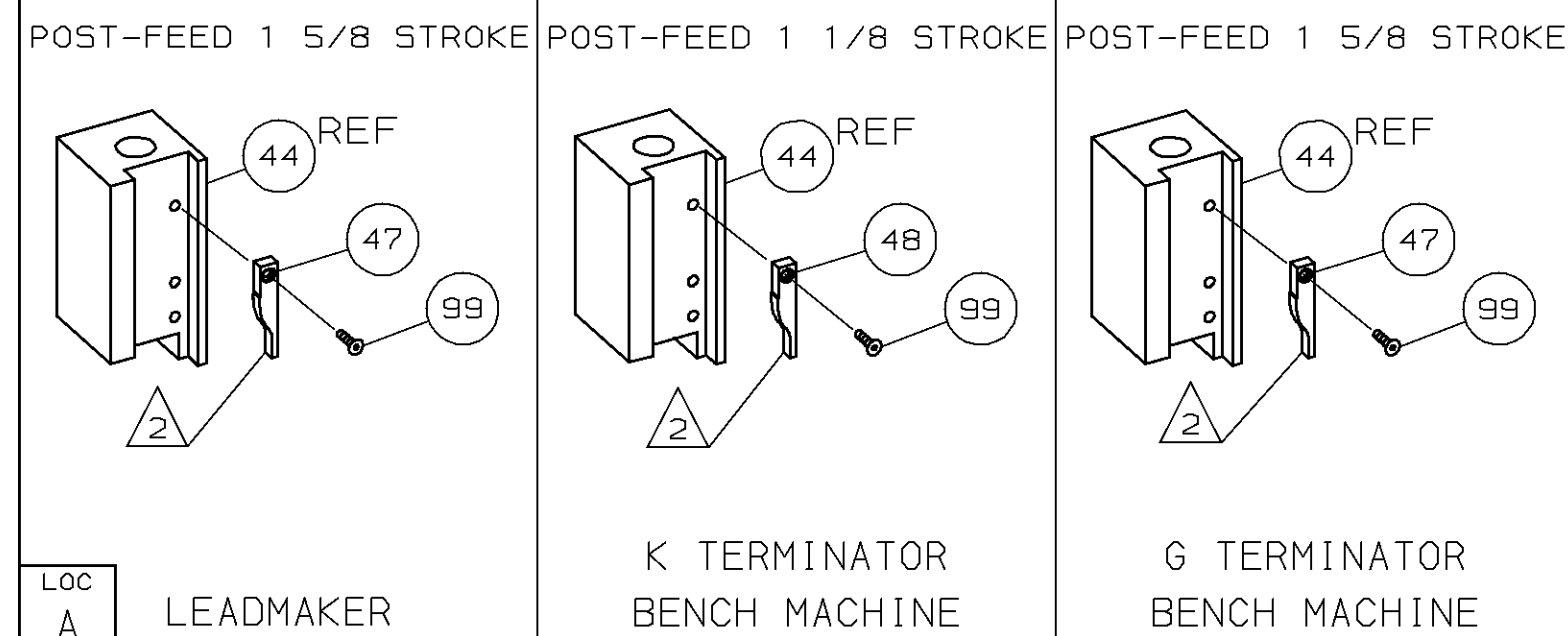
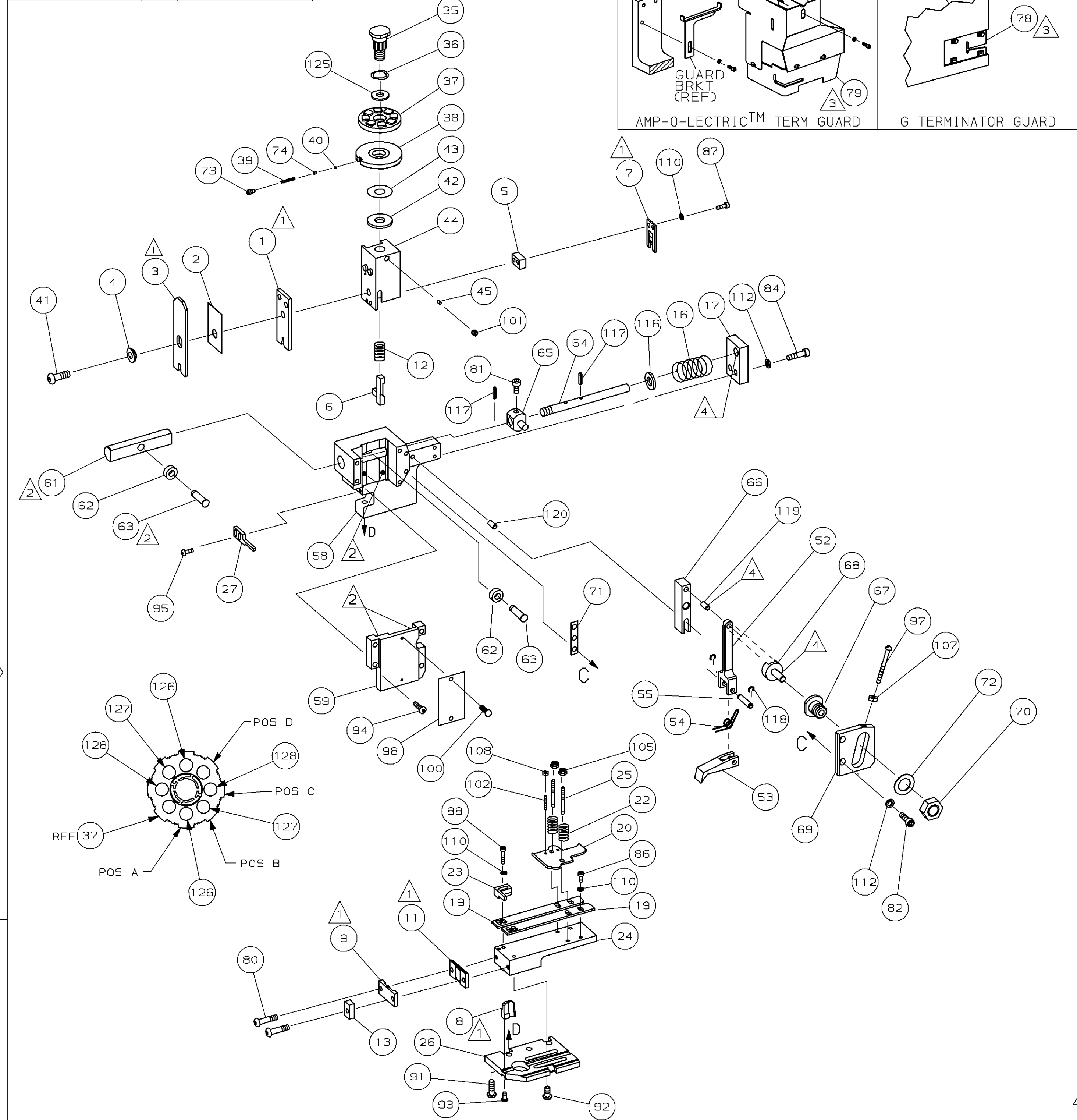
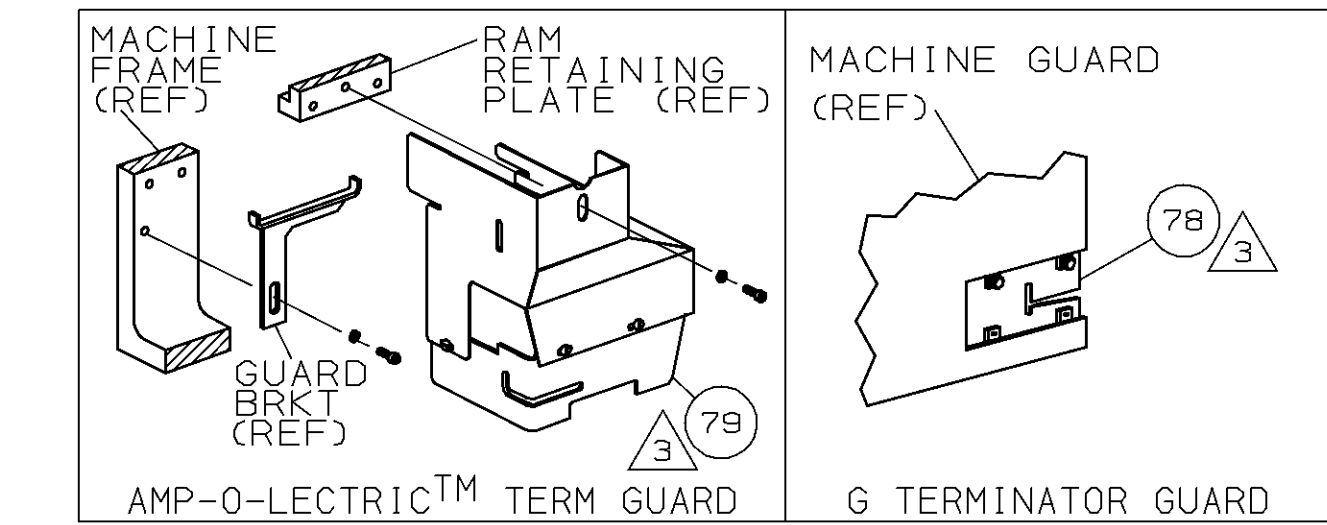


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 680703-1    | A   | 122500-1   |
| 680703-2    | A   | 565435-5   |



LOC A LEADMAKER  
DIST 66  
K TERMINATOR BENCH MACHINE  
G TERMINATOR BENCH MACHINE



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
- 6 ITEM 78 USED WITH G TERMINATOR ONLY.
- 7 FEED OFF INSULATION BARREL.

680703 680703

| TERMINAL NAME: .250 SRS FASTIN-ON™ RECEPTACLE |                           |               |                  |                   |
|-----------------------------------------------|---------------------------|---------------|------------------|-------------------|
| 160870                                        |                           |               |                  |                   |
| CRIMP DATA (AMP TERMINAL)                     |                           |               |                  |                   |
| PAD LTR                                       | CRIMP HEIGHT              |               | WIRE SIZE        |                   |
| A                                             | .063 ±.002 [1.61 ±0.05mm] |               | 1.00mm²          |                   |
| B                                             | .060 ±.002 [1.52 ±0.05mm] |               | 0.75mm²          |                   |
| C                                             | .056 ±.002 [1.43 ±0.05mm] |               | 0.50mm²          |                   |
| D                                             | NOT                       |               | USED             |                   |
| CRIMP                                         |                           | SIZE          | TYPE             | RANGE             |
| WIRE                                          |                           | .080 [2.03mm] | F                | 0.50mm² - 1.00mm² |
| INSUL                                         |                           | .130 [3.30mm] | F                | ø2.0mm-2.7mm      |
| WIRE STRIP LENGTH                             | TERM APPL SPEC            | FEED          | APPL INSTRUCTION | SET UP GAGE       |
| .172-.203                                     | 114-2065                  | .843          | 408-8039         | 458638-1          |

|     |     |   |   |            |                                 |     |
|-----|-----|---|---|------------|---------------------------------|-----|
| 2   | 2   | - | C | 1-354779-6 | PIN, WIRE DISC (.3070)C         | 129 |
| 2   | 2   | - | C | 354779-7   | PIN, WIRE DISC (.3025)B         | 127 |
| 2   | 2   | - | C | 354779-1   | PIN, WIRE DISC (.2995)A         | 126 |
| 1   | 1   | - | A | 986950-1   | WASHER, FLAT PRECISION          | 125 |
| 1   | 1   | - | A | 217238-1   | GENERAL INSTRUCTION PACKAGE     | 124 |
| 1   | 1   | - | - | 4088039    | EF APPL INST 408-8039           | 123 |
|     |     |   |   |            |                                 | 122 |
|     |     |   |   |            |                                 | 121 |
| REF | REF | - | A | 1-21030-7  | PIN,DOWEL (ø.187x1.50)HSG       | 120 |
| REF | REF | - | A | 1-21030-1  | PIN,DOWEL (ø.187x.50) LEVER     | 119 |
| REF | REF | - | A | 21045-3    | RING,RET" C" (ø.187)FD PIN      | 118 |
| REF | REF | - | A | 5-21028-1  | PIN,STD SPRING(ø.12)FD ADJ ROD  | 117 |
| REF | REF | - | A | 21899-4    | WASHER,FLAT (ø5/16) SCR ADJ     | 116 |
|     |     |   |   |            |                                 | 115 |
|     |     |   |   |            |                                 | 114 |
|     |     |   |   |            |                                 | 113 |
| REF | REF | - | A | 21024-5    | WASHER,LOCK (NO.10)FD ROD GDE   | 112 |
| 6   | 6   | - | A | 21024-4    | WASHER,LOCK (NO.8) SHEAR BL     | 110 |
|     |     |   |   |            |                                 | 109 |
| 2   | 2   | - | A | 21018-4    | NUT,HEX (4-40)DRAG              | 108 |
| REF | REF | - | A | 21018-5    | NUT,HEX (6-32)FD ADJ PL         | 107 |
|     |     |   |   |            |                                 | 106 |
| 2   | 2   | - | A | 21022-2    | NUT,HEX SL (8-32)DRAG STUD      | 105 |
|     |     |   |   |            |                                 | 104 |
|     |     |   |   |            |                                 | 103 |
| 2   | 2   | - | A | 2-21006-6  | SCR,SKT SET (4-40x.62)DRAG      | 102 |
| 1   | 1   | - | A | 21009-2    | SCR,SKT SET (1/4-20x.25 )RAM    | 101 |
| 2   | 2   | - | A | 21017-2    | SCR,DRIVE (#2x.19) ID PLATE     | 100 |
| 1   | 1   | - | A | 1-21002-7  | SCR,BHC (6-32x.38) CAM          | 99  |
| 1   | 1   | - | B | 461264-1   | PLATE, IDENTIFICATION           | 98  |
| REF | REF | - | A | 6-23715-5  | SCR,PAN HD (6-32x1.50)FEED ADJ  | 97  |
|     |     |   |   |            |                                 | 96  |
| 2   | 2   | - | A | 2-21002-2  | SCR,BHC (8-32x.50)STRIPPER      | 95  |
| REF | REF | - | A | 2-21002-9  | SCR,BHC (10-32x.75)HSG CAP      | 94  |
| 1   | 1   | - | A | 22733-8    | SCR,BHC (8-32x.38 LW) ANVIL     | 93  |
| 4   | 4   | - | A | 3-21002-3  | SCR,BHC (1/4-20x.50)ST GD PL    | 92  |
| REF | REF | - | A | 2-22733-8  | SCR,BHC (1/4-20x.62)BASE PL     | 91  |
|     |     |   |   |            |                                 | 90  |
|     |     |   |   |            |                                 | 89  |
| 1   | 1   | - | A | 2-21000-9  | SCR,SHC (8-32x.75)STRIP HLD DWN | 88  |
| 2   | 2   | - | A | 2-21000-7  | SCR,SHC (8-32x.50)SLUG BLADE    | 87  |
| 3   | 3   | - | A | 2-21000-6  | SCR,SHC (8-32x.38)STRIP GUIDE   | 86  |
|     |     |   |   |            |                                 | 85  |
| REF | REF | - | A | 3-21000-7  | SCR,SHC (10-32x.75)FEED ROD GDE | 84  |
|     |     |   |   |            |                                 | 83  |
| REF | REF | - | A | 3-21000-6  | SCR,SHC (10-32x.62)FEED ADJ PL  | 82  |
| REF | REF | - | A | 3-21000-4  | SCR,SHC (10-32x.38)PIVOT BLOCK  | 81  |
| 2   | 2   | - | A | 3-21002-0  | SCR,BHC (10-32x.88)SHEAR PL     | 80  |
| REF | -   | - | A | 455745-1   | GUARD, WINDOW                   | 79  |
| -   | REF | - | A | 679532-1   | INSERT, GUARD                   | 78  |
|     |     |   |   |            |                                 | 77  |
|     |     |   |   |            |                                 | 76  |
|     |     |   |   |            |                                 | 75  |
| 1   | 1   | - | A | 690603-1   | SPRING, ASSIST                  | 74  |
| 1   | 1   | - | A | 23030-1    | SCR,SKT CAP (6-32x.25)CP DSC    | 73  |
| REF | REF | - | A | 458109-1   | WASHER, FLAT (SPECIAL)          | 72  |
| REF | REF | - | A | 690517-1   | SPACER                          | 71  |

| QTY REQD PER ASSY | U/M | DWG SIZE | PART NO | DESCRIPTION | ITEM NO |
|-------------------|-----|----------|---------|-------------|---------|
| PARTS LIST        |     |          |         |             |         |

|     |     |                 |          |
|-----|-----|-----------------|----------|
| A   |     | RELEASED        | CE 12-98 |
| P/F | LTR | REVISION RECORD | APP DATE |

| -1  | LEADMAKER & BENCH MODEL G |   | MECH POST FEED |            |                              |    |
|-----|---------------------------|---|----------------|------------|------------------------------|----|
| -2  | BENCH MODEL K             |   | MECH POST FEED |            |                              |    |
| REF | REF                       | - | A              | 22594-8    | NUT, HEX                     | 70 |
| REF | REF                       | - | B              | 240628-1   | PLATE, ADJ                   | 69 |
| REF | REF                       | - | B              | 240626-1   | SHAFT, PIVOT                 | 68 |
| REF | REF                       | - | B              | 240633-1   | BUSHING                      | 67 |
| REF | REF                       | - | A              | 455680-1   | LEVER, INTERMEDIATE          | 66 |
| REF | REF                       | - | B              | 240629-1   | BLOCK, PIVOT                 | 65 |
| REF | REF                       | - | A              | 240632-2   | SCR, ADJ                     | 64 |
| REF | REF                       | - | B              | 240659-3   | PIN, CAM ROLLER              | 63 |
| REF | REF                       | - | B              | 240658-1   | CAM, ROLLER                  | 62 |
| REF | REF                       | - | B              | 454398-1   | ROD, FEED                    | 61 |
|     |                           |   |                |            |                              | 60 |
| REF | REF                       | - | C              | 454220-1   | CAP, RAM                     | 59 |
| REF | REF                       | - | D              | 453736-1   | HOUSING                      | 58 |
|     |                           |   |                |            |                              | 57 |
|     |                           |   |                |            |                              | 56 |
| REF | REF                       | - | B              | 240624-1   | PIN, FEED FINGER             | 55 |
| REF | REF                       | - | B              | 691499-1   | SPRING, FEED FINGER          | 54 |
| REF | REF                       | - | B              | 240635-1   | FINGER, FEED                 | 53 |
| REF | REF                       | - | B              | 240634-1   | LEVER, TERMINAL              | 52 |
|     |                           |   |                |            |                              | 51 |
|     |                           |   |                |            |                              | 50 |
|     |                           |   |                |            |                              | 49 |
| 1   | -                         | - | B              | 690501-3   | CAM, POST FEED 1 1/8 ST      | 48 |
| -   | 1                         | - | B              | 690501-4   | CAM, POST-FEED 1 5/8 ST      | 47 |
|     |                           |   |                |            |                              | 46 |
| 1   | 1                         | - | A              | 690191-1   | PLUG, NYLON                  | 45 |
| 1   | 1                         | - | C              | 455674-1   | RAM                          | 44 |
| 1   | 1                         | - | A              | 690125-1   | WASHER, LAMINATED            | 43 |
| 1   | 1                         | - | A              | 690124-1   | WASHER, RAM                  | 42 |
| 1   | 1                         | - | A              | 7-21002-9  | BOLT, CRIMPER (5/16-24x1.00) | 41 |
| 1   | 1                         | - | A              | 23241-6    | BALL, STEEL                  | 40 |
| 1   | 1                         | - | A              | 690170-1   | SPRING, COMPRESSION          | 39 |
| 1   | 1                         | - | C              | 690142-1   | DISC, INSULATION             | 38 |
| 1   | 1                         | - | D              | 354777-1   | WIRE DISC, PLASTIC           | 37 |
| 1   | 1                         | - | A              | 22480-5    | WASHER, SPRING               | 36 |
| 1   | 1                         | - | B              | 690212-1   | POST, RAM                    | 35 |
|     |                           |   |                |            |                              | 34 |
|     |                           |   |                |            |                              | 33 |
| 1   | 1                         | - | D              | 458980-1   | APPLICATOR, BASIC (SUB ASSY) | 32 |
|     |                           |   |                |            |                              | 31 |
|     |                           |   |                |            |                              | 30 |
|     |                           |   |                |            |                              | 29 |
|     |                           |   |                |            |                              | 28 |
| 1   | 1                         | - | A              | 690455-3   | STRIPPER                     | 27 |
| REF | REF                       | - | C              | 455676-1   | PLATE, BASE                  | 26 |
| 2   | 2                         | - | A              | 22354-8    | DRAG, STUD                   | 25 |
| 1   | 1                         | - | B              | 458803-2   | PLATE, STRIP GUIDE           | 24 |
| 1   | 1                         | - | C              | 240825-6   | PLATE, STRIP HOLD DOWN       | 23 |
| 2   | 2                         | - | A              | 4-22281-1  | SPRING, DRAG                 | 22 |
|     |                           |   |                |            |                              | 21 |
| 1   | 1                         | - | A              | 454177-1   | DRAG, STOCK                  | 20 |
| 2   | 2                         | 2 | B              | 454204-4   | GUIDE, STRIP (REAR)          | 19 |
|     |                           |   |                |            |                              | 18 |
| REF | REF                       | - | A              | 454178-1   | GUIDE, FEED ROD              | 17 |
| REF | REF                       | - | A              | 4-22284-9  | SPRING, FEED RETURN          | 16 |
|     |                           |   |                |            |                              | 15 |
|     |                           |   |                |            |                              | 14 |
| 1   | 1                         | - | C              | 690481-2   | SPACER, HOLD DOWN            | 13 |
| 1   | 1                         | - | A              | 23846-1    | SPRING, HOLD DOWN            | 12 |
| 1   | 1                         | - | B              | 240833-2   | PLATE, REAR SHEAR            | 11 |
|     |                           |   |                |            |                              | 10 |
| 1   | 1                         | - | B              | 690482-3   | PLATE, FRONT SHEAR           | 9  |
| 1   | 1                         | - | D              | 2-356038-2 | ANVIL                        | 8  |
| 1   | 1                         | - | B              | 690474-3   | BLADE, SLUG                  | 7  |
| 1   | 1                         | - | D              | 2-455892-7 | HOLD DOWN, TERMINAL          | 6  |
| 1   | 1                         | - | C              | 240641-4   | SPACER, SLUG BLADE           | 5  |
| 1   | 1                         | - | B              | 238009-1   | SPACER, BLOCK CRIMPER        | 4  |
| 1   | 1                         | - | C              | 6-456134-4 | CRIMPER, INSULATION          | 3  |
| 1   | 1                         | - | B              | 1-455888-0 | SPACER, CRIMPER              | 2  |
| 1   | 1                         | - | C              | 1-456405-3 | CRIMPER, WIRE                | 1  |

| QTY REQD PER ASSY                                       | U/M                     | DWG SIZE | PART NO | DESCRIPTION | ITEM NO     |
|---------------------------------------------------------|-------------------------|----------|---------|-------------|-------------|
| PARTS LIST                                              |                         |          |         |             |             |
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                         |          |         |             |             |
| MATL                                                    | -                       | HT TR    | -       | FIN         | -           |
| DR                                                      | 16SEP98                 | APP      | 18SEP98 | T.ELBIN     |             |
| CHK                                                     | 18SEP98                 | REL      | -       | -           |             |
| NAME                                                    | END FEED HDM APPLICATOR |          |         |             | MACHINE REF |
| SCALE                                                   | -                       | DWG NO   | 680703  | SHEET       | REV         |
|                                                         |                         |          |         | 1 OF 1      | A           |

## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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