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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-007000	06MAY2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266723-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385597
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385597

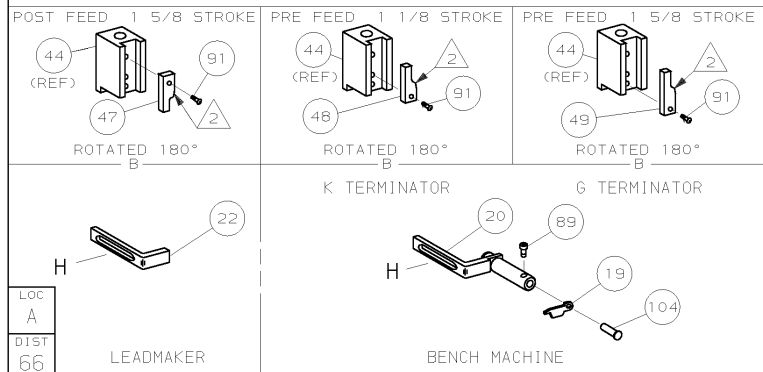
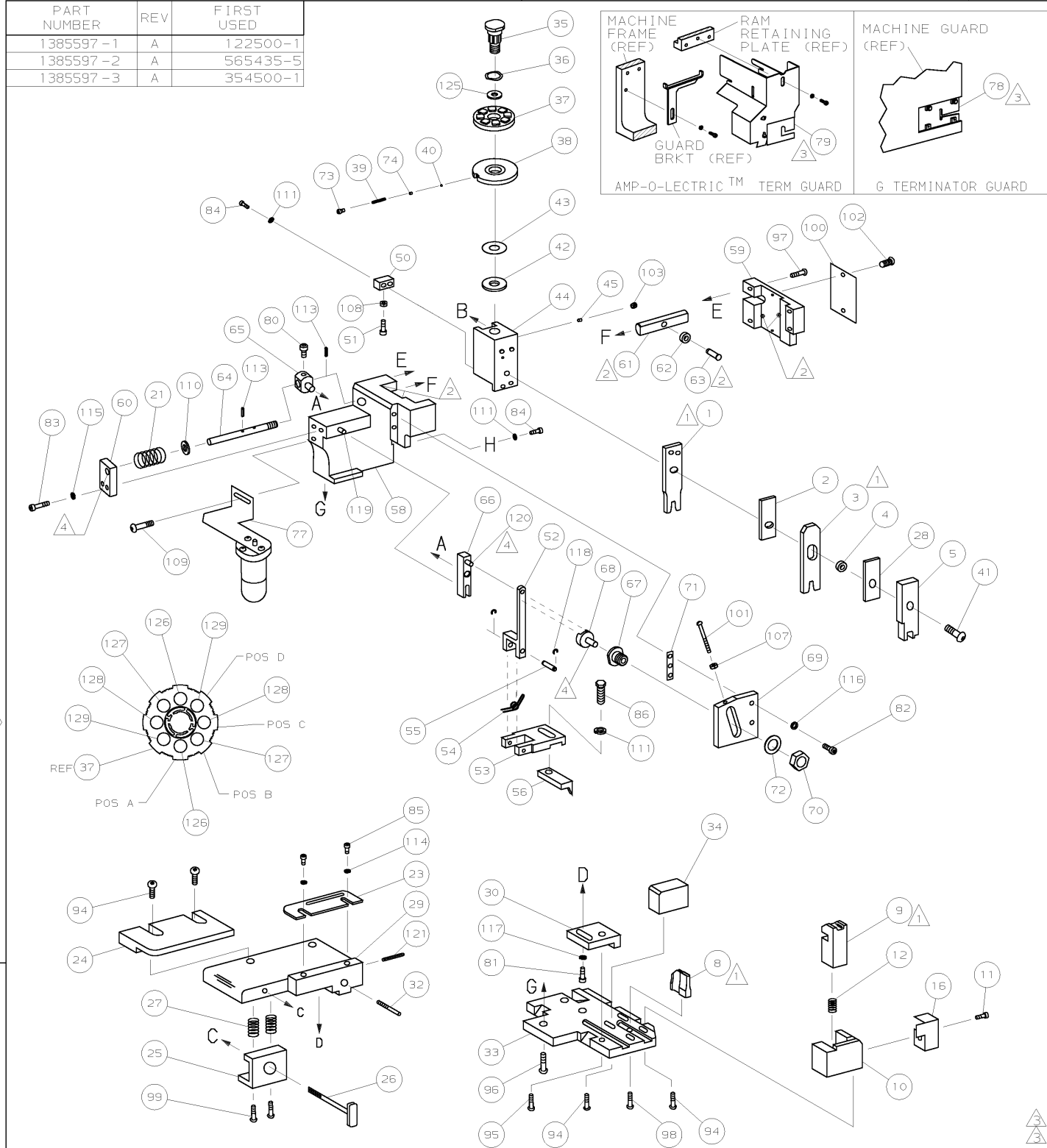
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1385597	
		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV A1	

DRAWING MADE IN THIRD ANGLE PROJECTION

1385597 1385597

/home/us052641

PART NUMBER	REV	FIRST USED
1385597 -1	A	122500-1
1385597 -2	A	565435-5
1385597 -3	A	354500-1



LOC A DIST 66 LEADMAKER BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: MICRO TIMER MK4 RECEPTACLE									
185158-1				AMP TERMINAL AMP CRIMP SPECS					
				PAD LTR	CRIMP HEIGHT		WIRE SIZE		
				A	.054 ±.002 [1.36 ±0.05mm]		1.0mm ²		
				B	.051 ±.002 [1.29 ±0.05mm]		(2) 0.35mm ² or 0.75mm ²		
				C	.048 ±.002 [1.22 ±0.05mm]		0.6mm ²		
				D	.046 ±.002 [1.18 ±0.05mm]		0.5mm ²		
				CRIMP		SIZE	TYPE	RANGE	
				WIRE		.080 [2.03mm]	F	1.0mm ² -0.5mm ²	
				INSUL		.110 [2.80mm]	0	1.3-2.0MM	
WIRE STRIP LENGTH 3.4-4.2mm			TERM APPL	SPEC	FEED 11.0mm	APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1	LAYOUT L2811
2	2	2	-	C	4-354779-0	PIN, WIRE DISC (.3190)D			129
2	2	2	-	C	3-354779-4	PIN, WIRE DISC (.3160)C			128
2	2	2	-	C	2-354779-8	PIN, WIRE DISC (.3130)B			127
2	2	2	-	C	2-354779-2	PIN, WIRE DISC (.3100)A			126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION			125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE			124
1	1	1	-	-	4088040	SF APPL INST 408-8040			123
122									
1	1	1	-	A	4-21028-0	PIN,SLT SPR(φ.093x.75)ST GDE PL			121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (φ.187x.50)LEVER			120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (φ.187x1.25)HOUSING			119
REF	REF	REF	-	A	21045-3	RING,RET "C"(φ.187)FD FING PIN			118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK			117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE			116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD			115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE			114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(φ.125x.50)ADJ ROD			113
112									
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER			111
REF	REF	REF	-	A	21899-4	WASHER,FLAT (φ5/16)SCREW ADJ			110
-	1	-	-	A	2-21002-6	SCR,BHC (10-32x.38) LUBE ASSY			109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN			108
REF	REF	REF	-	A	21068-5	NUT,HEX (6-32)FEED ADJ			107
106									
105									
1	1	-	-	A	992031-1	PIN, CLEVIS			104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE			102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ			101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION			100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG			99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL			98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP			97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING			96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)56 ADJ BLOCK			95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN			94
93									
92									
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM			91
90									
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER			89
88									
87									
1	1	1	-	A	2-22603-0	SCR,HEX HD (8-32x.31)FEED FINGER			86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)FR ST GUIDE			85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER			84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD			83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK			82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)56 ADJ BL			81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK			80
-	REF	-	-	B	455749-1	GUARD, WINDOW			79
REF	-	-	-	B	679532-1	INSERT, GUARD			78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY			77
76									
75									
1	1	1	-	A	690603-1	SPRING, ASSIST			74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC			73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL			72
REF	REF	REF	-	A	690517-1	SPACER			71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION			ITEM NO
QTY RECD PER ASSY				PARTS LIST					

-1 LEADMAKER					MECH POST FEED				
-2 BENCH MODEL K					MECH PRE FEED				
-3 BENCH MODEL G					MECH PRE FEED				
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70		
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69		
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68		
REF	REF	REF	-	B	240633-1	BUSHING	67		
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66		
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65		
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64		
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63		
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62		
REF	REF	REF	-	B	454398-2	ROD, FEED	61		
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60		
REF	REF	REF	-	C	454220-1	CAP, RAM	59		
REF	REF	REF	-	D	454485-1	HOUSING	58		
							57		
1	1	1	-	B	690542-2	PAWL, FEED	56		
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55		
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54		
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53		
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52		
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51		
1	1	1	-	A	690753-1	SPACER, TONKER	50		
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49		
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48		
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47		
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46		
1	1	1	-	A	690191-1	PLUG, NYLON	45		
1	1	1	-	C	455673-1	RAM	44		
1	1	1	-	A	690125-1	WASHER, LAMINATED	43		
1	1	1	-	A	690124-1	WASHER, RAM	42		
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41		
1	1	1	-	A	23241-6	BALL, STEEL	40		
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39		
1	1	1	-	C	690142-1	DISC, INSULATION	38		
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37		
1	1	1	-	A	22480-5	WASHER, SPRING	36		
1	1	1	-	B	690212-1	POST, RAM	35		
1	1	1	-	B	2-690786-3	SUPPORT, TERMINAL	34		
REF	REF	REF	-	D	455675-1	PLATE, BASE	33		
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32		
							31		
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30		
1	1	1	-	C	455671-1	STRIP GUIDE PLATE ASSY	29		
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28		
2	2	2	-	A	1-22284-0	SPRING, DRAG	27		
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26		
1	1	1	-	B	240792-1	DRAG, TERMINAL	25		
1	1	1	-	D	6-690504-8	GUIDE, STRIP (REAR)	24		
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23		
-	-	1	-	B	690472-2	STRIPPER	22		
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21		
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20		
1	1	-	-	B	458949-1	STRIPPER	19		
							18		
							17		
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16		
							15		
							14		
							13		
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12		
1	1	1	-	B	690461-1	STOP, SHEAR	11		
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10		
1	1	1	-	C	454276-2	SHEAR, FLOAT (FRONT)	9		
1	1	1	-	C	7-662186-5	ANVIL	8		
							7		
							6		
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5		
1	1	1	-	B	238011-4	SPACER, BLOCK CRIMPER	4		
1	1	1	-	C	9-456135-1	CRIMPER, INSULATION	3		
1	1	1	-	C	455888-6	SPACER, CRIMPER	2		
1	1	1	-	C	1-456405-6	CRIMPER, WIRE	1		
-3	-2	-1	U/M	DWG SIZE	PART NO DESCRIPTION		ITEM NO		
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY				PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±.03 SURF TEXTURE, ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL	-	HT TR	-	FIN	-
				DR C.REICHELDERFER		APP 08MAY03 T.ELBIN		AMP Type Electronics Harrisburg, PA 17105-3608	
				CHK -		REL -			
				NAME		SIDE FEED HDM APPLICATOR		MACHINE REF MINI APPL	
SCALE		-	D	DWG NO	1385597		SHEET 1 OF 1	REV A	
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	

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