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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION
		2151064-1	C
		2151064-2	C
		2151064-5	C
		2151064-6	C
		2151064-7	C
		7-2151064-7	A
		DESCRIPTION	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		NON-CRIMP HEIGHT ADJUST	
		FINE CRIMP HEIGHT ADJUST	
		CRIMP TOOLING KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	3.18 mm [.125]	O
APPLICATOR INSTRUCTIONS		
408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP MCP 1.5K		SINGLE-WIRE SEALING	
WIRE STRIP LENGTH 3.70-4.30 mm [.146-.169 IN]		INSULATION DIAMETER RANGE Ø1.40-2.10 mm [.055-.083 IN]	
TERMINAL APPLICATION 	114-18386	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL 	TE SEAL
1241380-1	1-1241380-3	964971-1	
1241380-2	2-1241380-3	964972-1	
1241380-3	1534162-1	963530-1	
1-1241380-2			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
1.00mm2		1.26+/-0.05 [0.050+/-0.002]		5.1	
0.75mm2		1.15+/-0.05 [0.045+/-0.002]		6.1	
0.50mm2		1.04+/-0.05 [0.041+/-0.002]		7.3	



- △1 RECOMMENDED SPARE PARTS
- △2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151064-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151064-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151064-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151064-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- △6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50 & 242.
- △7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- △8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- △9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- △10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- △11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- △12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- △13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- △14 APPLY TORO-SEAL IN ALLEN

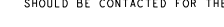
SEAL PN	INSULATION RANGE
964971-1	Ø 1.2-1.6mm
964972-1	Ø 1.9-2.4mm
963530-1	Ø 1.4-1.9mm

4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT
QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

APPLICATOR STYLE CONVERSION CHART						
CONVERT TO	PART NUMBERS REQUIRED					
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
SERVO LATCH PLATE	2119951-1	-	8-2151064-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2151064-4	-	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
SERVO LATCH PLATE	2119951-1	-	8-2151064-5	1901094-3	-	2168400-6 (QUANTITY 2)
SMART APPLICATOR	2161326-1	-	8-2151064-4	-	-	-
MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

2		1	
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISONS
P	LTR	DESCRIPTION	DATE DWN APVD
	B	ECR-12-003452	23FEB2012 RK GB
	B1	ECR-12-018353	22OCT2012 L Z S X
	C	ECR-12-020684	30NOV2012 L Z S X
	C1	ECR-13-005660	02APR2013 L Z U G

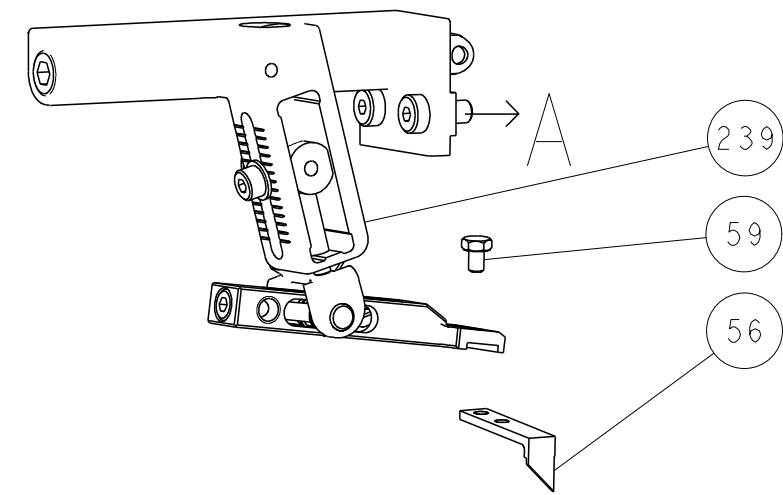
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	18023-1	SCR, SKT HD CAP M3 X 5.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	17
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDUPDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDUPDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1	1901681-1	HOLDUPDOWN, TERMINAL	51
-	1	1	1	1	1	1-1752354-9	STANDOFF,HOLD-UPDOWN	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	3
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	3-1333203-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	2119781-5	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1633996-4	CRIMPER, INSULATION SPECIAL	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	3-456404-0	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	5	-2	-1	PART NO	DESCRIPTION	ITEM NO

TE CONNECTIVITY TE CONNECTIVITY IS A REGISTERED TRADEMARK OF TE CONNECTIVITY CORPORATION ALL DIMENSIONS AND TOLERANCES ARE IN INCHES UNLESS OTHERWISE SPECIFIED DIMENSIONS SHOULD BE CORRECTED FOR THE LATEST REVISION		DWN 25APR2011 YIN CHK G. BAILEY 25APR2011 S. XI		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1 FINISH		NAME Ocean Side Feed Applicator - SIZE CAGE CODE DRAWING NO A 1 00779 C=2151064 RESTRICTED TO	
MATERIAL -		WEIGHT -		CUSTOMER ACCESSIBLE PRODUCTION DRAWING SCALE 1:2 SHEET 1 OF 4 REV C	

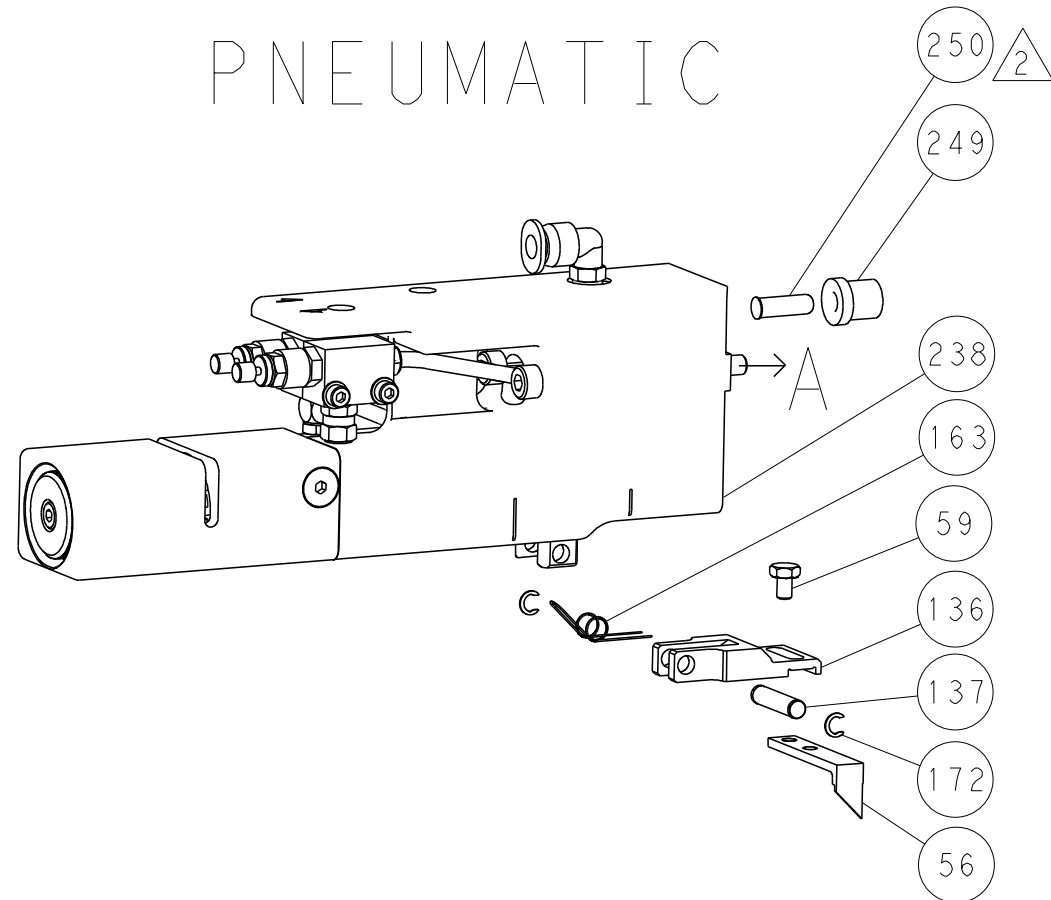
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-

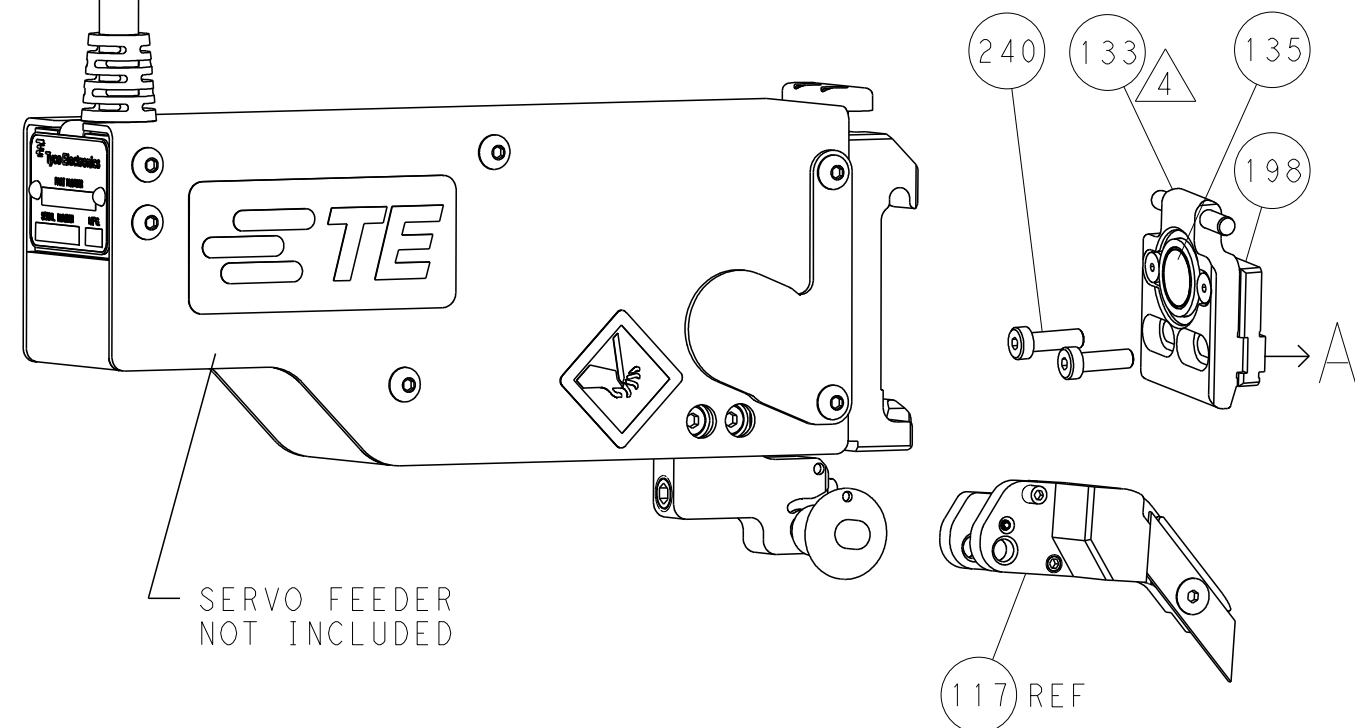
FEED TYPE
MECHANICAL



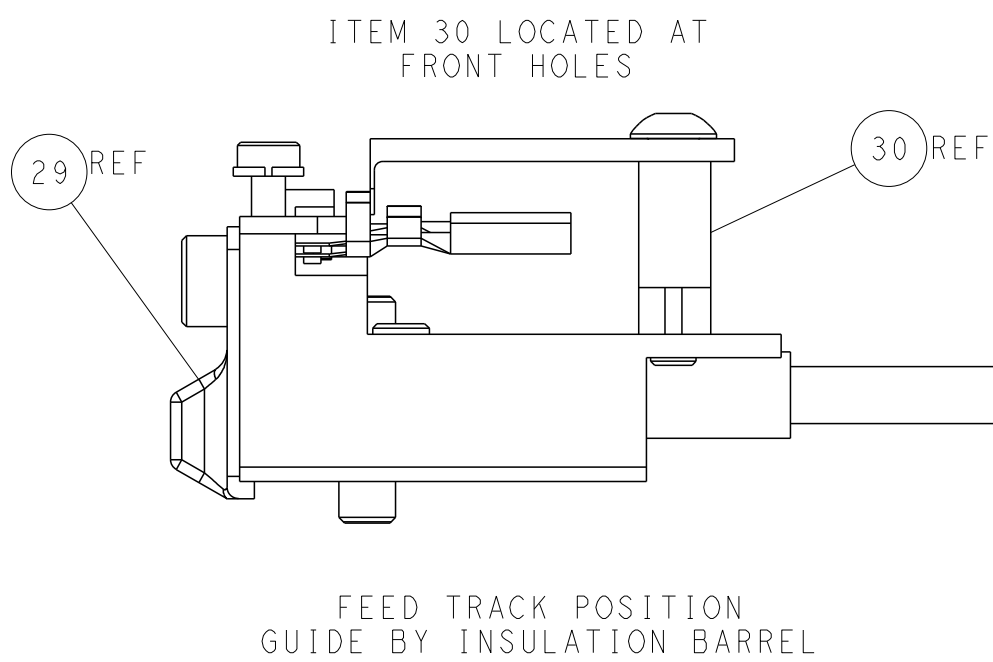
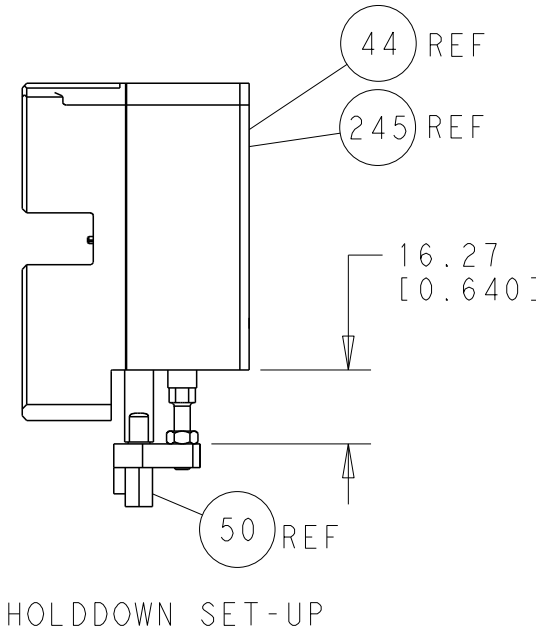
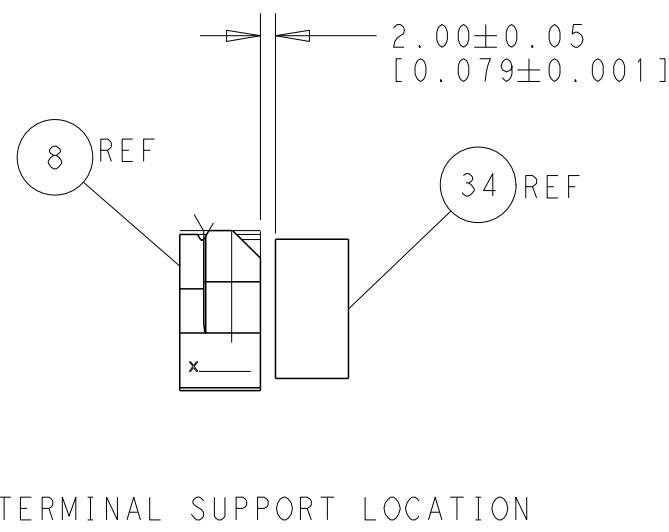
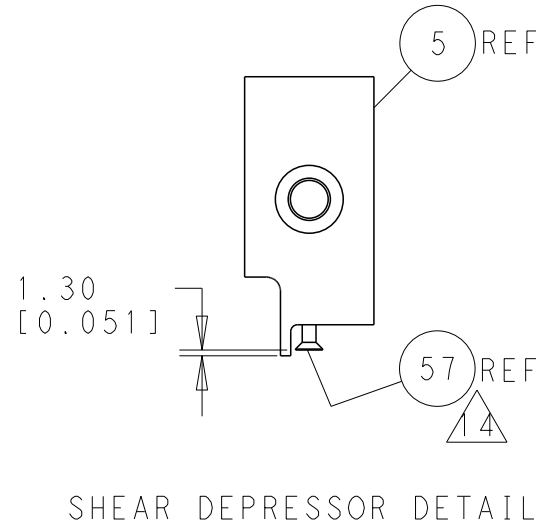
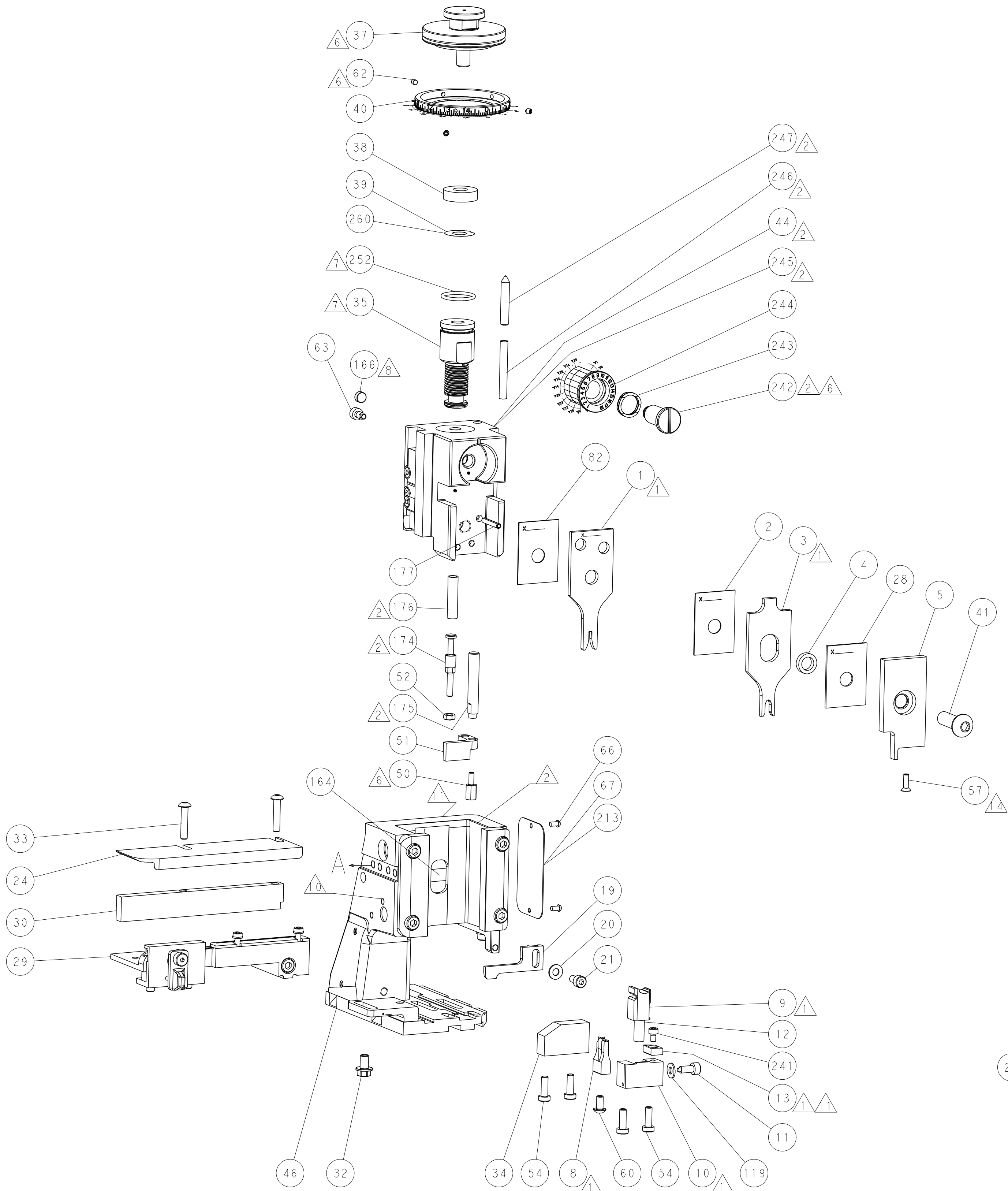
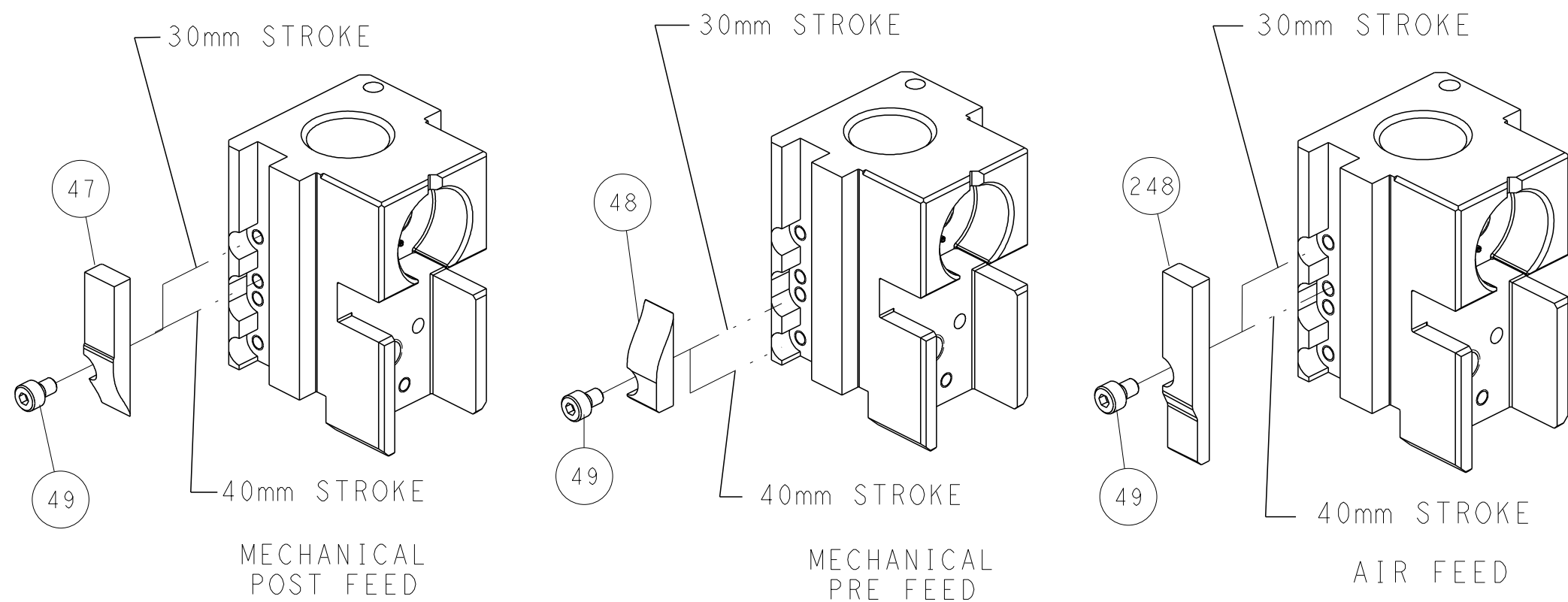
PNEUMATIC



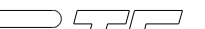
SERVO
LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK	G. BAILEY	25APR2011				
				APVD	S. XI	25APR2011	NAME			
DIMENSIONS:				TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC			
mm				0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001			APPLICATION SPEC			
							SIZE			
MATERIAL				FINISH			WEIGHT			
							A1 00779 C=2151064			
							CUSTOMER ACCESSIBLE PRODUCTION DRAWING			
							SCALE 1:2 SHEET 2 OF 4 REV C			

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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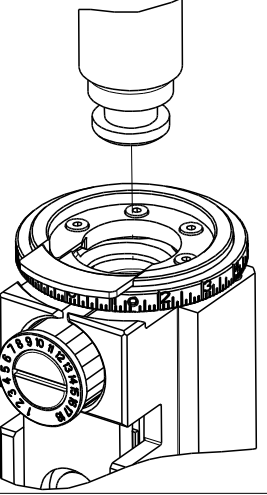
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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER



PART
NUMBER

2-2151064-1

REVISION

C

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2119951-1

-

8-2151064-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2151064-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119951-1

-

8-2151064-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2151064-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

-

-

-

-

-

-

-

-

-

-

-

2151064-2

C

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2151064-5

C

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

2119949-1

2151064-7

C

FINE CRIMP HEIGHT ADJUST

NONE

PNEUMATIC FEED

2119950-1

2151064-7

A

CRIMP TOOLING KIT

-

-

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	3.18 mm [.125]	O

APPLICATOR INSTRUCTIONS

408-10389



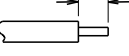
TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: AMP MCP 1.5K SINGLE-WIRE SEALING

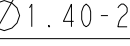
WIRE STRIP LENGTH

3.70-4.30 mm [.146-.169 IN]



INSULATION DIAMETER RANGE

Ø1.40-2.10 mm [.055-.083 IN]



TERMINAL APPLICATION SPECIFICATION

114-18386

-

-

-

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE SEAL ¹²	TE SEAL
1241380-1	1-1241380-3	964971-1	
1241380-2	2-1241380-3	964972-1	
1241380-3	1534162-1	963530-1	
1-1241380-2			

WIRE SIZE



CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT REFERENCE SETTING⁹

1.00mm2

1.26+/-0.05 [.050+/- .002]

5.1

0.75mm2

1.15+/-0.05 [.045+/- .002]

6.1

0.50mm2

1.04+/-0.05 [.041+/- .002]

7.3



RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151064-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151064-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151064-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62 & 242.

7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8. MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

13. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

SEAL PN

INSULATION RANGE

964971-1

Ø1.2-1.6mm

964972-1

Ø1.9-2.4mm

963530-1

Ø1.4-1.9mm

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

SET UP GAUGE

2119599-1

LOC

A

DIST

66

P	LYR	DESCRIPTION	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-

-

-

-

1

-

2079988-1

BUSHING, LCH5-12, MISUMI

249

-

1

1

1

1

1-22279-3

SPRING, COMPRESSION

246

-

1

1

1

1

2119082-8

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

18023-1

SCR, SKT HD CAP M3 X 5.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

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2119580-1

MECHANICAL FEED ASSEMBLY

239

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2063440-1

AIR FEED MODULE

238

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2119740-2

TAG,IDENTIFICATION

213

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1901094-3

SPACER, FEEDER

198

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1 1 | 1 | 1 | 1 | 1633996-4 | CRIMPER, INSULATION SPECIAL | 3 |

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1 1 | 1 | 1 | 1 | 3-456404-0 | CRIMPER, WIRE PREMIUM | 1 |

-77

-27

-25

-22

-21

PART NO

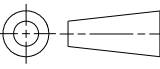
DESCRIPTION

ITEM NO

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DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.05

1 PLC ±.05

3 PLC ±.03

4 PLC ±.0001

ANGLES ±.0001

FINISH

MATERIAL

-

OWN

Y. YIN

25APR2011

CHK

G. BAILEY

25APR2011

APVD

S. XI

25APR2011

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

-

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

SCALE

1:2

SHEET

3

OF

4

REV

C1

TE Connectivity

Harrisburg, PA 17105-3608

Ocean Side Feed

Applicator

-

SIZE

CAGE CODE

DRAWING NO

00779

©=2151064

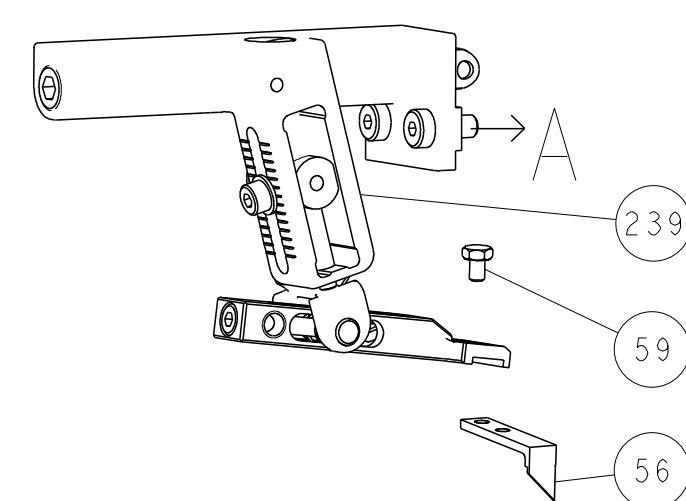
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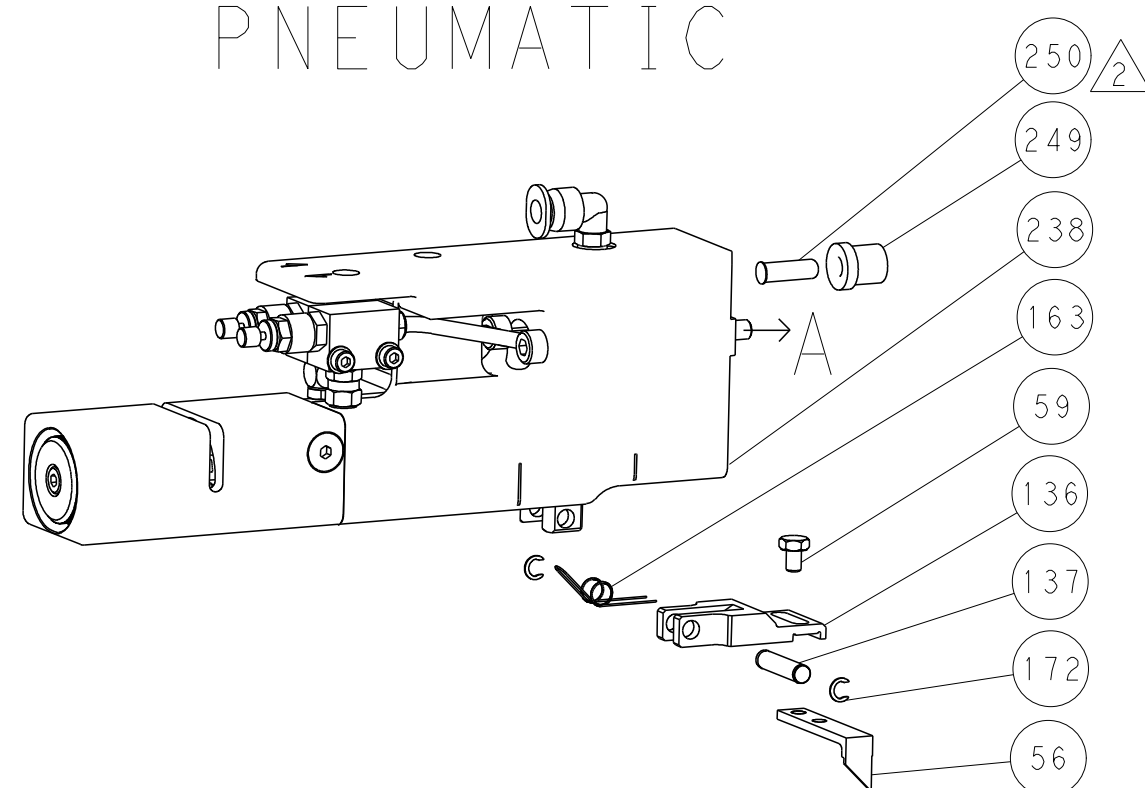
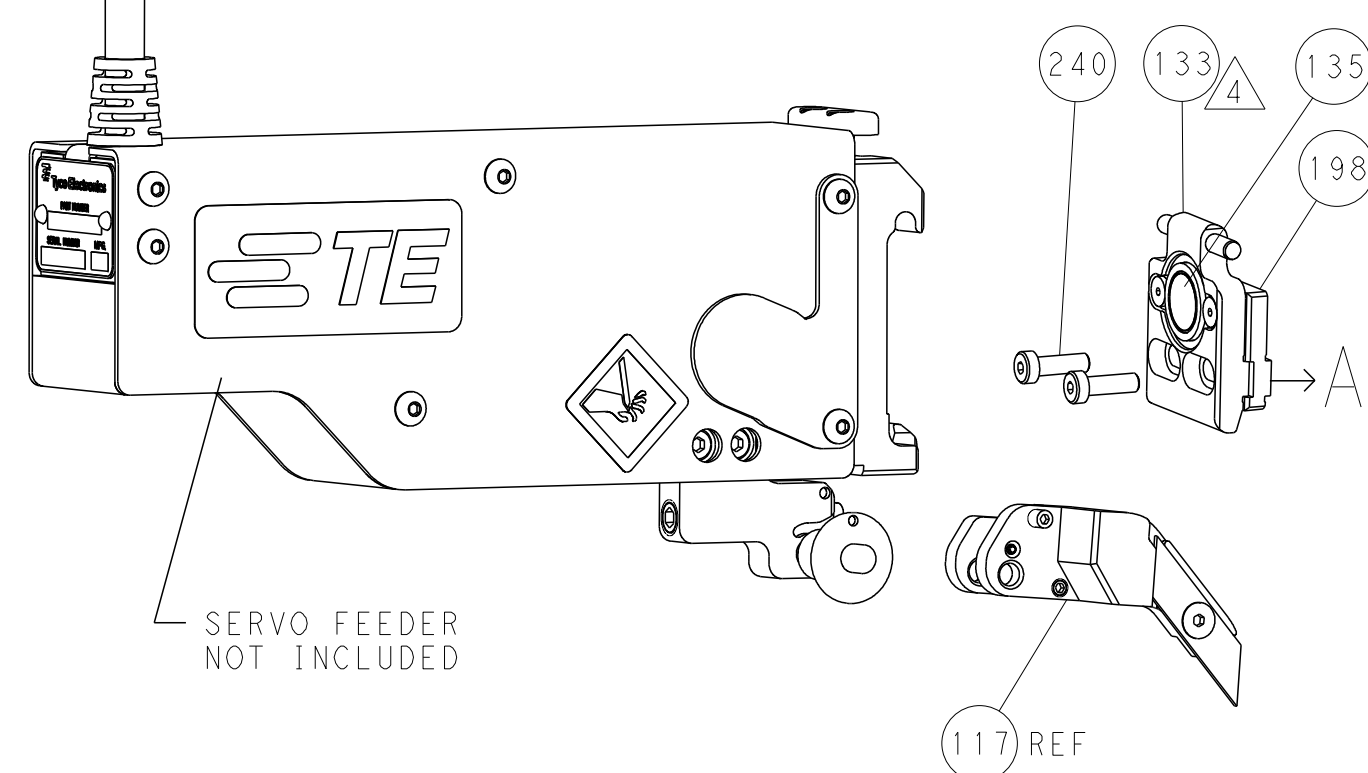
AMPC 4805 REV 31MAR2000

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

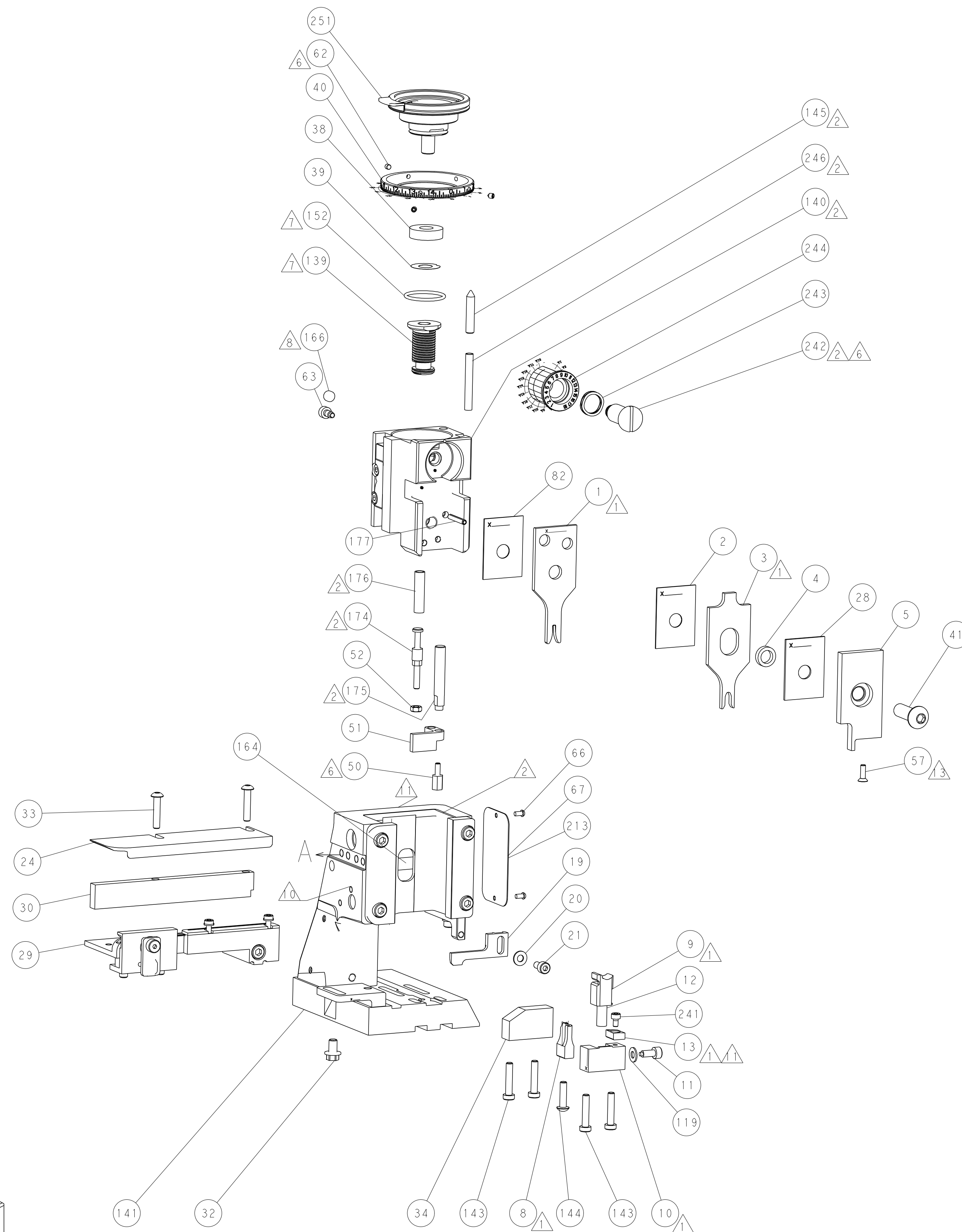
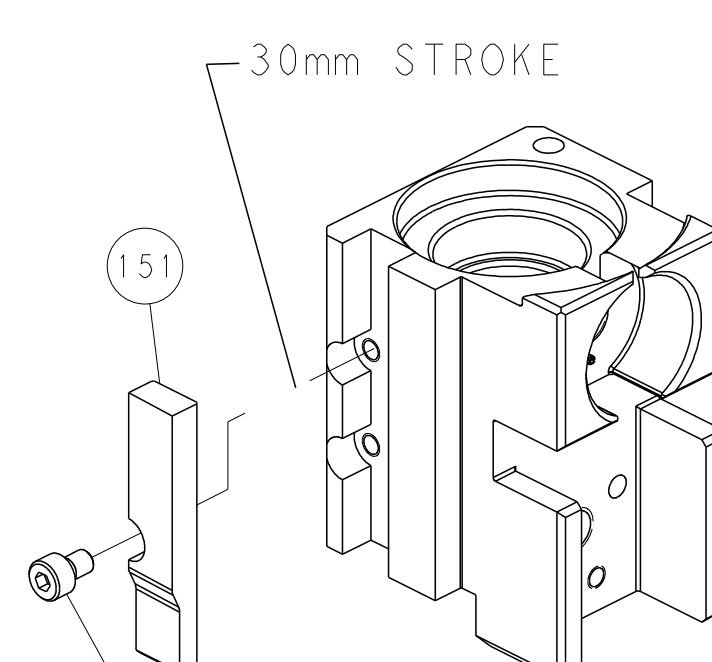
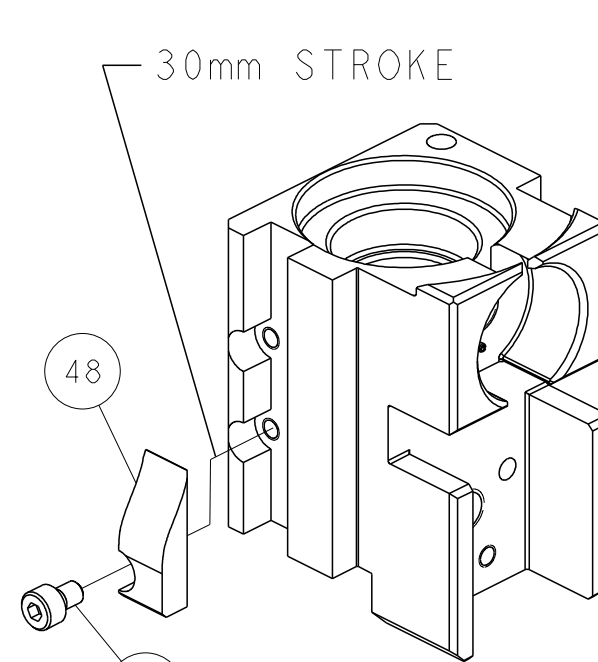
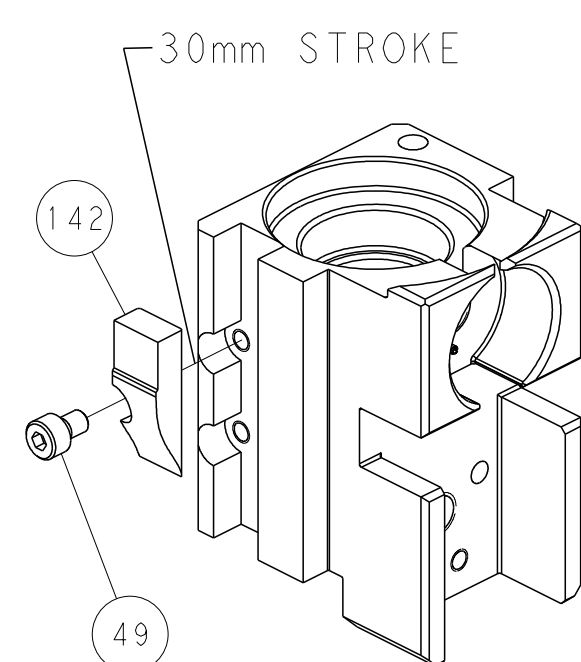
FEED TYPE
MECHANICAL



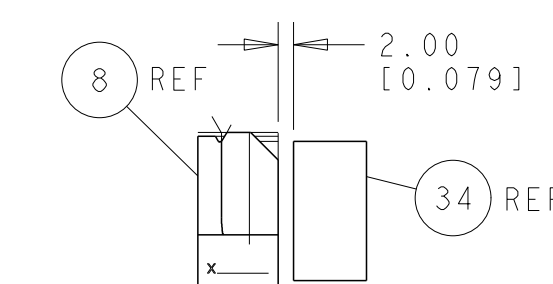
PNEUMATIC

SERVO
LATCH PLATE

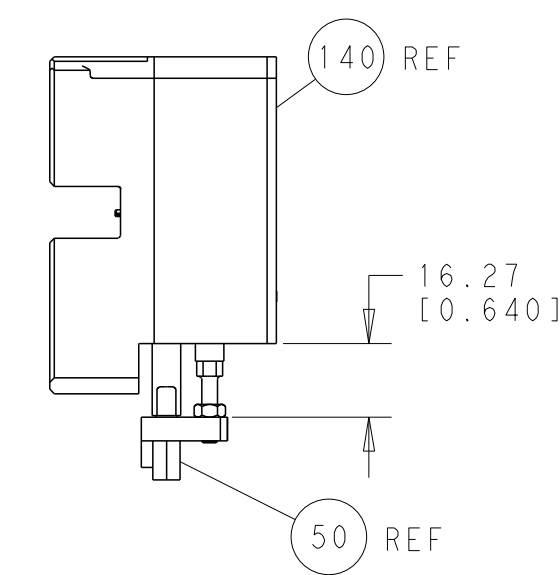
CAM POSITIONS



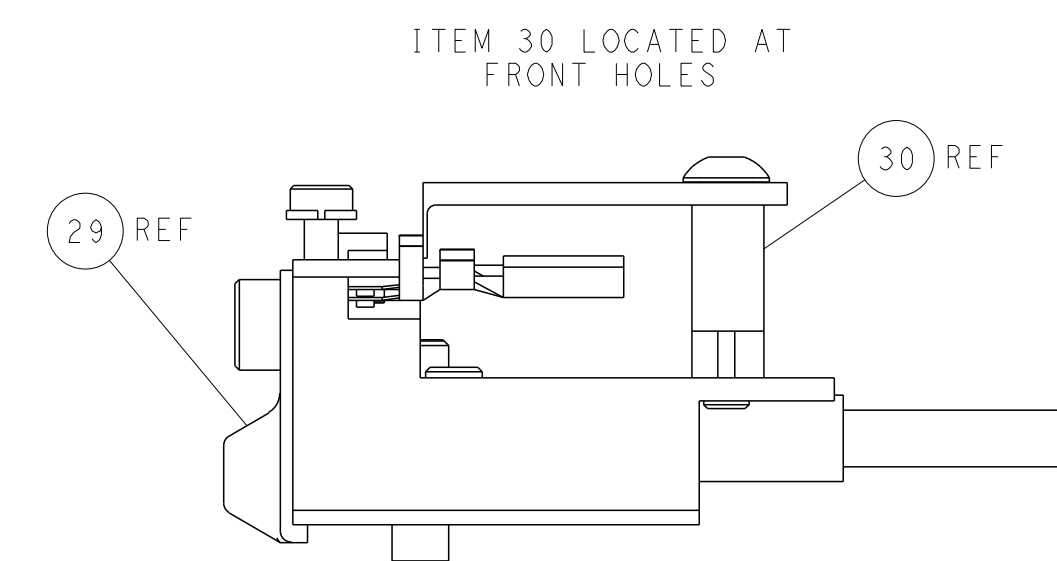
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS:		CHK G_BAILEY 25APR2011		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S_YI 25APR2011			
mm	0 PLC ±. 2 PLC ±0.5 3 PLC ±0.13 4 PLC ±0.013 5 PLC ±0.0001	PRODUCT SPEC		Ocean Side Feed Applicator	
	ANGLES ±.	APPLICATION SPEC			
MATERIAL	FINISH	SIZE	CAGE CODE	DRAWING NO	RESTRICTED
-	-	A	00779	2151064	-
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	1:2
				SHEET	4 OF 4
				REV	1

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