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LOC

DIST

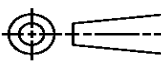
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002344	20FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151104-1

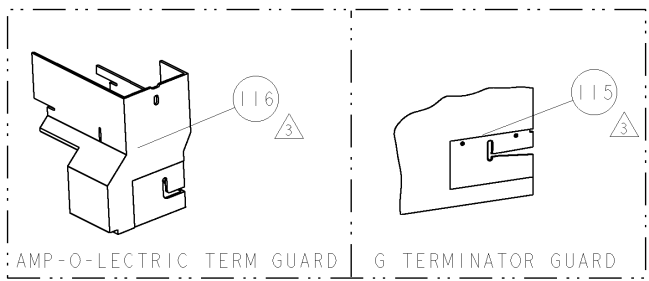
FOR REPLACEMENT PARTS FOR APPLICATOR 1855098
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855098

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR FINE ADJUST			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1855098	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

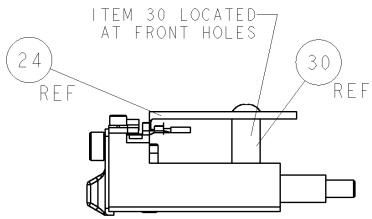
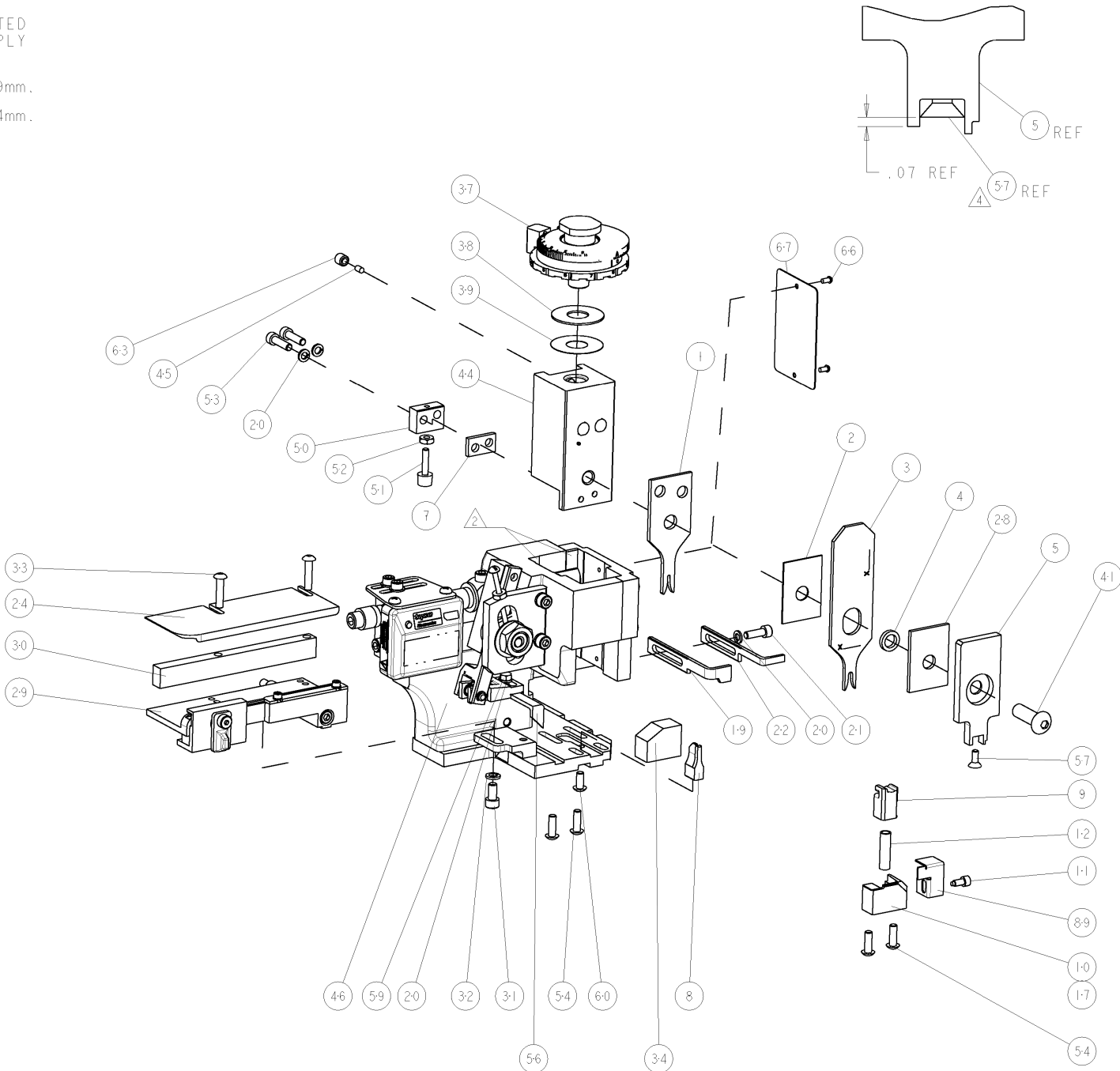
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION	
1855098-1	A	122500-1	LEADMAKER		POST FEED		CUTS CARRIER	
1855098-2	A	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER	
1855098-3	A	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER	
1855098-6	A	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER	
1855098-8	A	122500-1	LEADMAKER		PRE FEED		CONTINUOUS CARRIER	
7-1855098-7	A	-	-		-		SPARE PARTS	

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 5 USE SEAL 967067-1. INSULATION Ø1.4-1.9mm.
- 6 USE SEAL 967067-2. INSULATION Ø0.9-1.4mm.

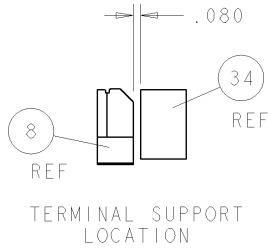


TERMINAL NAME: RING TONGUE					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS			
962885	962886				
963927	963929	REF SETTING	CRIMP HEIGHT	WIRE SIZE	
-	-	B5	.86±0.05mm [.034±.002]	0.50mm2 OR 20 AWG	
-	-	C5	.76±0.05mm [.030±.002]	0.35mm2	
-	-	D1	.71±0.05mm [.028±.002]	0.25mm2	
-	-	D4	.69±0.05mm [.027±.002]	0.20mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN.	-	WIRE	1.40mm [.055]	F	0.2-0.5mm2
967067-1	-	INSUL	2.79mm [.110]	O	Ø0.9-1.9mm
967067-2	-	FEED	7.00mm	APPL INSTRUCTIONS	408-8040
WIRE STRIP LENGTH 3.05-3.35mm	TERM APPL SPEC 114-18025	SET UP GAGE 458637-1			

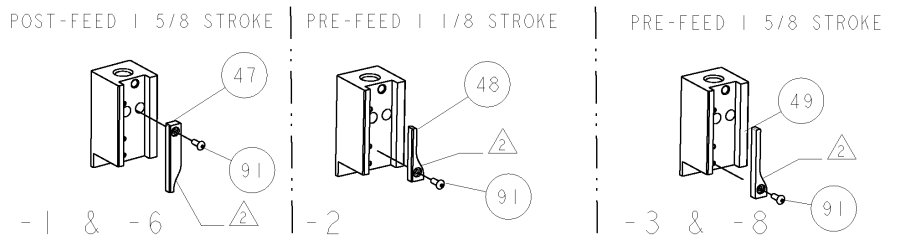
REVISIONS					
REV	DATE	BY	APPD	DESCRIPTION	
A	22MAY2006	LG	TE	RELEASED	



FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



***WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

3	-	-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	1	1	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	-	1	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	-	469367-7	SHIM	38
-	1	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	-	1-455888-9	SPACER, CRIMPER	28
-	1	1	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	1	1	1	1	1	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	1	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	-	122331-1	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	-	240641-2	SPACER	7
-	1	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	-	6-683454-4	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1	-	455888-6	SPACER, CRIMPER	2
-	1	1	1	1	1	1	-	456402-1	CRIMPER, WIRE PREMIUM	1
-77	-8	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN: T. ELBIN		tyco Electronics	
0 PLC ±.01		1 PLC ±.01		2 PLC ±.01		3 PLC ±.01	
4 PLC ±.0001		5 PLC ±.0001		6 PLC ±.0001		7 PLC ±.0001	
8 PLC ±.0001		9 PLC ±.0001		10 PLC ±.0001		11 PLC ±.0001	
12 PLC ±.0001		13 PLC ±.0001		14 PLC ±.0001		15 PLC ±.0001	
16 PLC ±.0001		17 PLC ±.0001		18 PLC ±.0001		19 PLC ±.0001	
20 PLC ±.0001		21 PLC ±.0001		22 PLC ±.0001		23 PLC ±.0001	
24 PLC ±.0001		25 PLC ±.0001		26 PLC ±.0001		27 PLC ±.0001	
28 PLC ±.0001		29 PLC ±.0001		30 PLC ±.0001		31 PLC ±.0001	
32 PLC ±.0001		33 PLC ±.0001		34 PLC ±.0001		35 PLC ±.0001	
36 PLC ±.0001		37 PLC ±.0001		38 PLC ±.0001		39 PLC ±.0001	
40 PLC ±.0001		41 PLC ±.0001		42 PLC ±.0001		43 PLC ±.0001	
44 PLC ±.0001		45 PLC ±.0001		46 PLC ±.0001		47 PLC ±.0001	
48 PLC ±.0001		49 PLC ±.0001		50 PLC ±.0001		51 PLC ±.0001	
52 PLC ±.0001		53 PLC ±.0001		54 PLC ±.0001		55 PLC ±.0001	
56 PLC ±.0001		57 PLC ±.0001		58 PLC ±.0001		59 PLC ±.0001	
60 PLC ±.0001		61 PLC ±.0001		62 PLC ±.0001		63 PLC ±.0001	
64 PLC ±.0001		65 PLC ±.0001		66 PLC ±.0001		67 PLC ±.0001	
68 PLC ±.0001		69 PLC ±.0001		70 PLC ±.0001		71 PLC ±.0001	
72 PLC ±.0001		73 PLC ±.0001		74 PLC ±.0001		75 PLC ±.0001	
76 PLC ±.0001		77 PLC ±.0001		78 PLC ±.0001		79 PLC ±.0001	
80 PLC ±.0001		81 PLC ±.0001		82 PLC ±.0001		83 PLC ±.0001	
84 PLC ±.0001		85 PLC ±.0001		86 PLC ±.0001		87 PLC ±.0001	
88 PLC ±.0001		89 PLC ±.0001		90 PLC ±.0001		91 PLC ±.0001	
92 PLC ±.0001		93 PLC ±.0001		94 PLC ±.0001		95 PLC ±.0001	
96 PLC ±.0001		97 PLC ±.0001		98 PLC ±.0001		99 PLC ±.0001	
100 PLC ±.0001		101 PLC ±.0001		102 PLC ±.0001		103 PLC ±.0001	
104 PLC ±.0001		105 PLC ±.0001		106 PLC ±.0001		107 PLC ±.0001	
108 PLC ±.0001		109 PLC ±.0001		110 PLC ±.0001		111 PLC ±.0001	
112 PLC ±.0001		113 PLC ±.0001		114 PLC ±.0001		115 PLC ±.0001	
116 PLC ±.0001		117 PLC ±.0001		118 PLC ±.0001		119 PLC ±.0001	
120 PLC ±.0001		121 PLC ±.0001		122 PLC ±.0001		123 PLC ±.0001	
124 PLC ±.0001		125 PLC ±.0001		126 PLC ±.0001		127 PLC ±.0001	
128 PLC ±.000							

Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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