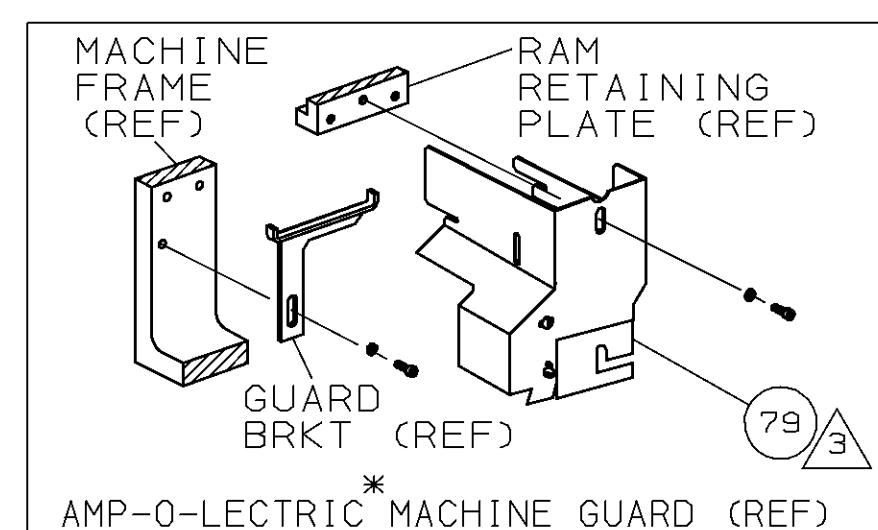


PART NUMBER	REV	FIRST USED
567471 -1	B	854400-1
567471 -2	B	565435-5

PRELIMINARY



TERMINAL NAME:		
4.8 MM TAB W/ DBL LOCKING LANCE		
		962910-1
		962910-2
TERM APPL SPEC		-

CRIMPING DATA				
PAD LTR	CRIMP HEIGHT		WIRE SIZE	
A	.092 ±.002		11	
B	.087 ±.002		11 1/2	
C	.083 ±.002		12	
D	NOT		USED	
CRIMP	SIZE	TYPE	RANGE	
WIRE	.130	F	12-11	
INSUL	.210	F	.130-.177	
FEED .847	APPL INST AI		SET UP GAGE 458637-1	LAYOUT L1470
WIRE STRIP LENGTH			-	
-1	LEADMAKER		MECH-POST FEED	
-2	AMP-O-ELECTRIC		MECH-PRE FEED	

REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	454485-1	HOUSING	58

1	1	-	B	1-694433-6	PAWL, FEED	57
REF	REF	-	B	240624-1	PIN, FEED FINGER	56
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	-	A	690753-1	SPACER, TONKER	50
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	49
1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455673-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42

2	2	-	A	23241-6	BALL, STEEL	40
2	2	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	B	1-690141-7	DISC, WIRE	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
1	1	-	B	690786-3	SUPPORT, TERMINAL	34
REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
						31

REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	-	C	318756-1	PLATE, STRIP GUIDE	29
1	1	-	C	455888-2	SPACER, FRONT SHEAR DEP	28
2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	-	D	90765-1	GUIDE, STRIP (REAR)	24
1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	1	-	B	690472-2	STRIPPER	22
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	-	-	B	458950-1	STRIPPER, WIRE STOP	20
1	-	-	B	458949-1	STRIPPER	19

						18
						17
1	1	-	B	691667-3	GUARD, CHIP (FRONT)	16
						15
						14
						13
1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	-	B	690461-2	STOP, SHEAR	11
1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10
1	1	-	C	454276-5	SHEAR, FLOAT (FRONT)	9
1	1	-	C	4-854014-7	ANVIL	8
1	1	-	C	2-240641-2	SPACER, DEPRESSOR (REAR)	7

1	1	-	C	1-455889-7	DEPRESSOR, SHEAR (FRONT)	5
1	1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	-	C	3-456134-1	CRIMPER, INSULATION	3
1	1	-	C	1-455888-7	SPACER, CRIMPER	2
1	1	-	C	456410-3	CRIMPER WIRE	1

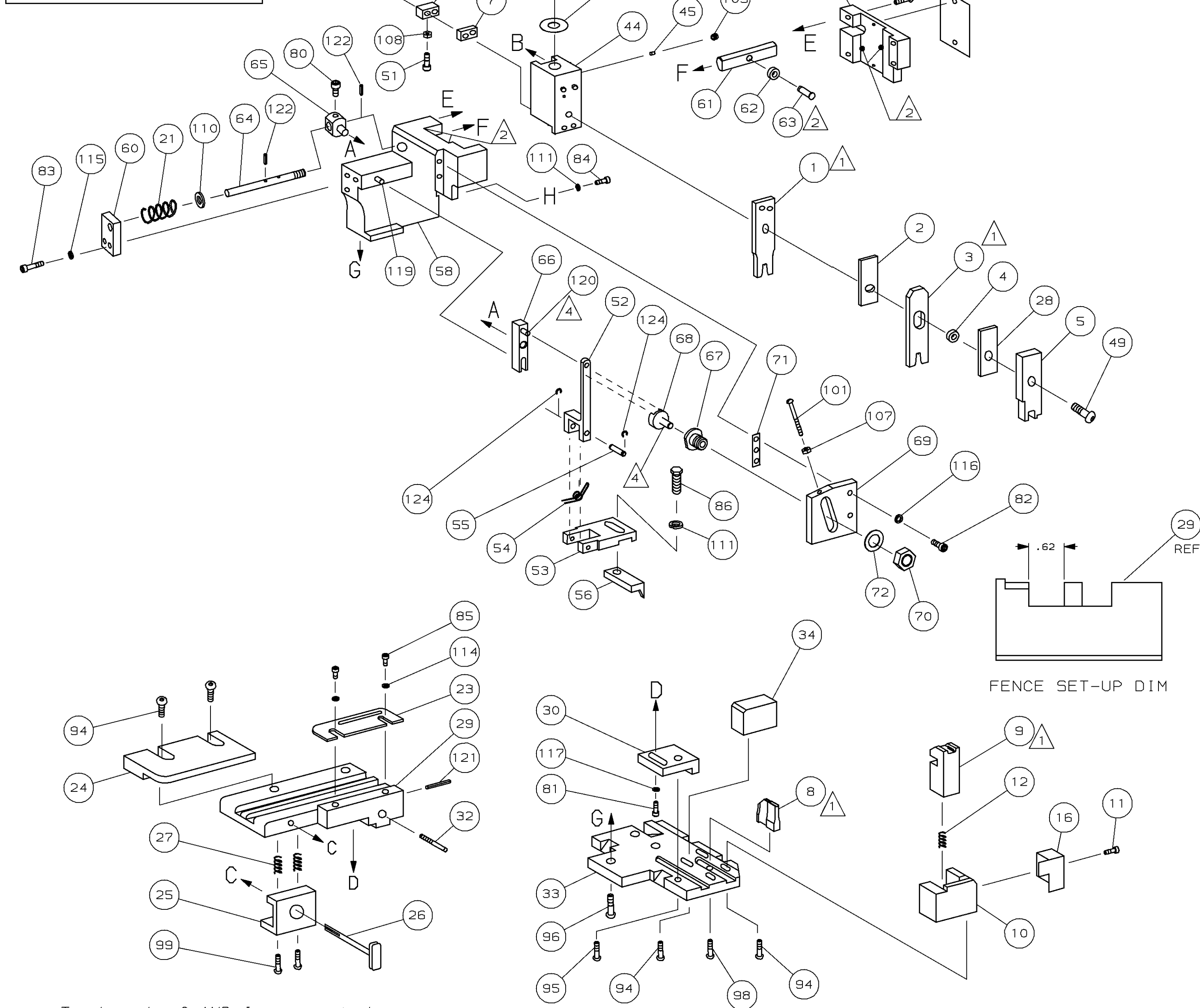
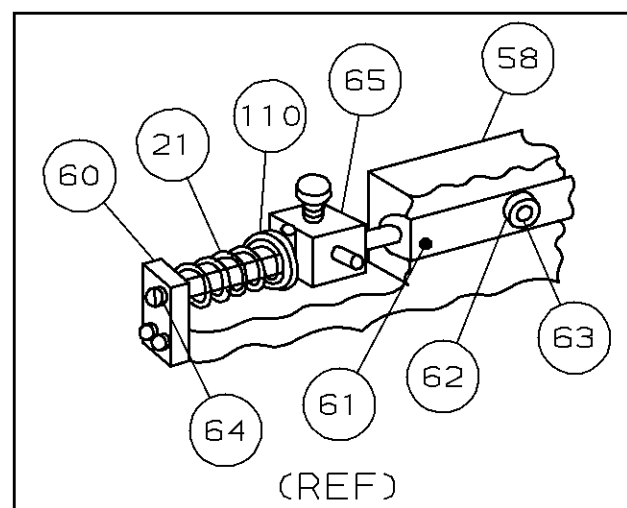
-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO																																																																						
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						125
REF	REF	-	A	21045-3	RING, RET "C" (ø.187) FD FING PIN	124
						123
REF	REF	-	A	5-21028-1	PIN, SLT SPR (ø.125x.50) ADJ ROD	122
1	1	-	A	4-21028-0	PIN, SLT SPR (ø.093x.75) ST GDE PL	121
REF	REF	-	A	1-21030-1	PIN, DOWEL (ø.187x.50) LEVER	120
REF	REF	-	A	1-21030-6	PIN, DOWEL (ø.187x1.25) HOUSING	119
						118
1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
						113
						112
4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ	110
						109
1	1	-	A	21018-5	NUT, HEX (NO.6) HOLDDOWN	108
REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	107
						106
						105
1	-	-	A	456567-1	SCR, SHLD (ø.188x.12) STRIP	104
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95
6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) SHEAR	94
						93
						92
1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
						90
						89
						88
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) DEP-HOLD	87
1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
REF	-	-	B	455749-1	GUARD, WINDOW	79
						78
						77
						76
						75
2	2	-	A	690603-1	SPRING, ASSIST	74
2	2	-	A	23030-1	SCR, SHC (6-32x.25) CP DISC	73
REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	-	A	690512-1	SPACER	71

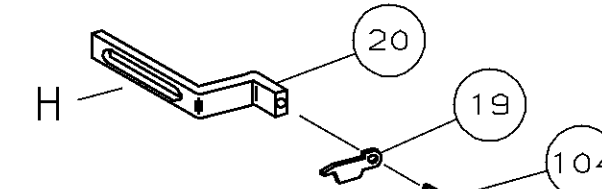
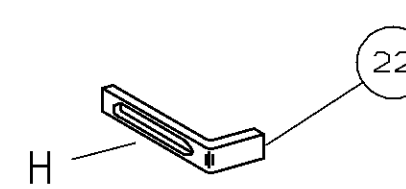
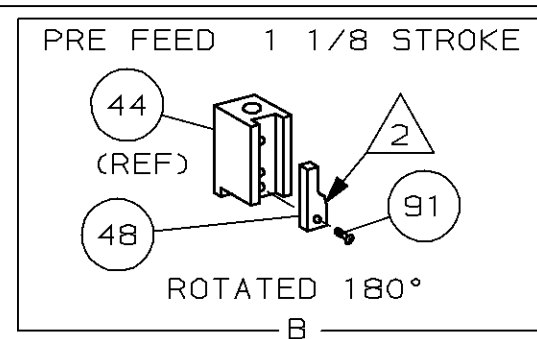
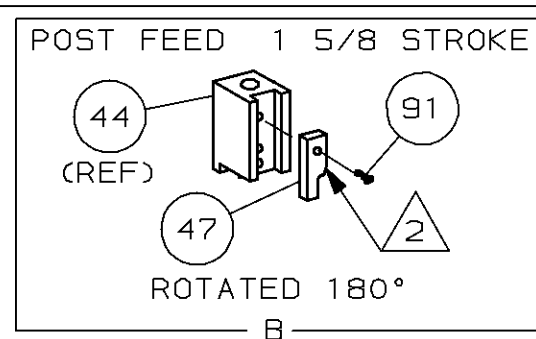
	REF	REF	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
	-2	-1			← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY				PARTS LIST			

	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.	MATL	-	HT TR	-	FIN	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	10/22/92	APP	-	 AMP Incorporated Harrisburg, PA 17105-3608	
2 P/LC DEC ±.03	P.MATHIAS					
3 P/LC DEC ±-	CHK	-	REL	-		
4 P/LC DEC ±-						
ANGLES ±	NAME				MACHINE	REF
SURF TEXTURE: ✓	SIDE FEED HDM APPLICATOR				MINI	APPL
REMOVE BURRS, R. BREAK	SCALE	-	DWG NO	567471	SHEET	REV
SHARP EDGES, R. 0.1X					1 OF 1	R



* Trademark of AMP Incorporated



1. RECOMMENDED SPARE PARTS.
 2. GREASE LIGHTLY.
 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

THIS DRAWING IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNPUBLISHED.

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JUN 9, 1998

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LOC	A
DIST	66

AMP 1756 REV 3-92 22-JUN-98 15.02.33 amp07567

C

A

Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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