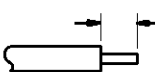
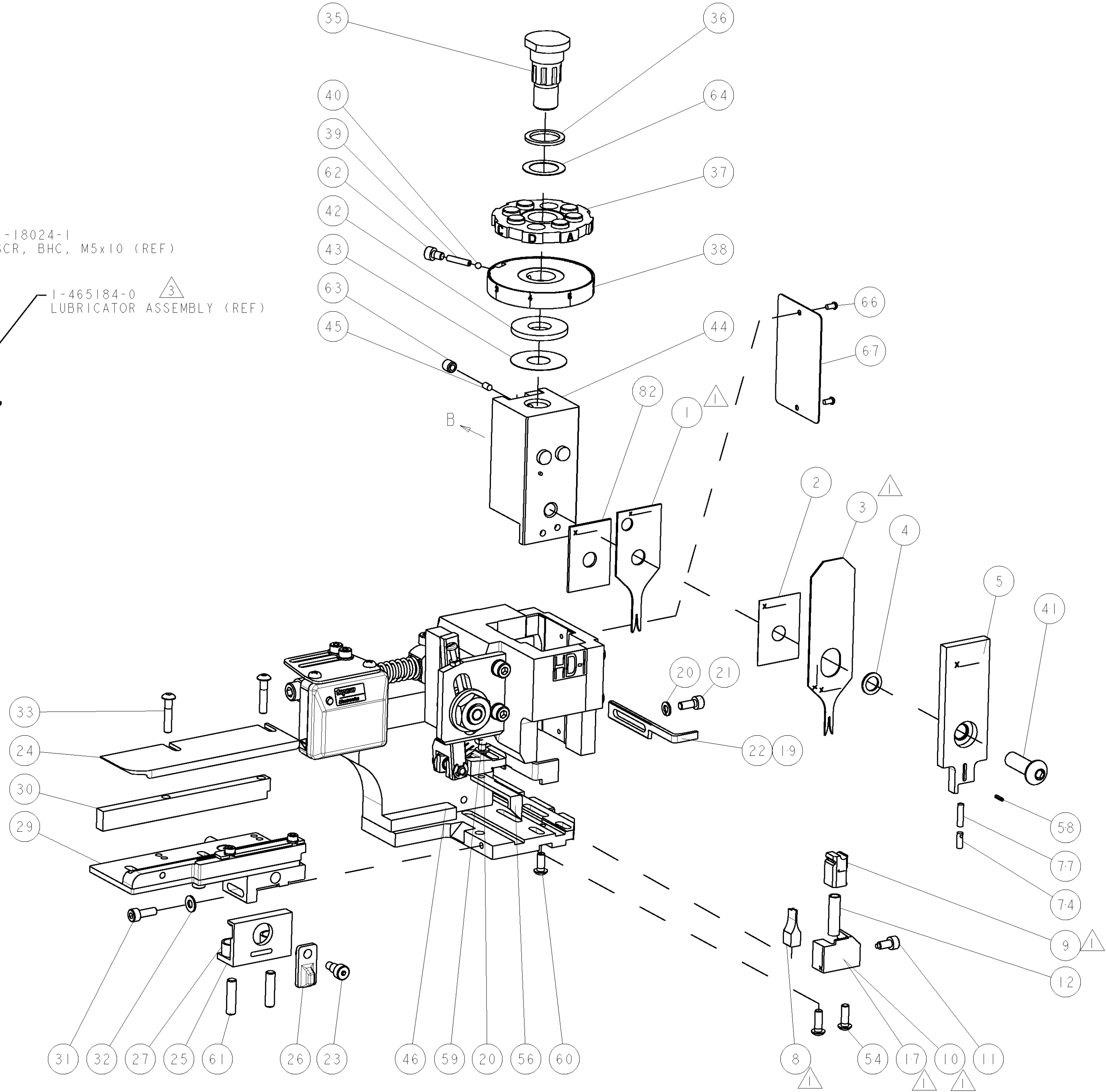
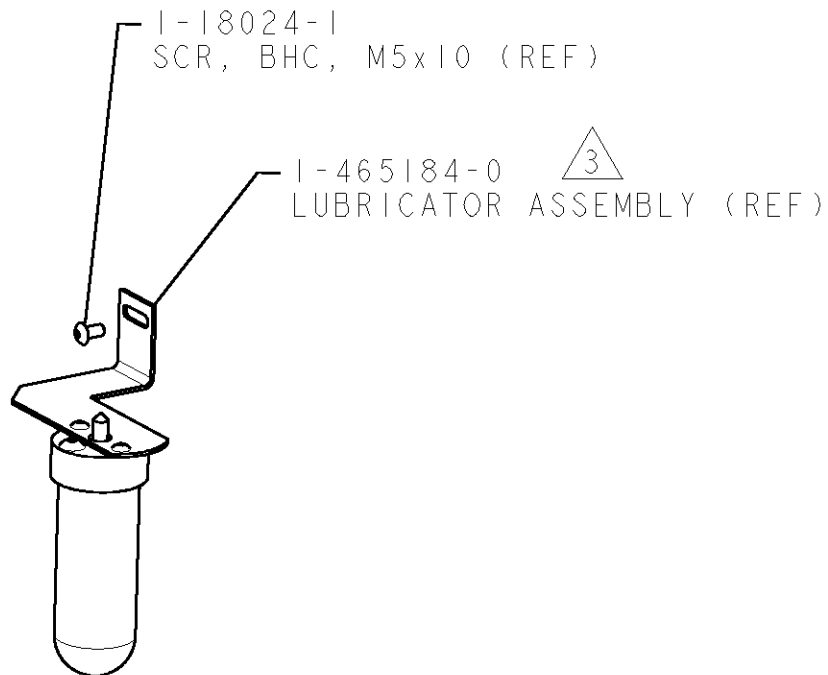


|                              |  |     |            |                                                       |                    |  |  |
|------------------------------|--|-----|------------|-------------------------------------------------------|--------------------|--|--|
| 8                            |  |     |            | 7                                                     |                    |  |  |
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| PART<br>NUMBER               |  | REV | TERMINATOR | FEED TYPE                                             | DESCRIPTION        |  |  |
| 1426101-1                    |  | F   | LEADMAKER  | MECH POST FEED                                        | CUTS CARRIER       |  |  |
| 1426101-2                    |  | F   | BENCH      | MECH PRE FEED                                         | CUTS CARRIER       |  |  |
| 1426101-6                    |  | F   | LEADMAKER  | MECH POST FEED                                        | CONTINUOUS CARRIER |  |  |
| 7-1426101-1                  |  | F   | LEADMAKER  | MECH POST FEED                                        | -1 AND SPARE PARTS |  |  |
| 7-1426101-2                  |  | F   | BENCH      | MECH PRE FEED                                         | -2 AND SPARE PARTS |  |  |
| 7-1426101-6                  |  | F   | LEADMAKER  | MECH POST FEED                                        | -6 AND SPARE PARTS |  |  |
| 7-1426101-7                  |  | F   | -          | -                                                     | SPARE PARTS KIT    |  |  |

|                                                             |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |
|-------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| CRIMP DATA                                                  |                                                                                   | MOLEX TERMINAL                                                                    |                                                                                   | MOLEX CRIMP SPECS                                                                 |                                                                                   |
| TERMINAL NAME: 1.25 WIRE TO BOARD CONN. CRIMP REC. TERMINAL |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |
| CRIMP                                                       | SIZE                                                                              | TYPE                                                                              | RANGE                                                                             |                                                                                   |                                                                                   |
| WIRE                                                        | 0.80 [1.031 IN]                                                                   | F                                                                                 | 28-26 AWG or 0.08-0.12mm <sup>2</sup>                                             |                                                                                   |                                                                                   |
| INSUL                                                       | 0.85 [1.033 IN]                                                                   | F                                                                                 | 0.50-1.00 [1.020-.039 IN]                                                         |                                                                                   |                                                                                   |
| WIRE STRIP LENGTH<br>1.40-1.90 [1.055-.075 IN]              |                                                                                   |  | APPL INSTRUCTIONS<br>408-8322                                                     |                                                                                   |  |
| TERMINAL<br>APPL SPEC                                       |                                                                                   | MOLEX SPECSHEET 63910-3700                                                        |                                                                                   |  | FEED<br>4.52 [1.178 IN]                                                           |
| TERMINALS APPLIED                                           |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |
| TE PN                                                       |                                                                                   | MFR PN                                                                            |                                                                                   |                                                                                   |                                                                                   |
| 993820-1                                                    |                                                                                   | 50079-8000                                                                        |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   | -                                                                                 |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   | -                                                                                 |                                                                                   |
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| -                                                           |                                                                                   | -                                                                                 |                                                                                   | -                                                                                 |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   | -                                                                                 |                                                                                   |
| WIRE SIZE                                                   |  | CRIMP HEIGHT                                                                      |  | PIN PN & LENGTH [IN]                                                              |                                                                                   |
| 26AWG or 0.12mm <sup>2</sup>                                |                                                                                   | 0.60-0.65 [1.023-.025 IN]                                                         |                                                                                   | 6-354779-2 [1.3300]                                                               |                                                                                   |
| 28AWG                                                       |  | 0.58-0.64 [1.023-.025 IN]                                                         |                                                                                   | 6-354779-2 [1.3300]                                                               |                                                                                   |
| 28AWG or 0.08mm <sup>2</sup>                                |                                                                                   | 0.56-0.61 [1.022-.024 IN]                                                         |                                                                                   | 6-354779-4 [1.3310]                                                               |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |
| -                                                           |                                                                                   | -                                                                                 |                                                                                   |                                                                                   |                                                                                   |

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- CRIMP HEIGHT IS SPECIFIC TO ORIGINAL CUSTOMER.

|                       |                       |                      |                      |
|-----------------------|-----------------------|----------------------|----------------------|
| VIEW B ROTATED 180°   |                       |                      |                      |
| POST-FEED 40mm STROKE | POST-FEED 30mm STROKE | PRE-FEED 30mm STROKE | PRE-FEED 40mm STROKE |
|                       |                       |                      |                      |



|     |     |     |     |    |    |    |            |                     |         |
|-----|-----|-----|-----|----|----|----|------------|---------------------|---------|
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 84      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 83      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-455888-1 | SPACER, CRIMPER     | 82      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 81      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 80      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 79      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-22278-0  | SPRING, COMPRESSION | 78      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 77      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 76      |
| -   | -   | -   | -   | -  | -  | -  | -          | -                   | 75      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 854769-2   | HOLDER, INS         | 74      |
| -77 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO    | DESCRIPTION         | ITEM NO |

SET UP GAGE  
458637-3

|     |      |           |     |                   |           |
|-----|------|-----------|-----|-------------------|-----------|
| LOC | DIST | REVISIONS |     |                   |           |
| A   | 66   | P         | LTR | DESCRIPTION       | DATE      |
|     |      | F         |     | SEE ECR-08-026037 | 21OCT2008 |

|   |   |   |   |   |   |   |             |                                 |    |
|---|---|---|---|---|---|---|-------------|---------------------------------|----|
| - | - | - | - | - | - | - | -           | -                               | 73 |
| - | - | - | - | - | - | - | -           | -                               | 72 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338705-1   | DOCUMENTATION PACKAGE           | 71 |
| - | - | - | - | - | - | - | -           | -                               | 70 |
| - | - | - | - | - | - | - | -           | -                               | 69 |
| - | - | - | - | - | - | - | -           | -                               | 68 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 461264-1    | PLATE, IDENTIFICATION           | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2     | SCREW, DRIVE                    | 66 |
| - | - | - | - | - | - | - | -           | -                               | 65 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 986950-1    | WASHER, FLAT PRECISION          | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-18031-0   | SCR, SET, CUP POINT M6 X 6.0    | 63 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18023-9     | SCR, SKT HD CAP M4 X 6.0        | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2-18032-5   | SCR, SET, FLT POINT M5 X 20.0   | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-7     | SCR, BTN SKT HD CAP (M4 X 10.0) | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2   | SCR, HEX HD CAP M4 X 8.0        | 59 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 21028-2     | PIN, SLOTTED SPRING .062 X .250 | 58 |
| - | - | - | - | - | - | - | -           | -                               | 57 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1   | PAWL, FEED                      | 56 |
| - | - | - | - | - | - | - | -           | -                               | 55 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 18024-8     | SCR, BTN SKT HD CAP (M4 X 12.0) | 54 |
| - | - | - | - | - | - | - | -           | -                               | 53 |
| - | - | - | - | - | - | - | -           | -                               | 52 |
| - | - | - | - | - | - | - | -           | -                               | 51 |
| - | - | - | - | - | - | - | -           | -                               | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-3     | SCR, BTN SKT HD CAP (M3 X 10.0) | 49 |
| - | - | 1 | - | - | 1 | - | 1338675-1   | CAM, UNIVERSAL PRE FEED         | 48 |
| - | 1 | - | 1 | 1 | - | 1 | 1338676-1   | CAM, UNIVERSAL POST-FEED        | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320999-3   | APPLICATOR SUBASSEMBLY, HDI     | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690191-1    | PLUG,NYLON                      | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338660-1   | RAM                             | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1    | SHIM SUB-ASSY                   | 43 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690124-1    | WASHER, RAM (.1115)             | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-18024-6   | SCR, BTN SKT HD CAP (M8 X 25.0) | 41 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 23241-1     | BALL, STEEL                     | 40 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-22278-7   | SPRING, COMPRESSION             | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320922-1   | DISC, ADJUST, INSULATION CRIMP  | 38 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 354777-1    | WIRE DISC, ASSEMBLY             | 37 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 22480-5     | SPRING, COMPRESSION             | 36 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690212-1    | POST, RAM                       | 35 |
| - | - | - | - | - | - | - | -           | -                               | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-0   | SCR, BTN SKT HD CAP (M4 X 20.0) | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18027-2     | WASHER, FLAT, REG M4            | 32 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-2   | SCR, SKT HD CAP M4 X 12.0       | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-9   | SPACER, STRIP GUIDE             | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-3   | STRIP GUIDE ASSEMBLY            | 29 |
| - | - | - | - | - | - | - | -           | -                               | 28 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0   | SPRING, COMPRESSION             | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1    | LEVER, DRAG RELEASE             | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 240792-1    | DRAG, TERMINAL                  | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-1   | PLATE, STRIP GUIDE              | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4    | SCR, SKT HD SHLDR 5.0 DIA X 6.0 | 23 |
| - | 1 | - | 1 | 1 | - | 1 | 690472-2    | STRIPPER                        | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1   | SCR, SKT HD CAP M4 X 10.0       | 21 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 18025-2     | WASHER, SPRG LOCK, REG M4       | 20 |
| - | - | 1 | - | - | 1 | - | 1-690472-9  | STRIPPER                        | 19 |
| - | - | - | - | - | - | - | -           | -                               | 18 |
| - | 1 | - | - | 1 | - | - | 1338684-1   | SHEAR HOLDER, FRONT             | 17 |
| - | - | - | - | - | - | - | -           | -                               | 16 |
| - | - | - | - | - | - | - | -           | -                               | 15 |
| - | - | - | - | - | - | - | -           | -                               | 14 |
| - | - | - | - | - | - | - | -           | -                               | 13 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-22280-3   | SPRING, COMPRESSION             | 12 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356885-4    | STOP, SHEAR                     | 11 |
| - | - | 1 | 1 | - | 1 | 1 | 1320921-1   | SHEAR HOLDER, FRONT, CUT        | 10 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 462006-1    | FLOATING SHEAR, FRONT           | 9  |
| 1 | 2 | 2 | 2 | 1 | 1 | 1 | 1-1333228-7 | ANVIL                           | 8  |
| - | - | - | - | - | - | - | -           | -                               | 7  |
| - | - | - | - | - | - | - | -           | -                               | 6  |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 854772-1    | DEPRESSOR, SHEAR                | 5  |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 2-238011-8  | BLOCK, CRIMPER SPACER           | 4  |
| 1 | 2 | 2 | 2 | 1 | 1 | 1 | 7-683453-0  | CRIMPER, INSULATION PREMIUM     | 3  |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 455888-1    | SPACER, CRIMPER                 | 2  |
| 1 | 2 | 2 | 2 | 1 | 1 | 1 | 1-1633021-2 | CRIMPER, WIRE F                 | 1  |

|                              |  |                                                       |  |               |  |
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| DIMENSIONS:<br>mm [IN]       |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                |  | APVD          |  |
| MATERIAL                     |  | FINISH                                                |  | WEIGHT        |  |
| CUSTOMER DRAWING             |  | SCALE                                                 |  | SHEET         |  |
| NAME                         |  | SIZE                                                  |  | CAGE CODE     |  |
| DRAWING NO                   |  | DRAWING NO                                            |  | RESTRICTED TO |  |
| A                            |  | 00779                                                 |  | ©=1426101     |  |
| REV                          |  | F                                                     |  |               |  |

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