHANICAL



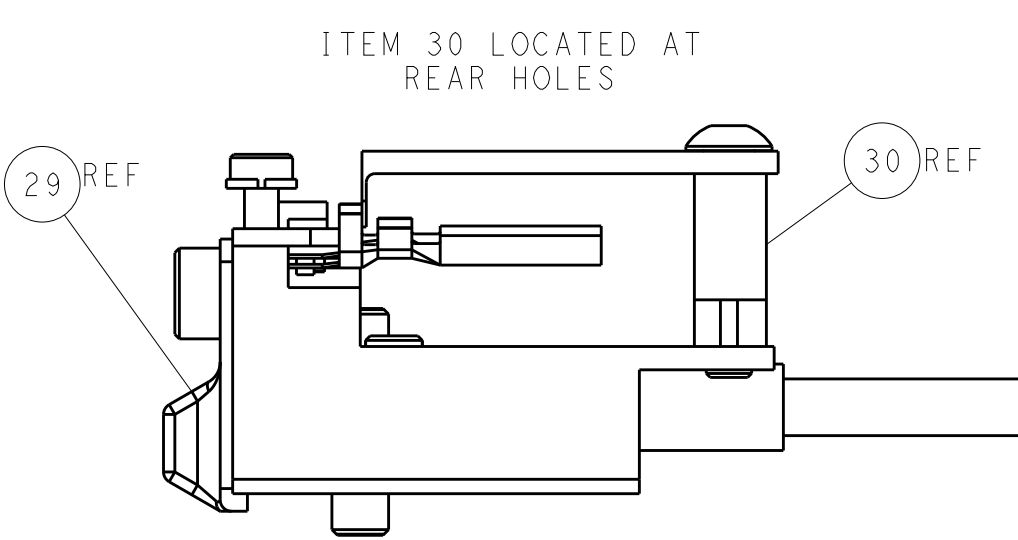
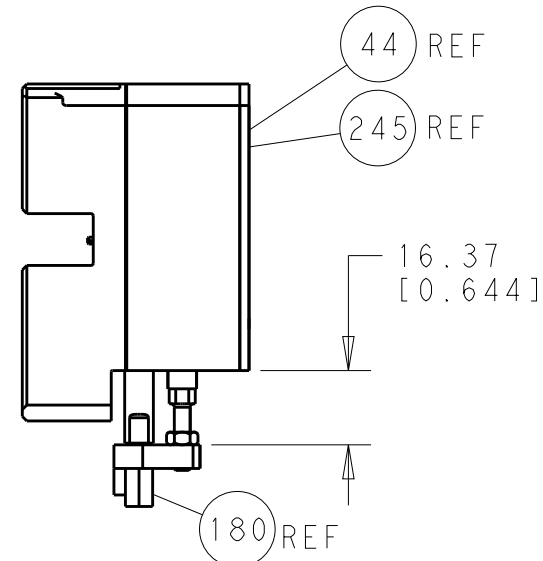
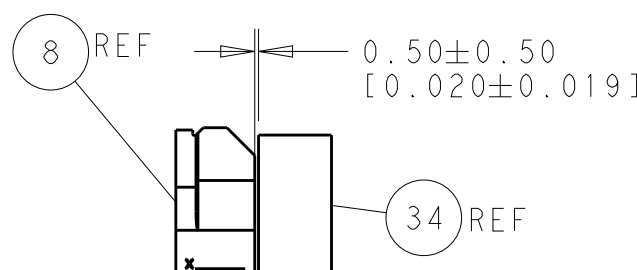
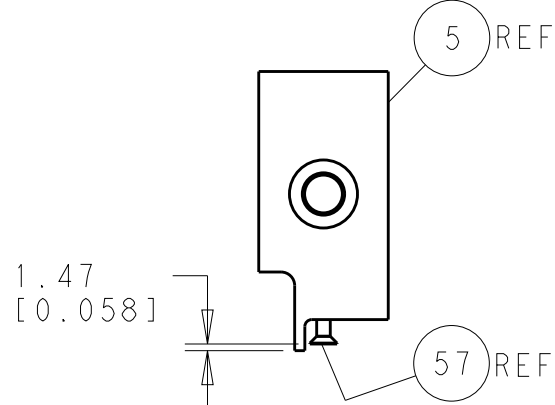
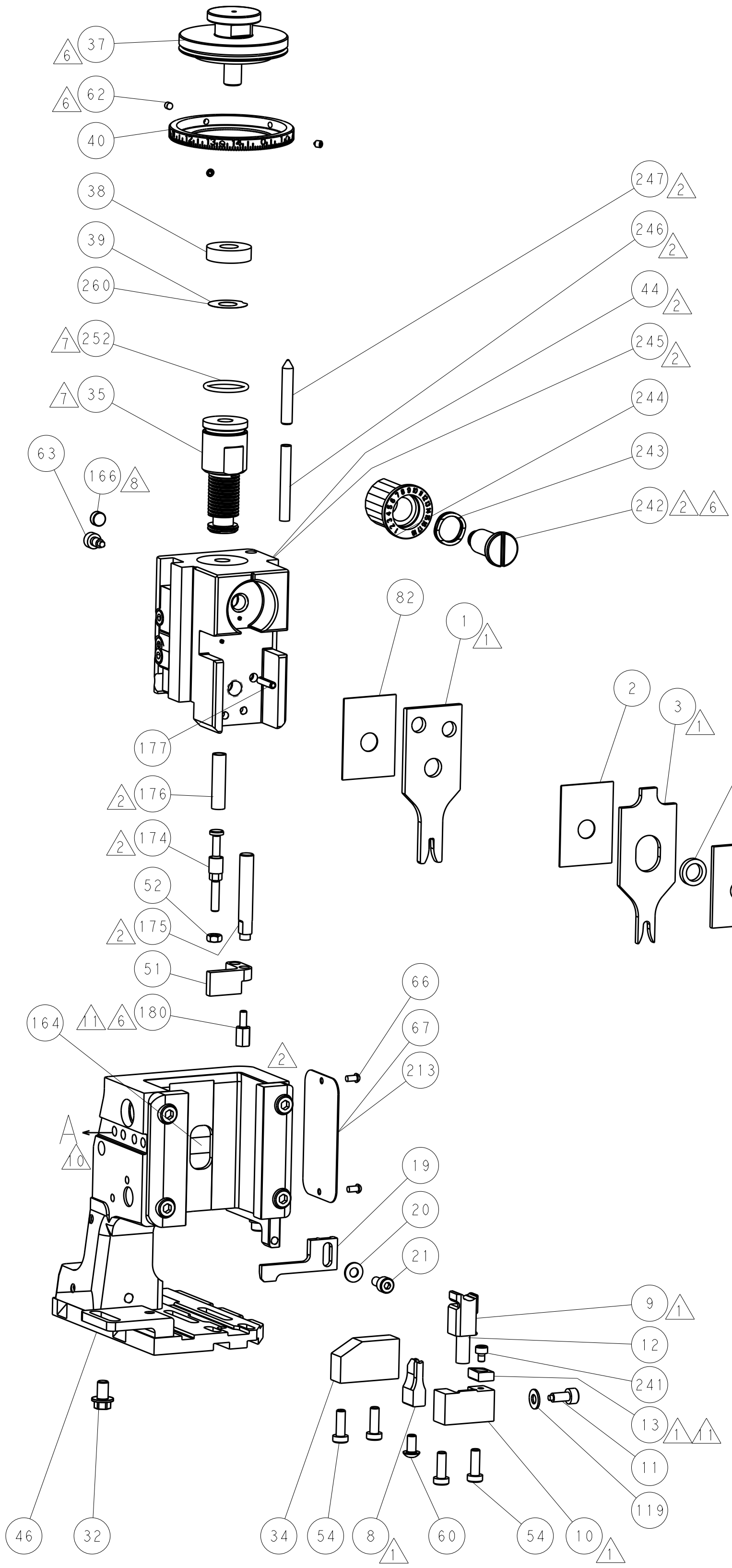
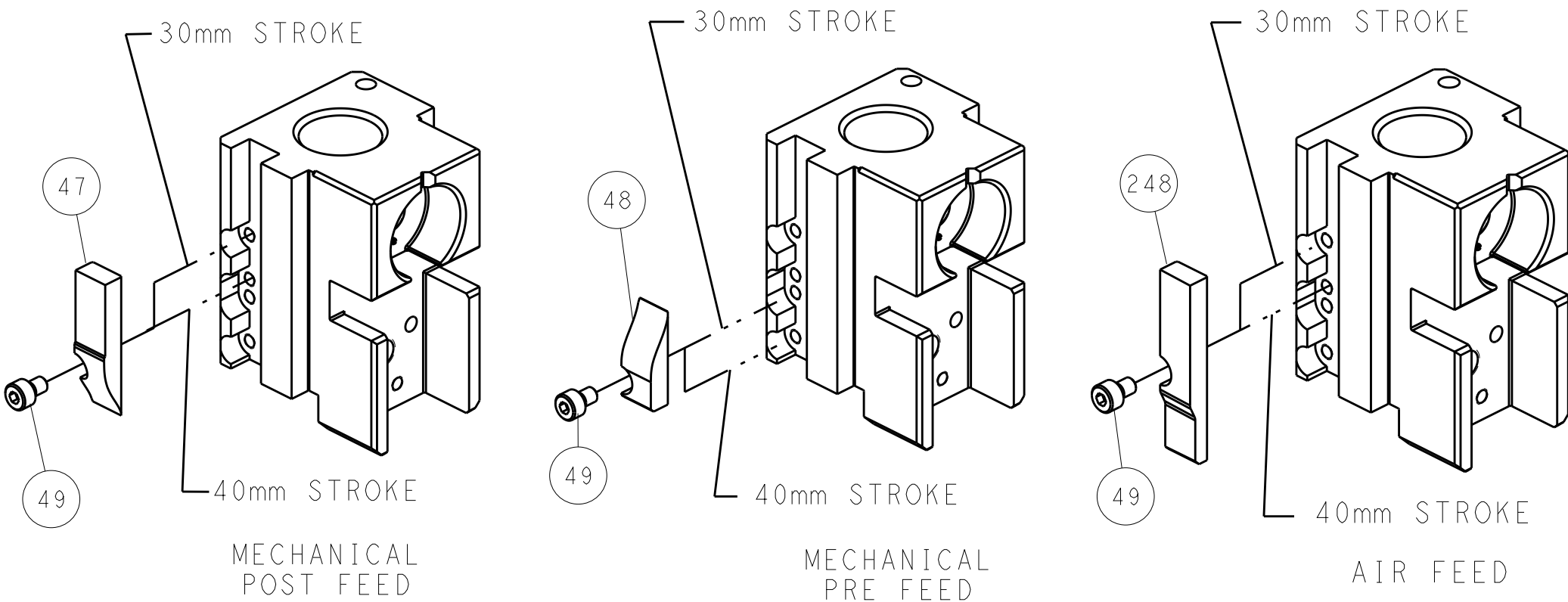
PNEUMATIC



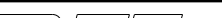
SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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		CHK	G. BAILEY		09APR2013				Harrisburg, PA 17105-3608		
DIMENSIONS:		APVD	J. GUO		09APR2013		NAME		Ocean Side Feed Applicator		
mm						PRODUCT SPEC					
		0 PLC				±0.5					
		1 PLC				±0.13					
		2 PLC				±0.13					
		3 PLC				±0.013					
		4 PLC				±0.0001					
ANGLES		FINISH				WEIGHT		SIZE			
MATERIAL						A1		CAGE CODE			
						00779		DRAWING NO			
						©=2151935		RESTRICTED TO			
						Customer Accessible Production Drawing		SCALE			
						1:2		SHEET			
						2 of 4		REV			
						A1					

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

2-2151935-1

REVISION

A

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

21338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

2-2151935-2

A

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

21338685-1

5-18022-5

2119653-2

-

-

2-2151935-5

A

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE

4

2119951-1

-

8-2151935-5

1901094-3

1-1752354-8

2168400-6 (QUANTITY 2)

2-2151935-7

A

FINE CRIMP HEIGHT ADJUST

NONE

-

2161326-1

-

8-2151935-4

-

-

7-2151935-7

A

CRIMP TOOLING KIT

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.03 mm [.080]

F

INSUL

3.30 mm [.130]

O

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: TAB 1.6 X 0.6

WIRE STRIP LENGTH

3.70-4.30 mm [.146-.169 IN]

INSULATION DIAMETER RANGE

Ø1.40-2.10 mm [.055-.083 IN]

TERMINAL APPLICATION SPECIFICATION

114-18082

-

-

-

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE SEAL

TE SEAL

964269-2

964269-5

(A) 1394133-1

(B) 963530-1

964269-3

(C) 964972-1

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: MICRO TIME CONTACT

WIRE STRIP LENGTH

3.50-4.10 mm [.138-.161 IN]

INSULATION DIAMETER RANGE

Ø1.40-2.10 mm [.055-.083 IN]

TERMINAL APPLICATION SPECIFICATION

114-18081

-

-

-

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE SEAL

TE SEAL

964274-2

4-964274-1

(A) 964971-1

964274-3

1241732-2

(B) 963530-1

964274-6

4-1241732-1

(C) 964972-1

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

9

1.00mm2 (C)

1.36+/-0.05 [.054+/- .002]

3.4

0.75mm2 (B)

1.27+/-0.05 [.050+/- .002]

4.3

0.50mm2 (A)

1.18+/-0.05 [.046+/- .002]

5.2

WIRE SIZE

CRIMP HEIGHT

mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

9

1.00mm2 (C)

1.36+/-0.05 [.054+/- .002]

3.4

0.75mm2 (B)

1.27+/-0.05 [.050+/- .002]

4.3

0.50mm2 (A)

1.18+/-0.05 [.046+/- .002]

5.2

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151935-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151935-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151935-5

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

13

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINAING UNIT.

*WARNING

ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-

1

1

1

1

2119782-1

FINE ADJUST HEAD ASM, PACIFIC STYLE

251

-

-

-

1

-

2119640-1

PUSH ROD, AIR FEED

250

-

-

-

-

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

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LOC

A

DIST

66

P

LYR

DESCRIPTION

DATE

OWN

APVD

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SEE SHEET 1

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2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

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2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

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2119083-1

RETAINER, INSULATION DIAL

242

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7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

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2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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2119580-1

MECHANICAL FEED ASSEMBLY

239

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2063440-1

AIR FEED MODULE

238

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2119740-2

TAG,IDENTIFICATION

213

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1901094-3

SPACER, FEEDER

198

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1-1752354-8

STANDOFF,HOLD-DOWN

180

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6-993111-6

PIN, SLOTTED SPRING 3.0 X 14.0

177

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8-22280-7

SPRING, COMPRESSION

176

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1752353-2

GUIDE PIN,HOLDDOWN

175

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1901680-2

GUIDE PIN,HOLDDOWN

174

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

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REF

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994970-2

COUNTER, MAGNETIC

164

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240638-1

SPRING, FEED FINGER

163

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8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

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2119641-2

FEED CAM, AIR FEED

151

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2119798-2

DETENT PIN

145

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2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

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4

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2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

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2119653-2

FEED CAM, POST FEED

142

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2-2119656-2

APPLICATOR BASIC ASSEMBLY, SF

141

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2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

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2119092-2

BOLT, ADJUSTMENT

139

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

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2119799-1

HOLDER,FEED FINGER, AF

136

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REF

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

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1633743-1

SERVO FEED LATCH ASM

133

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1-18028-2

WASHER, FLAT, REG M4

119

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REF

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2119944-1

FEED FINGER ASSEMBLY,SF

117

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455888-5

SPACER, CRIMPER

82

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2119956-1

DOCUMENTATION PACKAGE

71

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2119740-1

TAG,IDENTIFICATION

67

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2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

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2119793-1

LIMITER, ADJUSTMENT BOLT

63

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992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

62

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

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985575-3

SCR, FLT SKT HD CAP M3 X 10.0

57

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1338685-1

PAWL, FEED

56

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1-5018030-0

NUT, HEX, REG, RoHS, M3.5

52

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1901681-1

HOLDDOWN, TERMINAL

51

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18023-9

SCR, SKT HD CAP M4 X 6.0

49

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2119652-1

FEED CAM, PRE FEED

48

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

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2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

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2119957-1

APPLICATOR SHIM PACK

39

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2119644-1

RAM WASHER, PRECISION

38

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1-1752356-3

SUPPORT, TERMINAL

34

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2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

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2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

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1-1320908-2

SPACER, STRIP GUIDE

30

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2119959-2

ASSEMBLY, STRIP GUIDE

29

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1-455888-8

SPACER, CRIMPER

28

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1320928-6

STRIP GUIDE

24

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2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

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1-18028-2

WASHER, FLAT, REG M4

20

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2119533-1

STRIPPER, SIDE FEED

19

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2119806-1

INSERT, SHEAR

13

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3-22280-3

SPRING, COMPRESSION

12

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1-356885-4

STOP, SHEAR

11

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2119805-1

SHEAR HOLDER, FRONT

10

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318707-1

FLOATING SHEAR, FRONT

9

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1333204-6

ANVIL, COMBINATION

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2119781-5

DEPRESSOR, SHEAR

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238011-4

BLOCK, CRIMPER SPACER

4

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2119784-4

CRIMPER, INSULATION O PREMIUM

3

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455888-5

SPACER, CRIMPER

2

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1-456405-6

CRIMPER, WIRE PREMIUM

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-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

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SEE SHEET 1

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2119082-9

CAM, SNAIL, INSULATION ADJUSTMENT

244

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2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

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2119083-1

RETAINER, INSULATION DIAL

242

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7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

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2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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2119580-1

MECHANICAL FEED ASSEMBLY

239

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2063440-1

AIR FEED MODULE

238

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2119740-2

TAG,IDENTIFICATION

213

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1901094-3

SPACER, FEEDER

198

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1-1752354-8

STANDOFF,HOLD-DOWN

180

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6-993111-6

PIN, SLOTTED SPRING 3.0 X 14.0

177

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8-22280-7

SPRING, COMPRESSION

176

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1752353-2

GUIDE PIN,HOLDDOWN

175

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1901680-2

GUIDE PIN,HOLDDOWN

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21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

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994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

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REF

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REF

994970-2

COUNTER, MAGNETIC

164

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240638-1

SPRING, FEED FINGER

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8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

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2119641-2

FEED CAM, AIR FEED

151

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2119798-2

DETENT PIN

145

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2079383-8

SCR, BHSC, RoHS (M4 X 16)

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2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

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2119653-2

FEED CAM, POST FEED

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2-2119656-2

APPLICATOR BASIC ASSEMBLY, SF

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2119650-1

RAM, ASIAN STYLE, SIDE FEED

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2119092-2

BOLT, ADJUSTMENT

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3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

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2119799-1

HOLDER,FEED FINGER, AF

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SEE NOTE 4

MEMORY CHIP, PROGRAMMED

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1633743-1

SERVO FEED LATCH ASM

133

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1-18028-2

WASHER, FLAT, REG M4

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2119944-1

FEED FINGER ASSEMBLY,SF

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455888-5

SPACER, CRIMPER

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2119956-1

DOCUMENTATION PACKAGE

71

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2119740-1

TAG,IDENTIFICATION

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2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

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2119793-1

LIMITER, ADJUSTMENT BOLT

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992763-5

SCR, SET, SOC, CONE POINT, M3 x 4.0

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5-18022-5

SCR, HEX HD CAP, M4 X 6.0

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985575-3

SCR, FLT SKT HD CAP M3 X 10.0

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1338685-1

PAWL, FEED

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1-5018030-0

NUT, HEX, REG, RoHS, M3.5

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1901681-1

HOLDDOWN, TERMINAL

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18023-9

SCR, SKT HD CAP M4 X 6.0

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2119652-1

FEED CAM, PRE FEED

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2079383-7

SCR, BHSC, RoHS (M8 X 25)

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2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

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2119957-1

APPLICATOR SHIM PACK

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2119644-1

RAM WASHER, PRECISION

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1-1752356-3

SUPPORT, TERMINAL

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2079383-5

SCR, BHSC, RoHS (M4 X 20)

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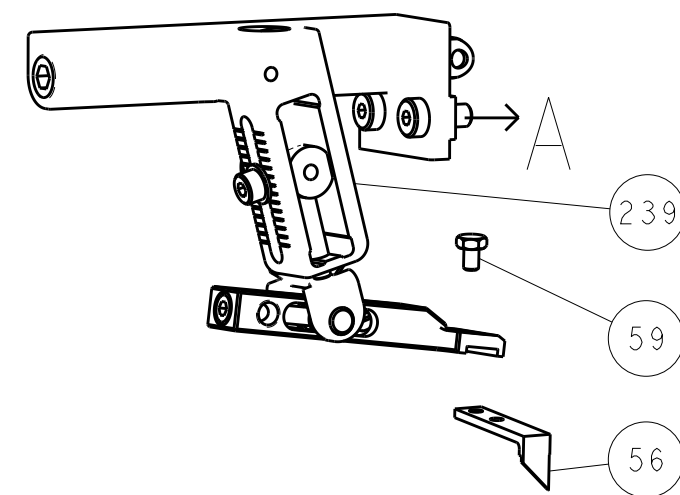
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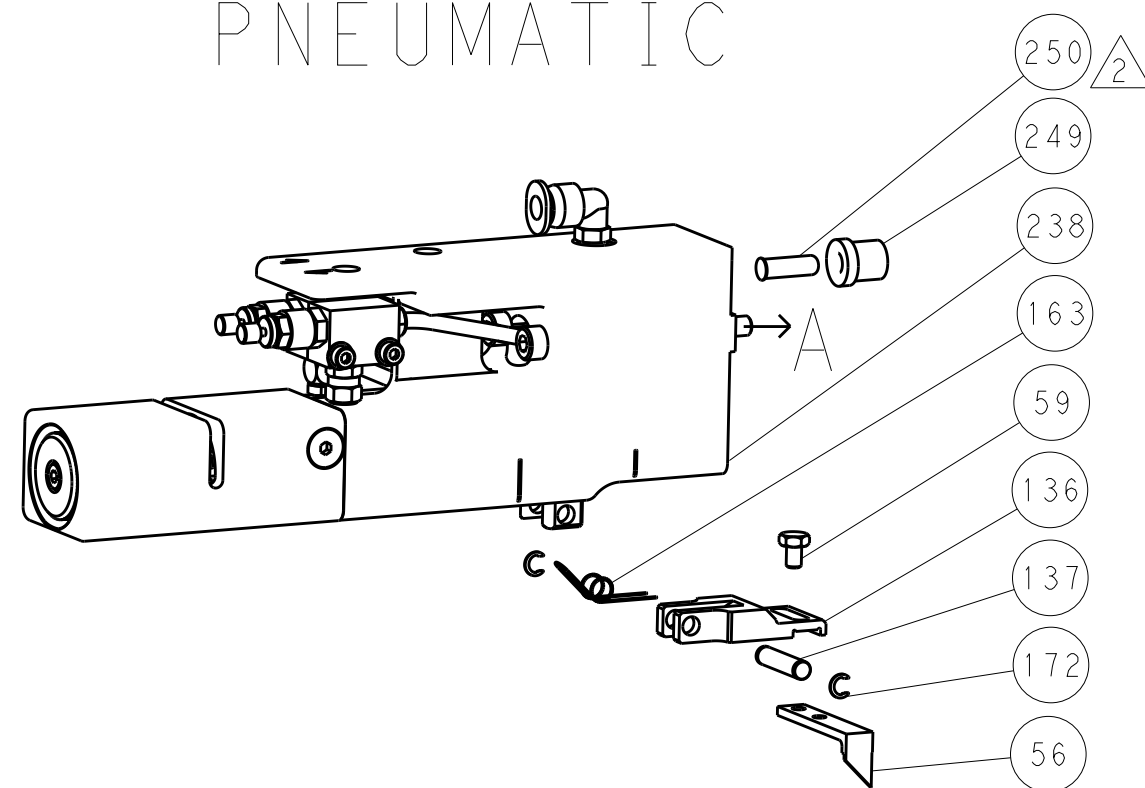
2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

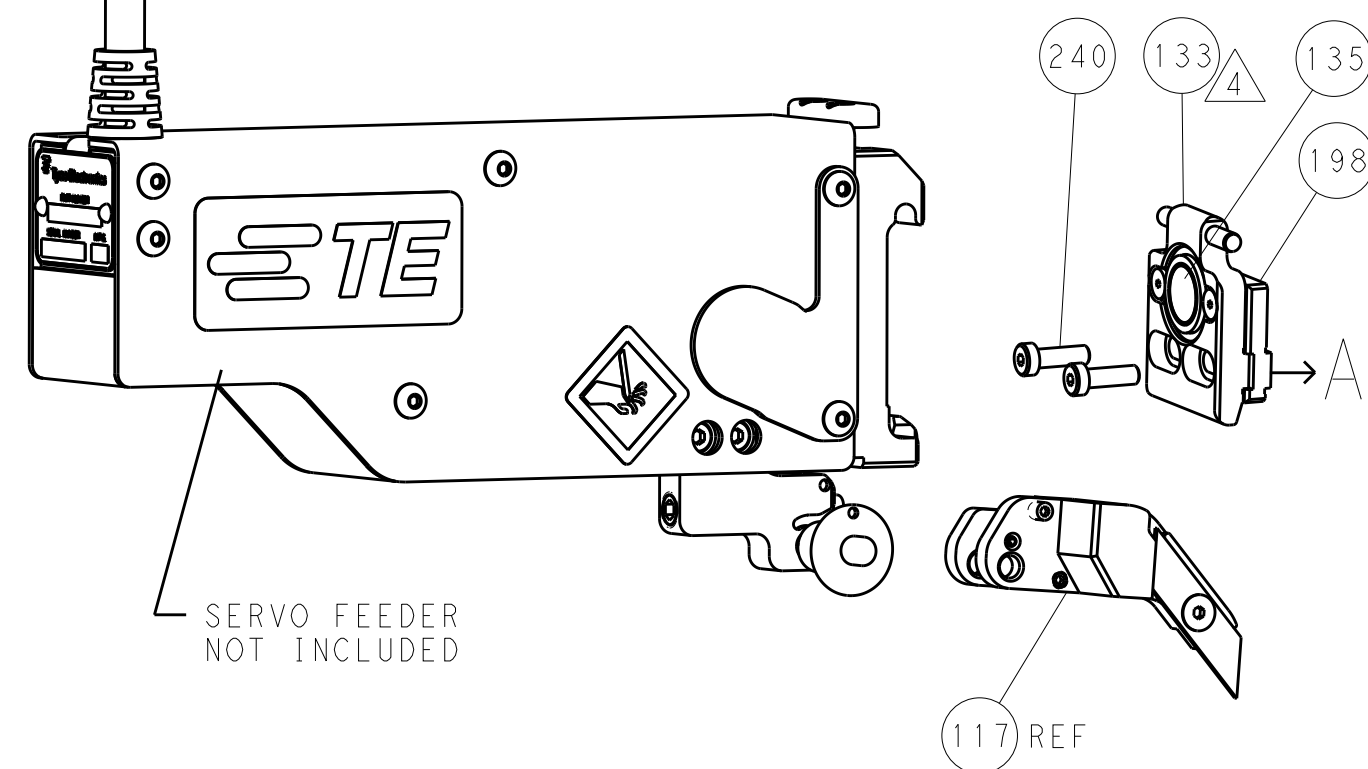
FEED TYPE MECHANICAL



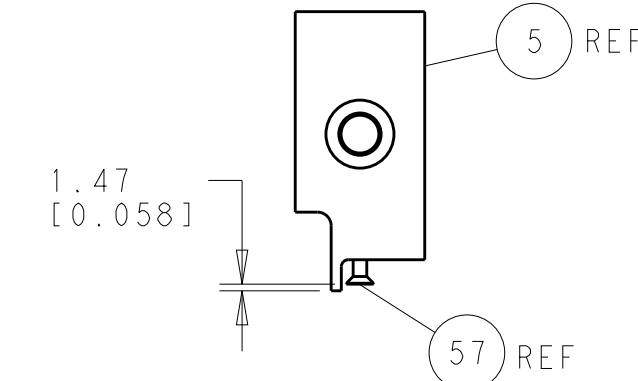
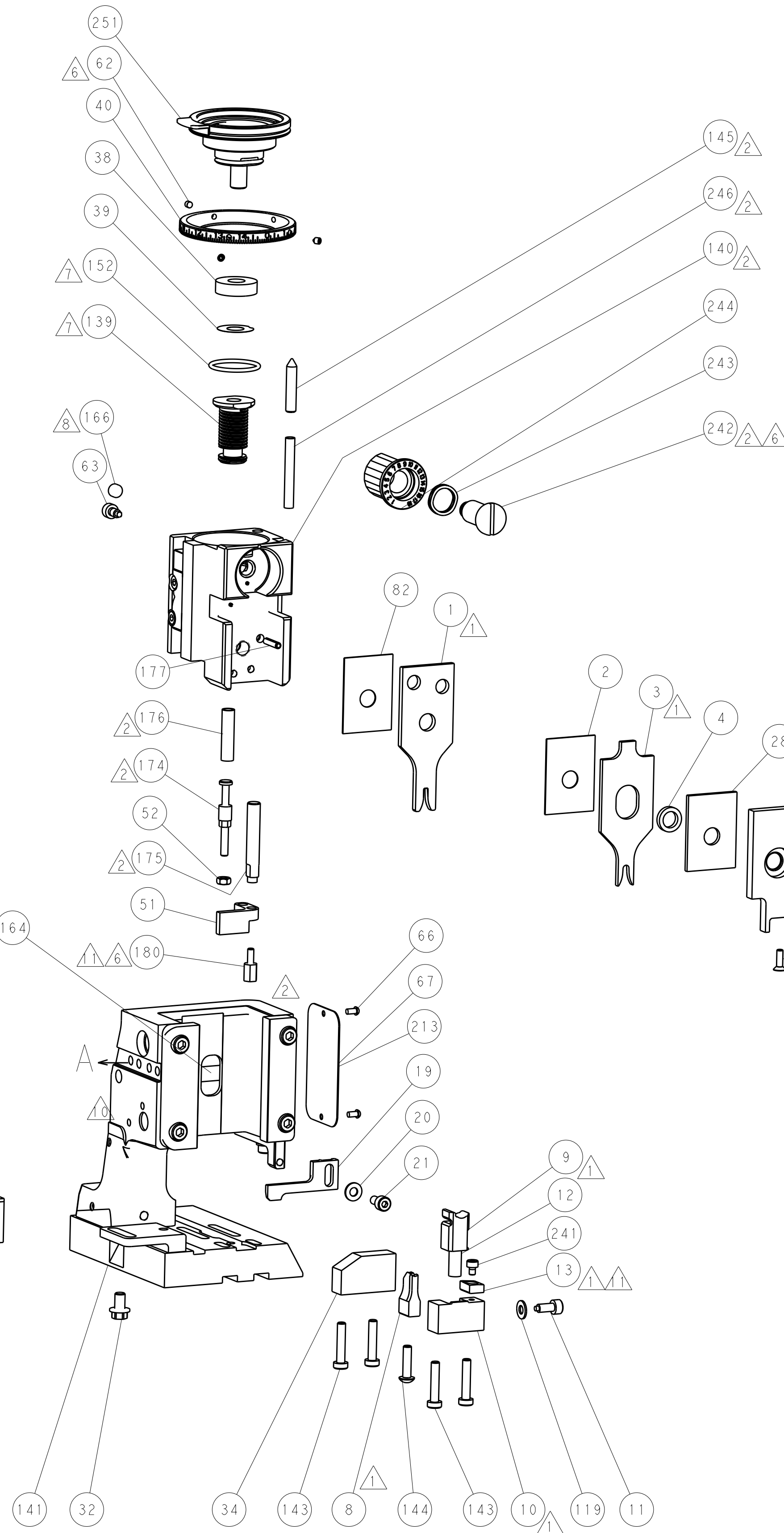
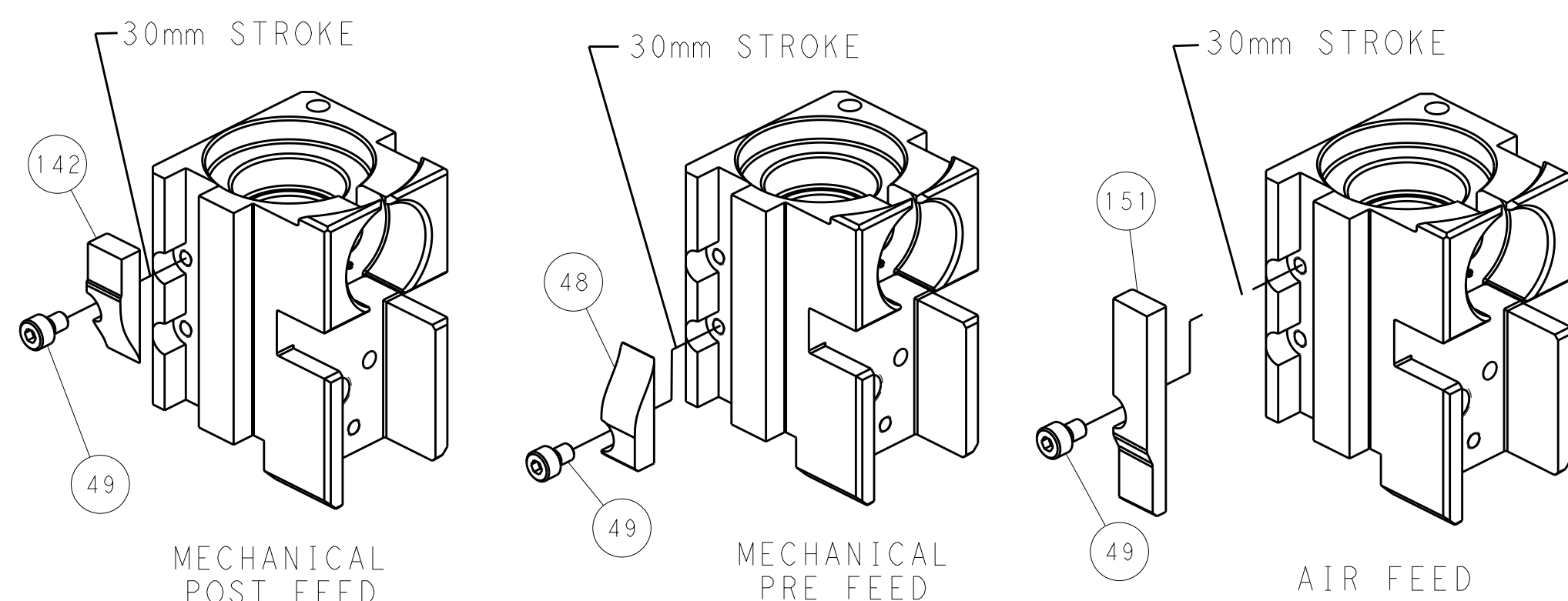
PNEUMATIC



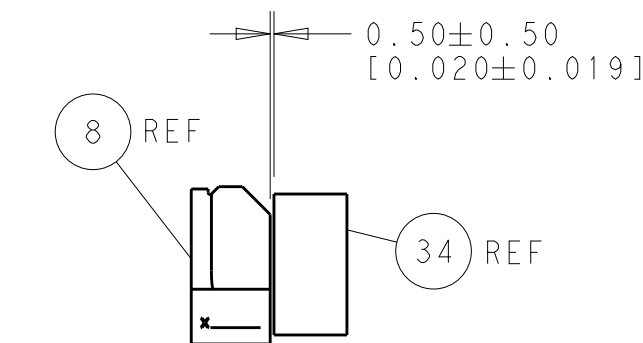
SERVO LATCH PLATE



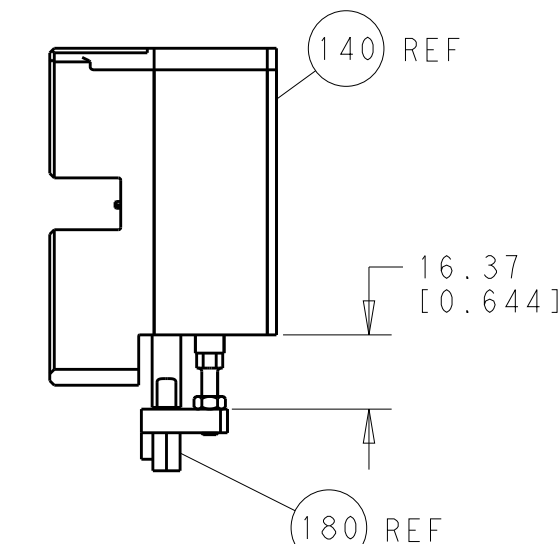
CAM POSITIONS



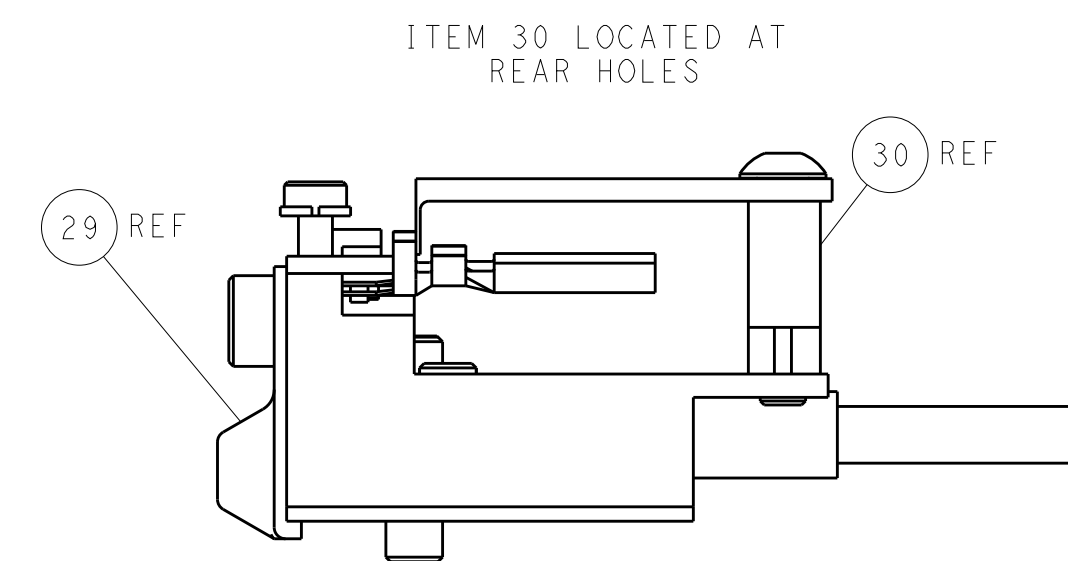
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm		CHK G. BAILEY 09APR2013	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. GUO 09APR2013	SIZE A1	
0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001		PRODUCT SPEC	CAGE CODE 00779	
FINISH		APPLICATION SPEC	DRAWING NO 2151935	
MATERIAL		WEIGHT	RESTRICTED TO	
		Customer Accessible Production Drawing	SCALE 1:2	
			SHEET 4 OF 4	
			REV A1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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Офис по работе с юридическими лицами:

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Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

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