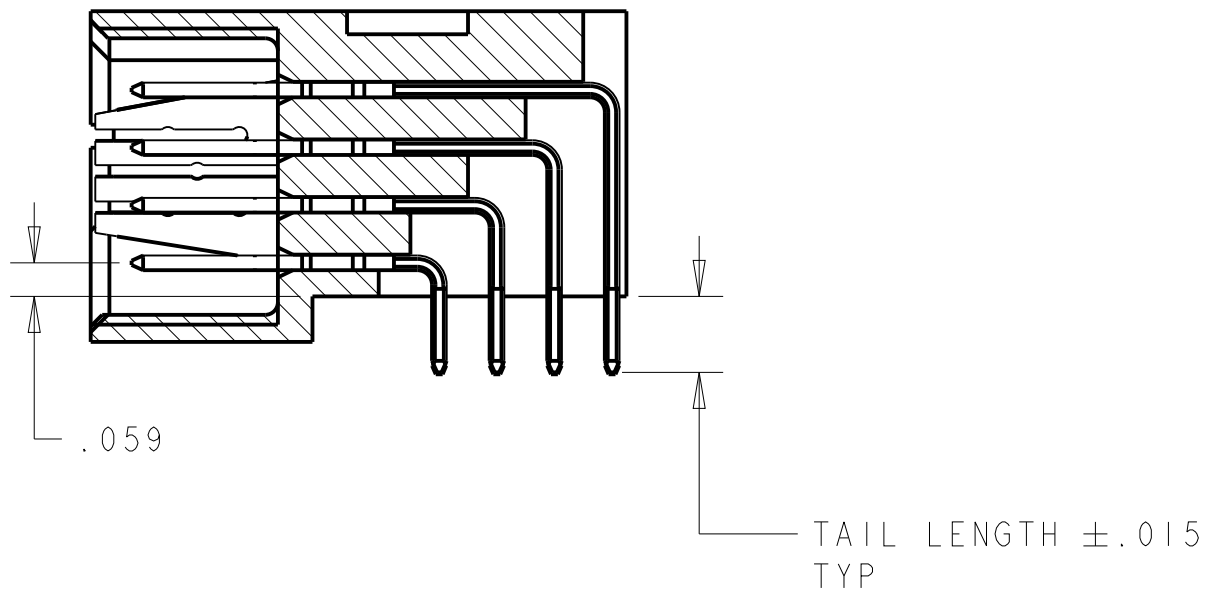
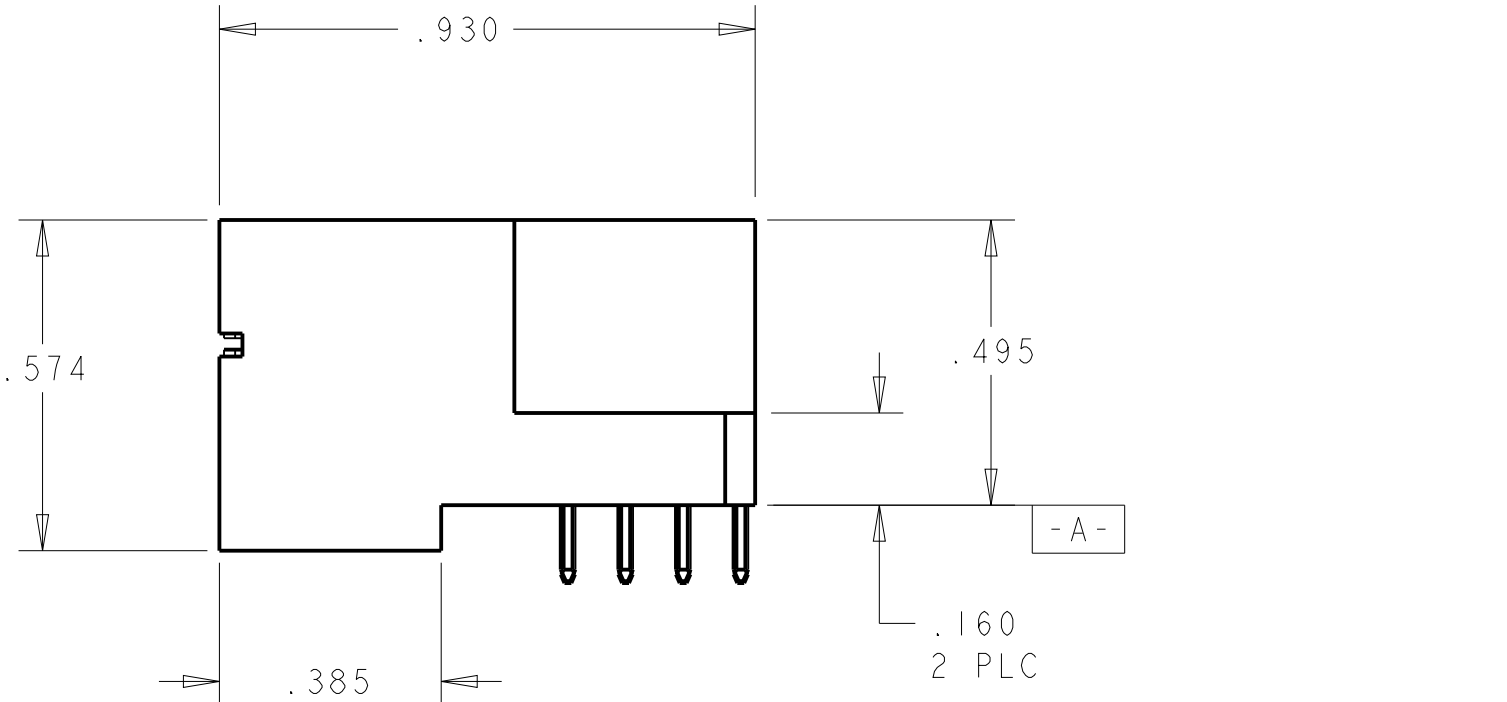
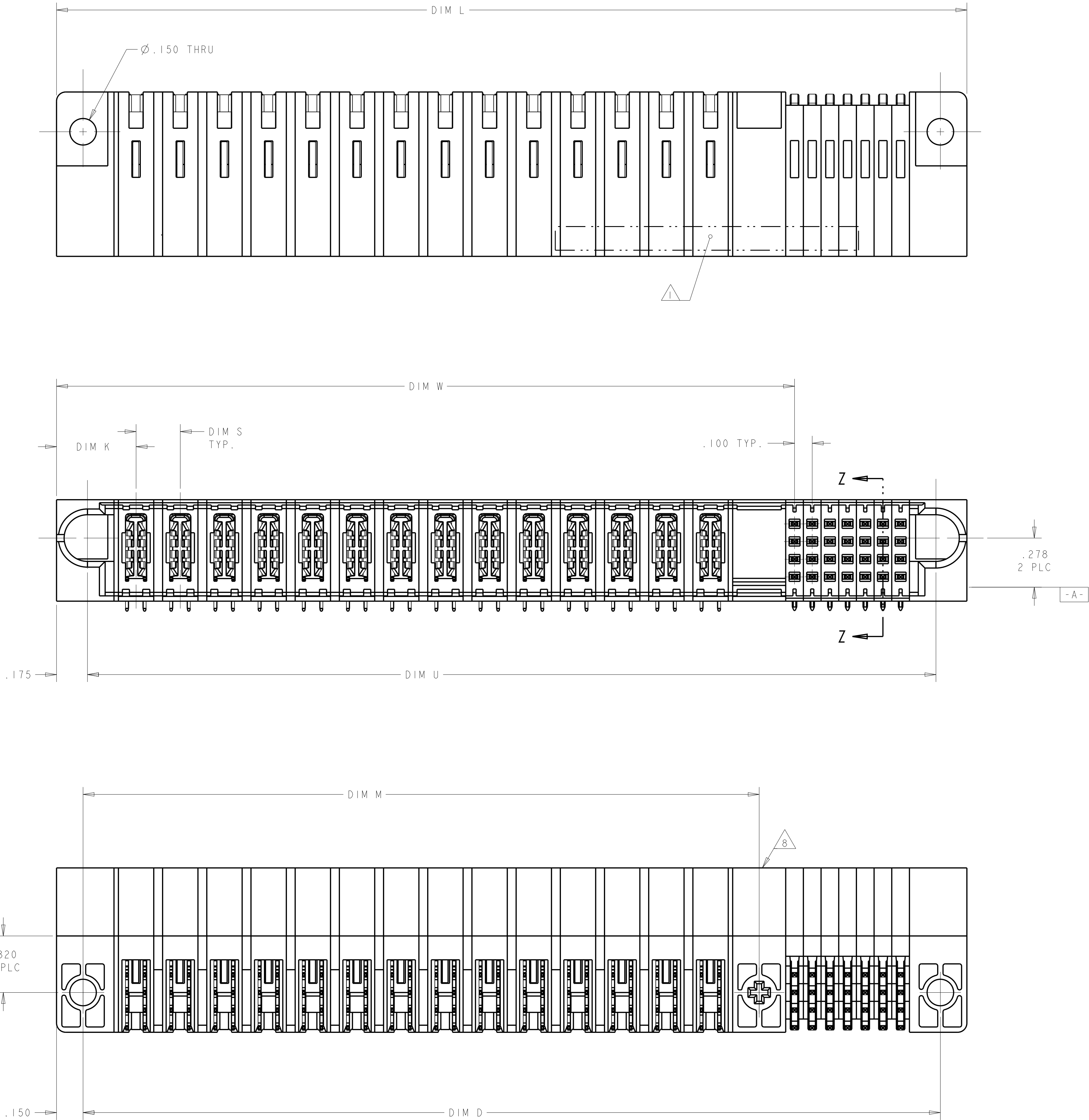


| LOC |    | DIST |     | REVISIONS             |           |     |      |  |
|-----|----|------|-----|-----------------------|-----------|-----|------|--|
| ES  | 00 | P    | LTR | DESCRIPTION           | DATE      | DWN | APVD |  |
|     |    | H4   |     | ADDED DASH NUMBER -33 | 25FEB2013 | CZ  | SZ   |  |
|     |    |      |     |                       |           |     |      |  |
|     |    |      |     |                       |           |     |      |  |



|                                        |  |                           |                                    |  |
|----------------------------------------|--|---------------------------|------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN R. GRZYBOWSKI 24JAN05 | TE Connectivity                    |  |
| DIMENSIONS: INCHES                     |  | CHK M. PERCHERKE 24JAN05  |                                    |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APVD W. PERCHERKE         | NAME                               |  |
| 0 PLC $\pm .$                          |  | PRODUCT SPEC              | RIGHT ANGLE SOLDER HEADER ASSEMBLY |  |
| 1 PLC $\pm .01$                        |  | 108-1973                  | MULTI-BEAM XL                      |  |
| 2 PLC $\pm .01$                        |  | APPLICATION SPEC          | -                                  |  |
| 3 PLC $\pm .005$                       |  | 114-13038                 | SIZE CAGE CODE DRAWING NO          |  |
| 4 PLC $\pm .0020$                      |  | FINISH                    | A100779C=6450332                   |  |
| ANGLES $\pm 2^\circ$                   |  | WEIGHT                    | -                                  |  |
| MATERIAL                               |  | CUSTOMER DRAWING          | SCALE 4:1 SHEET 1 OF 13 REV H6     |  |

| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
| ES  | 00   | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |      | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

- 1 "AMP", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0  
SIGNAL CONTACT - COPPER ALLOY  
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA  
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn  
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIAMETER HOLE.
- 8 OPTIONAL CENTER MODULE
- 9 NOT RELEASED FOR PRODUCTION
- 10 VARIABLE DIMENSIONS SHOWN ON TABLE

|       |       |       |       |       |       |       |             |                 |             |
|-------|-------|-------|-------|-------|-------|-------|-------------|-----------------|-------------|
| H6    | 1.900 | .250  | 1.375 | 1.950 | -     | 2.250 | .450        | 4P + 24S        | 3-6450332-4 |
|       | 2.825 |       | 2.300 | 2.875 | -     | 3.175 | .475        | 3ACP + 4P + 24S | 3-6450332-3 |
|       | 1.600 | .250  | 1.375 | 1.650 | -     | 1.950 | .450        | 4P + 12S        | 3-6450332-2 |
|       | 2.825 |       | 2.300 | 2.875 | -     | 3.175 | .475        | 3ACP + 4P + 24S | 3-6450332-1 |
|       | 3.225 |       | 2.675 | 3.275 |       | 3.575 | .525        | 9P + 24S        | 3-6450332-0 |
|       | 2.700 |       | 2.275 | 2.750 | -     | 3.050 | .450        | 4ACP+3P+20S     | 1-6450332-9 |
|       | 3.225 |       | 2.675 | 3.275 | -     | 3.575 | .525        | 3ACP+6P+24S     | 2-6450332-8 |
|       | 1.650 | .200  | 1.225 | 1.700 | -     | 2.000 | .450        | 4P + 20S        | 2-6450332-6 |
|       | 1.800 |       | 1.275 | 1.850 | -     | 2.150 | .450        | 4P + 24S        | 2-6450332-5 |
|       | 2.900 | .250  | 2.375 | 2.950 | -     | 3.250 | .450        | 8P + 24S        | 2-6450332-4 |
|       | 3.225 |       | 2.675 | 3.275 | -     | 3.575 | .525        | 3ACP+6P+24S     | 2-6450332-3 |
|       | 2.150 | .250  | 1.625 | 2.200 | -     | 2.500 | .450        | 5P + 24S        | 2-6450332-0 |
|       | 3.225 |       | 2.675 | 3.275 | -     | 3.575 | .525        | 3ACP+6P+24S     | 6450332-9   |
|       | 3.875 |       | 3.550 | 3.925 | -     | 4.225 | .475        | 1ACP + 9P + 16S | 1-6450332-8 |
|       | 2.300 | .250  | 1.875 | 2.350 | -     | 2.650 | .450        | 6P+20S          | 1-6450332-7 |
|       | 3.875 |       | 3.550 | 3.925 | -     | 4.225 | .475        | 3ACP+9P+16S     | 1-6450332-6 |
|       | 5.100 |       | 2.375 | 5.150 | -     | 5.450 | .450        | 8P + 112S       | 1-6450332-4 |
|       | 3.800 |       | 3.175 | 3.850 | -     | 4.150 | .450        | 12P + 28S       | 1-6450332-3 |
|       | 2.275 |       | 2.050 | 2.325 | -     | 2.625 | .450        | 5P + 24S        | 1-6450332-2 |
|       | 1.400 | .250  | .875  | 1.450 | -     | 1.750 | .450        | 2P + 24S        | 6450332-8   |
|       | 1.100 | -     | .575  | 1.150 | -     | 1.450 | .425        | 1P + 24S        | 6450332-6   |
|       | 4.425 | .250  | 3.875 | 4.475 | -     | 4.775 | .450        | 14P + 24S       | 6450332-5   |
|       | 2.675 | .250  | 2.125 | 2.725 | -     | 3.025 | .450        | 7P + 24S        | 6450332-4   |
|       | 2.925 | .250  | 2.375 | 2.975 | -     | 3.275 | .450        | 8P + 24S        | 6450332-3   |
|       | 4.500 | .250  | 3.875 | 4.550 | -     | 4.850 | .450        | 14P + 28S       | 6450332-2   |
| DIM U | DIM S | DIM W | DIM D | DIM M | DIM L | DIM K | DESCRIPTION |                 | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:  
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01  
1 PLC ±.01  
2 PLC ±.01  
3 PLC ±.005  
4 PLC ±.0020  
ANGLES ±2°  
FINISH

MATERIAL

-

DWN R. GRZYBOWSKI 24JAN05  
CHK M. PERCHERKE 24JAN05  
APVD M. PERCHERKE

PRODUCT SPEC

108-1973

APPLICATION SPEC

114-13038

WEIGHT

-

CUSTOMER DRAWING

SCALE 4:1

SHEET 2 OF 13

REV H6

TE Connectivity

NAME

RIGHT ANGLE SOLDER HEADER ASSEMBLY  
MULTI-BEAM XL

SIZE

A1

CAGE CODE

00779

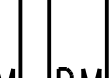
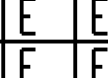
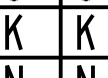
DRAWING NO

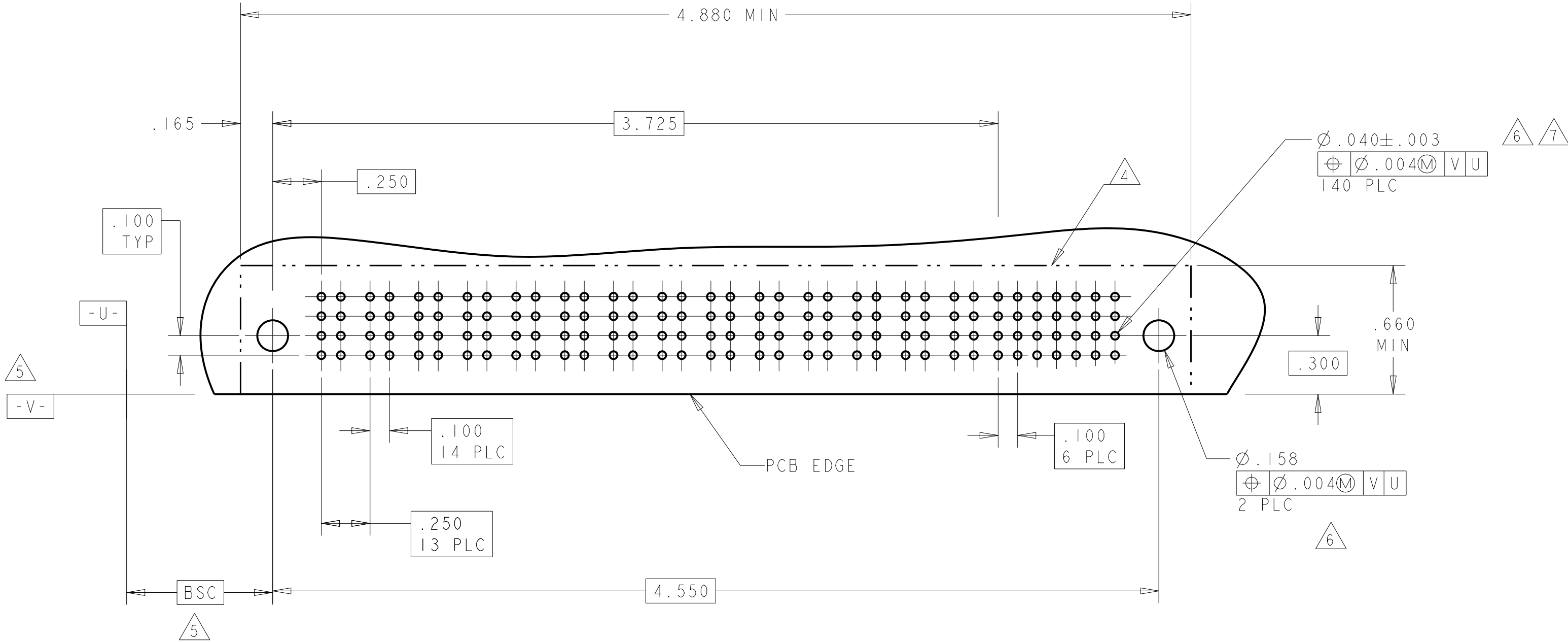
6450332

RESTRICTED TO

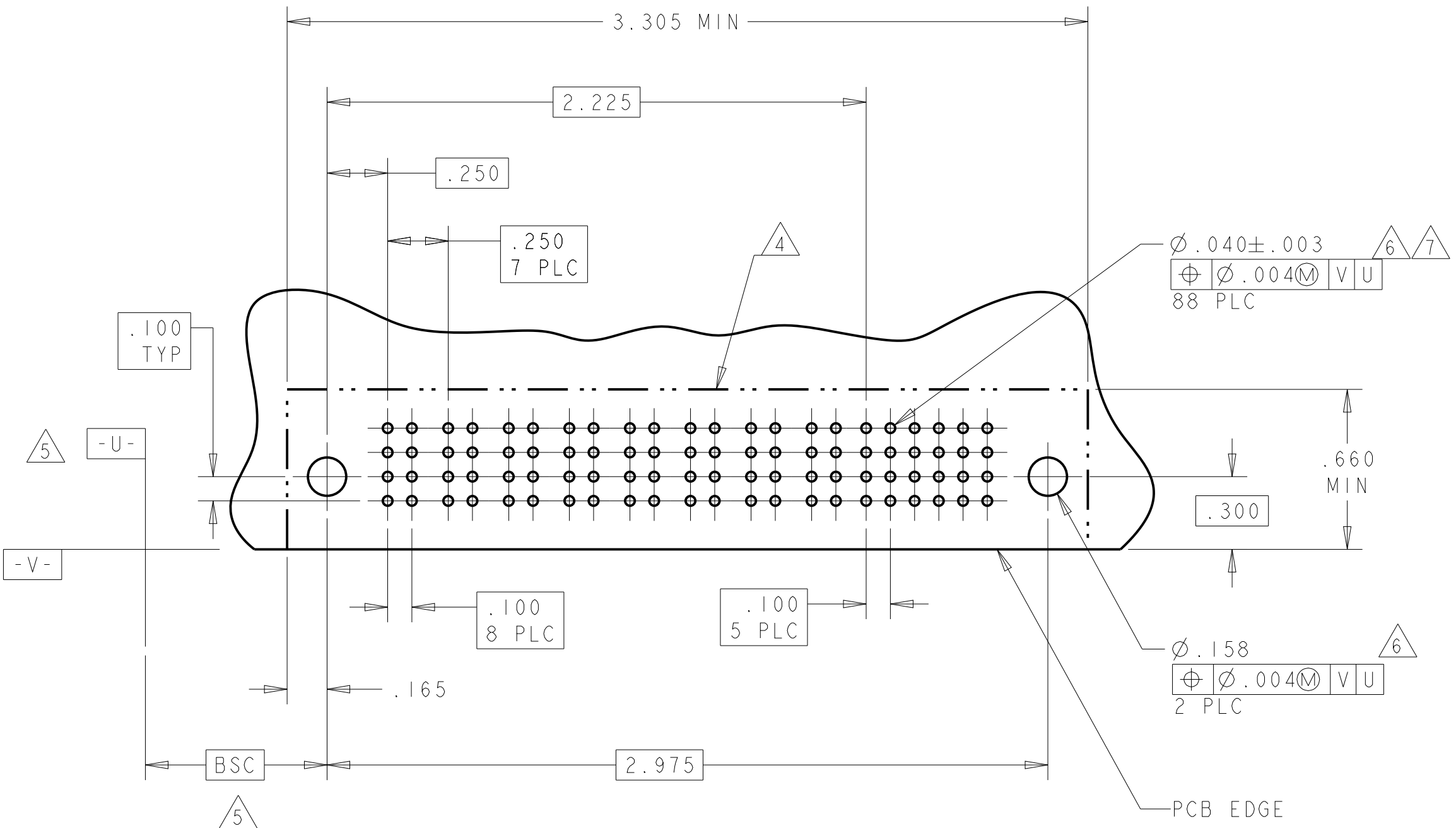
-

| LOC |     | DIST        |  | REVISIONS |     |      |  |
|-----|-----|-------------|--|-----------|-----|------|--|
| P   | LTR | DESCRIPTION |  | DATE      | DWN | APVD |  |
| -   | -   | SEE SHEET 1 |  | -         | -   | -    |  |
|     |     |             |  |           |     |      |  |
|     |     |             |  |           |     |      |  |

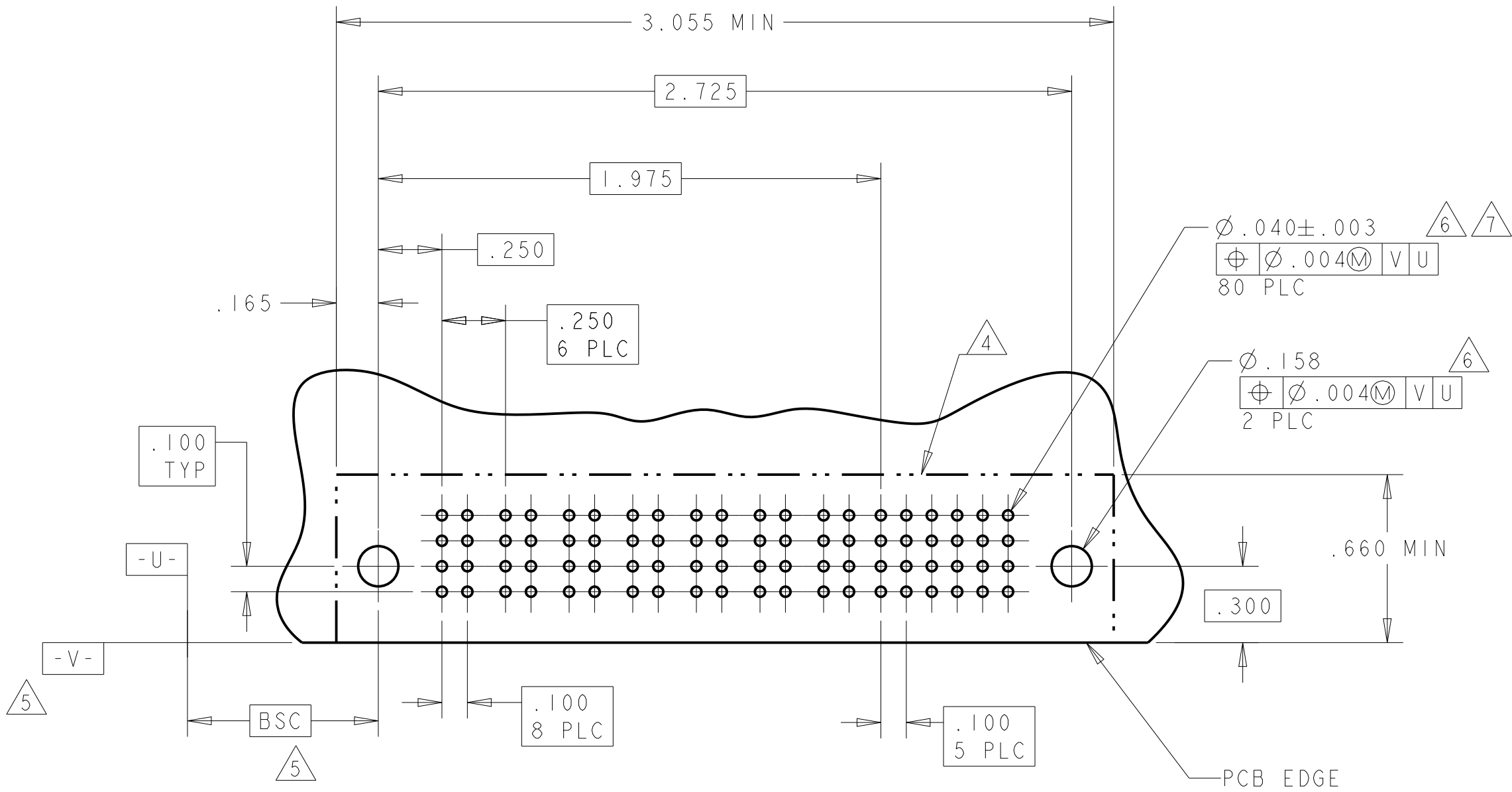
| ASSY PART NUMBER | ROWS             |                                                                                   | POWER                                                                             |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                        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|                  |                  |                                                                                   | P1                                                                                | P2                                                                                | P3                                                                                | P4                                                                                  | P5                                                                                  | P6                                                                                  | P7                                                                                  | P8                                                                                  | P9                                                                                  | P10                                                                                 | P11                    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                           |                                                                                      |                                                                                      |  |
| 6450332-2        | D<br>C<br>B<br>A |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |



| PART NUMBER | ROWS             |  | POWER |    |    |    |    |    |    |    | SIGNAL |   |   |   |   |   |   |  |
|-------------|------------------|--|-------|----|----|----|----|----|----|----|--------|---|---|---|---|---|---|--|
|             |                  |  | P1    | P2 | P3 | P4 | P5 | P6 | P7 | P8 | 1      | 2 | 3 | 4 | 5 | 6 |   |  |
| 6450332-3   | D<br>C<br>B<br>A |  |       | PM | PM | PM | PM | PM | PM | PM | PM     | J | J | J | J | E | E |  |
|             |                  |  |       |    |    |    |    |    |    |    |        | K | K | K | K | F | F |  |
|             |                  |  |       |    |    |    |    |    |    |    |        | N | N | N | N | G | G |  |
|             |                  |  |       |    |    |    |    |    |    |    |        | S | S | S | S | H | H |  |
| 8P + 24S    |                  |  |       |    |    |    |    |    |    |    |        |   |   |   |   |   |   |  |



| PART NUMBER | ROWS             |  | POWER |    |    |    |    |    |    | SIGNAL |   |   |   |   |   |   |  |
|-------------|------------------|--|-------|----|----|----|----|----|----|--------|---|---|---|---|---|---|--|
|             |                  |  | P1    | P2 | P3 | P4 | P5 | P6 | P7 | 1      | 2 | 3 | 4 | 5 | 6 |   |  |
| 6450332-4   | D<br>C<br>B<br>A |  |       | PM | PM | PM | PM | PM | PM | PM     | J | J | E | J | J | J |  |
|             |                  |  |       |    |    |    |    |    |    |        | K | K | K | K | K | K |  |
|             |                  |  |       |    |    |    |    |    |    |        | N | N | N | N | N | N |  |
|             |                  |  |       |    |    |    |    |    |    |        | S | S | S | S | S | S |  |
| 7P + 24S    |                  |  |       |    |    |    |    |    |    |        |   |   |   |   |   |   |  |



|                |                 |             |     |
|----------------|-----------------|-------------|-----|
| Z              | STD             | .090        | D   |
| Y              | STD             | .090        | C   |
| R              | STD             | .090        | B   |
| O              | STD             | .090        | A   |
| A4             | MLBF            | .090        | D   |
| A3             | MLBF            | .090        | C   |
| A2             | MLBF            | .090        | B   |
| A1             | MLBF            | .090        | A   |
| E              | MLBF            | .135        | D   |
| F              | MLBF            | .135        | C   |
| G              | MLBF            | .135        | B   |
| H              | MLBF            | .135        | A   |
| J              | STD             | .135        | D   |
| K              | STD             | .135        | C   |
| N              | STD             | .135        | B   |
| S              | STD             | .135        | A   |
| CODE           | MATING SEQUENCE | TAIL LENGTH | ROW |
| SIGNAL CONTACT |                 |             |     |

|               |             |
|---------------|-------------|
| PA            | .090        |
| PM            | .135        |
| CODE          | TAIL LENGTH |
| POWER CONTACT |             |

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN R. GRZYBOWSKI 24JAN05  
CHK M. PERCHERKE 24JAN05  
APVD M. PERCHERKE

DIMENSIONS:  
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01  
1 PLC ±.01  
2 PLC ±.01  
3 PLC ±.005  
4 PLC ±.002  
ANGLES ±.2°  
FINISH

PRODUCT SPEC  
108-1973

APPLICATION SPEC  
114-13038

WEIGHT

SIZE  
A1

CAGE CODE  
00779

DRAWING NO  
6450332

CUSTOMER DRAWING

SCALE 4:1

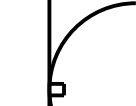
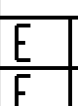
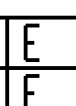
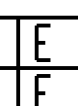
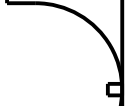
SHEET 3 OF 13

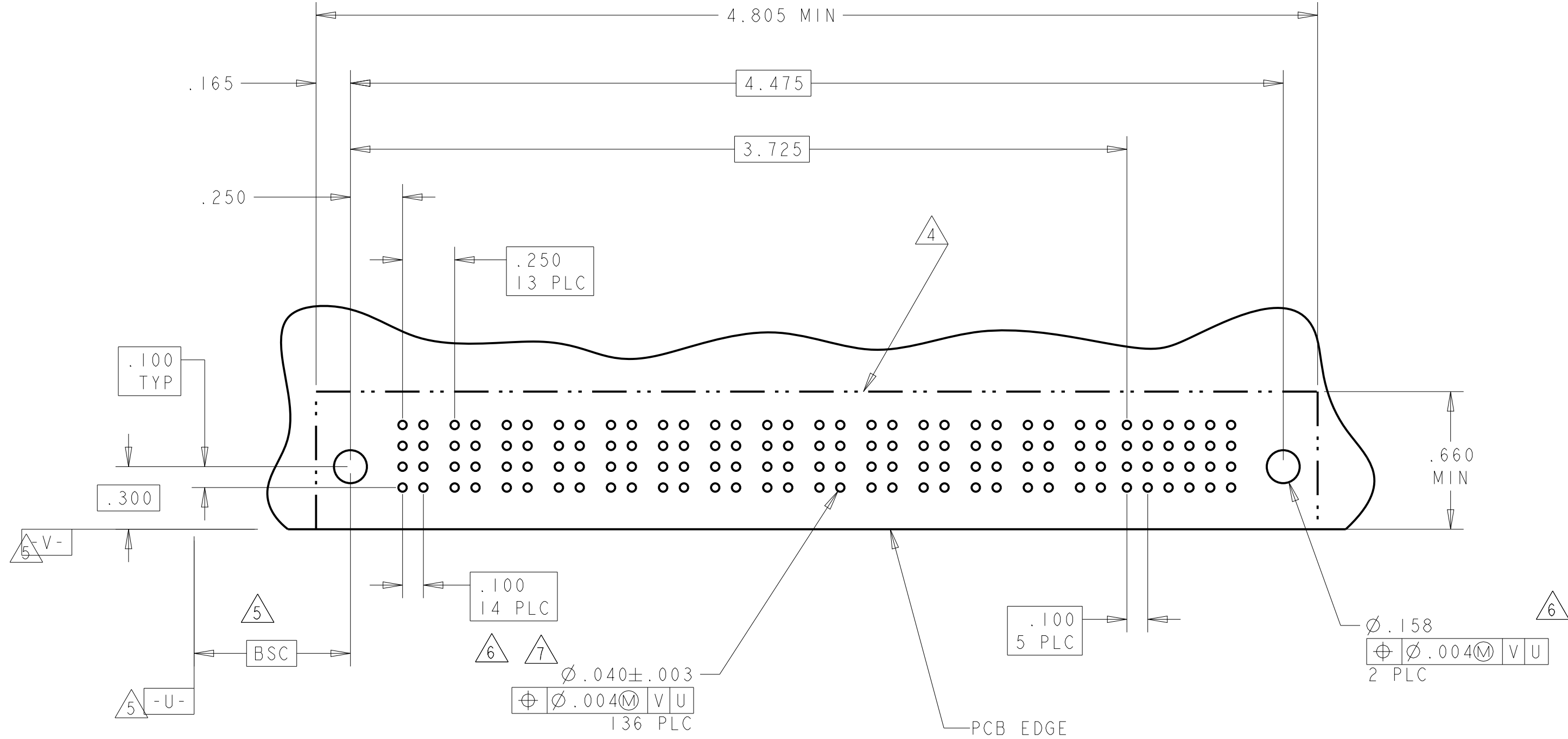
REV H6

TE Connectivity

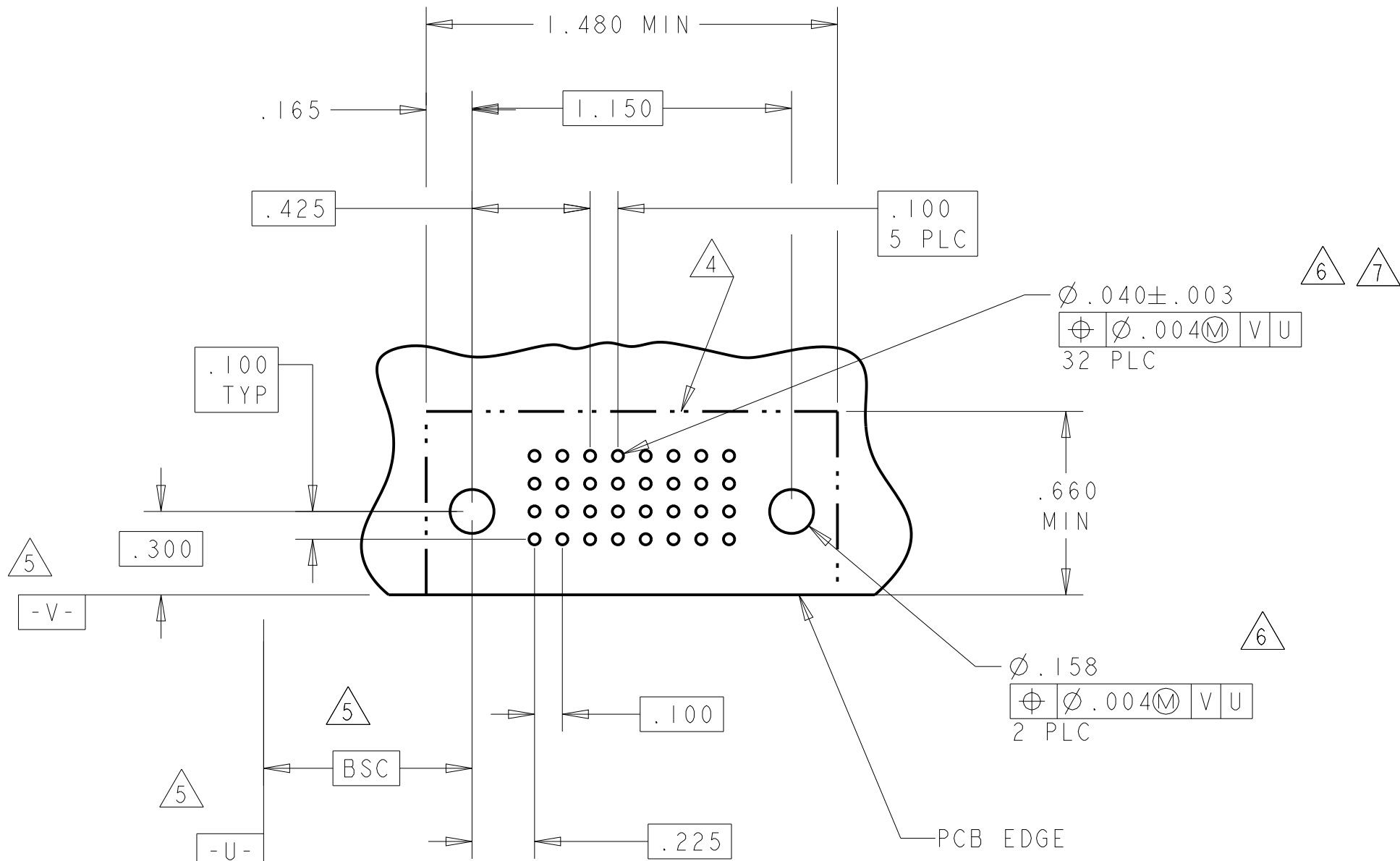
RIGHT ANGLE SOLDER HEADER ASSEMBLY  
MULTI-BEAM XL

| LOC |    | DIST |     | REVISIONS   |      |     |      |  |
|-----|----|------|-----|-------------|------|-----|------|--|
| ES  | 00 | P    | LTR | DESCRIPTION | DATE | DWN | APVD |  |
|     |    |      | -   | SEE SHEET 1 | -    | -   | -    |  |
|     |    |      |     |             |      |     |      |  |
|     |    |      |     |             |      |     |      |  |
|     |    |      |     |             |      |     |      |  |
|     |    |      |     |             |      |     |      |  |

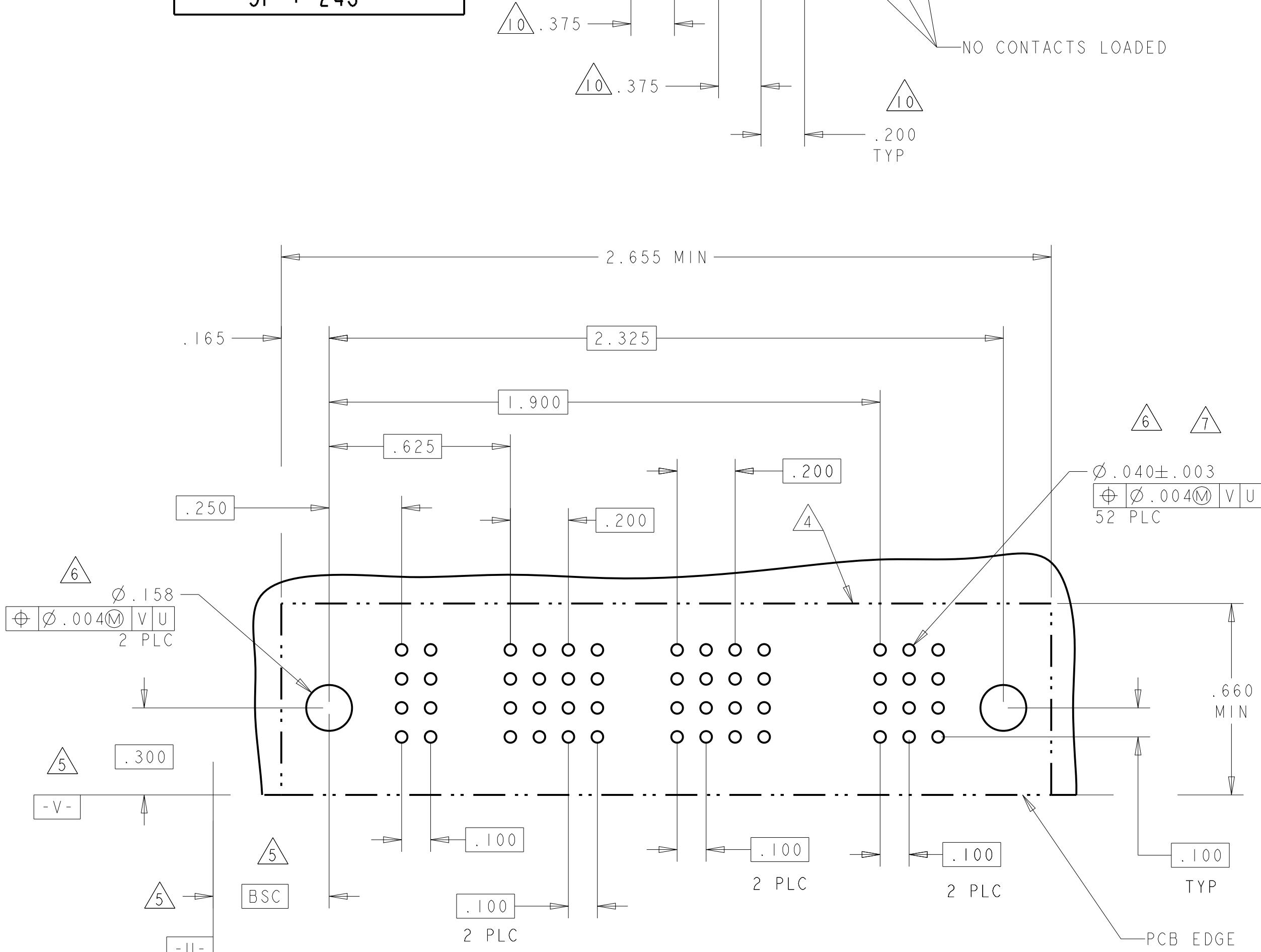
| PART NUMBER | ROWS             |                                                                                   | POWER                                                                             |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     | SIGNAL |   |   |   |   |                                                                                     |  |
|-------------|------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----|--------|---|---|---|---|-------------------------------------------------------------------------------------|--|
|             |                  |                                                                                   | P1                                                                                | P2                                                                                | P3                                                                                | P4                                                                                | P5                                                                                | P6                                                                                | P7                                                                                | P8                                                                                 | P9                                                                                  | P10                                                                                 | P11                                                                                 | P12                                                                                 | P13                                                                                 | P14 | 1      | 2 | 3 | 4 | 5 | 6                                                                                   |  |
| 6450332-5   | D<br>C<br>B<br>A |  |  |  |  |  |  |  |  |  |  |  |  |  |  | E   | E      | E | E | E | E |  |  |
|             |                  |                                                                                   | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                 | F                                                                                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |
|             |                  |                                                                                   | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                 | G                                                                                  |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |
|             |                  |                                                                                   | H                                                                                 | H                                                                                 | S                                                                                 | S                                                                                 | H                                                                                 | H                                                                                 |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |
| 14P + 24S   |                  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |     |        |   |   |   |   |                                                                                     |  |



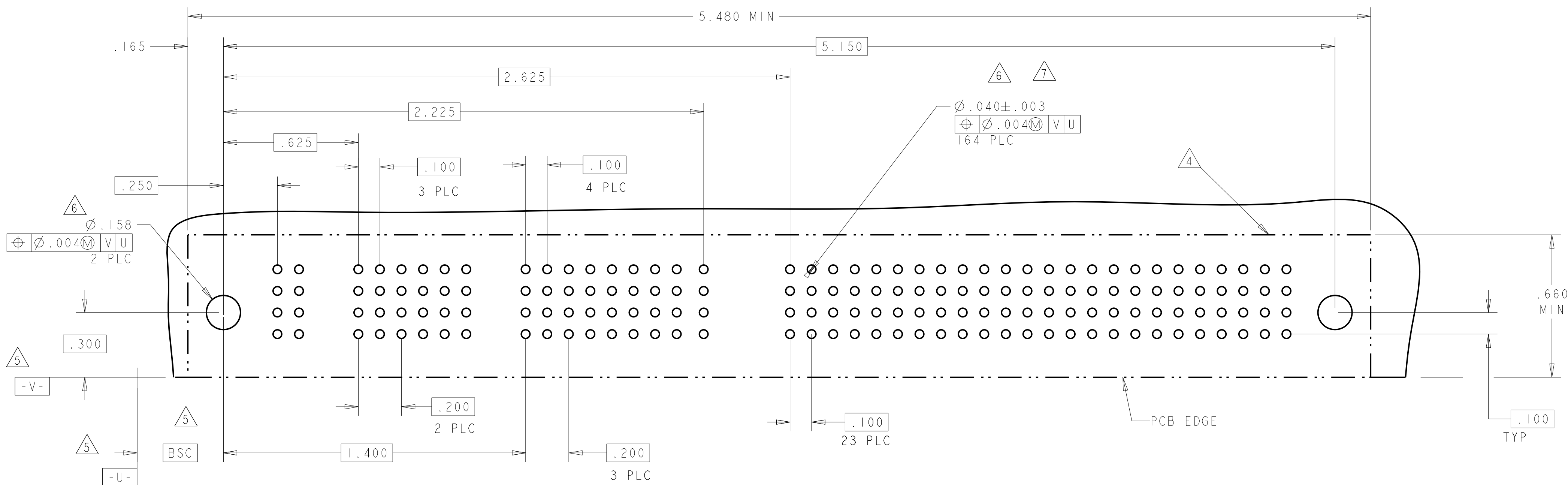
| PART NUMBER | ROWS             |                                                                                     | POWER                                                                                  | SIGNAL |   |   |   |   |   |                                                                                       |
|-------------|------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|--------|---|---|---|---|---|---------------------------------------------------------------------------------------|
|             |                  |                                                                                     | PI                                                                                     | 1      | 2 | 3 | 4 | 5 | 6 |                                                                                       |
| 6450332-6   | D<br>C<br>B<br>A |  | PM  | E      | E | E | E | E | J |  |
|             |                  |                                                                                     |                                                                                        | F      | F | F | F | F | F |                                                                                       |
|             |                  |                                                                                     |                                                                                        | G      | G | G | G | G | G |                                                                                       |
|             |                  |                                                                                     |                                                                                        | H      | H | H | H | H | H |                                                                                       |
| 1P + 24S    |                  |                                                                                     |                                                                                        |        |   |   |   |   |   |                                                                                       |

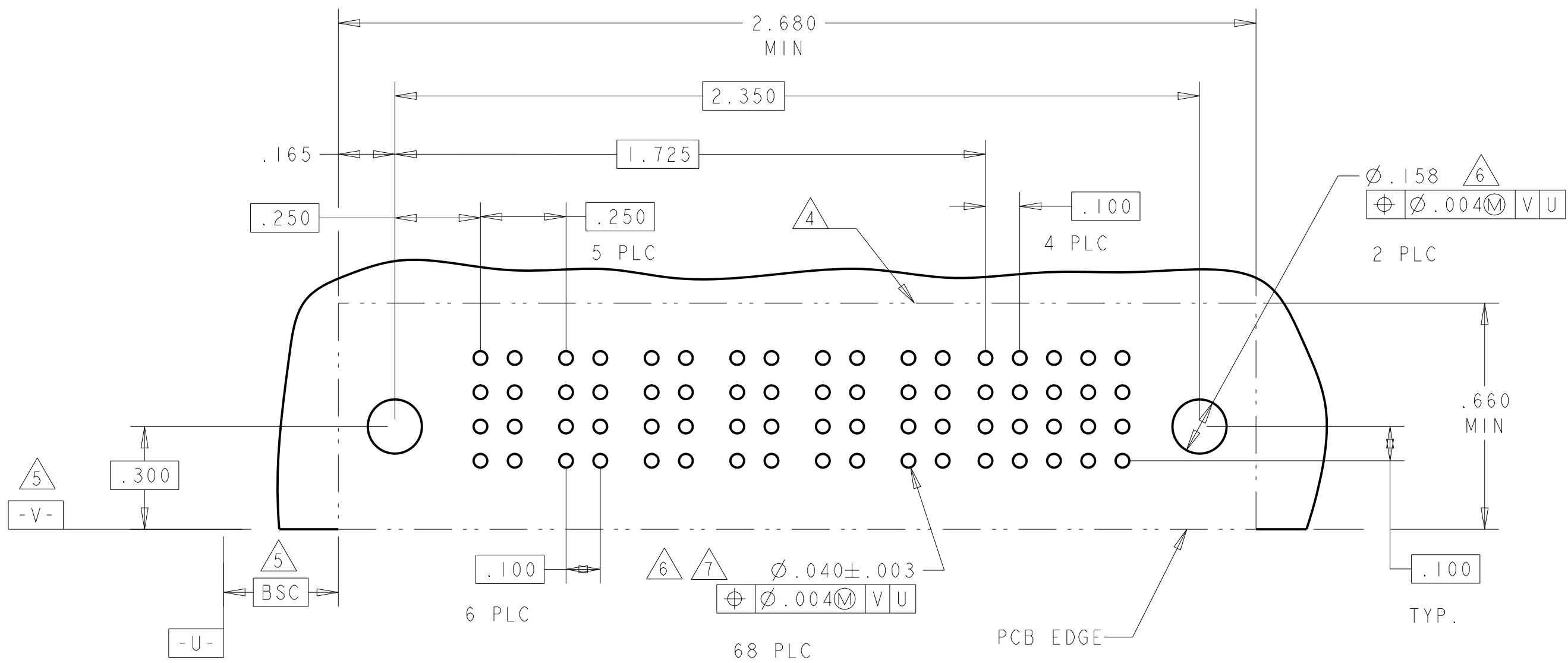
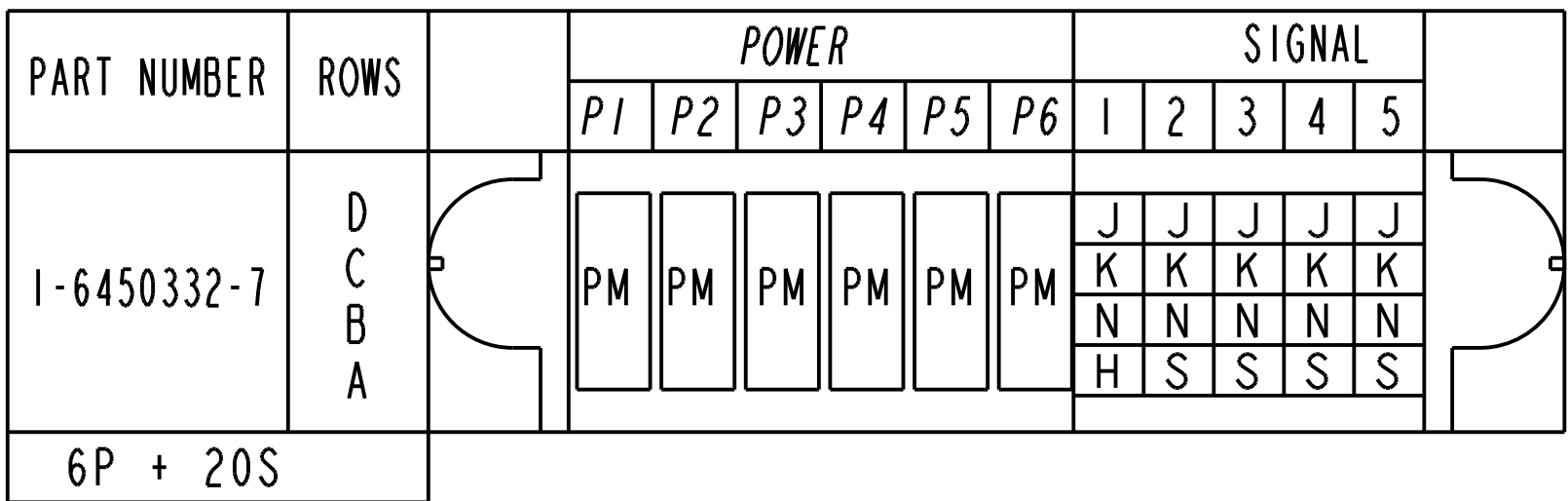


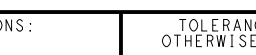
| PART NUMBER | ROWS             |                                                                                     | POWER                                                                               |    |    |    |    | SIGNAL |   |   |   |   |   |   |                                                                                     |
|-------------|------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----|----|----|----|--------|---|---|---|---|---|---|-------------------------------------------------------------------------------------|
|             |                  |                                                                                     | P1                                                                                  | P2 | P3 | P4 | P5 | 1      | 2 | 3 | 4 | 5 | 6 |   |                                                                                     |
| 1-6450332-2 | D<br>C<br>B<br>A |  |  | PM | PM | PM | PM | PM     |   |   |   | J | J | J |  |
|             |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   | K | K | K |                                                                                     |
|             |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   | N | N | N |                                                                                     |
|             |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   | S | S | S |                                                                                     |
| 5P + 24S    |                  |                                                                                     |                                                                                     |    |    |    |    |        |   |   |   |   |   |   |                                                                                     |

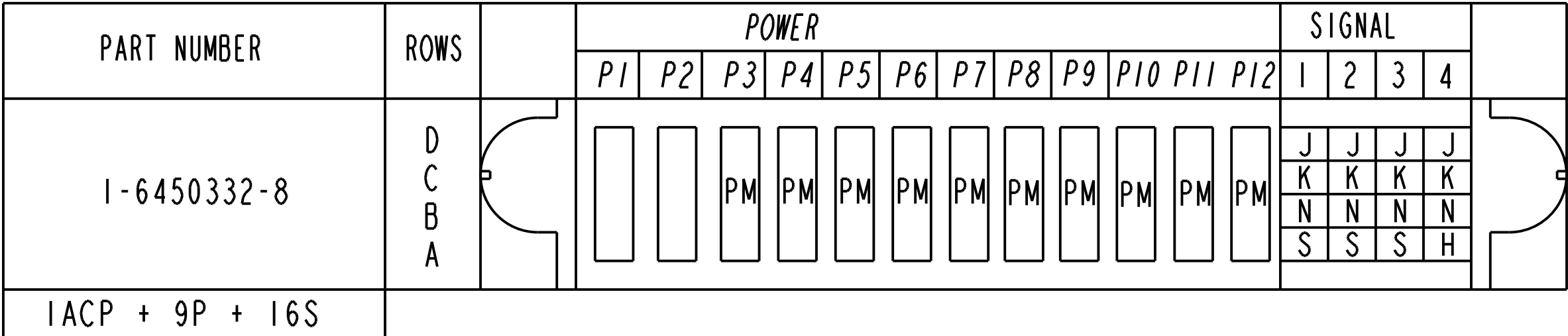


|                                        |  |                               |         |                                                             |  |
|----------------------------------------|--|-------------------------------|---------|-------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | OWN<br>R. GRZYBOWSKI          | 24JAN05 | TE Connectivity                                             |  |
| DIMENSIONS:<br>INCHES                  |  | CHK<br>M. PERCHERKE           | 24JAN05 |                                                             |  |
|                                        |  | APVD<br>M. PERCHERKE          | -       | NAME<br>RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL |  |
|                                        |  | PRODUCT SPEC<br>108-1973      |         | SIZE<br>A100779                                             |  |
| MATERIAL<br>-                          |  | APPLICATION SPEC<br>114-13038 |         | CAGE CODE<br>C=6450332                                      |  |
| FINISH<br>-                            |  | WEIGHT<br>-                   |         | RESTRICTED TO<br>-                                          |  |
|                                        |  | CUSTOMER DRAWING              |         | SCALE<br>4:1                                                |  |
|                                        |  |                               |         | SHEET<br>4 OF 13                                            |  |
|                                        |  |                               |         | REV<br>H6                                                   |  |

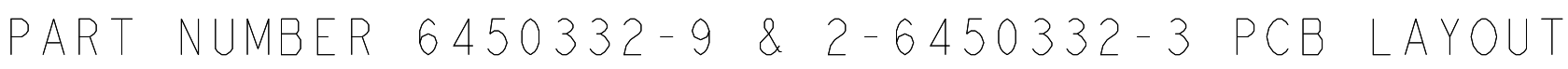
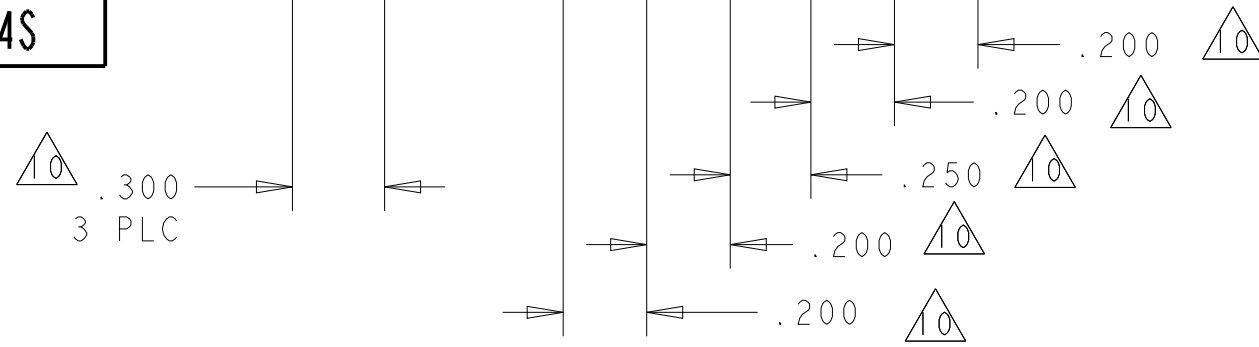
[illegible]4805 (3/11)



|                                                                                       |  |                                                                         |  |                                                                                                       |                |
|---------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------|----------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWA<br>R. GRZYBOWSKI<br>24JAN05                                         |  |  TE Connectivity |                |
|                                                                                       |  | CHP<br>M. PERCHERKE<br>24JAN05                                          |  |                                                                                                       |                |
| DIMENSIONS:<br>INCHES                                                                 |  | TOLERANCES, UNLESS<br>OTHERWISE SPECIFIED:                              |  | NAME                                                                                                  |                |
|  |  | 0 PLC ±.01<br>2 PLC ±.01<br>2 PLC ±.005<br>4 PLC ±.0020<br>ANGLES ±.75° |  | RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL                                                   |                |
|                                                                                       |  | PRODUCT SPEC                                                            |  | -                                                                                                     |                |
|                                                                                       |  | 108-1973                                                                |  | -                                                                                                     |                |
|                                                                                       |  | APPLICATION SPEC                                                        |  | -                                                                                                     |                |
| MATERIAL                                                                              |  | FINISH                                                                  |  | SIZE                                                                                                  | CASE CODE      |
| -                                                                                     |  | -                                                                       |  | 114-13038                                                                                             | DRAWING NO     |
|                                                                                       |  |                                                                         |  | WEIGHT                                                                                                | RESTRICTED TO  |
|                                                                                       |  |                                                                         |  | -                                                                                                     | -              |
| CUSTOMER DRAWING                                                                      |  |                                                                         |  | A1                                                                                                    | 00779C-6450332 |
|                                                                                       |  |                                                                         |  | SCALE                                                                                                 | 4:1            |
|                                                                                       |  |                                                                         |  | SHEET                                                                                                 | 6 OF 13        |
|                                                                                       |  |                                                                         |  | REV                                                                                                   | H6             |



| PART NUMBER     | ROWS |                                                                                     | POWER                                                                               |    |    |    |    |    |    |    |    | SIGNAL |   |   |   |   |   |   |
|-----------------|------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|--------|---|---|---|---|---|---|
|                 |      |                                                                                     | P1                                                                                  | P2 | P3 | P4 | P5 | P6 | P7 | P8 | P9 | 1      | 2 | 3 | 4 | 5 | 6 |   |
| 2-6450332-3     | D    |  |  | PM | PM | PM | PM | PM | PM | PM | PM | PM     | E | E | E | E | E | E |
|                 | K    |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        | F | F | F | F | F |   |
|                 | N    |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        | G | G | G | G | G |   |
|                 | H    |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        | H | H | H | H | S |   |
| 3ACP + 6P + 24S |      |                                                                                     |                                                                                     |    |    |    |    |    |    |    |    |        |   |   |   |   |   |   |

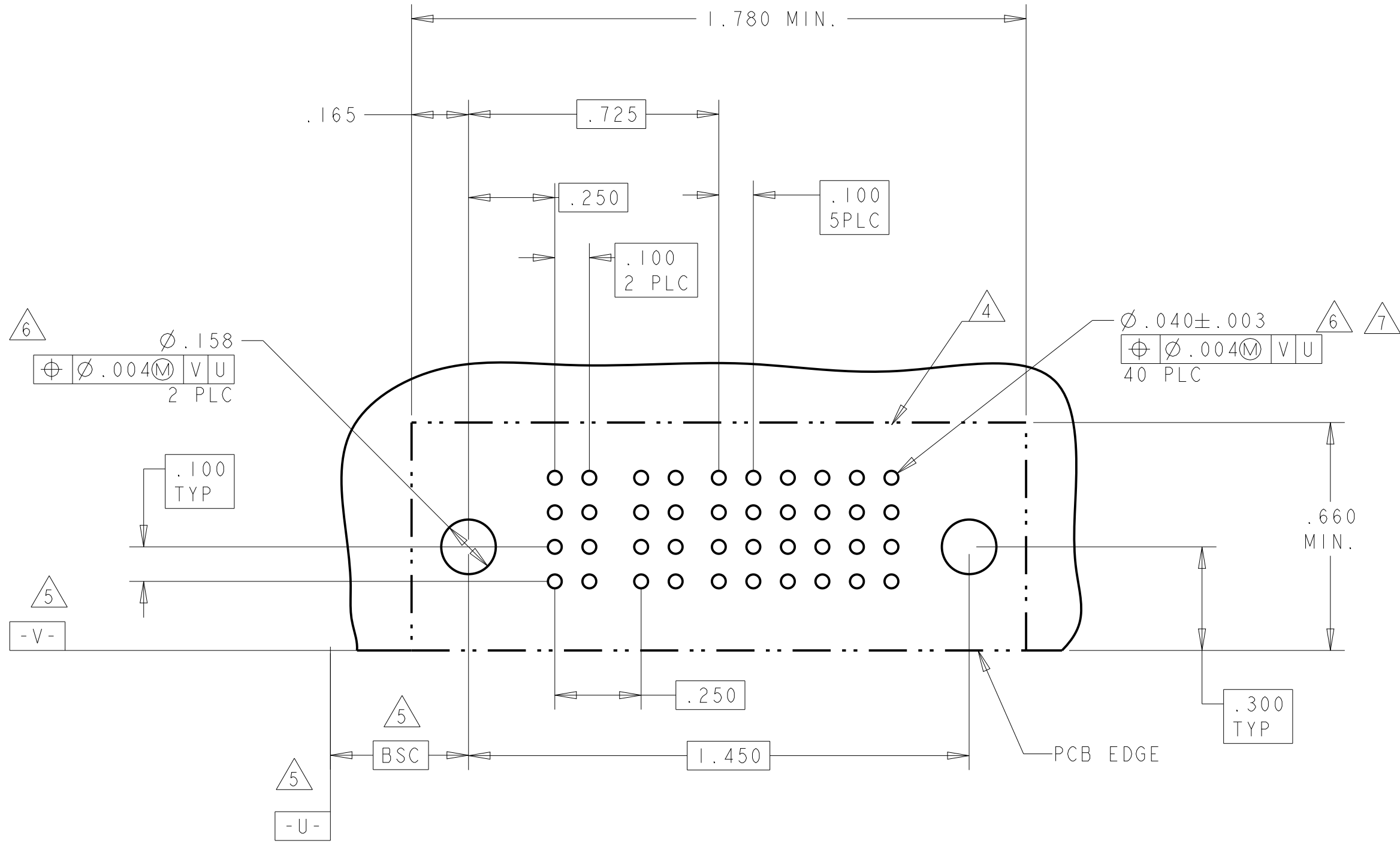
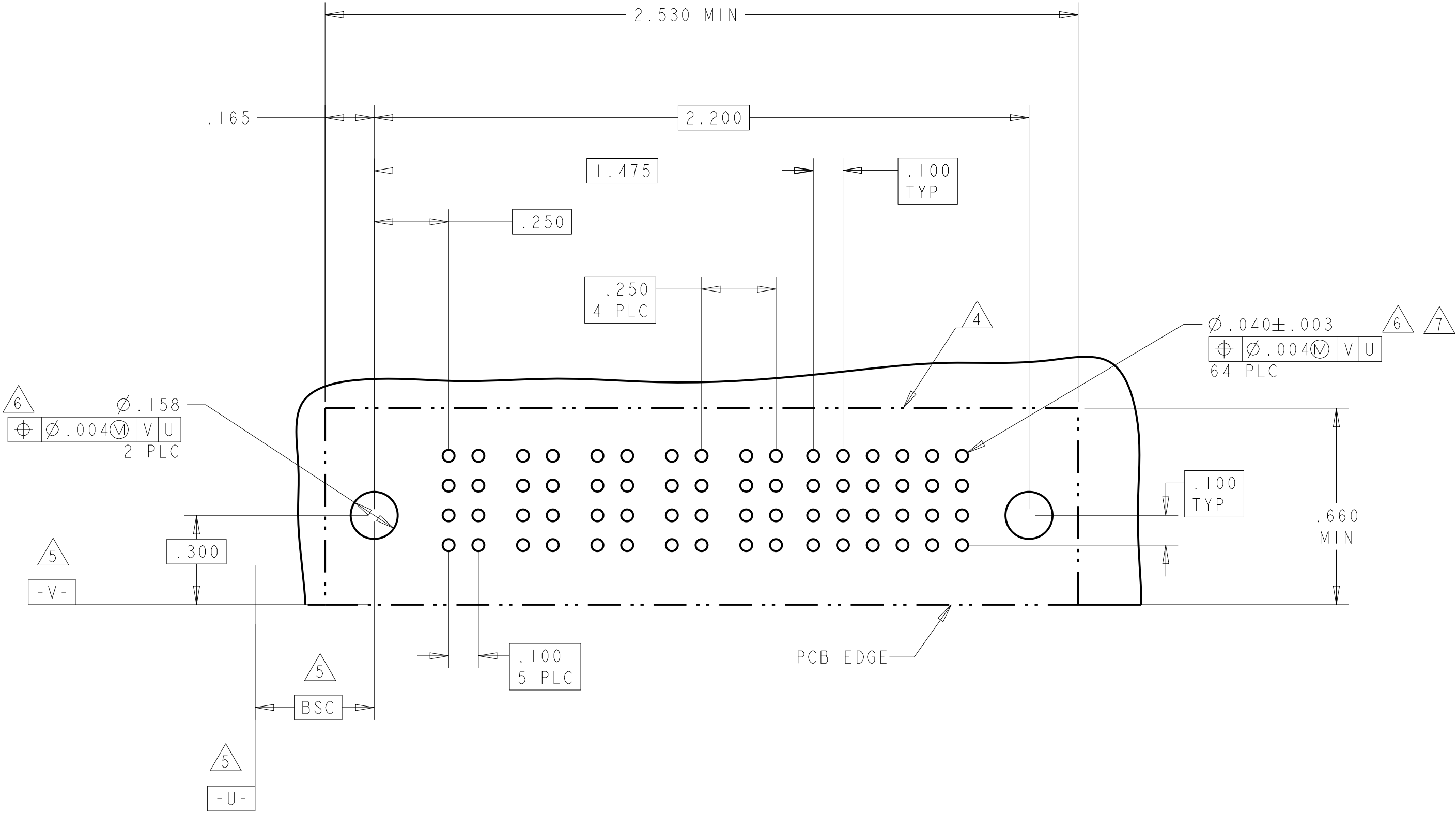


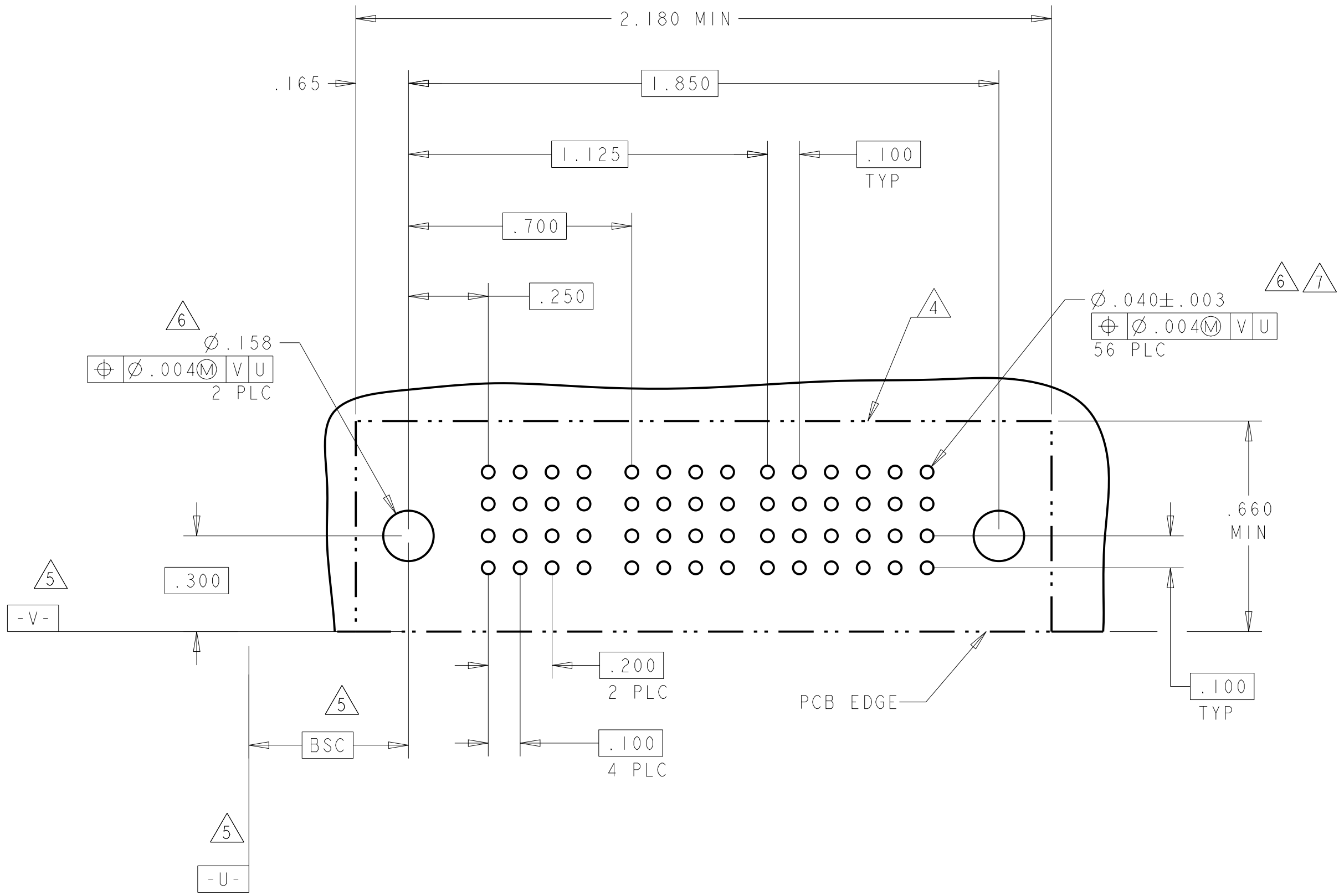
|                                        |  |                                                        |  |                                                             |  |
|----------------------------------------|--|--------------------------------------------------------|--|-------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN 24JAN05<br>R. GRZYBOWSKI                           |  | TE Connectivity                                             |  |
| DIMENSIONS:<br>INCHES                  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br><div> </div> |  | NAME<br>RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL |  |
| <div> </div>                           |  | <div> </div>                                           |  | <div> </div>                                                |  |
| MATERIAL                               |  | FINISH                                                 |  | SIZE CAGE CODE DRAWING NO RESTRICTED TO                     |  |
| -                                      |  | -                                                      |  | A 00779 © 6450332 -                                         |  |
| CUSTOMER DRAWING                       |  | SCALE 4:1                                              |  | SHEET 7 OF 13 REV H6                                        |  |

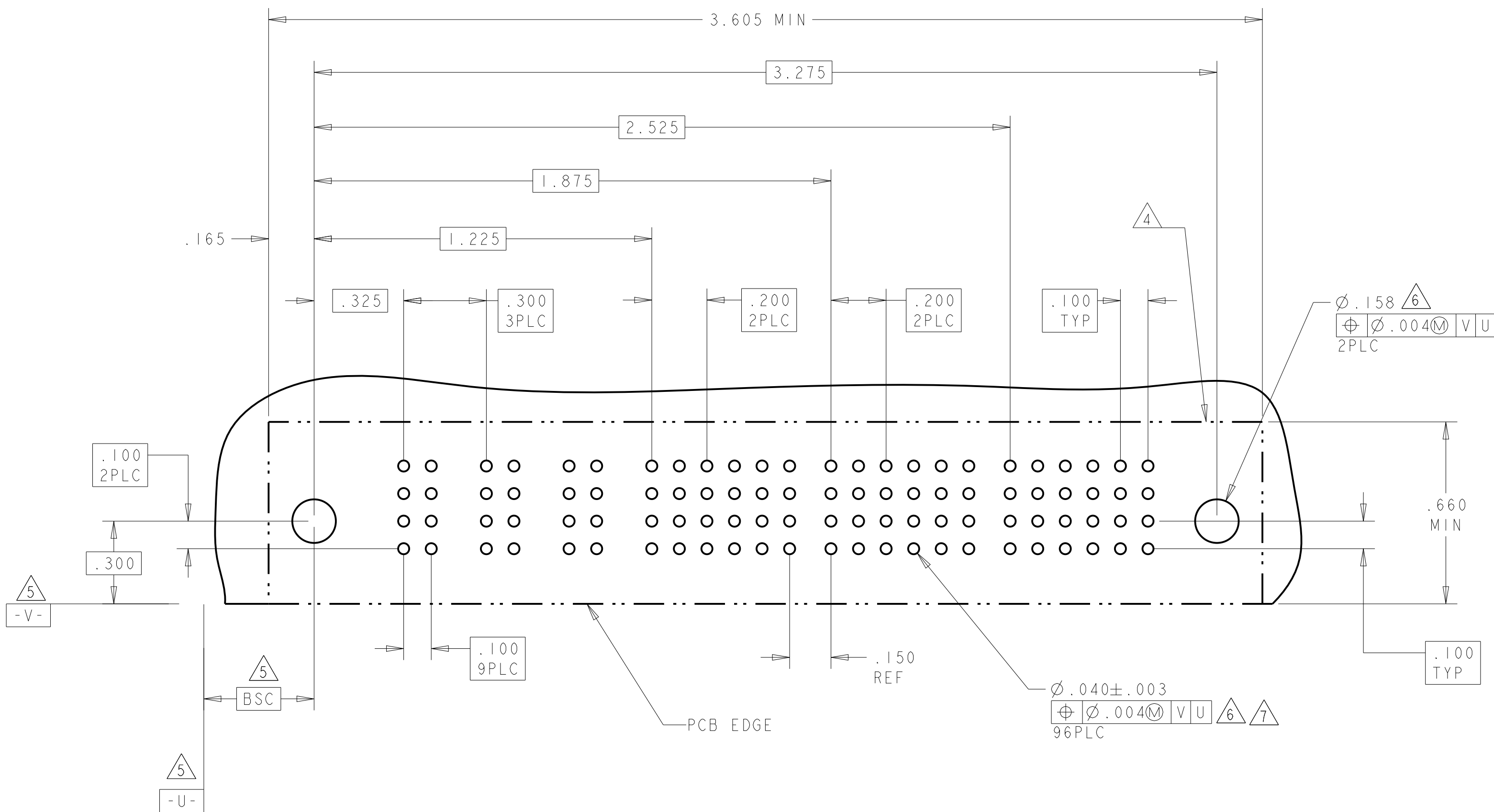
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|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| ES  | 00   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

| PART NUMBER | ROWS |  | POWER |    |    |    |    | SIGNAL |   |   |   |   |   |  |
|-------------|------|--|-------|----|----|----|----|--------|---|---|---|---|---|--|
|             |      |  | P1    | P2 | P3 | P4 | P5 | 1      | 2 | 3 | 4 | 5 | 6 |  |
|             |      |  |       |    |    |    |    | E      | E | E | E | E | E |  |
| 2-6450332-0 | D    |  | PM    | PM | PM | PM | PM | K      | F | F | F | F | F |  |
|             | C    |  |       |    |    |    |    | N      | G | G | G | G | G |  |
|             | B    |  |       |    |    |    |    | H      | H | H | H | H | S |  |
|             | A    |  |       |    |    |    |    |        |   |   |   |   |   |  |
| 5P + 24S    |      |  |       |    |    |    |    |        |   |   |   |   |   |  |

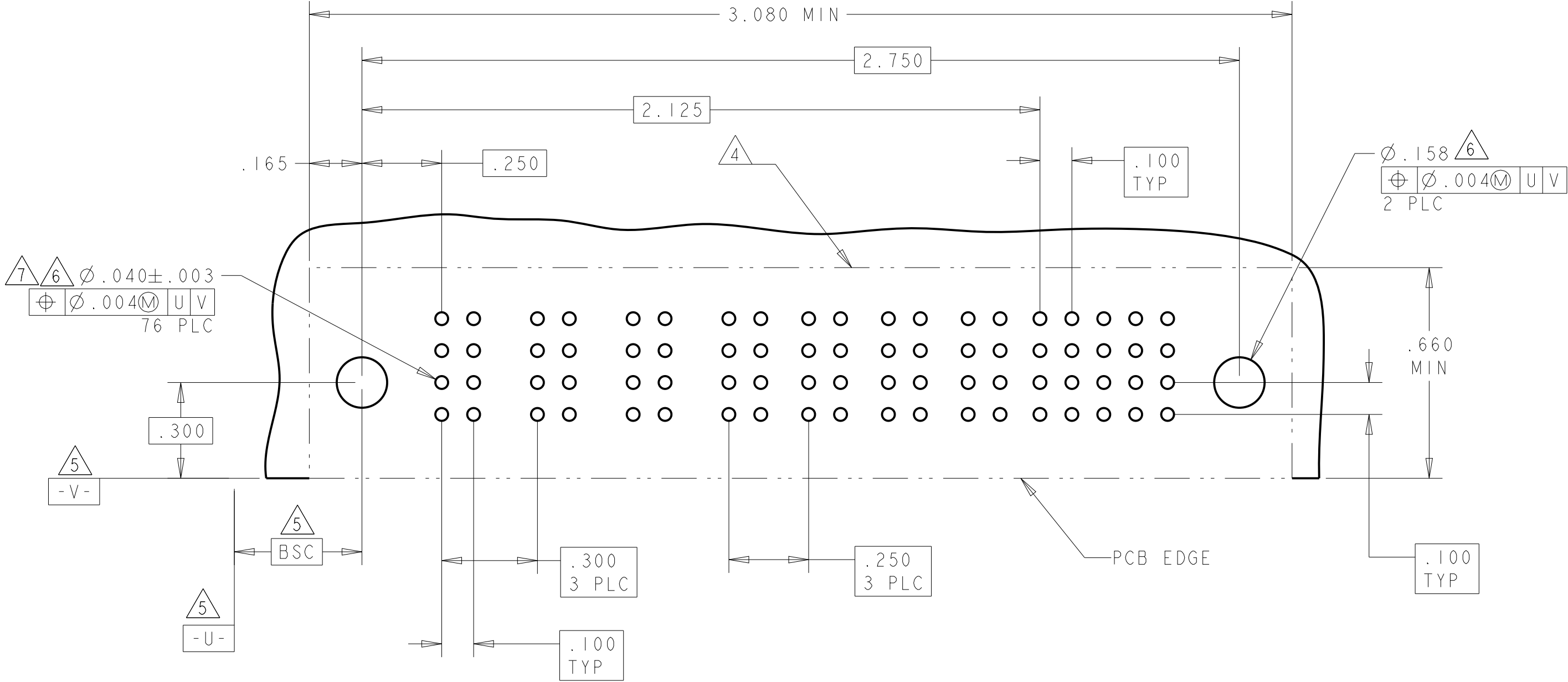
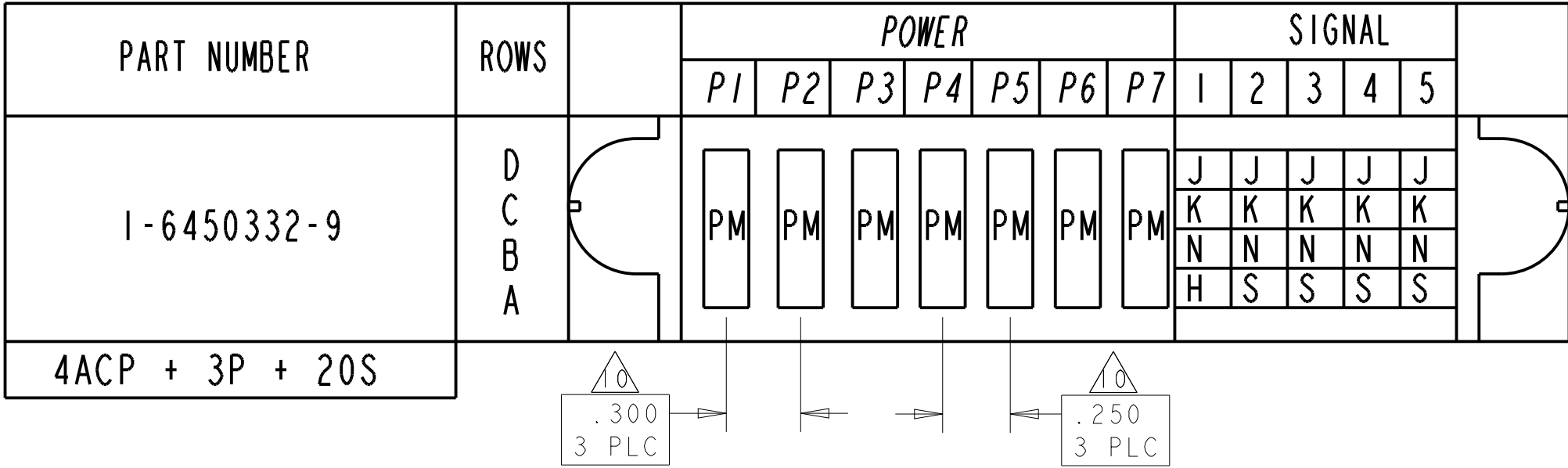
| PART NUMBER | ROWS |  | POWER |    | SIGNAL |   |   |   |   |   |  |
|-------------|------|--|-------|----|--------|---|---|---|---|---|--|
|             |      |  | P1    | P2 | 1      | 2 | 3 | 4 | 5 | 6 |  |
|             |      |  |       |    | J      | J | J | J | J | J |  |
| 6450332-8   | D    |  | PM    | PM | K      | F | K | K | K | K |  |
|             | C    |  |       |    | N      | N | N | N | N | N |  |
|             | B    |  |       |    | S      | S | S | S | S | S |  |
|             | A    |  |       |    |        |   |   |   |   |   |  |
| 2P + 24S    |      |  |       |    |        |   |   |   |   |   |  |



[illegible]4805 (3/11)

[illegible]4805 (3/11)

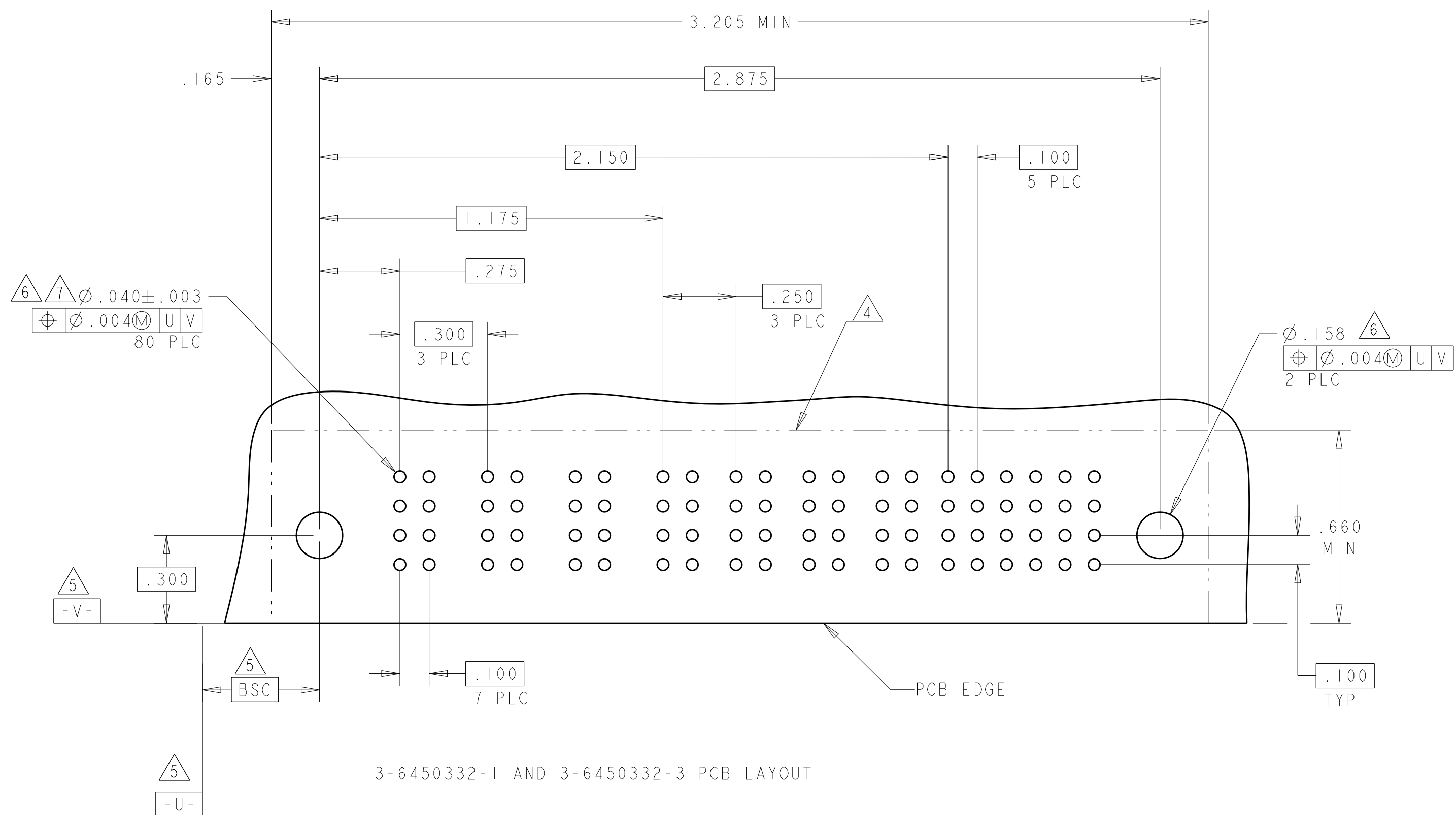
| LOC | DIST | REVISIONS |     |             |      |     |
|-----|------|-----------|-----|-------------|------|-----|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN |
| ES  | 00   | -         | -   | SEE SHEET 1 | -    | -   |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |



|                                        |                                                                                       |                                                                                               |                    |                                                                                       |                                                     |                 |               |
|----------------------------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|--------------------|---------------------------------------------------------------------------------------|-----------------------------------------------------|-----------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |                                                                                       | DWN<br>R. GRZYBOWSKI<br>CHK<br>M. PERCHERKE                                                   | 24JAN05<br>24JAN05 |  |                                                     | TE Connectivity |               |
| DIMENSIONS:<br>INCHES                  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                        |                    | NAME                                                                                  | RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL |                 |               |
|                                        |                                                                                       | 0 PLC ±.01<br>1 PLC ±.01<br>2 PLC ±.01<br>3 PLC ±.005<br>4 PLC ±.0020<br>ANGLES ±2°<br>FINISH |                    |                                                                                       |                                                     |                 |               |
| MATERIAL                               | -                                                                                     | PRODUCT SPEC                                                                                  |                    | SIZE                                                                                  | CAGE CODE                                           | DRAWING NO      | RESTRICTED TO |
|                                        |                                                                                       | 108-1973                                                                                      |                    |                                                                                       |                                                     |                 |               |
|                                        |                                                                                       | APPLICATION SPEC                                                                              |                    |                                                                                       |                                                     |                 |               |
|                                        |                                                                                       | 114-13038                                                                                     |                    |                                                                                       |                                                     |                 |               |
|                                        |                                                                                       | WEIGHT                                                                                        |                    |                                                                                       |                                                     |                 |               |
|                                        |                                                                                       | CUSTOMER DRAWING                                                                              |                    | A100779                                                                               | C=6450332                                           | -               |               |
|                                        |                                                                                       |                                                                                               |                    |                                                                                       |                                                     |                 |               |
|                                        |                                                                                       |                                                                                               |                    | SCALE                                                                                 | 4:1                                                 | SHEET 11 OF 13  | REV H6        |

Figure 10 illustrates three different PLC connection configurations:

- (a) A PLC with a .300 output is connected to a load.
- (b) A PLC with a .200 output is connected to a load.
- (c) A PLC with a .200 output is connected to a load.







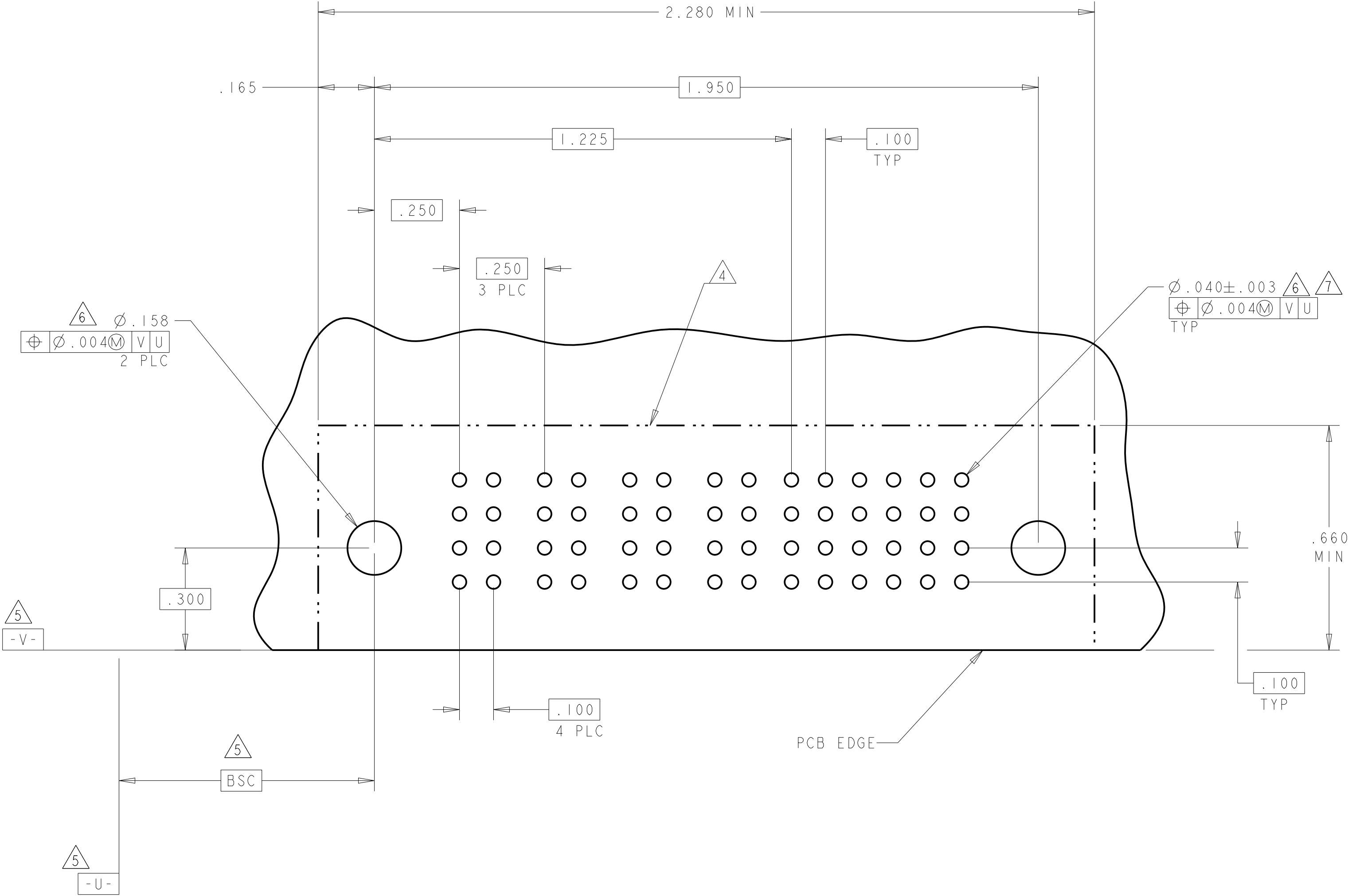
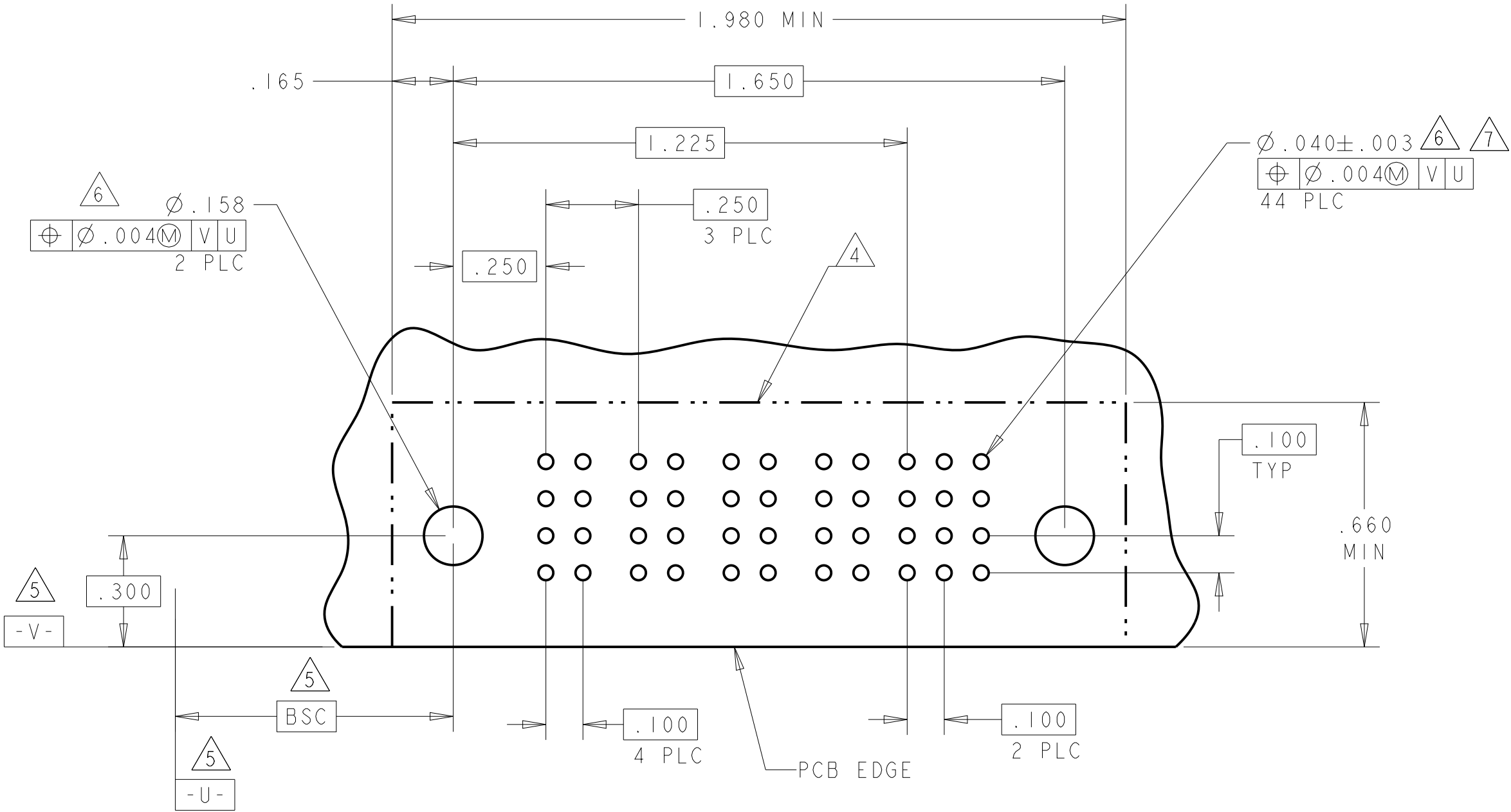
3-6450332-1 AND 3-6450332-3 PCB LAYOUT

|                                                                                       |  |                                                                                                                                  |  |                                                                                                       |  |
|---------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.                                                |  | DWN 24JAN05<br>R GRZYBOWSKI<br>CHK M PERCHERKE<br>24JAN05                                                                        |  |  TE Connectivity |  |
| DIMENSIONS:<br>INCHES                                                                 |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>0. PLC ±.<br>1. PLC ±.<br>2. PLC ±.01<br>3. PLC ±.005<br>4. PLC ±.0020<br>ANGLES 2° |  | NAME<br>RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL<br>-                                      |  |
|  |  | PRODUCT SPEC<br>108-1973<br>APPLICATION SPEC<br>114-13038                                                                        |  | SIZE CAGE CODE DRAWING NO<br>A1 00779 C=6450332                                                       |  |
| MATERIAL<br>-                                                                         |  | WEIGHT<br>-                                                                                                                      |  | RESTRICTED TO<br>-                                                                                    |  |
| CUSTOMER DRAWING                                                                      |  | SCALE 4:1                                                                                                                        |  | SHEET 12 OF 13 REV H6                                                                                 |  |

| LOC |     | DIST        |  | REVISONS |     |      |  |
|-----|-----|-------------|--|----------|-----|------|--|
| P   | LTR | DESCRIPTION |  | DATE     | DWN | APVD |  |
| -   | -   | SEE SHEET 1 |  | -        | -   | -    |  |
|     |     |             |  |          |     |      |  |
|     |     |             |  |          |     |      |  |
|     |     |             |  |          |     |      |  |

| PART NUMBER | ROWS             |  | POWER |    |    |    | SIGNAL |   |   |  |
|-------------|------------------|--|-------|----|----|----|--------|---|---|--|
|             |                  |  | P1    | P2 | P3 | P4 | 1      | 2 | 3 |  |
| 3-6450332-2 | D<br>C<br>B<br>A |  |       |    |    |    |        |   |   |  |
|             |                  |  |       |    |    |    |        |   |   |  |
|             |                  |  |       |    |    |    |        |   |   |  |
|             |                  |  |       |    |    |    |        |   |   |  |
| 4P + 12S    |                  |  |       |    |    |    |        |   |   |  |

| PART NUMBER | ROWS             |  | POWER |    |    |    | SIGNAL |   |   |   |   |   |   |  |
|-------------|------------------|--|-------|----|----|----|--------|---|---|---|---|---|---|--|
|             |                  |  | P1    | P2 | P3 | P4 | 1      | 2 | 3 | 4 | 5 | 6 |   |  |
| 3-6450332-4 | D<br>C<br>B<br>A |  |       | PM | PM | PM | PM     | E | E | J | J | J | E |  |
|             |                  |  |       |    |    |    |        | K | F | F | F | K | F |  |
|             |                  |  |       |    |    |    |        | N | G | G | G | N | G |  |
|             |                  |  |       |    |    |    |        | S | H | S | S | H | H |  |
| 4P + 24S    |                  |  |       |    |    |    |        |   |   |   |   |   |   |  |



|                                        |  |                                                                     |                                                             |
|----------------------------------------|--|---------------------------------------------------------------------|-------------------------------------------------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN<br>R. GRZYBOWSKI<br>CHK<br>M. PERCHERKE<br>APVD<br>M. PERCHERKE | 24JAN05<br>24JAN05<br>-                                     |
| DIMENSIONS:<br>INCHES                  |  | PRODUCT SPEC<br>108-1973                                            | NAME<br>RIGHT ANGLE SOLDER HEADER ASSEMBLY<br>MULTI-BEAM XL |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APPLICATION SPEC<br>114-13038                                       | SIZE<br>A100779                                             |
| MATERIAL                               |  | WEIGHT                                                              | CAGE CODE<br>6450332                                        |
| FINISH                                 |  | CUSTOMER DRAWING                                                    | RESTRICTED TO<br>H6                                         |
| SCALE<br>4:1                           |  | SHEET<br>13                                                         | OF<br>13                                                    |

## Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

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