

3M™ Thru-Board Socket

2 mm x 2 mm Surface Mount

1532 Series



- Top and bottom side mateable
- High Temperature Insulator
- Reflow solder compatible
- Low height helps minimize PCB stack height
- End stackable
- Available in tape and reel pack with vacuum cap for automated placement applications
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of www.3Mconnectors.com for compliance information (RIA E1 & C1 apply)

Date Modified: January 14, 2013

TS-0521-G
Sheet 1 of 2

Physical

Insulator:

Material: Glass filled LCP
Flammability: UL 94V-0
Color: Black

Contact:

Material: Copper alloy

Plating:

Underplating: 1.27-3.81 μm [50-150 $\mu\text{''}$] Nickel overall
Wiping Area: 0.76 μm [30 $\mu\text{''}$] Gold Avg.
Solder Tails: 200-300 $\mu\text{''}$ [5.08-7.62 μm] Matte Tin

Marking: Orientation delta

Electrical

Current Rating: 3.50 A, 1 Line Powered

1.75 A, 6 Adjacent Lines Powered

1.00 A, All Lines Powered

Rating Conditions: EIA-364-070 Method 2, 30°C maximum temperature rise, 20% derated. Reference appropriate 3M Product Specification for detailed current derating curves.

Insulation Resistance: $> 1 \times 10^9 \Omega$ at 250 V_{DC}

Withstanding Voltage: 500 V_{DC} at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

Process Rating: Maximum 260°C, (per J-STD-020C)

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080

3M

Electronic Solutions Division
Interconnect Solutions
<http://www.3Mconnectors.com>

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800-225-5373

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| Contact Quantity | Dimension A | Tape Width | Order Code |
|------------------|---------------|------------|------------|
| 04 | 3.96 [0.156] | 24 mm | WA |
| 06 | 5.87 [0.231] | 24 mm | WA |
| 08 | 7.87 [0.310] | 24 mm | WB |
| 10 | 9.88 [0.389] | 24 mm | WB |
| 12 | 11.86 [0.467] | 24 mm | WB |
| 14 | 13.87 [0.546] | 24 mm | WB |
| 16 | 15.88 [0.625] | 24 mm | WB |
| 18 | 17.88 [0.704] | 44 mm | WD |
| 20 | 19.86 [0.782] | 44 mm | WD |
| 22 | 21.87 [0.861] | 44 mm | WD |
| 24 | 23.88 [0.940] | 44 mm | WD |
| 26 | 25.88 [1.019] | 44 mm | WD |
| 28 | 27.86 [1.097] | 44 mm | WD |
| 30 | 29.87 [1.176] | 44 mm | WD |
| 32 | 31.88 [1.255] | 56 mm | WE |
| 34 | 33.88 [1.334] | 56 mm | WE |
| 36 | 35.86 [1.412] | 56 mm | WE |
| 38 | 37.87 [1.491] | 56 mm | WE |
| 40 | 39.88 [1.570] | 56 mm | WE |
| 42 | 41.88 [1.649] | 56 mm | WE |
| 44 | 43.87 [1.727] | 72 mm | WF |
| 46 | 45.87 [1.806] | 72 mm | WF |
| 48 | 47.88 [1.885] | 72 mm | WF |
| 50 | 49.89 [1.964] | 72 mm | WF |
| 52 | 51.87 [2.042] | 72 mm | WF |
| 54 | 53.87 [2.121] | 72 mm | WF |
| 56 | 55.88 [2.200] | 72 mm | WF |
| 58 | 57.86 [2.278] | 88 mm | WG |
| 60 | 59.87 [2.357] | 88 mm | WG |



Recommended Solder Pad Layout



| mm [Inch] | | | |
|------------------------|--------|--------|--------|
| Tolerance Unless Noted | | | |
| | .0 | .00 | .000 |
| mm | ± 2.54 | ± .254 | ± .127 |

[] Dimensions for Reference only

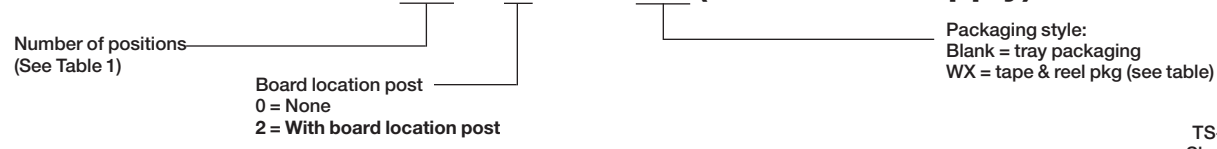
Notes:

1. Tape & reel include vacuum pick-up cap for pick 'n place handling equipment.
2. Parts in tray packaging are supplied without vacuum cap.
3. Positions per row, subtract 1, multiply by 2 mm spacing.
4. Optional locator posts: positions per row, multiply by 2 mm, subtract 4 mm.

**Optional Locator Posts available for positions eight and greater.

Ordering Information

1532XX-20X0-RB-XX (RIA E1 & C1 Apply)



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3M Electronics Solutions Division

6801 River Place Blvd.
Austin, TX 78726-9000
U.S.A.
1-800-225-5373
www.3Mconnectors.com

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RIA-2217B-E

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9