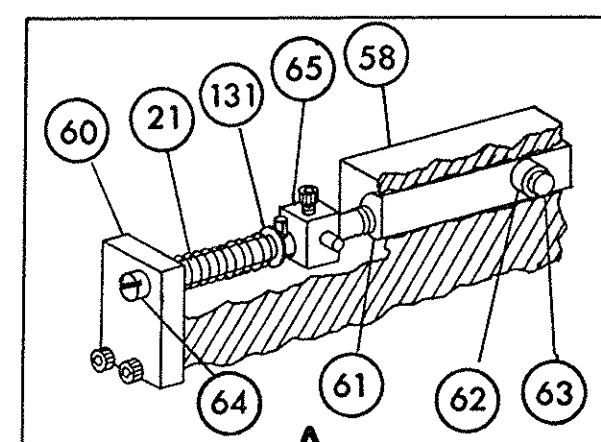
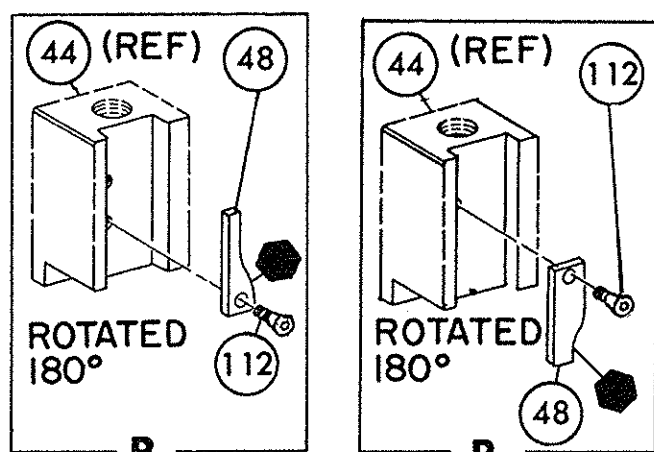
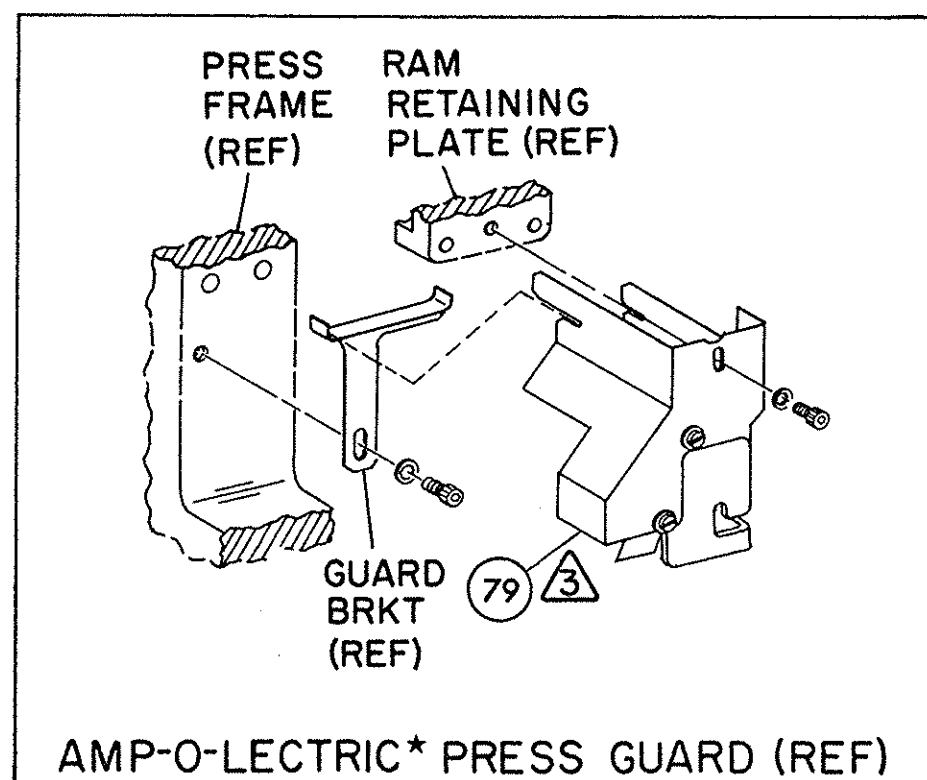
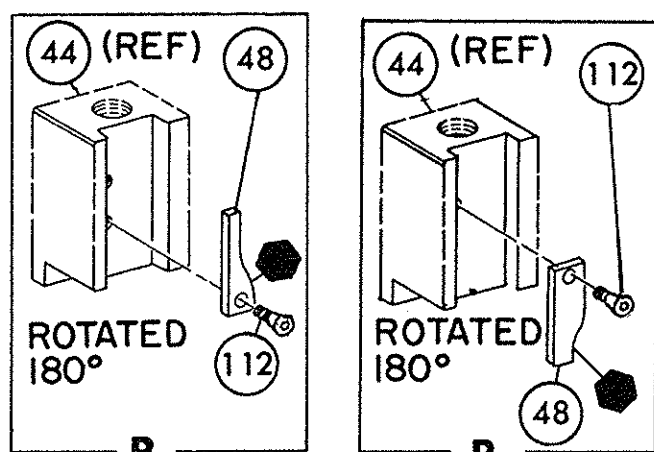


PRE-FEED
1 1/8" STROKE



NOTES:

1.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2.- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3.- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

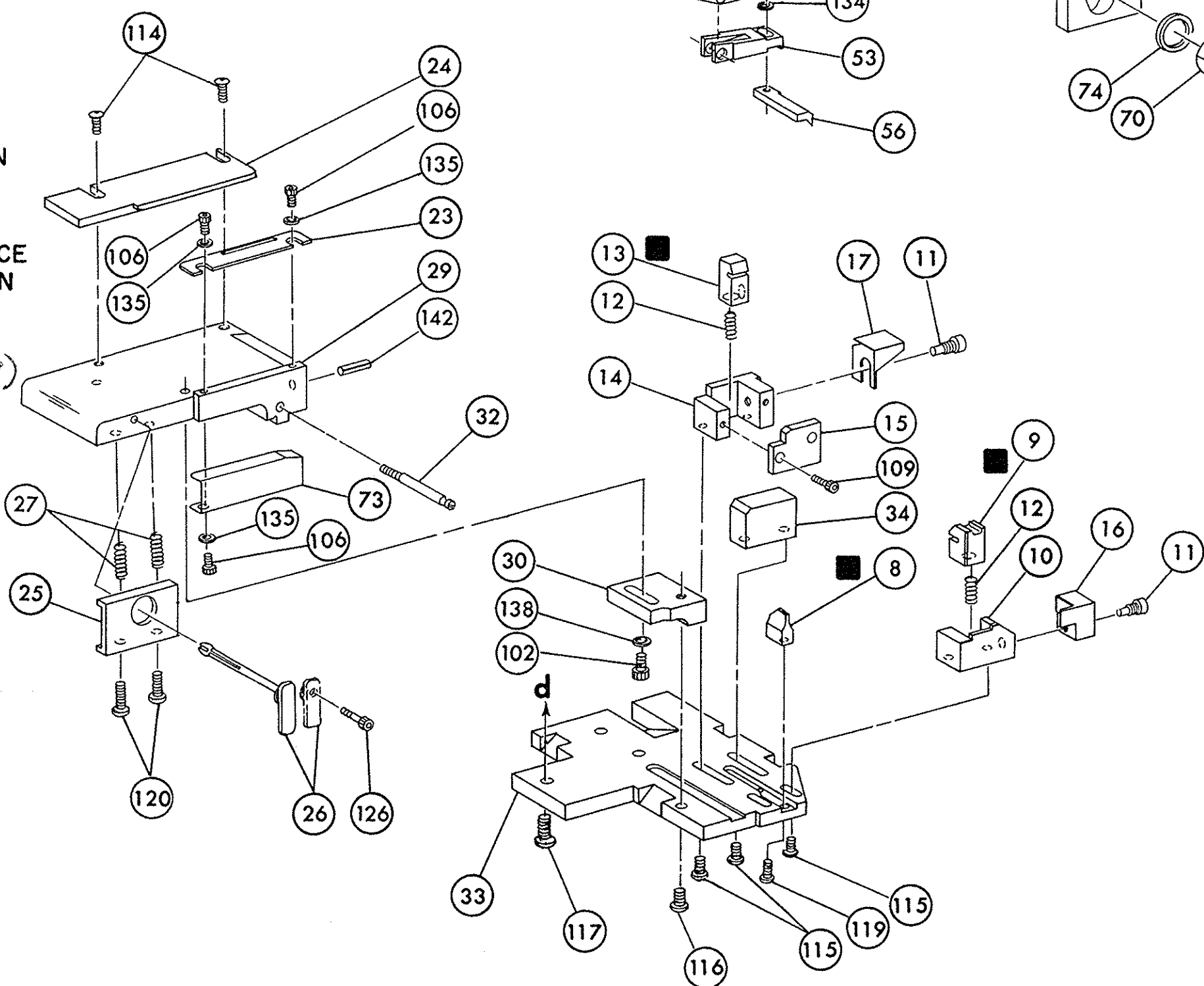
4.- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 19) ARE USED ON ITEM 46.

KEY:

■ - RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● - GREASE LIGHTLY



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	690542-2	PAWL, FEED	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF.	240624-1	PIN, FEED FINGER	55
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF.	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF.	690541-1	FINGER, FEED	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137			BUMPER, HOLDDOWN	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136	1	7-21002-9	SPACER, TONKER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	135	1	690501-4	BOLT, CRIMPER	49
	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134			CAM POST-FEED 1/8" STROKE	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	133				47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132	/	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
	21899-2	WASHER, FLAT (NO 10) LUB ASSY	131	1	690191-1	PLUG, NYLON	45
	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130	1	455673-1	RAM	44
	21068-5	NUT, HEX MACH (6-32) FEED ADJ	129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123	1	9-690692-4	DISC, WIRE	37
			122	1	22480-5	WASHER, SPRING	36
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	121	1	690212-1	POST, RAM	35
1	22133-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120			SUPPORT, TERMINAL	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	119	REF.	455675-1	PLATE, BASE	33
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	117				31
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	115	1	455671-1	PLATE, STRIP GUIDE	29
			114	/	455888-5	SPACER, FRONT SHEAR DEPRESSOR	28
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	113	2	1-22284-0	SPRING, DRAG	27
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	112	1	690546-1	LEVER, DRAG RELEASE	26
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	111	1	240792-1	DRAG, STOCK	25
		SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	110	1	690504-4	GUIDE STRIP (REAR)	24
		SCR, SKT HD CAP (8-32 X) DEPRESSOR	109	1	690438-1	GUIDE, STRIP (FRONT)	23
1	2-22603-0	SCR, SKT HD CAP (10-32 X .31) FEED FINGER	108				22
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	107	REF.	4-22284-9	SPRING, FEED RETURN	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	106				20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	105	1	690472-2	STRIPPER	19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	104			HOLDER, TERMINAL	18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	103			GUARD, CHIP (REAR)	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	102	/	691667-3	GUARD, CHIP (FRONT)	16
REF.	455749-1	GUARD, WINDOW	101			PLATE, SHEAR (REAR)	15
REF.	1-465184-0	LUBRICATOR ASSY	79			HOLDER, SHEAR (REAR)	14
		OIL, LUBRICATING	78			SHEAR, FLOAT (REAR)	13
2	21017-2	SCR, DRIVE (#2 X .14) ID PLATE	77	/	5-22280-0	SPRING, SHEAR	12
1	461264-1	PLATE, ID	76	/	690461-1	STOP, SHEAR	11
REF.	458109-1	WASHER, SPECIAL	75	/	690459-1	HOLDER, SHEAR (FRONT)	10
1	454877-3	PLATE, STRIP GUIDE COVER	74	/	454276-2	SHEAR, FLOAT (FRONT)	9
2	690603-1	SPRING, ASSIST	73	1	2-690471-1	ANVIL	8
REF.	690517-1	SPACER	72			SPACER, DEPRESSOR (REAR)	7
	22594-8	NUT, HEX	71			DEPRESSOR, SHEAR (REAR)	6
	240628-1	PLATE, ADJUSTMENT	70	/	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	240626-1	SHAFT, PIVOT	69	/	238011-7	SPACER, TUBULAR, INS CRIMPER	4
	240633-1	BUSHING	68	/	4-456134-3	CRIMPER, INSULATION	3
	455680-1	LEVER, INTERMEDIATE	67	/	1-455888-0	SPACER, CRIMPER	2
	240629-1	BLOCK, PIVOT	66	1	1-456406-2	CRIMPER, WIRE	1
	240632-2	SCREW, ADJUSTMENT FEED ROD	65				
	240659-3	PIN, CAM ROLLER	64				
	240658-1	ROLLER, CAM	63				
	454398-2	ROD, FEED	62				
REF.	454178-1	GUIDE, FEED ROD	61				
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC NONE	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
		FIELD ENG COPY	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.078	14			60854
B	.067	16			
C	.060	18			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F	.760	A18040	
INSUL	.180	F			
WIRE RANGE 18-14		INSULATION RANGE 120-170		PRESS NO	
REMARKS POST-FEED AMPOMATOR					
I.D. PLATE (REF): 461264-1					
F ECU 0150-0402-04		M4 3-04		SET UP GAGE 10-1	
E ECU 0150-5402-94		M4 3-04		450637-1/158	
D 0150-5384-94		M4 3-04		DR7-18-75 APP 21-11	
C ECU A157588		M4 3-04		CHK 1/15/88	
B REV PER ECU 23913		M4 3-04		REL 7-31/75	
A REV ITEM 37 R2346		M4 3-04		NAME	
				LOD A NO 466445-1	
				REV F	
				MINIATURE QUICK CHANGE APPLICATOR	
				SIDE FEED (TAB RECEIPT)	



Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9