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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

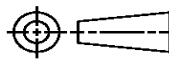
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

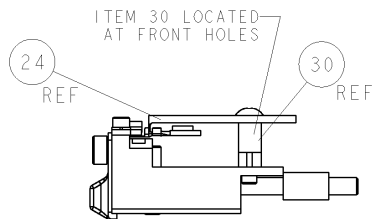
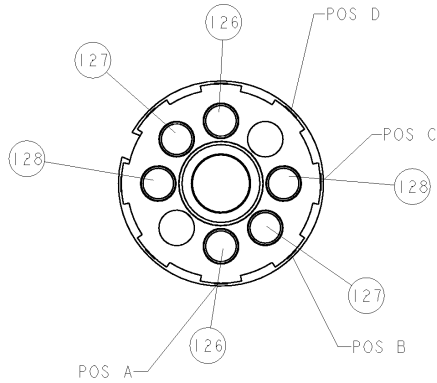
REV

1470-19 (3/11)

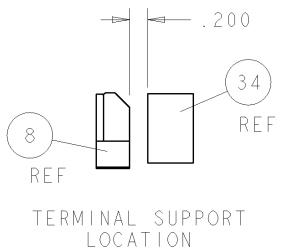
Pro/ENGINEER DRAWING

8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852216-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852216-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852216-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852216-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852216-7	A	-	-	-	SPARE PARTS

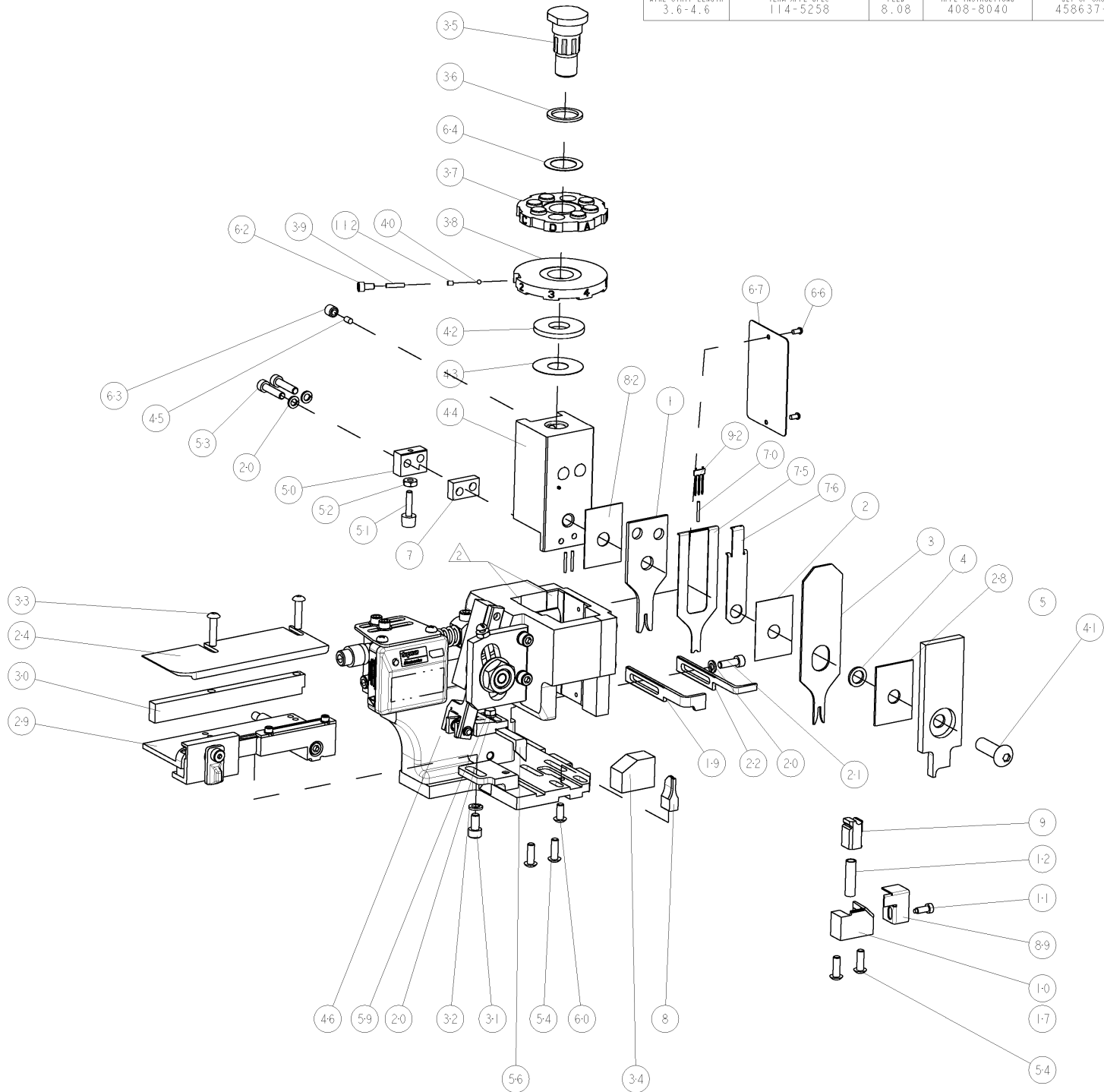
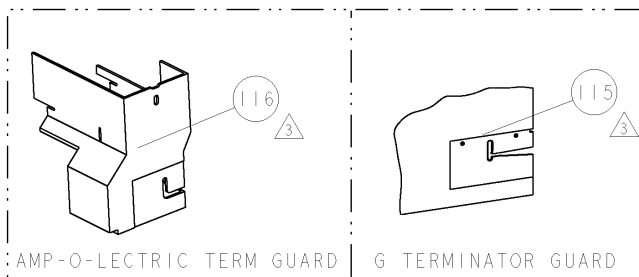
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ GRIND AT ASSY.



FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



TERMINAL NAME: D-2 RECEPTACLE CONTACT					
SOCKET		AMP TERMINAL - AMP CRIMP SPECS			
1318105	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.19mm ± 0.05mm [.047 ± .002]		0.85mm or 18 AWG
-	-	B	1.05mm ± 0.05mm [.041 ± .002]		0.50mm or 20 AWG
-	-	C	.94mm ± 0.05mm [.037 ± .002]		0.30mm or 22 AWG
-	-	D			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.57mm [.062]	F	0.30-0.85mm
-	-	INSUL	1.90mm [.075]	F	1.44-1.90mm
WIRE STRIP LENGTH	3.6-4.6	TERM APPL SPEC	114-5258	FEED	8.08
				APPL INSTRUCTIONS	408-8040
				SET UP GAGE	458637-1

-	2	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	128
-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	127
-	2	2	2	2	-	2-354779-1	PIN, WIRE DISC, .3095	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	-	1490524-1	DEPRESSOR, SPACER	76
-	1	1	1	1	-	1490525-3	DEPRESSOR, WIRE	75
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	-	23147-7	SPRING, COMPRESSION	70
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633107-8	ANVIL, COMBINATION .062	8
-	1	1	1	1	-	1-240641-8	SPACER	7
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-1213077-9	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456403-6	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN: C. REICHELDERFER		T. ELBIN		T. BENCHOFF		T. BENCHOFF		T. BENCHOFF		T. BENCHOFF	
0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.01		4 PLC ±.01		5 PLC ±.01		6 PLC ±.01		7 PLC ±.01	
8 PLC ±.01		9 PLC ±.01		10 PLC ±.01		11 PLC ±.01		12 PLC ±.01		13 PLC ±.01		14 PLC ±.01		15 PLC ±.01	
16 PLC ±.01		17 PLC ±.01		18 PLC ±.01		19 PLC ±.01		20 PLC ±.01		21 PLC ±.01		22 PLC ±.01		23 PLC ±.01	
24 PLC ±.01		25 PLC ±.01		26 PLC ±.01		27 PLC ±.01		28 PLC ±.01		29 PLC ±.01		30 PLC ±.01		31 PLC ±.01	
32 PLC ±.01		33 PLC ±.01		34 PLC ±.01		35 PLC ±.01		36 PLC ±.01		37 PLC ±.01		38 PLC ±.01		39 PLC ±.01	
40 PLC ±.01		41 PLC ±.01		42 PLC ±.01		43 PLC ±.01		44 PLC ±.01		45 PLC ±.01		46 PLC ±.01		47 PLC ±.01	
48 PLC ±.01		49 PLC ±.01		50 PLC ±.01		51 PLC ±.01		52 PLC ±.01		53 PLC ±.01		54 PLC ±.01		55 PLC ±.01	
56 PLC ±.01		57 PLC ±.01		58 PLC ±.01		59 PLC ±.01		60 PLC ±.01		61 PLC ±.01		62 PLC ±.01		63 PLC ±.01	
64 PLC ±.01		65 PLC ±.01		66 PLC ±.01		67 PLC ±.01		68 PLC ±.01		69 PLC ±.01		70 PLC ±.01		71 PLC ±.01	
72 PLC ±.01		73 PLC ±.01		74 PLC ±.01		75 PLC ±.01		76 PLC ±.01		77 PLC ±.01		78 PLC ±.01		79 PLC ±.01	
80 PLC ±.01		81 PLC ±.01		82 PLC ±.01		83 PLC ±.01		84 PLC ±.01		85 PLC ±.01		86 PLC ±.01		87 PLC ±.01	
88 PLC ±.01		89 PLC ±.01		90 PLC ±.01		91 PLC ±.01		92 PLC ±.01		93 PLC ±.01		94 PLC ±.01		95 PLC ±.01	
96 PLC ±.01		97 PLC ±.01		98 PLC ±.01		99 PLC ±.01		100 PLC ±.01		101 PLC ±.01		102 PLC ±.01		103 PLC ±.01	
104 PLC ±.01		105 PLC ±.01		106 PLC ±.01		107 PLC ±.01		108 PLC ±.01		109 PLC ±.01		110 PLC ±.01		111 PLC ±.01	
112 PLC ±.01		113 PLC ±.01		114 PLC ±.01		115 PLC ±.01		116 PLC ±.01		117 PLC ±.01		118 PLC ±.01		119 PLC ±.01	
120 PLC ±.01		121 PLC ±.01		122 PLC ±.01		123 PLC ±.01		124 PLC ±.01		125 PLC ±.01		126 PLC ±.01		127 PLC ±.01	
128 PLC ±.01		129 PLC ±.01		130 PLC ±.01		131 PLC ±.01		132 PLC ±.01		133 PLC ±.01		134 PLC ±.01		135 PLC ±.01	
136 PLC ±.01		137 PLC ±.01		138 PLC ±.01		139 PLC ±.01		140 PLC ±.01		141 PLC ±.01		142 PLC ±.01		143 PLC ±.01	
144 PLC ±.01		145 PLC ±.01													

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