

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

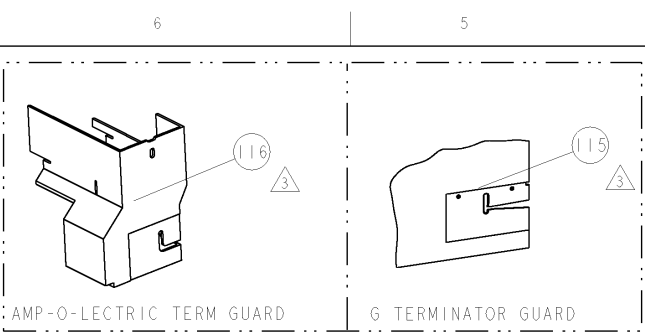
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7			
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION			
COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855293-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855293-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1855293-7	A	-	-	-	SPARE PARTS

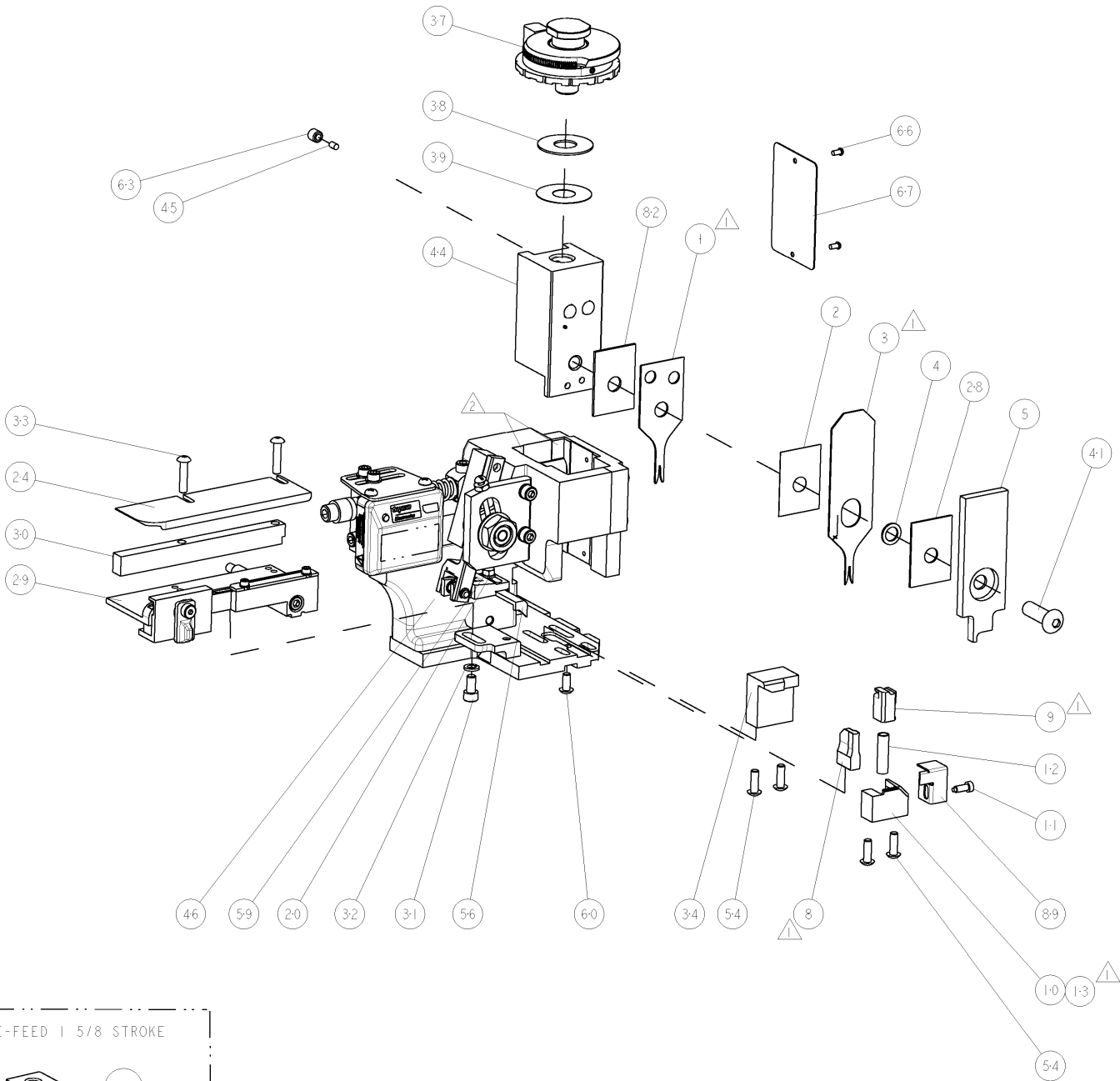
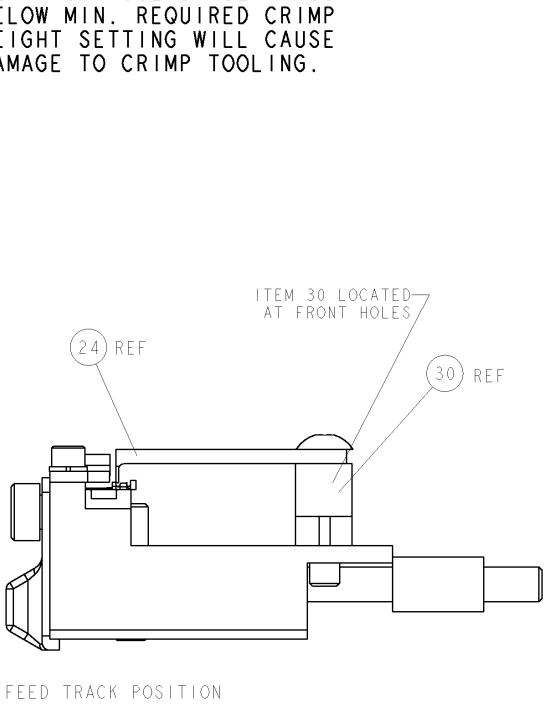


TERMINAL NAME: 1.25 WIRE TO BOARD CONN CRIMP REC TERMINAL					
TYCO PN	MANUF PN	MOLEX TERMINAL - MOLEX CRIMP SPECS		REF SETTING	
993820-1	50079-8000				
993820-2	50058-8000	CRIMP HEIGHT		WIRE SIZE	
-	-	.023±.002 [0.58±0.05mm]		26AWG	
-	-	.021±.002 [0.53±0.05mm]		28AWG	
-	-	.020±.002 [0.51±0.05mm]		30AWG	
-	-	.019±.002 [0.48±0.05mm]		32AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.033 [0.84mm]	F	32-26 AWG
-	-	INSUL	.033 [0.84mm]	F	.020-.039
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.055 - .075	NONE	.180	408-8040		458637-1

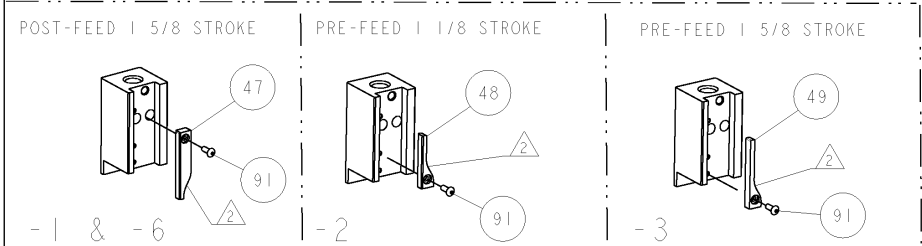
2		1			
LOC	DIST	REVISIONS			
A	66	REV	DESCRIPTION	DATE	BY
		A	RELEASED	27JUN2007	BH

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
△ TERMINAL 993820-1 APPLIES 26 - 28 AWG WIRE RANGE ONLY.
△ TERMINAL 993820-2 APPLIES 28 - 32 AWG WIRE RANGE ONLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



△	-	-	REF	..	455749-1	GUARD WINDOW	116
△	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	-	1-455888-1	SPACER, CRIMPER	82
	-	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	-	690542-2	PAWL, FEED (MACH.)	56
	-	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	1	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	1	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	-	-	..	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	-	469367-7	SHIM	38
	-	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	-	904222-1	STRIPPER, WIRE	34
	-	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
	-	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	-	455888-8	SPACER, CRIMPER	28
	-	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
△	-	1	1	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	-	690461-1	STOP, SHEAR	11
△	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	-	904223-1	FLOATING	9
△	1	1	1	-	8-683403-9	ANVIL, COMBINATION	8
	-	-	-	..	-	-	7
	-	-	-	..	-	-	6
	-	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	-	2-238011-8	BLOCK, CRIMPER SPACER	4
△	1	1	1	-	7-683453-0	CRIMPER, INSULATION PREMIUM	3
	-	1	1	-	455888-1	SPACER, CRIMPER	2
△	1	1	1	-	1-456400-2	CRIMPER, WIRE PREMIUM	1
	-	77	-3	-2	U/M	PART NO	ITEM NO



THE DRAWING IS A PROPERTY OF TICO INC. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TICO INC. THIS DRAWING IS THE PROPERTY OF TICO INC. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TICO INC.				DATE: 05JUN2007 DWN: D. PROUSE CHK: -		tyco <i>Electronics</i> Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: 05JUN2007 M. CLIFFORD		NAME	
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES FINISH		PRODUCT SPEC APPLICATION SPEC		FINE ADJUST SIDE FEED HDM APPLICATOR - -	
MATERIAL: -		-		SIZE: A WEIGHT: -		CASE CODE: 00779 DRAWING NO: C-1855293 RESTRICTED TO: -	
CUSTOMER DRAWING				SCALE: 3:5		SHEET: 1 OF 1 REV: A	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9