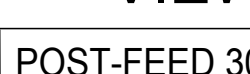


8			7	
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528715 -1	C	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528715 -2	C	BENCH	MECH PRE FEED	CUTS CARRIER
1528715 -6	C	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7- 1528715 -1	C	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7- 1528715 -2	C	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7- 1528715 -6	C	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7- 1528715 -7	B	-	-	SPARE PARTS KIT

[illegible]

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
5. WIRE AND INSULATION RANGE STATED ARE THOSE OF THE TERMINAL.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

1-18024-1
SCR, BHC, M5x10 (REF)

1-465184-0
LUBRICATOR ASSEMBLY (REF)

ITEM 30 LOCATED
AT FRONT HOLES

FEED TRACK POSITION
GUIDE BY WIRE BARREL

4.45± 0.5
[.175± .020]

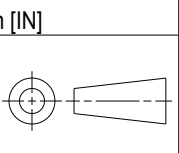
TERMINAL SUPPORT
LOCATION

Diagram illustrating the assembly of a mechanical component, showing various parts and their assembly sequence. Key components and callouts include:

- 1-18024-1 SCR, BHC, M5x10 (REF)
- 1-465184-0 LUBRICATOR ASSEMBLY (REF)
- ITEM 30 LOCATED AT FRONT HOLES
- FEED TRACK POSITION GUIDE BY WIRE BARREL
- 4.45± 0.5 [.175± .020]
- TERMINAL SUPPORT LOCATION
- Callouts: 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60.

*** WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	1	1	1	1	1	1	1-22278-0	SPRING, COMPRESSION	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	1	1	1	1	1	1	854769-1	HOLDER, INS	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

										2												1									
SET UP GAGE 458637-3										LOC		DIST		REVISIONS																	
										A		66		P		LTR		DESCRIPTION						DATE		OWN		APVD			
														A				SEE ECO-06-024781						26OCT2006		MC		MC			
														B				SEE ECR-06-028236						04DEC2006		LJLJ		MC			
				C				ECR-10-001649						22JAN2010		MY		GB													
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	73												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	72												
-	1	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE						-	-	-	-	71											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	70												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	68												
-	1	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION						-	-	-	-	67											
-	2	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE						-	-	-	-	66											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	65												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	64												
-	1	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0						-	-	-	-	63											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	62												
-	2	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0						-	-	-	-	61											
-	1	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)						-	-	-	-	60											
-	1	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0						-	-	-	-	59											
-	1	1	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250						-	-	-	-	58											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	57												
-	1	1	1	1	1	1	1	1	1338685-1	PAWL, FEED						-	-	-	-	56											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	55												
-	4	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)						-	-	-	-	54											
-	2	2	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0						-	-	-	-	53											
-	1	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3						-	-	-	-	52											
-	1	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN						-	-	-	-	51											
-	1	1	1	1	1	1	1	1	690753-2	SPACER, TONKER						-	-	-	-	50											
-	1	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)						-	-	-	-	49											
-	-	1	-	-	-	1	-	1	1338675-1	CAM, UNIVERSAL PRE FEED						-	-	-	-	48											
-	1	-	1	1	1	-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED						-	-	-	-	47											
-	1	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI						-	-	-	-	46											
-	1	1	1	1	1	1	1	1	690191-1	PLUG,NYLON						-	-	-	-	45											
-	1	1	1	1	1	1	1	1	1333257-1	RAM						-	-	-	-	44											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	43												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42												
-	1	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)						-	-	-	-	41											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	40												
-	1	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY						-	-	-	-	39											
-	1	1	1	1	1	1	1	1	469367-9	SHIM						-	-	-	-	38											
-	1	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY						-	-	-	-	37											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	36												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35												
-	1	1	1	1	1	1	1	1	2-1320934-2	SUPPORT, TERMINAL						-	-	-	-	34											
-	2	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)						-	-	-	-	33											
-	1	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4						-	-	-	-	32											
-	1	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0						-	-	-	-	31											
-	1	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE						-	-	-	-	30											
-	1	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY						-	-	-	-	29											
-	1	1	1	1	1	1	1	1	1-455888-9	SPACER, CRIMPER						-	-	-	-	28											
-	2	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION						-	-	-	-	27											
-	1	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE						-	-	-	-	26											
-	1	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL						-	-	-	-	25											
-	1	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE						-	-	-	-	24											
-	1	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0						-	-	-	-	23											
-	1	-	1	1	-	1	-	1	690472-2	STRIPPER						-	-	-	-	22											
-	1	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0						-	-	-	-	21											
-	4	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4						-	-	-	-	20											
-	-	1	-	-	1	-	-	-	1424364-1	STRIPPER/ WIRE STOP ASSY						-	-	-	-	19											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	18												
-	1	-	-	-	1	-	-	-	1338684-1	SHEAR HOLDER, FRONT						-	-	-	-	17											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	16												
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15												
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-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	13												
-	1	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION						-	-	-	-	12											
-	1	1	1	1	1	1	1	1	356885-4	STOP, SHEAR						-	-	-	-	11											
-	-	1	1	-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT						-	-	-	-	10											
-	1	1	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT						-	-	-	-	9											
1	2	2	2	1	1	1	1	1	1-1633132-3	ANVIL, COMBINATION .090						-	-	-	-	8											
-	1	1	1	1	1	1	1	1	2-240641-4	SPACER						-	-	-	-	7											
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6												
-	1	1	1	1	1	1	1	1	1-854772-4	DEPRESSOR, SHEAR						-	-	-	-	5											
-	1	1	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER						-	-	-	-	4											
1	2	2	2	1	1	1	1	1	1424909-3	CRIMPER, INSULATION F						-	-	-	-	3											
-	1	1	1	1	1	1	1	1	455888-1	SPACER, CRIMPER						-	-	-	-	2											
1	2	2	2	1	1	1	1	1	1333297-1	CRIMPER, WIRE PREMIUM						-	-	-	-	1											
-77	-76	-72	-71	-6	-2	-1	-1	-1	PART NO				DESCRIPTION						ITEM NO												
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										CHK		-												NAME							
										APVD		30AUG2006												SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
										PRODUCT SPEC		-												A1		00779		C=1528715		-	
DIMENSIONS: mm [IN]				TOLERANCES UNLESS OTHERWISE SPECIFIED:						APPLICATION SPEC See Table		CUSTOMER DRAWING		SCALE		SHEET		OF		1		REV		C							
				0 PLC ±.0 1 PLC ±.0 2 PLC ±.0 3 PLC ±.0 4 PLC ±.0 ANGLES ±.0						WEIGHT		-		-		-		-		-		-		-							

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Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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