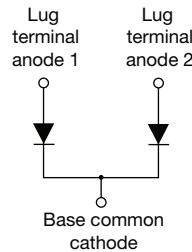


# HEXFRED®

## Ultrafast Soft Recovery Diode, 240 A



TO-244


**FEATURES**

- Very low  $Q_{rr}$  and  $t_{rr}$
- UL approved file E222165
- Designed and qualified for industrial level
- Material categorization:  
For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

**BENEFITS**

- Reduced RFI and EMI
- Reduced snubbing

**DESCRIPTION**

HEXFRED® diodes are optimized to reduce losses and EMI/RFI in high frequency power conditioning systems. An extensive characterization of the recovery behavior for different values of current, temperature and  $di_F/dt$  simplifies the calculations of losses in the operating conditions. The softness of the recovery eliminates the need for a snubber in most applications. These devices are ideally suited for power converters, motors drives and other applications where switching losses are significant portion of the total losses.

| PRODUCT SUMMARY      |                           |
|----------------------|---------------------------|
| $I_{F(AV)}$          | 240 A                     |
| $V_R$                | 400 V                     |
| $I_{F(DC)}$ at $T_C$ | 197 A at 100 °C           |
| Package              | TO-244                    |
| Circuit              | Two diodes common cathode |

| ABSOLUTE MAXIMUM RATINGS                         |                |  |             |       |
|--|----------------|--|-------------|-------|
| PARAMETER  | SYMBOL         | TEST CONDITIONS  | MAX.        | UNITS |
| Cathode to anode voltage                         | $V_R$          |  | 400         | V     |
| Continuous forward current                       | $I_F$          | $T_C = 25\text{ °C}$   | 395         | A     |
|  |                | $T_C = 100\text{ °C}$  | 197         |       |
| Single pulse forward current                     | $I_{FSM}$      | Limited by junction temperature                                    | 900         |       |
| Non-repetitive avalanche energy                  | $E_{AS}$       | $L = 100\text{ }\mu\text{H}$ , duty cycle limited by maximum $T_J$ | 1.4         | mJ    |
| Maximum power dissipation                        | $P_D$          | $T_C = 25\text{ °C}$   | 658         | W     |
|  |                | $T_C = 100\text{ °C}$  | 263         |       |
| Operating junction and storage temperature range | $T_J, T_{Stg}$ |  | -55 to +150 | °C    |

| ELECTRICAL SPECIFICATIONS ( $T_J = 25\text{ °C}$ unless otherwise specified) |          |   |            |      |      |       |               |
|--|----------|---|------------|------|------|-------|---------------|
| PARAMETER  | SYMBOL   | TEST CONDITIONS                             | MIN.       | TYP. | MAX. | UNITS |               |
| Cathode to anode breakdown voltage   | $V_{BR}$ | $I_R = 100\text{ }\mu\text{A}$              | 400        | -    | -    | V     |               |
| Maximum forward voltage  | $V_{FM}$ | $I_F = 120\text{ A}$                        | -          | 1.1  | 1.47 |       |               |
|  |          | $I_F = 240\text{ A}$                        | -          | 1.3  | 1.5  |       |               |
|  |          | $I_F = 120\text{ A}, T_J = 125\text{ °C}$   | -          | 1.0  | 1.2  |       |               |
| Maximum reverse leakage current  | $I_{RM}$ | $T_J = 125\text{ °C}, V_R = 400\text{ V}$   | See fig. 2 | -    | 660  | 5000  | $\mu\text{A}$ |
| Junction capacitance   | $C_T$    | $V_R = 200\text{ V}$                        | See fig. 3 | -    | 280  | 380   | pF            |
| Series inductance  | $L_S$    | From top of terminal hole to mounting plane | -          | 6.0  | -    | nH    |               |

| <b>DYNAMIC RECOVERY CHARACTERISTICS</b> ( $T_J = 25\text{ }^\circ\text{C}$ unless otherwise specified) |                  |   |      |      |      |                  |
|--|------------------|---|------|------|------|------------------|
| PARAMETER  | SYMBOL           | TEST CONDITIONS   | MIN. | TYP. | MAX. | UNITS            |
| Reverse recovery time<br>See fig. 5  | $t_{rr}$         | $I_F = 1.0\text{ A}$ , $di_F/dt = 200\text{ A}/\mu\text{s}$ , $V_R = 30\text{ V}$ | -    | 50   | -    | ns               |
|  |                  | $T_J = 25\text{ }^\circ\text{C}$  | -    | 77   | 120  |                  |
|  |                  | $T_J = 125\text{ }^\circ\text{C}$   | -    | 290  | 440  |                  |
| Peak recovery current<br>See fig. 6  | $I_{RRM}$        | $T_J = 25\text{ }^\circ\text{C}$  | -    | 7.5  | 14   | A                |
|  |                  | $T_J = 125\text{ }^\circ\text{C}$   | -    | 16   | 30   |                  |
| Reverse recovery charge<br>See fig. 7  | $Q_{rr}$         | $T_J = 25\text{ }^\circ\text{C}$  | -    | 290  | 780  | nC               |
|  |                  | $T_J = 125\text{ }^\circ\text{C}$   | -    | 2300 | 6300 |                  |
| Peak rate of recovery current<br>See fig. 8  | $di_{(rec)M}/dt$ | $T_J = 25\text{ }^\circ\text{C}$  | -    | 320  | -    | A/ $\mu\text{s}$ |
|  |                  | $T_J = 125\text{ }^\circ\text{C}$   | -    | 270  | -    |                  |

| <b>THERMAL - MECHANICAL SPECIFICATIONS</b>     |                   |          |      |          |                           |
|--|-------------------|----------|------|----------|---------------------------|
| PARAMETER                                      | SYMBOL            | MIN.     | TYP. | MAX.     | UNITS                     |
| Maximum junction and storage temperature range | $T_J$ , $T_{Stg}$ | -55      | -    | 150      | $^\circ\text{C}$          |
| Thermal resistance, junction to case           | per leg           | -        | -    | 0.19     | $^\circ\text{C}/\text{W}$ |
|  | per module        | -        | -    | 0.095    |                           |
| Typical thermal resistance, case to heatsink   | $R_{thCS}$        | -        | 0.10 | -        |                           |
| Weight   |                   | -        | 68   | -        | g                         |
|  |                   | -        | 2.4  | -        | oz.                       |
| Mounting torque <sup>(1)</sup>                 |                   | 30 (3.4) | -    | 40 (4.6) | N · m<br>(lbf · in)       |
|  | center hole       | 12 (1.4) | -    | 18 (2.1) |                           |
| Terminal torque                                |                   | 30 (3.4) | -    | 40 (4.6) |                           |
| Vertical pull                                  |                   | -        | -    | 80       | lbf · in                  |
| 2" lever pull                                  |                   | -        | -    | 35       |                           |

**Note**

- (1) Mounting surface must be smooth, flat, free of burrs or other protrusions. Apply a thin even film or thermal grease to mounting surface. Gradually tighten each mounting bolt in 5 to 10 lbf · in steps until desired or maximum torque limits are reached.

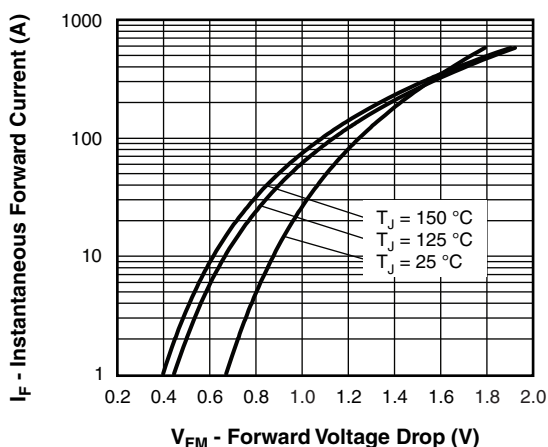


Fig. 1 - Maximum Forward Voltage Drop vs. Instantaneous Forward Current (Per Leg)

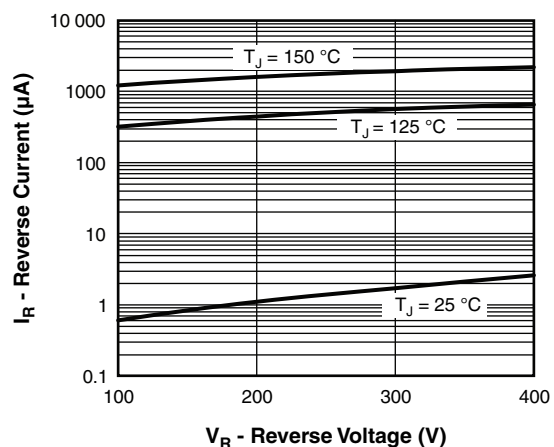


Fig. 2 - Typical Reverse Current vs. Reverse Voltage (Per Leg)

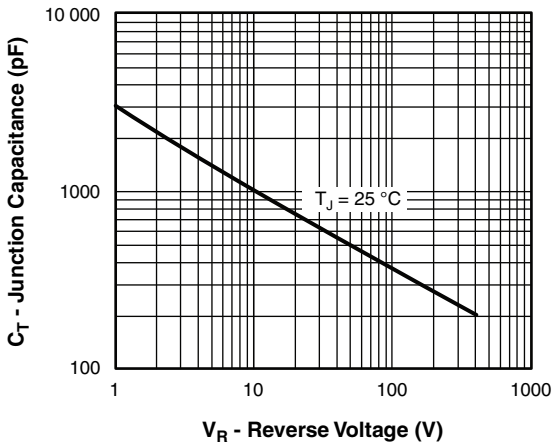


Fig. 3 - Typical Junction Capacitance vs. Reverse Voltage (Per Leg)

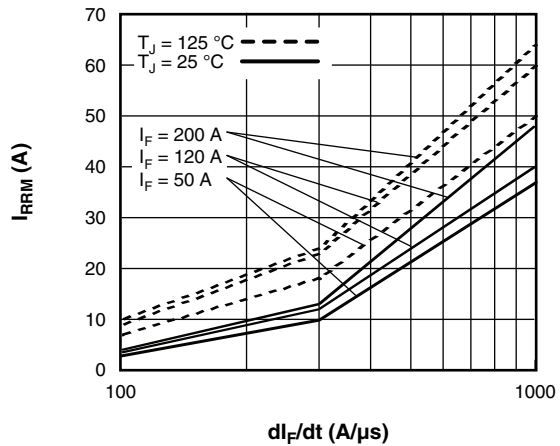


Fig. 6 - Typical Recovery Current vs.  $di_F/dt$  (Per Leg)

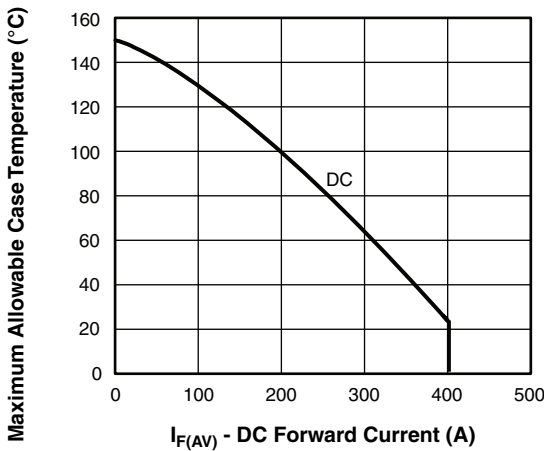


Fig. 4 - Maximum Allowable Case Temperature vs. DC Forward Current (Per Leg)

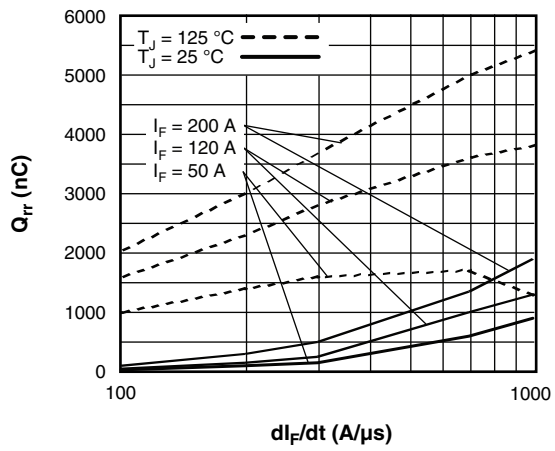


Fig. 7 - Typical Stored Charge vs.  $di_F/dt$  (Per Leg)

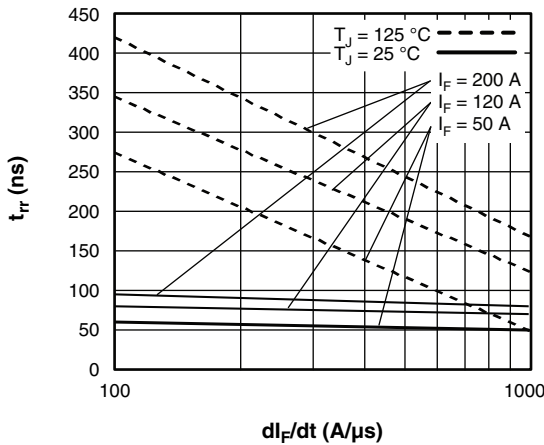


Fig. 5 - Typical Reverse Recovery Time vs.  $di_F/dt$  (Per Leg)

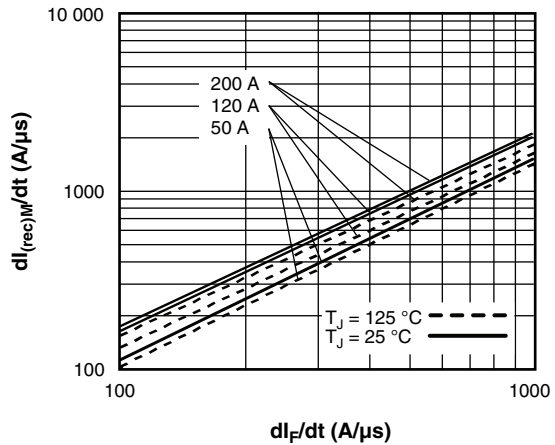


Fig. 8 - Typical  $di_{(rec)M}/dt$  vs.  $di_F/dt$  (Per Leg)

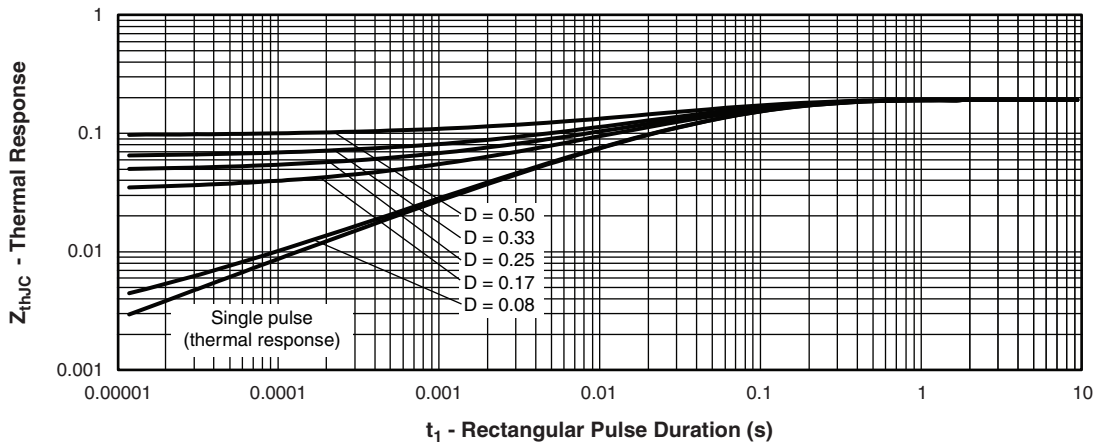


Fig. 9 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics (Per Leg)

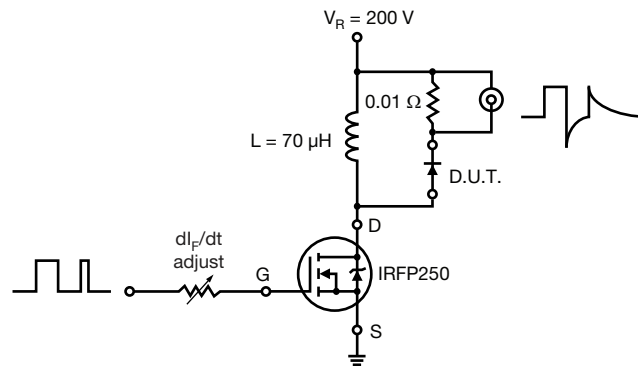
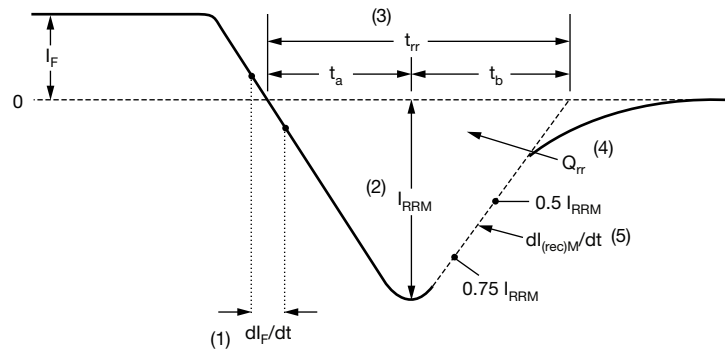


Fig. 10 - Reverse Recovery Parameter Test Circuit



- (1)  $di_F/dt$  - rate of change of current through zero crossing
- (2)  $I_{RRM}$  - peak reverse recovery current
- (3)  $t_{rr}$  - reverse recovery time measured from zero crossing point of negative going  $I_F$  to point where a line passing through  $0.75 I_{RRM}$  and  $0.50 I_{RRM}$  extrapolated to zero current.
- (4)  $Q_{rr}$  - area under curve defined by  $t_{rr}$  and  $I_{RRM}$
- (5)  $di_{(rec)M}/dt$  - peak rate of change of current during  $t_b$  portion of  $t_{rr}$

$$Q_{rr} = \frac{t_{rr} \times I_{RRM}}{2}$$

Fig. 11 - Reverse Recovery Waveform and Definitions

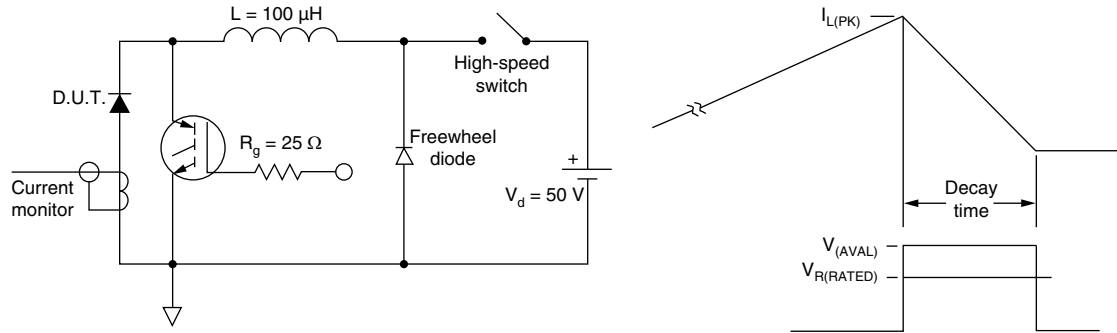


Fig. 12 - Avalanche Test Circuit and Waveforms

## ORDERING INFORMATION TABLE

|             |            |            |            |           |           |          |            |
|-------------|------------|------------|------------|-----------|-----------|----------|------------|
| Device code | <b>VS-</b> | <b>HFA</b> | <b>240</b> | <b>NJ</b> | <b>40</b> | <b>C</b> | <b>PbF</b> |
|             | ①          | ②          | ③          | ④         | ⑤         | ⑥        | ⑦          |
|             | 1          | 2          | 3          | 4         | 5         | 6        | 7          |

- 1 - Vishay Semiconductors product
- 2 - HEXFRED® family, electron irradiated
- 3 - Average current rating
- 4 - NJ = TO-244
- 5 - Voltage rating (400 V)
- 6 - C = Common cathode
- 7 - Lead (Pb)-free

### LINKS TO RELATED DOCUMENTS

|            |  |
|------------|--|
| Dimensions | <a href="http://www.vishay.com/doc?95021">www.vishay.com/doc?95021</a> |
|------------|--|



## TO-244

**DIMENSIONS** in millimeters (inches)





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