

# **Data Sheet**

Rev. 1.02 / May 2012

# **ZSSC3026**

Low Power, High Resolution 16-Bit Sensor Signal Conditioner



Low Power 16 Bit Sensor Signal Conditioner IC











#### **Brief Description**

The ZSSC3026 is a sensor signal conditioner (SSC) integrated circuit for high-accuracy amplification and analog-to-digital conversion of a differential input signal. Designed for high resolution altimeter module applications, the ZSSC3026 can perform offset, span, and 1<sup>st</sup> and 2<sup>nd</sup> order temperature compensation of the measured signal. Developed for correction of resistive bridge sensors, it can also provide a corrected temperature output measured with an internal sensor.

The measured and corrected bridge values are provided at the digital output pins, which can be configured as  $I^2C^*$  ( $\leq 3.4MHz$ ) or SPI ( $\leq 20MHz$ ). Digital compensation of signal offset, sensitivity. temperature, and non-linearity is accomplished via an 18-bit internal digital signal processor (DSP) running a correction algorithm. Calibration coefficients are stored on-chip in a highly reliable, nonvolatile, multiple-time programmable (MTP) memory. Programming the ZSSC3026 is simple via the serial interface. The IC-internal charge pump provides the MTP programming voltage. The interface is used for the PC-controlled calibration procedure, which programs the set of calibration coefficients in memory. The digital mating is fast and precise, eliminating the overhead normally associated with trimming external components and multi-pass calibration routines.

#### **Features**

- Flexible, programmable analog front-end design; up to 16-bit scalable, charge-balancing two-segment analog-to-digital converter (ADC)
- Fully programmable gain amplifier accepting sensors from 14 to 72 (linear factor)
- Internal auto-compensated temperature sensor
- Digital compensation of individual sensor offset;
   1<sup>st</sup> and 2<sup>nd</sup> order digital compensation of sensor gain
- Digital compensation of 1<sup>st</sup> and 2<sup>nd</sup> order temperature gain and offset drift
- Intelligent power management unit
- Layout customized for die-die bonding with sensor for high-density chip-on-board assembly
- Typical sensor elements can achieve accuracy of less than ±0.10% FSO @ -40 to 110°C
- I<sup>2</sup>C is a registered trademark of NXP.

#### **Benefits**

- Integrated 18-bit calibration math DSP
- · Fully corrected signal at digital output
- Minimize calibration costs through the one-pass calibration concept
- · No external trimming components required
- Highly integrated CMOS design
- Excellent for low-voltage and low-power battery applications

#### **Physical Characteristics**

- Supply voltage range: 1.8 to 3.6V
- Current consumption: 1mA (operating mode)
- Sleep State current: 50nA (typical)
- Temperature resolution: <0.003K/LSB</li>
- Operation temperatures: –40°C to +85°C

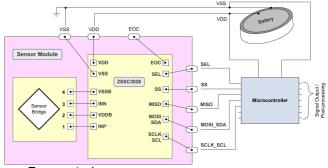
-40°C to +110°C

- Small die size: 1.5mm²
- Delivery options: die for wafer bonding, bumped die for Flip Chip, PQFN24

#### **Typical Applications**

The ZSSC3026 is designed for operation in calibrated resistive (pressure) sensor modules:

- Barometric altitude measurement for portable navigation
- Altitude measurement for emergency call systems
- Altitude measurement for car navigation
- Inside hard disk pressure measurement
- Weather forecast



Fan control

ZSSC3026 Application Example.

Low Power 16 Bit Sensor Signal Conditioner IC



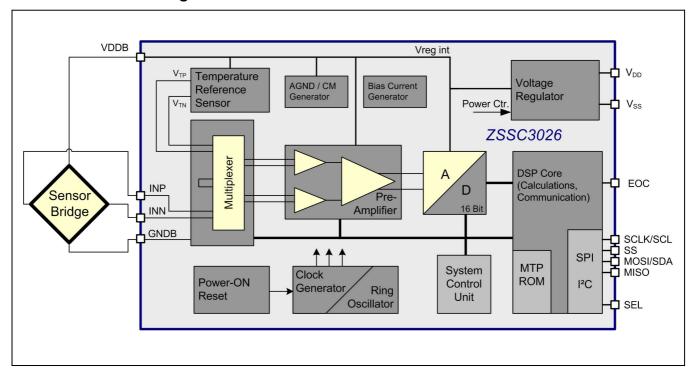








#### **ZSSC3026 Block Diagram**



#### **Ordering Information**

| Ordering Examples * | Description   | Package                              |
|---------------------|---|--------------------------------------|
| ZSSC3026CC1B        | Temperature range: -40°C to +85 °C,<br>Consumer-Level: Parameter according Data Sheet | Chips, Wafer (304um) unsawn, tested  |
| ZSSC3026CI1B        | Temperature range: -40°C to +85 °C, Industrial-Level: 10 years MTP-Data Retention     | Chips, Wafer (304um) unsawn, tested  |
| ZSSC3026CI4         | Temperature range: -40°C to +110 °C, Industrial                                       | PQFN24 4x4, tested                   |
| ZSSC30x6KIT         | Evaluation Kit for ZSSC30x6 Product Family  | Boards, cable, software-CD, 1 sample |

<sup>\*</sup> Please contact ZMDI Sales for additional options.

| Sales and Further Info   | rmation  | www.zmdi.com  | sales@zmdi.com  |
|--|--|---|---|
| Zentrum Mikroelektronik<br>Dresden AG<br>Grenzstrasse 28<br>01109 Dresden<br>Germany | ZMD America, Inc.<br>8413 Excelsior Drive<br>Suite 200<br>Madison, WI 53717<br>USA | Zentrum Mikroelektronik<br>Dresden AG, Japan Office<br>2nd Floor, Shinbashi Tokyu Bldg.<br>4-21-3, Shinbashi, Minato-ku<br>Tokyo, 105-0004<br>Japan | ZMD FAR EAST, Ltd.<br>3F, No. 51, Sec. 2,<br>Keelung Road<br>11052 Taipei<br>Taiwan |
| Phone +49 (0)351.8822.7.772<br>Fax +49 (0)351.8822.87.772                            | Phone +1 (608) 829-1987<br>Fax +1 (631) 549-2882                                   | Phone +81.3.6895.7410<br>Fax +81.3.6895.7301  | Phone +886.2.2377.8189<br>Fax +886.2.2377.8199                                      |

DISCLAIMER: This information applies to a product under development. Its characteristics and specifications are **PRELIMINARY** and subject to change without notice. Zentrum Mikroelektronik Dresden AG (ZMD AG) assumes no obligation regarding future manufacture unless otherwise agreed to in writing. The information furnished hereby is believed to be true and accurate. However, under no circumstances shall ZMD AG be liable to any customer, licensee, or any other third party for any special, indirect, incidental, or consequential damages of any kind or nature whatsoever arising out of or in any way related to the furnishing, performance, or use of this technical data. ZMD AG hereby expressly disclaims any liability of ZMD AG to any customer, licensee and any other third party hereby waives any liability of ZMD AG for any damages in connection with or arising out of the furnishing, performance or use of this technical data, whether based on contract, warranty, tort (including negligence), strict liability, or otherwise

Low Power 16 Bit Sensor Signal Conditioner IC





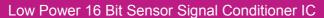






### **Table of Contents**

| 1 | IC ( | Char   | acteristics  | 7  |
|---|------|--------|--|----|
|   | 1.1. | Abs    | solute Maximum Ratings                               | 7  |
|   | 1.2. | Оре    | erating Conditions                                   | 7  |
|   | 1.3. | Ele    | ctrical Parameters                                   | 8  |
|   | 1.4. | Pov    | wer Supply Rejection Ratio vs. Frequency             | 10 |
| 2 | Circ | cuit [ | Description  | 11 |
|   | 2.1. | Brie   | ef Description                                       | 11 |
|   | 2.2. | Sig    | nal Flow and Block Diagram                           | 11 |
|   | 2.3. | Ana    | alog Front End                                       | 12 |
|   | 2.3. | .1.    | Amplifier  | 12 |
|   | 2.3. | .2.    | Analog-to-Digital Converter                          | 14 |
|   | 2.3. | .3.    | Temperature Measurement                              | 17 |
|   | 2.3. | .4.    | Bridge Supply  | 17 |
|   | 2.4. | Dig    | ital Section   | 17 |
|   | 2.4. | .1.    | Digital Signal Processor (DSP) Core                  | 17 |
|   | 2.4. | .2.    | MTP Memory   | 17 |
|   | 2.4. | .3.    | Clock Generator                                      | 18 |
|   | 2.4. | .4.    | Power Supervision                                    | 18 |
|   | 2.4. | .5.    | Interface  | 18 |
| 3 | Fur  | nctio  | nal Description                                      | 19 |
|   | 3.1. |        | wer Up   |    |
|   | 3.2. |        | asurements   |    |
|   | 3.3. | Ope    | erational Modes                                      | 19 |
|   | 3.4. | Cor    | mmand Interpretation                                 | 21 |
|   | 3.4. | .1.    | SPI/I2C Commands                                     | 21 |
|   | 3.5. | Cor    | mmunication Interface                                |    |
|   | 3.5. | .1.    | Common Functionality                                 |    |
|   | 3.5. |        | SPI  |    |
|   |      |        | I <sup>2</sup> C                                     |    |
|   | 3.6. | Mei    | mory   |    |
|   | 3.6. |        | Programming Memory                                   |    |
|   | 3.6. |        | Memory Status Commands                               |    |
|   | 3.6. |        | Memory Contents                                      |    |
|   | 3.7. |        | ibration Sequence                                    |    |
|   | 3.7. |        | Calibration Step 1 – Assigning Unique Identification |    |
|   | 3.7. |        | Calibration Step 2 – Data Collection                 |    |
|   | 3.7. |        | Calibration Step 3 – Coefficient Calculations        |    |
|   | 3.8. |        | e Calibration Math                                   |    |
|   | 3.8. | .1.    | Bridge Signal Compensation                           | 37 |













| 3.8.2.                 | Temperature Signal Compensation   | 40 |
|------------------------|---|----|
| 4 Die Din              | nensions and Pin Assignments  | 41 |
| 4.1. Pa                | ckage (PQFN24) Properties   | 43 |
| 5 Quality              | and Reliability   | 44 |
| 6 Related              | I Documents   | 45 |
| 7 Glossa               | ry  | 45 |
| 8 Docum                | ent Revision History  | 46 |
|                        |   |    |
| Table of               | <sup>·</sup> Figures  |    |
| Figure 2.1             | ZSSC3026 Functional Block Diagram.  |    |
| Figure 2.2             | ADC Offset  |    |
| Figure 3.1             | Operational Flow Chart: Power up.   | 20 |
| Figure 3.2             | Operational Flow Chart: Command Mode and Normal Mode                              |    |
| Figure 3.3             | SPI configuration CPHA=0.   | 25 |
| Figure 3.4             | SPI Configuration CPHA=1  | 25 |
| Figure 3.5             | SPI Command Request   | 26 |
| Figure 3.6             | SPI Read Status.  | 26 |
| Figure 3.7             | SPI Read Data   | 26 |
| Figure 3.8             | I <sup>2</sup> C Command Request  | 27 |
| Figure 3.9             | I2C Read Status.  | 27 |
| Figure 3.10            | I <sup>2</sup> C Read Data  | 28 |
| Figure 3.11            | Memory Program Operation.   | 29 |
| Figure 4.1             | ZSSC3026 Pad Placement  | 41 |
| Figure 4.2             | General PQFN24 Package Dimensions.  | 43 |
| List of T              | ahles   |    |
| Table 1.1              | Maximum Ratings   | 7  |
| Table 1.1              | -   |    |
| Table 1.2              | Operating Conditions.  Constraints for VDD Power-on Reset.                        |    |
|                        |   |    |
| Table 1.4<br>Table 2.1 | Electrical Parameters.  |    |
| Table 2.1              | Amplifier Gain: Stage 1 Amplifier Gain: Stage 2                                   |    |
| Table 2.2              | Gain Polarity.  |    |
| Table 2.4              | MSB/LSB Settings  |    |
| Table 2.4              | ADC Conversion Times for a single A2D conversion                                  |    |
| Table 2.5              | Conversion Times vs. Noise Performance for 16bit fully Signal Conditioned Results | 14 |
| 1 abic 2.0             | (AZBM, BM, AZTM, TM and digital SSC correction)                                   | 15 |
| Table 2.7              | ADC Offset Settings.  | 16 |
| Table 3.1              | SPI/I2C Commands  |    |













| Table 3.2 | Get_Raw Commands                      | 23 |
|-----------|---------------------------------------|----|
| Table 3.3 | General Status Byte.                  | 24 |
| Table 3.4 | Status Byte for Read Operations       | 24 |
| Table 3.5 | Status Byte for Write Operations.     | 24 |
| Table 3.6 | Mode Status                           | 24 |
| Table 3.7 | Memory Status Word                    | 29 |
| Table 3.8 | MTP Memory Content Assignments        | 30 |
| Table 4.1 | Die Size & Geometry.                  | 41 |
| Table 4.2 | Pin Assignments.                      | 42 |
| Table 4.3 | Physical Package Dimensions' Extrema. | 43 |
| Table 4.4 | Pin Assignments PQFN24                | 44 |











#### 1 IC Characteristics

#### 1.1. Absolute Maximum Ratings

Table 1.1 Maximum Ratings.

| PARAMETER  | SYMBOL                | Min  | TYP | MAX                  | UNITS |
|--|-----------------------|------|-----|----------------------|-------|
| Voltage Reference  | Vss                   | 0    |     | 0                    | V     |
| Analog Supply Voltage  | $V_{DD}$              | -0.4 |     | 3.63                 | V     |
| Voltage at all Analog and Digital IO Pins  | $V_{A\_IO},V_{D\_IO}$ | -0.5 |     | V <sub>DD</sub> +0.5 | V     |
| Input Current into any Pin except SDA, CLK <sup>1</sup> and Supply Pins <sup>2</sup> | I <sub>in</sub>       | -100 |     | 100                  | mA    |
| Electrostatic Discharge Tolerance – Human Body Model (HBM1) <sup>3</sup>             | V <sub>HBM1</sub>     | 4000 |     | -                    | V     |
| Storage Temperature  | T <sub>STOR</sub>     | -50  |     | 125                  | °C    |

<sup>&</sup>lt;sup>1</sup> Latch-up current limit for CLK/SCLK and MOSI/SDA: ±70mA.

#### 1.2. Operating Conditions

Reference for all voltages is Vss.

Table 1.2 Operating Conditions.

| PARAMETER                                 | SYMBOL            | MIN  | TYP | MAX | UNIT |
|---|-------------------|------|-----|-----|------|
| Supply Voltage                            | $V_{DD}$          | 1.8  | -   | 3.6 | V    |
| VDD Rise Time                             | t <sub>VDD</sub>  |      |     | 200 | μs   |
| Bridge Current                            | I <sub>VDDB</sub> |      |     | 600 | μA   |
| Operation Temperature Range*              | T <sub>amb</sub>  | -40  | -   | 125 | °C   |
| External capacitance between VDDB and VSS | CL                | 0.01 |     | 50  | nF   |

<sup>\*</sup> Temperature sensor's operation and output only up to 110°C (for respective IC version).

In order to achieve minimum current consumption in idle mode, a dynamic power-on-reset circuit is implemented. The VDD low level and the subsequent rise time and VDD rising slope have to fulfill specific constraints to guarantee an overall IC reset, respectively.

Generally it holds: lower VDD low levels allow for slower rising of the subsequent on-ramp of VDD. The following table shows the relevant reset parameters and conditions. Other combinations may also be possible. The reset trigger can be influenced by increasing the power down time and relaxing, e.g. the VDD rising slope requirement.

Table 1.3 Constraints for VDD Power-on Reset.

| PARAMETER                                   | SYMBOL             | MIN | TYP | MAX | UNIT |
|---|--------------------|-----|-----|-----|------|
| Power Down Time (duration of VDD Low Level) | t <sub>SPIKE</sub> | 3   | -   | -   | μs   |
| VDD Low Level                               | VDD <sub>low</sub> | 0   | -   | 0.2 | V    |
| VDD Rising Slope                            | SR <sub>VDD</sub>  | 10  | -   | -   | V/ms |

<sup>&</sup>lt;sup>2</sup> Latch-up resistance; reference for pin is 0V.

<sup>3</sup> HBM1: C = 100pF charged to V<sub>HBM1</sub> with resistor R = 1.5kΩ in series based on MIL 883, Method 3015.7. ESD protection referring to the Human Body Model is tested with devices in ceramic dual in-line packages (CDIP) during product qualification.











#### 1.3. Electrical Parameters

All parameter values are valid only under specified operating conditions. All voltages are referenced to Vss.

Table 1.4 Electrical Parameters.

| PARAMETER   | SYMBOL                | CONDITIONS/COMMENTS   | MIN   | TYP                       | MAX  | UNIT              |
|---|-----------------------|---|-------|---------------------------|------|-------------------|
|   |                       | SUPPLY  |       |                           |      |                   |
| Bridge Supply Voltage,<br>ADC Reference Voltage           | $V_{\text{DDB}}$      | internally generated  | 1.60  | 1.67                      | 1.74 | V                 |
|   |                       | Active State, average   |       | 900                       | 1500 | μΑ                |
| Current Consumption                                       | $I_{VDD}$             | Sleep State, Idle Current, <85°C  |       | 20                        | 250  | nA                |
|   |                       | Sleep State, Idle Current, <125°C   |       | 50                        | 950  | nA                |
| Power Supply Rejection (see Figure 3.1)                   | PSR <sub>VDD</sub>    | where V <sub>DD</sub> = 1.8V  | 17    |                           |      | dB                |
| 20·log <sub>10</sub> (V <sub>DD</sub> /V <sub>DDB</sub> ) | PSKVDD                | where V <sub>DD</sub> = 2V  | 32    |                           |      | dB                |
| Memory Program Voltage                                    | $V_{\rm DD,prog}$     | Required voltage level at VDD-pin   | 2.9   |                           | 3.6  | V                 |
| Mean Program Current                                      | $I_{VDD,Prog}$        | Mean current consumption during MTP programming cycle at VDD                | 6     |                           |      | mA                |
| Peak Program Current                                      | I <sub>prog,max</sub> | MTP Program at VDD-pin, dynamic switch-on current draw                      |       |                           | 20   | mA                |
|   | ANALOG                | TO DIGITAL CONVERTER (AD  | C)    |                           |      |                   |
| Resolution  | r <sub>ADC</sub>      |   | 10    |                           | 16   | Bit               |
| ADC Clock Frequency                                       | f <sub>ADC</sub>      | Internal ADC clock  | 0.925 | 1                         | 1.12 | MHz               |
| Reference Voltage n                                       | $V_{\text{refn}}$     |   |       | V <sub>DDB</sub><br>*0.03 |      |                   |
| Reference Voltage p                                       | $V_{refp}$            |   |       | V <sub>DDB</sub><br>*0.97 |      |                   |
| Offset  | A2D_Offset            | 8-step programmable offset  | 1/16  |                           | 8/16 |                   |
| Integral Nonlinearity (INL)                               | INL <sub>ADC</sub>    | Based on ideal slope  | -4    | -                         | +4   | LSB               |
| Differential Nonlinearity                                 | DNL <sub>ADC</sub>    | Tested / verified within design   | -1    | -                         | +1   | LSB               |
| Conversion Rate, 16bit single                             | f <sub>S,raw</sub>    | Conversions per second for single 16bit A2D conversion                      | 6     | -                         | 355  | Hz                |
|   | AMPLIFIER             |   |       |                           |      |                   |
| Gain  | G <sub>amp</sub>      | 32 steps  | 13.2  |                           | 72   |                   |
| Gain Error  | G <sub>err</sub>      | referred to nominal gain  | -1.5  | -                         | 1.5  | %                 |
|   | SENSOR SIG            | NAL CONDITIONING PERFORM  | ANCE  |                           |      |                   |
| IC Accuracy Error   | Err <sub>A,IC</sub>   | Accuracy error for ideally linear (in temperature and e.g. pressure) sensor |       |                           | 0.01 | %FSO <sup>*</sup> |

Percentage referred to maximum full-scale output, e.g. for 16bit measurements: Err<sub>A,IC</sub> [%FSO] = 100 · MAX{|ADC<sub>meas</sub> – ADC<sub>ideal</sub>|} / 2<sup>16</sup>

Data Sheet May 15, 2012













| PARAMETER                        | SYMBOL                              | CONDITIONS/COMMENTS   | MIN             | TYP   | MAX  | UNIT  |
|----------------------------------|-------------------------------------|---|-----------------|-------|------|-------|
| Conversion Rate, 16bit SSC       | f <sub>S, SSC</sub>                 | Conversion per second for fully corrected 16bit measurement | 3               |       | 175  | Hz    |
|                                  |                                     | INPUT   |                 |       |      |       |
| Input Voltage Range              | V <sub>INP</sub> , V <sub>INN</sub> | Input voltage range at INP and INN                          | 0.65            |       | 1.05 | V     |
| Bridge Resistance                | R <sub>BR</sub>                     |   | 2               | 10    | 50   | kΩ    |
|                                  |                                     | POWER UP  |                 |       |      |       |
| Start-up Time                    | t <sub>STA1</sub>                   | V <sub>DD</sub> ramp up to interface communication          |                 |       | 1    | ms    |
| Start-up Time                    | t <sub>STA2</sub>                   | V <sub>DD</sub> ramp up to analog operation                 |                 |       | 2.5  | ms    |
| Wake-up Time                     | t <sub>WUP1</sub>                   | Sleep to Active State interface communication               |                 |       | 0.5  | ms    |
| wake-up time                     | t <sub>WUP2</sub>                   | Sleep to Active State analog operation                      |                 |       | 2    | ms    |
|                                  |                                     | OSCILLATOR  |                 |       |      |       |
| Internal Oscillator<br>Frequency | f <sub>CLK</sub>                    |   | 3.6             | 4     | 4.4  | MHz   |
|                                  | INTER                               | RNAL TEMPERATURE SENSOR                                     |                 |       |      |       |
| Temperature Resolution           |                                     | for both ranges:<br>-40°C to +85°C<br>-40°C to +110°C       |                 | 0.003 |      | K/LSB |
|                                  | ı                                   | NTERFACE and MEMORY   |                 |       |      |       |
| SPI Clock Frequency              | f <sub>C,SPI</sub>                  | max. capacitance at MISO-line: 40pF @ V <sub>DD</sub> =1.8V |                 |       | 20   | MHz   |
| I <sup>2</sup> C Clock Frequency | $f_{C,I2C}$                         |   |                 |       | 3.4  | MHz   |
| Program Time                     | t <sub>prog</sub>                   | MTP programming time per register                           | 500             |       | 600  | μs    |
| Data Retention                   | t <sub>RET_MTP</sub>                | for industrial-level IC-version: 1000h @ 125°C              | 10 <sup>*</sup> |       |      | а     |

<sup>\*</sup> with maximum ambient temperature of 125°C

Low Power 16 Bit Sensor Signal Conditioner IC



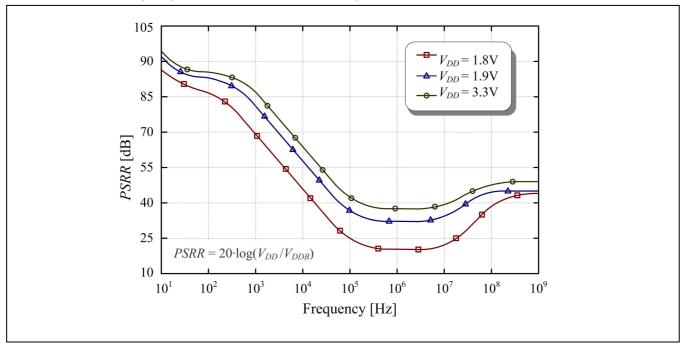








### 1.4. Power Supply Rejection Ratio vs. Frequency







### 2 Circuit Description

#### 2.1. Brief Description

The ZSSC3026 provides a highly-accurate amplification of bridge sensor signals. The compensation of sensor offset, sensitivity, temperature drift, and non-linearity is accomplished via an 18-bit DSP core running a correction algorithm with calibration coefficients stored in an MTP memory. The ZSSC3026 can be configured for a wide range of resistive bridge sensor types. A digital interface (SPI or I<sup>2</sup>C) enables communication. The ZSSC3026 supports two operational modes: *Normal Mode* and *Command Mode*. Normal Mode is supposed to be the mode being used typically, in which the IC wakes up from a Sleep (low power) State, runs a measurement in Active State and turns back automatically to the Sleep State.

#### 2.2. Signal Flow and Block Diagram

See Figure 2.1 for the ZSSC3026 block diagram. The sensor bridge supply  $V_{DDB}$  and the power supply for analog circuitry are provided by a voltage regulator, which is optimized for power supply disturbance rejection (PSRR). See section 1.4 for a graph of PSRR versus frequency. To improve noise suppression, the digital blocks are powered by a separate voltage regulator. A power supervision circuit monitors all supply voltages and generates appropriate reset signals for initializing the digital blocks.

The state machine controls the analog circuitry to perform the three measurement types: bridge, temperature, and offset measurement. The multiplexer selects the signal input to the amplifier, which can be the external signals from the input pins INP and INN, the internal temperature reference sensor signals, or an input short for measuring offset. A full measurement request will trigger an automatic sequence of all measurement types and all input signals, respectively. The Temperature Reference Sensor block is based on a PTAT temperature sensor. The inherit (IC-fabrication related) device mismatch is suppressed by dynamic element matching technique.

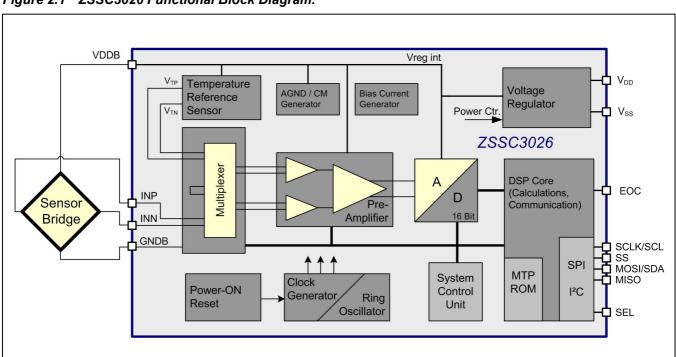
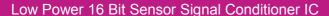


Figure 2.1 ZSSC3026 Functional Block Diagram.













The amplifier consists of two stages with programmable gain values. The 1/f noise and inherent offset are suppressed by auto-zero and chopper stabilizer techniques. This auto-zero sequence is performed before each bridge sensor and temperature measurement to compensate for the inherent offset of the amplifier.

The ZSSC3026 employs a charge-balancing analog-to-digital converter (ADC) based on switched-capacitor technique with inherit low-pass behavior and noise suppression. The programmable resolution from 10 to 16 bit provides flexibility for adapting the conversion characteristics. To improve power supply noise suppression, the ADC uses the bridge supply V<sub>DDB</sub> as its reference voltage.

The remaining IC-internal and the sensor element offset i.e., the overall system offset (amplifier and ADC) can be canceled by an offset and auto-zero measurement, respectively.

The DSP accomplishes the auto-zero, span, and 1<sup>st</sup> and 2<sup>nd</sup> order temperature compensation of the measured bridge signal. The correction coefficients are stored in the MTP memory.

The ZSSC3026 supports SPI and I<sup>2</sup>C interface communication for controlling, configuration and measurement result output.

#### 2.3. Analog Front End

#### 2.3.1. Amplifier

The amplifier has a differential architecture and consists of two stages. The amplification of each stage and the sensor bridge gain polarity are programmable via settings in the Measurement Configuration Register (*BM\_config*) in the MTP memory (see section 2.4.2).

The first five bits of *BM\_config* are the programmable gain settings *Gain\_stage1* and *Gain\_stage2*. The options for the programmable gain settings are listed in Table 2.1 and Table 2.2.

Table 2.1 Amplifier Gain: Stage 1.

| Gain_stage1                        |   |    |  |  |
|------------------------------------|---|----|--|--|
| Bit G1 Bit G0 Stage 1 Gain Setting |   |    |  |  |
| 0                                  | 0 | 12 |  |  |
| 0                                  | 1 | 20 |  |  |
| 1                                  | 0 | 30 |  |  |
| 1                                  | 1 | 40 |  |  |

Table 2.2 Amplifier Gain: Stage 2.

| Gain_stage2 |        |        |                      |  |  |  |
|-------------|--------|--------|----------------------|--|--|--|
| Bit G4      | Bit G3 | Bit G2 | Stage 2 Gain Setting |  |  |  |
| 0           | 0      | 0      | 1.1                  |  |  |  |
| 0           | 0      | 1      | 1.2                  |  |  |  |
| 0           | 1      | 0      | 1.3                  |  |  |  |
| 0           | 1      | 1      | 1.4                  |  |  |  |













| Gain_stage2                               |   |   |     |  |  |  |  |  |  |
|---|---|---|-----|--|--|--|--|--|--|
| Bit G4 Bit G3 Bit G2 Stage 2 Gain Setting |   |   |     |  |  |  |  |  |  |
| 1   | 0 | 0 | 1.5 |  |  |  |  |  |  |
| 1   | 0 | 1 | 1.6 |  |  |  |  |  |  |
| 1   | 1 | 0 | 1.7 |  |  |  |  |  |  |
| 1   | 1 | 1 | 1.8 |  |  |  |  |  |  |

If needed, the polarity of the sensor bridge gain can be reversed by setting the *Gain\_Polarity* bit in the *BM\_config* register (see section 2.4.2). Changing the gain polarity is achieved by inverting the chopper clock. Table 2.3 gives the settings for the *Gain\_Polarity* bit. This feature enables to apply a sensor to the ZSSC3026 with swapped input signals at INN and INP e.g., to avoid crossing wires for the final sensor module's assembly.

Table 2.3 Gain Polarity.

| Gain_Polarity Bit | Gain | Setting Description        |
|-------------------|------|----------------------------|
| 0                 | +1   | No polarity change.        |
| 1                 | -1   | Gain polarity is inverted. |

The inherent amplifier offset is suppressed by means of auto zero and chopper techniques.











#### 2.3.2. Analog-to-Digital Converter

A second-order charge-balancing analog-to-digital converter (ADC) is used to convert the amplifier signal. To allow optimizing the trade-off between conversion time and resolution, the conversion is split into a MSB coarse conversion and an LSB fine conversion. The MSB-LSB segmentation is programmable via the *Msb* and *Lsb* settings in the *BM\_config* register stored in the MTP memory (see section 2.4.2). The final ADC resolution is determined by MSB+LSB. The conversion time is proportional to  $2^{MSB} + 2^{LSB}$ . During the MSB coarse conversion, the ADC input signal is sampled and integrated  $2^{MSB}$  times, resulting in inherit low-pass behavior and noise suppression; here it holds: the longer the MSB coarse conversion, the better the noise suppression. Possible settings are listed in Table 2.4.

Table 2.4 MSB/LSB Settings.

| Msb Setup Bits in BM_config | Number of MSB Coarse<br>Conversion Bits | Lsb Setup Bits<br>in BM_config | Number of LSB Fine<br>Conversion Bits |
|-----------------------------|---|--------------------------------|---------------------------------------|
| 00 <sub>BIN</sub>           | 10                                      | 00 <sub>BIN</sub>              | 0                                     |
| 01 <sub>BIN</sub>           | 12                                      | 01 <sub>BIN</sub>              | 2                                     |
| 10 <sub>BIN</sub>           | 14                                      | 10 <sub>BIN</sub>              | 4                                     |
| 11 <sub>BIN</sub>           | 16                                      | 11 <sub>BIN</sub>              | 7                                     |

Useful MSB/LSB setups are with LSB = 0 (MSB-only conversions) or combinations of MSB > LSB with MSB + LSB  $\leq$  16. Resolutions beyond 16-bit mainly digitize the collected front-end noise and typically do not improve the system performance. MSB/LSB segmentations with LSB > MSB are also not useful because typically the resolution remains the same as with the inverse MSB/LSB segmentation but the noise performance becomes significantly worse yet the required conversion time stays the same. The ADC conversion times for different MSB/LSB settings are listed in Table 2.5.

Table 2.5 ADC Conversion Times for a single A2D conversion.

| MSB<br>[Bit] | LSB<br>[Bit] | Bridge & Temperature Measurement<br>Conversion Time in μs |
|--------------|--------------|---|
| 10           | 0            | 1169  |
| 12           | 0            | 4625  |
| 14           | 0            | 18449   |
| 16           | 0            | 73745   |
| 10           | 2            | 1176  |
| 12           | 2            | 4632  |
| 14           | 2            | 18456   |
| 10           | 4            | 1200  |
| 12           | 4            | 4656  |
| 10           | 6            | 1296  |











Table 2.6 Conversion Times vs. Noise Performance for 16bit fully Signal Conditioned Results (AZBM, BM, AZTM, TM and digital SSC correction).

| ADC Segmentation:<br>Temperature Sensor<br>[MSB/LSB] | ADC Segmentation:<br>Bridge Sensor<br>[MSB/LSB] | Measurement Duration,<br>MEASURE (AC <sub>HEX</sub> )<br>[ms] | 3-sigma Noise for SSC-<br>corrected Output <sup>†</sup><br>[counts] |
|--|---|---|---|
| 10 / 6   | 10 / 6  | 5.8   | 8.6   |
| 10 / 6   | 12 / 4  | 13.2  | 6.4   |
| 10 / 6   | 14 / 2  | 43.0  | 5.8   |
| 10 / 6   | 16 / 0  | 164.1   | 5.6   |
| 12 / 4*  | 10 / 6  | 13.2  | 8.4   |
| 12 / 4*  | 12 / 4  | 20.5  | 6.4   |
| 12 / 4*  | 14 / 2  | 50.5  | 5.6   |
| 12 / 4*  | 16 / 0  | 170.3   | 5.1   |
| 14 / 2   | 10 / 6  | 43.0  | 7.6   |
| 14 / 2   | 12 / 4  | 50.5  | 5.9   |
| 14 / 2   | 14 / 2  | 80.7  | 4.4   |
| 14 / 2   | 16 / 0  | 200.3   | 4.4   |
| 16 / 0   | 10 / 6  | 162.6   | 6.9   |
| 16 / 0   | 12 / 4  | 170.3   | 5.4   |
| 16 / 0   | 14 / 2  | 200.3   | 4.1   |
| 16 / 0   | 16 / 0  | 319.5   | 4.0   |

<sup>&</sup>lt;sup>†</sup> Reference noise values obtained with setup: 13.7kOhm sensor bridge, 25°C, Gain=64, ADC-shift=-1/16...15/16, VDD=1.8V .

<sup>\*</sup> ZMDI-recommendation for temperature sensor measurement's ADC segmentation.











The ADC offset is programmable in 8 steps so that the ADC input voltage range can be adapted to the voltage range at the input pins INP and INN. Possible ADC input voltages are shown in Figure 2.2, where  $V_{AGND} = V_{DDB}/2$ . The ADC offset is controlled by the  $A2D\_Offset$  setting in the Measurement Configuration Register ( $BM\_config$ ) in the MTP memory (see section 2.4.2). The ADC offset settings are listed in Table 2.7.

Figure 2.2 ADC Offset.

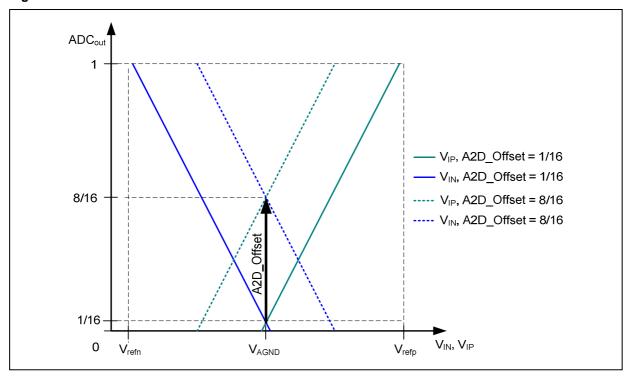


Table 2.7 ADC Offset Settings.

| <b>Z</b> 2 | <b>Z</b> 1 | Z0 | ADC Differential Input Range/V <sub>ref</sub><br>Where V <sub>ref</sub> = V <sub>refp</sub> - V <sub>refn</sub> | A2D_Offset |
|------------|------------|----|---|------------|
| 0          | 0          | 0  | -1/16 to 15/16  | 1/16       |
| 0          | 0          | 1  | -2/16 to 14/16  | 2/16       |
| 0          | 1          | 0  | -3/16 to 13/16  | 3/16       |
| 0          | 1          | 1  | -4/16 to 12/16  | 4/16       |
| 1          | 0          | 0  | -5/16 to 11/16  | 5/16       |
| 1          | 0          | 1  | -6/16 to 10/16  | 6/16       |
| 1          | 1          | 0  | -7/16 to 9/16   | 7/16       |
| 1          | 1          | 1  | -8/16 to 8/16   | 8/16       |

Low Power 16 Bit Sensor Signal Conditioner IC











#### 2.3.3. Temperature Measurement

The ZSSC3026 provides an internal temperature sensor measurement to allow compensation for temperature effects. See section 1.3 for the temperature sensor resolution. The temperature sensor uses bipolar transistors. Any transistor circuitry mismatch is suppressed by dynamic element matching technique. The temperature output signal is a differential voltage that is adapted by the amplifier for the ADC input.

For temperature measurements, the ADC offset and amplifier gain setting are defined by ZMDI. The ADC MSB/LSB segmentation is programmable by the user for optimizing resolution or conversion time (see section 2.3.2).

#### 2.3.4. Bridge Supply

The ZSSC3026 provides dedicated bridge supply pins VDDB and VSSB. The ADC reference voltages for the sensor bridge measurement are derived from these internal voltages so that bridge supply disturbances are suppressed. The current drive ability of  $V_{DDB}$  is limited (see  $I_{VDDB}$  in section 1.2).

#### 2.4. Digital Section

#### 2.4.1. Digital Signal Processor (DSP) Core

The DSP Core block performs the algorithm for correcting the sensor signal. The resulting coefficients are stored in the MTP memory. When the measurement results are available, the "end of conversion" signal is set at the EOC pin. The internal EOC information is valid only if both the measurement <u>and</u> calculation have been completed.

#### 2.4.2. MTP Memory

The ZSSC3026's memory is designed with an OTP (one-time programmable) structure. The memory is organized in 4 one-time programmable pages. When data in the currently valid memory page has to be updated, normally a new page must be selected by increasing the page counter and the whole memory content has to be written in its updated version. The user has access to a 24 x 16 bit storage area for values such as calibration coefficients. Dedicated calibration values are stored in an area not accessible to the user. The required programming voltage is generated IC-internally whereas increased IC power supply requirements have to be fulfilled during programming (see Memory Programming Voltage in section 1.3). There is no over-write or erase function for the MTP memory.

The physical memory function is such that each single bit which has not yet been set to 1 (so, still being 0) can be changed to 1, still. So, it is possible to (partially) re-program an MTP-register, e.g.:

- Assume MTP-address 11<sub>HEX</sub> was written with 8421<sub>HEX</sub> which is 1000 0100 0010 0001<sub>binary</sub>.
- due to whatever reason there would be the need to change the register content to A6A7<sub>HEX</sub> which is 1010 0110 1010 0111<sub>binary</sub>. This can be achieved by either writing A6A7<sub>HEX</sub> (any already written bit will be ignored automatically) or just writing the difference to 8421<sub>HEX</sub>, which is 2286<sub>HEX</sub>.

The content of a re-written register can generally be determined by:

 $content_{Register} = content_{old}$  (BITWISE\_OR)  $content_{new}$ .

If content<sub>Register</sub> equals content<sub>new</sub>, a re-write is possible – this is, e.g. not the case for content<sub>old</sub> = FFFF<sub>HEX</sub> and content<sub>new</sub>  $\neq$  FFFF<sub>HEX</sub>. Or, in other words, depending on the former and the newly intended MTP-address and register content a re-programming could be possible.

Low Power 16 Bit Sensor Signal Conditioner IC











#### 2.4.3. Clock Generator

The clock generator provides a 4MHz clock signal. The frequency is trimmed during production test.

#### 2.4.4. Power Supervision

The Power Supervision block monitors all power supplies to ensure a defined reset of all digital blocks during power-up or power supply interruptions.

#### 2.4.5. Interface

The ZSSC3026 can communicate with the user's PC via an SPI or I<sup>2</sup>C interface<sup>\*</sup>. The interface type is selectable via the voltage level on the SEL pin:

- SEL = 0 -> SPI Mode
- SEL =  $1 -> I^2C$  Mode

If the SEL pin is not connected, I<sup>2</sup>C communication will be selected (IC-internal pull-up at SEL pin). Further, the SPI-specific pins (like: SS, MISO) do not need to be connected at all for I<sup>2</sup>C operation.

To also provide interface accessibility in Sleep State (all IC features inactive except for the digital interface logic), the interface circuitry is directly supplied by VDD.

<sup>\*.</sup> Functional I<sup>2</sup>C interface properties correspond to the NXP I<sup>2</sup>C bus specification Rev. 0.3 (June 2009).

Low Power 16 Bit Sensor Signal Conditioner IC











### 3 Functional Description

#### 3.1. Power Up

Specifications for this section are given in sections 1.2 and 1.3. On power-up, the ZSSC3026 communication interface is able to receive the first command after a time  $t_{STA1}$  from when the VDD supply is within operating specifications. The ZSSC3026 can begin the first measurement after a time of  $t_{STA2}$  from when the VDD supply is operational.

The wake up time from Sleep State to Active State after receiving the activating command is defined as  $t_{WUP1}$  and  $t_{WUP2}$ . In Command Mode, subsequent commands can be sent after  $t_{WUP1}$ . The first measurement starts after  $t_{WUP2}$  if measurement request was sent.

#### 3.2. Measurements

Available measurement procedures are

- AZBM: auto-zero bridge measurement
- BM: bridge measurement
- AZTM: auto-zero temperature measurement
- TM: temperature measurement

**AZBM:** The configuration for bridge measurements is loaded. The Multiplexer connects the Amplifier input to the AGND analog ground reference. An analog-to-digital conversion is performed so that the inherent system offset for the bridge configuration is converted by the ADC to a 16-bit digital word.

**BM:** The configuration for bridge measurements is loaded. The Multiplexer connects the Amplifier input to the bridge pins: INP and INN. An analog-to-digital conversion is performed. The result is a 16-bit digital word.

**AZTM:** The configuration for temperature measurements is loaded. The Multiplexer connects the Amplifier input to AGND. An analog-to-digital conversion is performed so that the inherent system offset for the temperature configuration is converted by the ADC to a 16-bit digital word.

**TM:** The configuration for temperature measurements is loaded. The Multiplexer connects the Amplifier input to the internal temperature sensor. An analog-to-digital conversion is performed. The result is a 16-bit digital word.

The typical application's measurement cycle is a complete SSC-measurement (using the command:  $AC_{HEX}$ ) with AZBM, BM, AZTM, TM followed by a signal correction calculation.

#### 3.3. Operational Modes

Figure 3.1 illustrates the ZSSC3026 power-up sequence and subsequent operation depending on the selected interface communication mode ( $I^2C$  or SPI). With either interface, after the voltage regulators are switched on, the ZSSC3026's low voltage section (LV) is active while the related interface configuration information is read from memory. Then the LV section is switched off, the ZSSC3026 goes into Sleep State, and the interface is ready to receive commands. Since the interface is always powered by  $V_{DD}$ , it is referred to as the high voltage section (HV).

Figure 3.2 shows the ZSSC3026 operation in Normal Mode and Command Mode including when the LV and HV sections are active as indicated by the color legend. The Normal Mode automatically returns to Sleep State after executing the requested measurements. In Command Mode, the ZSSC3026 remains active if a dedicated command (Start\_NOM) was sent, which is helpful during calibration. Command Mode can only be entered if Start CM is the very first command after POR.





Figure 3.1 Operational Flow Chart: Power up.

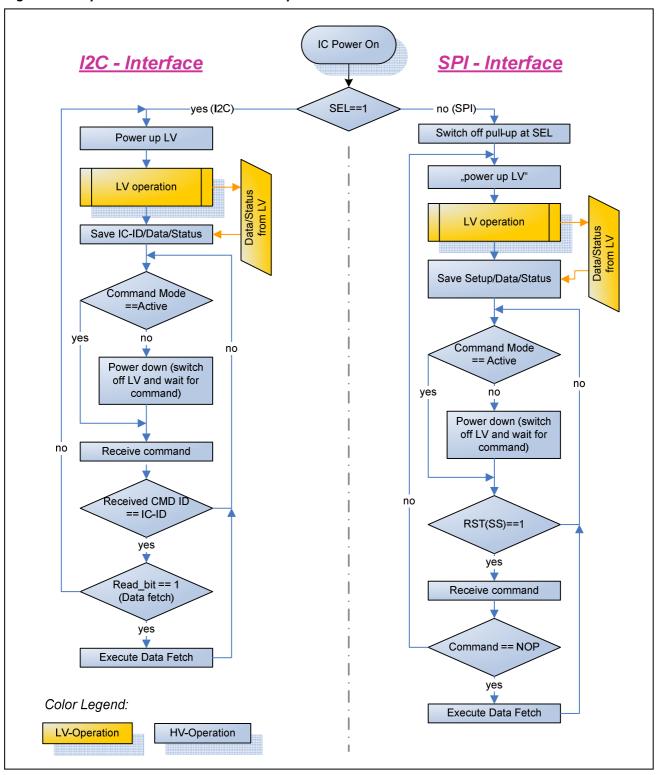
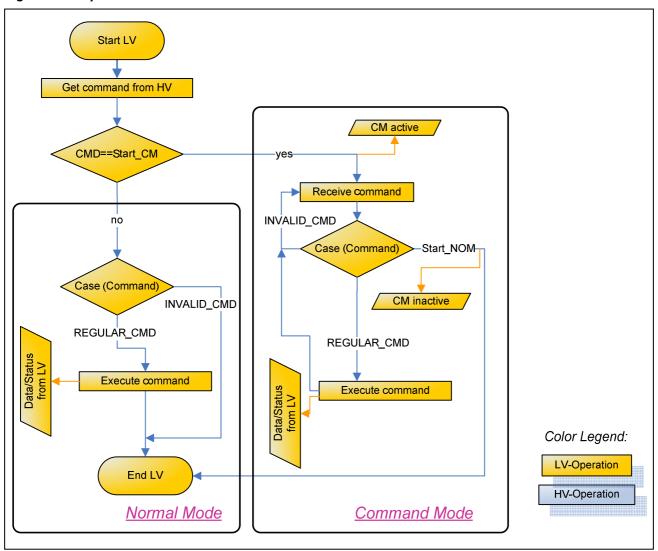






Figure 3.2 Operational Flow Chart: Command Mode and Normal Mode.



#### 3.4. Command Interpretation

#### 3.4.1. SPI/I2C Commands

The user-accessible section of memory includes addresses  $00_{HEX}$  through  $17_{HEX}$  in the OTP memory that is designated by the user memory page pointer. Because each of the four OTP memory pages cannot be rewritten or erased, the memory page pointer must be incremented to the next OTP memory page in order to write to memory again (see Table 3.1 for the command). After all four user-accessible OTP memory pages have been used, further write operations are not possible and the "Memory Full" bit is returned as set in the status byte after write operations (see section 3.5.1).

The SPI/I $^2$ C commands supported by the ZSSC3026 are listed in Table 3.1. The command to read an address in the user memory is the same as its address. The command to read the 16-bit memory status of the data at an address in user memory is the address plus  $20_{HEX}$ . The command to write to an address in user memory is the address plus  $40_{HEX}$ .

Low Power 16 Bit Sensor Signal Conditioner IC











There is a ZMDI-reserved section of memory, which can be read but not over-written by the user.

Table 3.1 SPI/I2C Commands.

| Command<br>(Byte)   | Returns <sup>*</sup>   | Description   | Normal<br>Mode | Command<br>Mode |
|---|--|---|----------------|-----------------|
| 00 <sub>HEX</sub> to 17 <sub>HEX</sub>  | 16-bit user data   | Read data in user memory address matching command (addresses $00_{HEX}$ to $17_{HEX}$ ; might not be using all addresses).  | yes            | yes             |
| 20 <sub>HEX</sub> to 37 <sub>HEX</sub>  | 16-bit user memory status  | Read memory status for address specified by command minus $20_{\text{HEX}}$ (addresses $00_{\text{HEX}}$ to $17_{\text{HEX}}$ respectively; see section 3.6.2 for a description of the memory status).  | yes            | yes             |
| 40 <sub>HEX</sub> to 57 <sub>HEX</sub> + data (0000 <sub>HEX</sub> to FFFF <sub>HEX</sub> ) |  | Write data to user memory at address specified by command minus 40 <sub>HEX</sub> (addresses 00 <sub>HEX</sub> to 17 <sub>HEX</sub> respectively; might not be using all addresses).  | no             | yes             |
| 70 <sub>HEX</sub> to 7E <sub>HEX</sub>  | 16-bit ZMDI-reserved memory data   | Read data in ZMDI-reserved memory at address specified by command minus 70 <sub>HEX</sub> (2 <sup>nd</sup> set of addresses 00 <sub>HEX</sub> to 0E <sub>HEX</sub> respectively).   | no             | yes             |
| 80 <sub>HEX</sub> to 8E <sub>HEX</sub>  | 16-bit ZMDI-reserved memory status   | Read memory status bytes for ZMDI-reserved memory data at address specified by command minus $80_{\text{HEX}}$ ( $2^{\text{nd}}$ set of addresses $00_{\text{HEX}}$ to $0E_{\text{HEX}}$ respectively; see section 3.6.2 for a description of the memory status bytes). | no             | yes             |
| 5E <sub>HEX</sub>   |  | Increment user memory page pointer.   | no             | yes             |
| A0 <sub>HEX</sub> to A7 <sub>HEX</sub> +<br>XXXX <sub>HEX</sub><br>(see Table 3.2)          | 16-bit wide raw data   | Get_Raw This command can be used to perform a measurement and write the raw ADC data into the output register. The LSB of the command determines how the AFE configuration register is loaded for the Get_Raw measurement (see Table 3.2).                              | yes            | yes             |
| A8 <sub>HEX</sub>   | _  | <b>Start_NOM</b> Exit Command Mode and transition to Normal Mode.   | no             | yes             |
| A9 <sub>HEX</sub>   |  | <b>Start_CM</b> Exit Normal Mode and transition to Command Mode.  | yes            | no              |
| AA <sub>HEX</sub>   | _  | Write_ChecksumC If not yet written, the checksum for the valid user MTP page is calculated and written to MTP. The VPP voltage must be applied before, during, and after this command.  | no             | yes             |
| AC <sub>HEX</sub>   | 16-bit fully corrected bridge measurement data + 16-bit corrected internal temperature | <b>Measure</b> Triggers full measurement cycle (AZBM, BM, AZTM, TM, as described in section 3.2) and calculation and storage of data in interface (configurations from MTP).  | yes            | yes             |
| FX <sub>HEX</sub>   | Status + last data   | <b>NOP</b> Only valid for SPI (see section 3.5.1).  | yes            | yes             |

<sup>\*</sup> Every response starts with a status byte followed by the data word as described in section 3.5.1.

| May 15, 2012 | © 2012 Zentrum Mikroelektronik Dresden AG — Rev. 1.02 All rights reserved. The material contained herein may not be reproduced, adapted, merged, translated, stored, or used without the prior written consent of the copyright owner. The information furnished in this publication is subject to changes without notice. | 22 of 46 |
|--------------|--|----------|
|--------------|--|----------|











#### Table 3.2 Get\_Raw Commands.

| Command                                 | Measurement   | AFE Configuration Register   |  |  |
|---|---|--|--|--|
| A0 <sub>HEX</sub> + 0000 <sub>HEX</sub> | BM – Bridge Measurement   | BM_Config  |  |  |
| A1 <sub>HEX</sub> + SSSS <sub>HEX</sub> | BM – Bridge Measurement   | ssss is the user's configuration setting for the measurement provided via the interface. The format and purpose of configuration bits must be equal to the definitions for <i>BM_Config</i> .  |  |  |
| A2 <sub>HEX</sub> + 0000 <sub>HEX</sub> | BM-AZBM – Auto-Zero corrected Bridge Measurement 1)                 | BM_Config  |  |  |
| A3 <sub>HEX</sub> + SSSS <sub>HEX</sub> | BM-AZBM – Auto-Zero corrected Bridge Measurement <sup>2)</sup>      | ssss is the user's configuration setting for the measurement provided via the interface. The format and purpose of configuration bits must be equal to the definitions for <i>BM_Config</i> .  |  |  |
| A4 <sub>HEX</sub> + 0000 <sub>HEX</sub> | TM – Temperature Measurement  | ZMDI-defined register  |  |  |
| A5 <sub>HEX</sub> + SSSS <sub>HEX</sub> | TM – Temperature Measurement  | ssss is the user's configuration setting for the measurement provided via the interface. The format and purpose of configuration bits must be equal to the definitions for <i>BM_Config</i> being valid for temp. measurement in this case (bits [15:13] will be ignored). |  |  |
| A6 <sub>HEX</sub> + 0000 <sub>HEX</sub> | TM-AZTM – Auto-Zero corrected Temperature Measurement 1)            | ZMDI-defined register  |  |  |
| A7 <sub>HEX</sub> + SSSSHEX             | TM-AZTM – Auto-Zero corrected Temperature Measurement <sup>2)</sup> | ssss is the user's configuration setting for the measurement provided via the interface. The format and purpose of configuration bits must be equal to the definitions for <i>BM_Config</i> being valid for temp. measurement in this case (bits [15:13] will be ignored). |  |  |

<sup>1)</sup> recommended for raw data collection during calibration coefficient determination using pre-programmed (in MTP) measurement setups

#### 3.5. Communication Interface

#### 3.5.1. Common Functionality

Commands are handled by the command interpreter in the LV section. Commands which need additional data are not treated differently than other commands because the HV interface is able to buffer the command and all data that belongs to the command, and the command interpreter is activated as soon as a command byte is received.

Every response starts with a status byte followed by the data word. The data word depends on the previous command. It is possible to read the same data more than once if the read request is repeated (I<sup>2</sup>C) or a NOP command is sent (SPI). If the next command is not a read request (I<sup>2</sup>C) or a NOP (SPI), it invalidates any previous data.

<sup>&</sup>lt;sup>2)</sup> recommended for raw data collection during calibration coefficient determination using un-programmed (not in MTP), external measurement setups, e.g. for evaluation purposes













The status byte contains the following bits (see Table 3.3, Table 3.4, and Table 3.5 for sequence):

- Power indication (bit 6): 1 if the device is powered (V<sub>DDB</sub> on); 0 if not powered. This is needed for SPI Mode
  where the master reads all zeros if the device is not powered or in power-on reset (POR).
- Busy indication (bit 5): 1 if the device is busy, which indicates that the data for the last command is not available yet. No new commands are processed if the device is busy.
- Actual ZSSC3026 mode (bits 4:3): 00 = Normal Mode; 01 = Command Mode; 1X = ZMDI-reserved.
- Memory integrity/error flag (bit 2): 0 if integrity test passed, 1 if test failed. This bit indicates whether the
  checksum-based integrity check passed or failed. Correctable errors are not reported but can be queried
  with the memory status commands (see section 3.6.2). The memory error status bit is calculated only
  during the power-up sequence, so a newly written CRC will only be used for memory verification and status
  update after a subsequent IC power-on reset (POR).
- Data transfer/correction (bit 1): If the last command was a memory write, this bit is 0 if the last memory write was successful (memory not full yet), otherwise it is 1 (e.g. page increase but being already on last MTP page). If the last command was a memory read, this bit is 1 if the data was corrected.

#### Table 3.3 General Status Byte.

| Bit     | 7 | 6        | 5     | 4  | 3  | 2             | 1             | 0       |
|---------|---|----------|-------|----|----|---------------|---------------|---------|
| Meaning | 0 | Powered? | Busy? | Мо | de | Memory error? | Data transfer | Special |

#### Table 3.4 Status Byte for Read Operations.

| Bit     | 7 | 6        | 5     | 4  | 3  | 2             | 1               | 0               |
|---------|---|----------|-------|----|----|---------------|-----------------|-----------------|
| Meaning | 0 | Powered? | Busy? | Мо | de | Memory error? | Data corrected? | ALU saturation? |

#### Table 3.5 Status Byte for Write Operations.

| Bit     | 7 | 6        | 5     | 4  | 3   | 2             | 1                                   | 0          |
|---------|---|----------|-------|----|-----|---------------|-------------------------------------|------------|
| Meaning | 0 | Powered? | Busy? | Мо | ode | Memory error? | Memory full? ⇔<br>MTP write reject? | Don't care |

#### Table 3.6 Mode Status.

| Status[4:3] | Mode                      |
|-------------|---------------------------|
| 00          | Normal Mode               |
| 01          | Command Mode              |
| 10          | ZMDI-Reserved             |
| 11          | Command Mode and Reserved |

The memory error status bit is only calculated during the power-up sequence, so a newly written CRC will only be used for memory verification after a subsequent power-on reset (POR).

Further status information are provided by the EOC pin. The EOC pin is set high when a measurement and calculation have been completed.

| May 15, 2012 | © 2012 Zentrum Mikroelektronik Dresden AG — Rev. 1.02 All rights reserved. The material contained herein may not be reproduced, adapted, merged, translated, stored, or used without the prior written consent of the copyright owner. The information furnished in this publication is subject to changes without notice. | 24 of 46 |
|--------------|--|----------|
|--------------|--|----------|











#### 3.5.2. SPI

The SPI Mode is available when the SEL pin = 0. The polarity (controlled by CPOL bit) and the phase (controlled by CPHA bit) of the SPI clock (CKP\_CKE) and the polarity of the SS signal (SS\_polarity) are programmable as described in Table 3.8. CKP\_CKE is two bits: CPHA, which selects which edge of SCLK latches data, and CPOL which indicates whether SCLK is high or low when it is idle. The different combinations of polarity and phase are illustrated in the figures below.

Figure 3.3 SPI configuration CPHA=0.

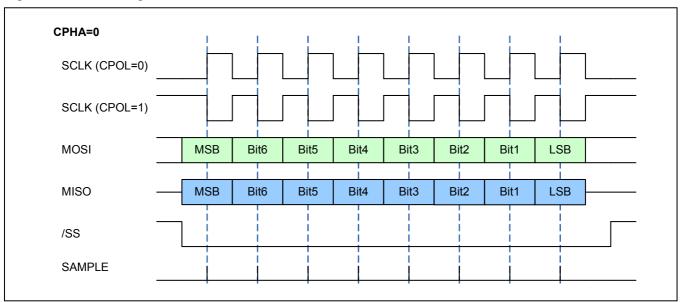
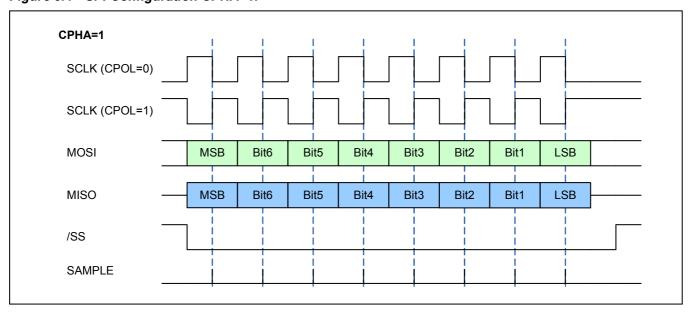


Figure 3.4 SPI Configuration CPHA=1.



In SPI mode, each command except NOP is started as shown in Figure 3.5. After the execution of a command (busy = 0), the expected data can be read as illustrated in Figure 3.6 or if no data are returned by the command, the next command can be send. The status can be read at any time with the NOP command (see Figure 3.7











Figure 3.5 SPI Command Request.

# Command Request

MOSI Command other than NOP CmdDat <15:8> CmdDat <7:0>

MISO Status Data Data

Note: A command request always consists of 3 bytes. If the command is shorter, then it must be completed with 0s. The data on MISO depend on the preceding command.

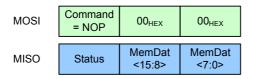
#### Figure 3.6 SPI Read Status.



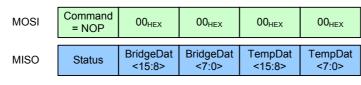
#### Figure 3.7 SPI Read Data.

#### **Read Data**

(a) Example: after the completion of a Memory Read command



(b) Example: after the completion of a Full Measurement command (AC<sub>HEX</sub>)



Low Power 16 Bit Sensor Signal Conditioner IC





#### 3.5.3. I<sup>2</sup>C

 $I^2C$  Mode is selected by SEL = 1. In  $I^2C$  Mode, each command is started as shown in figure x.1. Only the number of bytes that is needed for the command has to be sent. An exception is the HS-mode where always 3 Bytes must be sent like in SPI mode. After the execution of a command (busy = 0) the expected data can be read as illustrated in figure 3.10. or if no data are returned by the command the next command can be sent. The status can be read at any time as described in figure 3.9.

Figure 3.8 I<sup>2</sup>C Command Request.

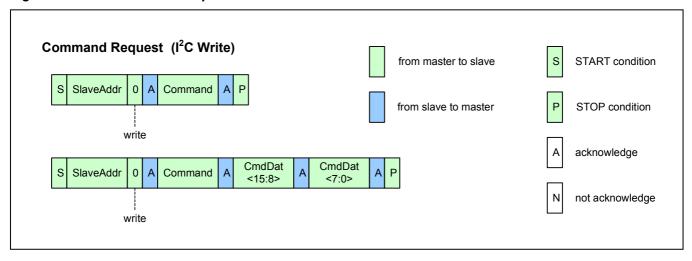


Figure 3.9 I2C Read Status.

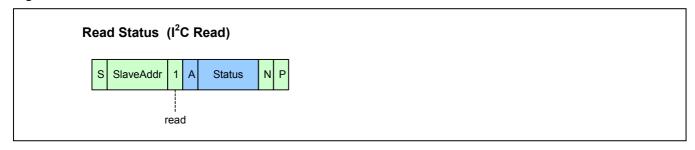




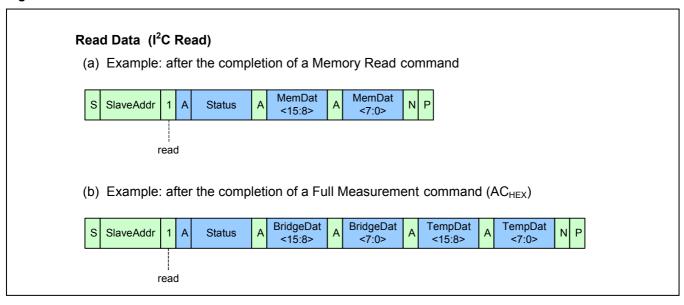








Figure 3.10 I<sup>2</sup>C Read Data.



All mandatory I<sup>2</sup>C-bus protocol features are implemented. Optional features like clock stretching, 10-bit slave address, etc., are not supported by the ZSSC3026's interface. In I<sup>2</sup>C-High Speed Mode, a command consists of a fixed length of three bytes.

#### 3.6. Memory

In the ZSSC3026, the memory is organized page-wise and can be programmed multiple (4) times (MTP). Each register can only be programmed once per page. The valid page is determined by the page counter which can be incremented with the command  $5E_{HEX}$  – this leads to a "reset" of all registers and a re-programming is necessary. Increasing the customer page counter will disable all old register contents of the former page. It is possible to (re-)program 4 pages totally. Resetting the page counter is not possible. The page counter starts with 0 and can become 3 at maximum. If the 4<sup>th</sup> memory page has been used, no further changes in the memory are possible – careful writing and page incrementing is strongly recommended. There are two MTP page types:

Customer Page: accessible by means of regular write operations (40<sub>HEX</sub> to 57<sub>HEX</sub>). It contains: IC-ID, interface setup data, measurement setup information, calibration coefficients, etc.

• ZMDI Page: only accessible for write operations by ZMDI. The ZMDI page contains specific trim information and is programmed during manufacturing test by ZMDI.

#### 3.6.1. Programming Memory

Programming memory requires a specific supply voltage level (>2.9V) at VDD pin (see section 1.3 for specifications). The MTP programming voltage itself is generated by means of an implemented charge pump; no additional, external voltage, other than VDD needed. The program timing is shown in Figure 3.11. Supplying the ZSSC3026 with VDD>2.9V during memory programming is required. After the memory is programmed, it must be read again to verify the validity of the memory content.



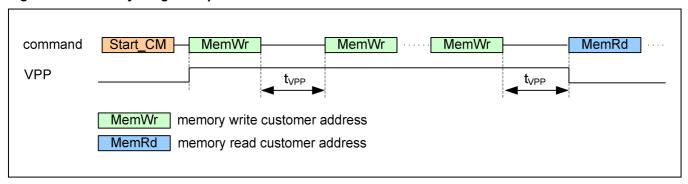








Figure 3.11 Memory Program Operation.



#### 3.6.2. Memory Status Commands

The 16-bit memory status answer for the commands:  $20_{HEX}$  to  $37_{HEX}$  and  $80_{HEX}$  to  $8E_{HEX}$  contains the following information:

- One bit indicating if the data read was corrected.
- Two bits indicating the current page in use.

Table 3.7 Memory Status Word.

| Bit      | Description                        |  |  |  |
|----------|------------------------------------|--|--|--|
| 15 (MSB) | Data was corrected (0: no, 1: yes) |  |  |  |
| 14       | Current nage                       |  |  |  |
| 13       | Current page                       |  |  |  |
| 12:0     | Undefined – do not use             |  |  |  |











#### 3.6.3. Memory Contents

#### Table 3.8 MTP Memory Content Assignments.

| MTP<br>Address    | Word / Bit<br>Range     | Default<br>Setting      | Description   | Notes / Explanations   |
|-------------------|-------------------------|-------------------------|---|--|
| 00 <sub>HEX</sub> | 15:0                    | 0000 <sub>HEX</sub>     | Cust_ID0  | Customer ID byte 0 (combines with memory word 01 <sub>HEX</sub> to form customer ID)   |
| 01 <sub>HEX</sub> | 15:0                    | 0000 <sub>HEX</sub>     | Cust_ID1  | Customer ID byte 1 (combines with memory word 00 <sub>HEX</sub> to form customer ID)   |
| Interface Conf    | iguration               |                         |   |  |
|                   | 6:0                     | 000 0000 <sub>BIN</sub> | Slave_Addr  | I <sup>2</sup> C slave address; valid range: 00 <sub>HEX</sub> to 7F <sub>HEX</sub> (default: 00 <sub>HEX</sub> ), Remark: address codes 04 <sub>HEX</sub> to 07 <sub>HEX</sub> reserved for entering I <sup>2</sup> C High Speed Mode |
|                   | 8:7                     | 00 <sub>BIN</sub>       | -   | Reserved   |
|                   |                         |                         |   | Determines the polarity of the Slave Select pin (SS) for SPI operation:  |
|                   | 9                       | O <sub>BIN</sub>        | SS_polarity   | 0      Slave Select is active low (SPI & ZSSC3026 are active if SS==0)   |
|                   |                         |                         |   | 1 ⇔ Slave Select is active high (SPI & ZSSC3026 are active if SS==1)   |
| 02 <sub>HEX</sub> | 11:10 00 <sub>BIN</sub> | 00 <sub>BIN</sub>       | CKP_CKE   | Clock polarity and clock-edge select—determines polarity and phase of SPI interface clock with the following modes:  |
| OZHEX             |                         |                         |   | 00 \( \Display \text{SCLK is low in idle state, data latch with rising edge and data output with falling edge}   |
|                   |                         |                         |   | 01      SCLK is low in idle state, data latch with falling edge and data output with rising edge   |
|                   |                         |                         | 10      SCLK is high in idle state, data latch with falling edge and data output with rising edge |  |
|                   |                         |                         |   | 11      SCLK is high in idle state, data latch with rising edge and data output with falling edge  |
|                   | 15:12                   |                         | -   | Not assigned   |













| MTP<br>Address    | Word / Bit<br>Range            | Default<br>Setting | Description   | Notes / Explanations   |  |  |
|-------------------|--------------------------------|--------------------|---------------|--|--|--|
| Signal Conditi    | Signal Conditioning Parameters |                    |               |  |  |  |
| 03 <sub>HEX</sub> | 0                              | Овім               | Offset_B[16]  | Bridge offset, bit[16]—functions as the MSB and combines with Offset_B[15:0] in 05 <sub>HEX</sub> to form the 17-bit coefficient's absolute value  |  |  |
|                   | 1                              | Овім               | Offset_B_sign | Sign for sensor bridge offset (Offset_B):  0 => a positive value or  1 => a negative value   |  |  |
|                   | 2                              | Овім               | Gain_B[16]    | Bridge gain, bit[16] —functions as the MSB and combines with Gain_B[15:0] in 06 <sub>HEX</sub> to form the 17-bit coefficient's absolute value   |  |  |
|                   | 3                              | Овім               | Gain_B_sign   | Sign of the sensor bridge gain (Gain_B):  0 => a positive value or  1 => a negative value  |  |  |
|                   | 4                              | O <sub>BIN</sub>   | Tcg[16]       | 1 <sup>st</sup> -order temperature coefficient of the bridge gain, bit[16] —functions as the MSB and combines with Tcg[15:0] in 07 <sub>HEX</sub> to form 17-bit coefficient's absolute value              |  |  |
|                   | 5                              | O <sub>BIN</sub>   | Tcg_sign      | Sign off 1 <sup>st</sup> -order temperature coefficient (Tcg):<br>0 => a positive value or<br>1 => a negative value  |  |  |
|                   | 6                              | Овім               | Tco[16]       | 1 <sup>st</sup> -order temperature coefficient of the bridge offset, bit[16] —functions as the MSB and combines with Tco[15:0] in 08 <sub>HEX</sub> to form 17bit coefficient's absolute value             |  |  |
|                   | 7                              | Овім               | Tco_sign      | Sign of 1 <sup>st</sup> -order temperature coefficient (Tco):<br>0 => a positive value or<br>1 => a negative value   |  |  |
|                   | 8                              | O <sub>BIN</sub>   | SOT_tco[16]   | 2 <sup>nd</sup> -order temperature coefficient of the bridge offset, bit[16] —functions as the MSB and combines with SOT_tco[15:0] in 09 <sub>HEX</sub> to form 17-bit coefficient's absolute value        |  |  |
|                   | 9                              | Овім               | SOT_tco_sign  | Separate setting if 2 <sup>nd</sup> -order temperature coefficient (SOT_tco) is:  0 => a positive value or  1 => a negative value  |  |  |
|                   | 10                             | O <sub>BIN</sub>   | SOT_tcg[16]   | 2 <sup>nd</sup> -order temperature coefficient of the bridge gain,<br>bit[16] —functions as the MSB and combines with<br>SOT_tcg[15:0] in 0A <sub>HEX</sub> to form 17-bit coefficient's<br>absolute value |  |  |
|                   | 11                             | O <sub>BIN</sub>   | SOT_tcg_sign  | Separate setting (sign) if 2 <sup>nd</sup> -order temperature coefficient (SOT_tcg) is:  0 => a positive value or  1 => a negative value   |  |  |













| MTP<br>Address    | Word / Bit<br>Range | Default<br>Setting             | Description     | Notes / Explanations  |
|-------------------|---------------------|--------------------------------|-----------------|---|
|                   | 12                  | Овім                           | SOT_bridge[16]  | 2 <sup>nd</sup> -order coefficient of the bridge signal, bit[16] — functions as the MSB and combines with SOT_bridge[15:0] in 0B <sub>HEX</sub> to form 17-bit coefficient's absolute value |
|                   | 13                  | O <sub>BIN</sub>               | SOT_bridge_sign | Separate setting if 2 <sup>nd</sup> -order bridge coefficient (SOT_bridge) is  0 => a positive value or  1 => a negative value  |
|                   | 14                  | Овім                           | SOT_curve       | Type of second order curve correction for the bridge sensor signal.  0 ⇔ parabolic curve 1 ⇔ s-shaped curve   |
|                   | 15                  | O <sub>BIN</sub>               | TSETL_sign      | Separate setting T_SETL is  0 => a positive value or  1 => a negative value   |
|                   | 0                   | Овім                           | Gain_T[16]      | Temperature gain of temperature sensor, bit[16] functions as the MSB and combines with Gain_T[15:0] in 0D <sub>HEX</sub> to form 17-bit coefficient's absolute value                        |
|                   | 1                   | Овім                           | Gain_T_sign     | Separate setting if the temperature gain (Gain_T) is:  0 => a positive value or  1 => a negative value  |
|                   | 2                   | O <sub>BIN</sub>               | SOT_T[16]       | 2 <sup>nd</sup> -order temperature coefficient of temp. sensor, bit[16] functions as the MSB and combines with SOT_T[15:0] in 0E <sub>HEX</sub> to form 17-bit coefficient's absolute value |
| 04 <sub>HEX</sub> | 3                   | Овім                           | SOT_T_sign      | Separate setting if 2 <sup>nd</sup> -order temperature coefficient (SOT_T) is  0 => a positive value or  1 => a negative value  |
|                   | 4                   | Овім                           | Offset_T[16]    | Temperature offset of temp. sensor, bit[16] functions as the MSB and combines with Offset_T[15:0] in $0C_{\text{HEX}}$ to form 17-bit coefficient's absolute value                          |
|                   | 5                   | O <sub>BIN</sub>               | Offset_T_sign   | Separate setting if the temperature offset (Offset_T) is  0 => a positive value or  1 => a negative value   |
|                   | 15:6                | 0 0000 000<br>0 <sub>BIN</sub> | -               | Not assigned  |













| MTP<br>Address    | Word / Bit<br>Range | Default<br>Setting                            | Description      | Notes / Explanations   |
|-------------------|---------------------|---|------------------|--|
| 05 <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub><br>(7000 <sub>HEX</sub> ) | Offset_B[15:0]   | Bits [15:0] of the bridge offset correction coefficient, which is an 18-bit wide absolute value (the respective MSBs Offset_B[16] and sign, Offset_B_sign, are under bits[1:0] in $03_{\text{HEX}}$ )  |
| 06нех             | 15:0                | 0000 <sub>HEX</sub><br>(8000 <sub>HEX</sub> ) | Gain_B[15:0]     | Bits[15:0] of 17-bit wide absolute value of the bridge gain coefficient (default for prototypes: 0000 <sub>HEX</sub> ; default for volume production: 8000 <sub>HEX</sub> —the respective MSBs, Gain_B[16] and sign, Gain_B_sign, are under bits[3:2] in 03 <sub>HEX</sub> )   |
| 07 <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                           | Tcg[15:0]        | Coefficient for temperature correction of the bridge gain term – the respective MSBs, Tcg[16] and sign, Tcg_sign, are under (bits[5:4] in 03 <sub>HEX</sub> )  |
| 08 <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                           | Tco[15:0]        | Coefficient for temperature correction of the bridge offset term – the respective MSBs, Tco[16] and sign, Tco_sign, are under (bits[7:6] in 03 <sub>HEX</sub> )  |
| 09 <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                           | SOT_tco[15:0]    | 2 <sup>nd</sup> order term applied to Tco – the respective MSBs, SOT_tco[16] and sign, SOT_tco_sign, are under (bits[9:8] in 03 <sub>HEX</sub> )   |
| 0A <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                           | SOT_tcg[15:0]    | 2 <sup>nd</sup> order term applied to Tcg. – the respective MSBs, SOT_tcg[16] and sign, SOT_tcg_sign, are under (bits[11:10] in 03 <sub>HEX</sub> )  |
| 0B <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                           | SOT_bridge[15:0] | 2 <sup>nd</sup> order term applied to the sensor bridge readout – the respective MSBs, SOT_bridge[16] and sign, SOT_bridge_sign are under (bits[13:12] in 03 <sub>HEX</sub> )  |
| 0C <sub>HEX</sub> | 15:0                | 0000 <sub>НЕХ</sub><br>(7000 <sub>НЕХ</sub> ) | Offset_T[15:0]   | Bits [15:0] of the temperature offset correction coefficient (the respective MSBs, Offset_T[16] and sign, Offset_T_sign, are under (bits[5:4] in 04 <sub>HEX</sub> )  [-1/16 to 15/16] = 7000 <sub>HEX</sub> (default for volume)  [-2/16 to 14/16] = 6000 <sub>HEX</sub> [-3/16 to 13/16] = 5000 <sub>HEX</sub> [-4/16 to 12/16] = 4000 <sub>HEX</sub> [-5/16 to 11/16] = 3000 <sub>HEX</sub> [-6/16 to 10/16] = 2000 <sub>HEX</sub> [-7/16 to 9/16] = 1000 <sub>HEX</sub> [-8/16 to 8/16] = 0000 <sub>HEX</sub> (default for prototypes) |
| 0D <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub><br>(8000 <sub>HEX</sub> ) | Gain_T[15:0]     | Bits [15:0] of the absolute value of the temperature gain coefficient (default for prototypes: 0000 <sub>HEX</sub> ; default for volume production: 8000 <sub>HEX</sub> — the respective MSBs, Gain_T[16] and sign, Gain_T_sign, are under bits[1:0] in 04 <sub>HEX</sub> )  |

| Data | a S | heet |
|------|-----|------|
| Mav  | 15  | 2012 |













| MTP<br>Address    | Word / Bit<br>Range | Default<br>Setting                        | Description   | Notes / Explanations  |
|-------------------|---------------------|---|---------------|---|
| 0E <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                       | SOT_T[15:0]   | 2 <sup>nd</sup> order term applied to the temperature reading – the respective MSBs, SOT_T[16] and sign, SOT_T_sign, are under (bits[3:2] in 04 <sub>HEX</sub> )            |
| 0F <sub>HEX</sub> | 15:0                | 0000 <sub>HEX</sub>                       | T_SETL        | Stores raw temperature reading at the temperature at which low calibration points were taken  |
| Measurement       | Configuration       | Register (BM_                             | _config)      |   |
| 10 <sub>HEX</sub> | 1:0                 | 00вім                                     | Gain_stage1   | Gain setting for the 1 <sup>st</sup> PREÀMP stage with Gain_stage1:  • 00 ⇔ 12  • 01 ⇔ 20  • 10 ⇔ 30  • 11 ⇔ 40   |
|                   | 4:2                 | 000 <sub>BIN</sub>                        | Gain_stage2   | Gain setting for the 2 <sup>nd</sup> PREAMP stage with Gain_stage2:  • 000 ⇔ 1.1  • 001 ⇔ 1.2  • 010 ⇔ 1.3  • 011 ⇔ 1.4  • 100 ⇔ 1.5  • 101 ⇔ 1.6  • 110 ⇔ 1.7  • 111 ⇔ 1.8 |
|                   | 5                   | Овім                                      | Gain_polarity | Set up the polarity of the sensor bridge's gain (inverting of the chopper) with  • 0 ⇔ positive (no polarity change)  • 1 ⇔ negative (180° polarity change)                 |
|                   | 7:6                 | 00 <sub>ВІN</sub><br>(11 <sub>ВІN</sub> ) | Msb           | Absolute number of bits for the MSB conversion in the ADC with Msb:  • 00 ⇔ 10-bit  • 01 ⇔ 12-bit  • 10 ⇔ 14-bit  • 11 ⇔ 16-bit   |
|                   | 9:8                 | 00вім                                     | Lsb           | Absolute number of bits for the LSB conversion in the ADC with Lsb:  • 00 ⇔ 0-bit (single stage CB_ADC)  • 01 ⇔ 2-bit  • 10 ⇔ 4-bit  • 11 ⇔ 6-bit                           |













| MTP<br>Address    | Word / Bit<br>Range | Default<br>Setting | Description | Notes / Explanations  |  |
|-------------------|---------------------|--------------------|-------------|---|--|
|                   | 12:10               | 000 <sub>BIN</sub> | A2D_Offset  | ADC offset and resulting A2D input range [Vref] with A2D_Offset:  • 000 ⇔ 1/16 results in range [-1/16, 15/16]  • 001 ⇔ 2/16 results in range [-2/16, 14/16  • 010 ⇔ 3/16 results in range [-3/16, 13/16]  • 011 ⇔ 4/16 results in range [-4/16, 12/16]  • 100 ⇔ 5/16 results in range [-5/16, 11/16]  • 101 ⇔ 6/16 results in range [-6/16, 10/16]  • 110 ⇔ 7/16 results in range [-7/16, 9/16]  • 111 ⇔ 8/16 results in range [-8/16, 8/16] |  |
|                   | 14:13               | 00вім              | Temp_ADC    | Selection between fixed ADC segmentations for temperature measurements:  • 00 ⇔ setup according to ZMDI-reserved memory (recommended setup for best performance and speed trade-off)  • 01 ⇔ MSB=16, LSB=0 (16-bit)  • 10 ⇔ MSB=10, LSB=6 (16-bit)  • 11 ⇔ MSB=12, LSB=4 (16-bit)   |  |
|                   | 15                  | 0 <sub>BIN</sub>   | -           | Reserved  |  |
| 11 <sub>HEX</sub> |                     |                    |             | Not assigned  |  |
| 12 <sub>HEX</sub> |                     |                    |             | Not assigned  |  |
| 13 <sub>HEX</sub> |                     |                    |             | Not assigned  |  |
| 14 <sub>HEX</sub> |                     |                    |             | Not assigned  |  |
| 15 <sub>HEX</sub> |                     |                    |             | Not assigned  |  |
| 16 <sub>HEX</sub> |                     |                    |             | Not assigned  |  |
| 17 <sub>HEX</sub> | 15:0                | -                  | ChecksumC   | Generated (checksum) for user page through a linear feedback shift register (LFSR); signature is checked with power-up to ensure memory content integrity   |  |

The memory integrity checksum is generated through a linear feedback shift register with the polynomial:  $g(x) = x^{16} + x^{15} + x^2 + 1$  with the initialization value: FFFF<sub>HEX</sub>.

Low Power 16 Bit Sensor Signal Conditioner IC











#### 3.7. Calibration Sequence

Calibration essentially involves collecting raw signal and temperature data from the sensor-IC system for different known bridge values and temperatures. This raw data can then be processed by the calibration master (assumed to be a PC), and the calculated calibration coefficients can then be written to MTP memory. Below is a brief overview of the steps involved in calibrating the ZSSC3026.

There are three main steps to calibration:

- 1. Assigning a unique identification to the ZSSC3026. This identification is written to shadow RAM and later programmed in MTP memory. This unique identification can be stored in the two 16-bit registers dedicated to customer ID. It can be used as an index into a database stored on the calibration PC. This database will contain all the raw values of bridge readings and temperature readings for that part, as well as the known bridge measurand conditions and temperature to which the bridge was exposed.
- 2. Data collection. Data collection involves getting uncorrected or raw data from the bridge at different known measurand values and temperatures. Then this data is stored on the calibration PC using the unique identification of the device as the index to the database.
- 3. Coefficient calculation and storage in MTP memory. After enough data points have been collected to calculate all the desired coefficients, the coefficients can be calculated by the calibrating PC and written to the shadow RAM. After that, MTP memory is programmed with the contents of the shadow RAM.
- 4. Result. The sensor signal and the characteristic temperature effect on output will be linearized according to the setup-dependent maximum output range.

It is essential to perform the calibration with a fixed programming setup during the data collection phase. In order to prevent any accidental misprocessing, it is further recommended to keep the MTP memory setup stable during the whole calibration process as well as in the subsequent operation. A ZSSC3026 calibration only fits the single setup used during its calibration. Changes of functional parameters after a successful calibration can decrease the precision and accuracy performance of the ZSSC3026 as well as of the whole application.

#### 3.7.1. Calibration Step 1 – Assigning Unique Identification

Assign a unique identification number to the ZSSC3026 by using the memory write command  $(40_{HEX} + \text{data})$  and  $41_{HEX} + \text{data}$ ; see Table 3.1 and Table 3.8) to write the identification number to Cust\_ID0 at memory address  $00_{HEX}$  and Cust\_ID1 at address  $01_{HEX}$  as described in section 3.6.1. These two 16-bit registers allow for more than 4 trillion unique devices.

#### 3.7.2. Calibration Step 2 - Data Collection

The number of unique points (measurand and/or temperature) at which calibration must be performed generally depends on the requirements of the application and the behavior of the resistive bridge in use. The minimum number of points required is equal to the number of bridge coefficients to be corrected with a minimum of three different temperatures at three different bridge values. For a full calibration resulting in values for all 7 possible bridge coefficients and 3 possible temperature coefficients, a minimum of 7 pairs of bridge with temperature measurements must be collected..

Within this minimum 3x3 measurements field, data must be collected for the specific value pairs (at known conditions) and then processed to calculate the coefficients. In order to obtain the potentially best and most robust coefficients, it is recommended that measurement pairs (temperature vs. pressure) be collected at the outer corners of the intended operation range or at least at points which are located far from each other. It is also essential to provide highly precise reference values as nominal, expected values. The measurement precision of the external calibration-measurement equipment should be ten times more accurate than the expected ZSSC3026 output precision after calibration in order to avoid precision losses caused by the nominal reference values (e.g., pressure signal and temperature deviations).













Note: An appropriate selection of measurement pairs can significantly improve the overall system performance.

The determination of the measurand-related coefficients will use all of the measurement pairs. For the temperature-related correction coefficients, 3 (at three different temperatures) of the e.g. 7 measurement pairs will be used.

Note: There is an inherent redundancy in the 7 bridge-related and 3 temperature-related coefficients. Since the temperature is a necessary output (which also needs correction), the temperature-related information is mathematically separated, which supports faster and more efficient DSP calculations during the normal usage of the sensor-IC system.

The recommended approach for data collection is to make use of the raw-measurement commands:

• for bridge sensor values:

o A2<sub>HEX</sub> + 0000<sub>HEX</sub>: single bridge measurement whereas the configuration register will be loaded

from the BM\_Config register (10<sub>HEX</sub> in MTP); preprogramming the measurement

setup in the MTP is required.

○ A3<sub>HEX</sub> + ssss<sub>HEX</sub>: single bridge measurement whereas the BM\_Config configuration register

(Gain, ADC, Offset, etc.) will be loaded as ssss<sub>HEX</sub> and must be provided

externally via the interface.

• for temperature values:

o A6<sub>HEX</sub> + 0000<sub>HEX</sub>: single temperature measurement whereas the configuration register will be

loaded from an internal temperature configuration register (preprogrammed by ZMDI in MTP); preprogramming of the respective configuration is done by ZMDI prior to IC delivery. This is the recommended approach for temperature data

. collection

o A7<sub>HEX</sub> + ssss<sub>HEX</sub>: single temperature measurement whereas the configuration register

(Gain, ADC, Offset, etc.) will be loaded as ssss<sub>HEX</sub> and must be provided externally via the interface. The data composition of the temperature configuration register is similar to the BM config (address 10<sub>HEX</sub>) register

for the bridge sensor.

#### 3.7.3. Calibration Step 3 – Coefficient Calculations

The math to perform the coefficient calculation is complicated and will not be discussed in detail. There is a brief overview in the next section. ZMDI will provide software (DLLs) to perform the coefficient calculation (external to the sensor-IC system) based on auto-zero corrected values. After the coefficients are calculated, the final step is to write them to the MTP memory of the ZSSC3026.

#### 3.8. The Calibration Math

#### 3.8.1. Bridge Signal Compensation

The saturation check in the ZSSC3026 is enhanced compared with older SSCs from ZMDI. Even saturation effects of the internal calculation steps are detected, even though the final correction output will still be determined. It is possible to get seemingly useful signal conditioning results which have seen an intermediate saturation during the calculations – these cases are detectable by observing the status bit[0] for each measurement result. Details about the saturation limits and the valid ranges for values are provided in the following equations.













SOT\_curve selects whether second-order equations compensate for sensor nonlinearity with a parabolic or S-shaped curve. The parabolic compensation is recommended.

The correction formula for the differential signal reading is represented as a two-step process depending on the SOT\_curve setting.

#### Equations for the parabolic SOT\_curve setting (SOT\_curve = 0):

Simplified:

$$\Delta T = T Raw - T_{SETL}$$
 (5)

$$K_1 = 2^{15} + \frac{\Delta T}{2^{15}} \cdot \left( \frac{SOT\_tcg}{2^{15}} \cdot \Delta T + Tcg \right) \tag{6}$$

$$K_{2} = Offset_{B} + BR_{Raw} + \frac{\Delta T}{2^{15}} \cdot \left( \frac{SOT_{tco}}{2^{15}} \cdot \Delta T + Tco \right)$$
(7)

$$Z_{BP} = \frac{Gain\_B}{2^{15}} \cdot \frac{K_1}{2^{15}} \cdot K_2 + 2^{15}$$
 (delimited to positive number range) (8)

$$B = \frac{Z_{BP}}{2^{15}} \cdot \left( \frac{SOT\_bridge}{2^{15}} \cdot Z_{BP} + 2^{15} \right)$$
 (delimited to positive number range) (9)

Complete:

$$\Delta T = \left[ T Raw - T_{SETL} \right]_{-2^{17}}^{2^{17} - 1}$$
 (10)

$$K_{1} = \left[ 2^{15} + \left[ \frac{\Delta T}{2^{15}} \cdot \left[ \left[ \frac{SOT\_tcg}{2^{15}} \cdot \Delta T \right]_{-2^{17}}^{2^{17}-1} + Tcg \right]_{-2^{17}}^{2^{17}-1} \right]_{-2^{17}}^{2^{17}-1} \right]_{-2^{17}}^{2^{17}-1}$$
(11)

$$K_{2} = \left[ Offset\_B + \left[ BR\_Raw + \left[ \frac{\Delta T}{2^{15}} \cdot \left[ \left[ \frac{SOT\_tco}{2^{15}} \cdot \Delta T \right]_{-2^{17}}^{2^{17}-1} + Tco \right]_{-2^{17}}^{2^{17}-1} \right]_{-2^{17}}^{2^{17}-1} \right]_{-2^{17}}^{2^{17}-1} \right]$$
(12)

$$Z_{BP} = \left[ \left[ \frac{Gain\_B}{2^{15}} \cdot \left[ \frac{K_1}{2^{15}} \cdot K_2 \right]_{-2^{17}}^{2^{17}-1} \right]_{-2^{17}}^{2^{17}-1} + 2^{15} \right]_{0}^{2^{17}-1}$$
(13)

$$B = \left[ \frac{Z_{BP}}{2^{15}} \cdot \left[ \left[ \frac{SOT\_bridge}{2^{15}} \cdot Z_{BP} \right]_{-2^{17}}^{2^{17}-1} + 2^{15} \right]_{-2^{17}}^{2^{17}-1} \right]_{0}^{2^{10}-1}$$
(14)











### Equations for the S-shaped SOT\_curve setting (SOT\_curve = 1):

Simplified.

$$Z_{BS} = \frac{Gain\_B}{2^{15}} \cdot \frac{K_1}{2^{15}} \cdot K_2 \tag{15}$$

$$B = \frac{Z_{BS}}{2^{15}} \cdot \left( \frac{SOT\_bridge}{2^{15}} \cdot \left| Z_{BS} \right| + 2^{15} \right) + 2^{15} \quad \text{(delimited to positive number range)}$$
 (16)

Complete:

$$Z_{BS} = \left[ \frac{Gain_{B}}{2^{15}} \cdot \left[ \frac{K_{1}}{2^{15}} \cdot K_{2} \right]_{-2^{17}}^{2^{17}-1} \right]_{2^{17}}^{2^{17}-1}$$
(17)

$$B = \left[ \frac{Z_{BS}}{2^{15}} \cdot \left[ \left[ \frac{SOT\_bridge}{2^{15}} \cdot \left| Z_{BS} \right| \right]_{-2^{17}}^{2^{17}-1} + 2^{15} \right]_{-2^{17}}^{2^{17}-1} + 2^{15} \right]_{0}^{2^{16}}$$
(18)

#### Where

B = Corrected bridge reading output via  $I^2C$  or SPI; range  $[0_{HEX} ... FFFF_{HEX}]$ ;

BR\_Raw = Raw bridge reading from ADC after AZ correction; range [-1FFFF<sub>HEX</sub>];

Gain\_B = Bridge gain term; range [-1FFFF<sub>HEX</sub>];

Offset\_B = Bridge offset term; range [-1FFFF<sub>HEX</sub>];

Tcg = Temperature coefficient gain term; range [-1FFFF<sub>HEX</sub>];
Tco = Temperature coefficient offset term; range [-1FFFF<sub>HEX</sub>];

T Raw = Raw temperature reading after AZ correction; range [-1FFFF<sub>HEX</sub>];

 $T_{SETL}$  = T\_Raw reading at which low calibration was performed (e.g. 25°C);

range [-FFFF<sub>HEX</sub> .. FFFF<sub>HEX</sub>];

SOT\_tcg = Second-order term for Tcg non-linearity; range [-1FFFF<sub>HEX</sub>];

SOT\_tco = Second-order term for Tco non-linearity; range [-1FFFF<sub>HEX</sub>];

SOT\_bridge = Second-order term for bridge non-linearity; range [-1FFFF<sub>HEX</sub>];

|...| = absolute value;

 $[...]_{ll}^{ul}$  = bound/saturation number range from ll to ul, over/under-flow is reported as saturation in status byte.











#### 3.8.2. Temperature Signal Compensation

Temperature is measured internally. Temperature correction contains both linear gain and offset terms as well as a second-order term to correct for any nonlinearities. For temperature, second-order compensation for nonlinearity is always parabolic. Again, the correction formula is best represented as a two-step process as follows:

#### Simplified:

$$Z_{T} = \frac{Gain\_T}{2^{15}} \cdot (T\_Raw + Offset\_T) + 2^{15}$$
 (delimited to positive number range) (19)

$$T = \frac{Z_T}{2^{15}} \cdot \left( \frac{SOT_T T}{2^{15}} \cdot Z_T + 2^{15} \right)$$
 (delimited to positive number range) (20)

#### Complete:

$$Z_{T} = \left[ \left[ \frac{Gain\_T}{2^{15}} \cdot \left[ T\_Raw + Offset\_T \right]_{-2^{17}}^{2^{17}-1} \right]_{-2^{17}}^{2^{17}-1} + 2^{15} \right]_{0}^{2^{17}-1}$$
(21)

$$T = \left[ \frac{Z_T}{2^{15}} \cdot \left[ \left[ \frac{SOT_T}{2^{15}} \cdot Z_T \right]_{-2^{17}}^{2^{17}-1} + 2^{15} \right]_{-2^{17}}^{2^{16}-1} \right]$$
 (22)

#### Where

 $Gain_T$  = Gain coefficient for temperature; range [-1FFFF<sub>HEX</sub>];

 $T_Raw$  = Raw temperature reading after AZ correction; range [-1FFFF<sub>HEX</sub>];

 $Offset_T$  = Offset coefficient for temperature; range [-1FFF $_{HEX}$ ];

 $SOT_T$  = Second-order term for temperature source non-linearity; range [-1FFFF<sub>HEX</sub>]. 1FFFF<sub>HEX</sub>]











### 4 Die Dimensions and Pin Assignments

The ZSSC3026 is available in die form (chip size with scribe line: 1.5mm<sup>2</sup> - see Figure 4.1 for additional dimensions.), as bumped die and in PQFN24 4x4 package.

In Figure 4.1, the shown outer dimensions are estimations for a die after sawing with remaining scribe-line silicon of ca. 20um around the core die. Thus, the effective outer dimensions may differ slightly.

Figure 4.1 ZSSC3026 Pad Placement.

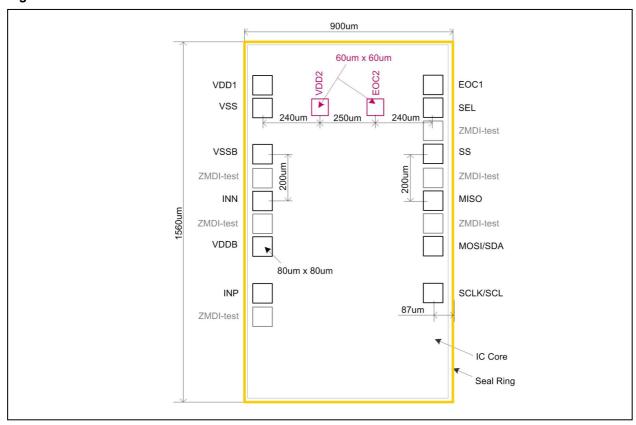


Table 4.1 Die Size & Geometry.

| Parameter                                   | MIN [um]   | TYP [um]   | Description / Remarks  |
|---|--|--|--|
| X-dimension                                 | 900  | 925  | including seal ring and remaining "empty" silicon after sawing; maximum dimensions may be larger for |
| Y-dimension                                 | 1560   | 1585   | engineering samples due to wider scribe lines  |
| BondPad Size                                | BondPad Size (X & Y) 60 60 connection valid only for two | 80   | passivation window opening effective area for bond connection  |
| (X & Y)                                     |  | valid only for two special pads: VDD2, EOC2 being shorted with VDD and EOC, respectively |  |
| Minimum pitch for application relevant pads | 200  | 1  | Center-to-center distance; there are further pads, which are only for ZMDI's test purposes           |
| Die size adder<br>beyond seal ring          | 0  | 40   | potentially remaining silicon after die sawing   |
| Sawing lane                                 | 80   | -  | Die to die distance  |

Low Power 16 Bit Sensor Signal Conditioner IC











Table 4.2 Pin Assignments.

| Name      | Direction | Туре    | Description  |  |                                     |
|-----------|-----------|---------|--|--|-------------------------------------|
| VDD1      |           |         | IC positive supply voltage for the IC, regular bond pad  |  |                                     |
| VDD2      | IN        | Supply  | IC positive supply voltage for the IC, special pad (electrically connected to VDD1, also bondable) |  |                                     |
| VSS       | IN        | Supply  | Ground reference voltage signal  |  |                                     |
| VSSB      | OUT       | Analog  | Negative bridge supply (bridge sensor ground)  |  |                                     |
| VDDB      | OUT       | Analog  | Positive bridge supply   |  |                                     |
| INP       | IN        | Analog  | Positive bridge signal   |  |                                     |
| INN       | IN        | Analog  | Negative bridge signal   |  |                                     |
| EOC1      |           |         |  |  | End of conversion, regular bond pad |
| EOC2      | OUT       | Digital | End of conversion, special pad (electrically connected to EOC1, also bondable)                     |  |                                     |
| SEL       | IN        | Digital | I <sup>2</sup> C or SPI interface select   |  |                                     |
| SCLK/SCL  | IN        | Digital | Clock input for I <sup>2</sup> C/SPI   |  |                                     |
| MOSI/SDA  | IN/Out    | Digital | Data input for SPI; data in/out for I <sup>2</sup> C   |  |                                     |
| MISO      | OUT       | Digital | Data output for SPI  |  |                                     |
| SS        | IN        | Digital | Slave select for SPI   |  |                                     |
| ZMDI-test | -         | -       | do not connect to these pads   |  |                                     |











### 4.1. Package (PQFN24) Properties

Figure 4.2 General PQFN24 Package Dimensions.

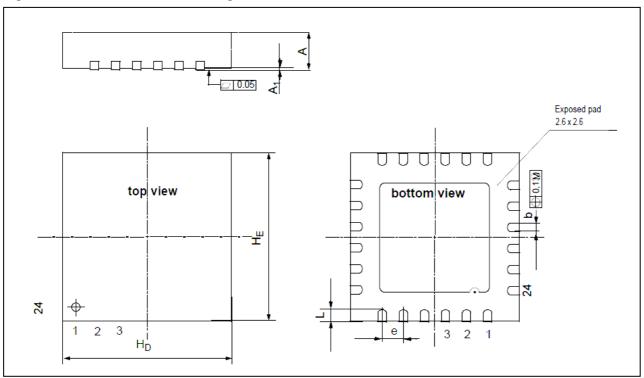


Table 4.3 Physical Package Dimensions' Extrema.

| Parameter / Dimension | Min [mm] | Max [mm] |
|-----------------------|----------|----------|
| A                     | 0.80     | 0.90     |
| A <sub>1</sub>        | 0.00     | 0.05     |
| В                     | 0.18     | 0.30     |
| е                     | 0.5      | nom      |
| H <sub>D</sub>        | 3.90     | 4.10     |
| H <sub>E</sub>        | 3.90     | 4.10     |
| L                     | 0.35     | 0.45     |











Table 4.4 Pin Assignments PQFN24.

| Pin No. | Name *)   | Direction | Туре    | Description   |  |
|---------|-----------|-----------|---------|---|--|
| 1       | VSS       | IN        | Supply  | ground reference voltage signal   |  |
| 2       | VSSB      | OUT       | Supply  | sensor bridge's ground  |  |
| 3       | ZMDI-test | -         | -       | do not connect  |  |
| 4       | INN       | IN        | Analog  | negative bridge signal  |  |
| 5       | ZMDI-test | -         | -       | do not connect  |  |
| 6       | VDDB      | OUT       | Supply  | sensor bridge's supply (driven from the IC), Remark: Do not short with VDD! |  |
| 7       | INP       | IN        | Analog  | positive bridge signal  |  |
| 8       | ZMDI-test | ı         | 1       | do not connect  |  |
| 9       | n.c.      | ı         | ı       | -   |  |
| 10      | n.c.      | -         | -       | -   |  |
| 11      | SCLK/SCL  | IN        | Digital | clock input for I <sup>2</sup> C / SPI                                      |  |
| 12      | MOSI/SDA  | IN / OUT  | Digital | data input for SPI, data in/out-line for I <sup>2</sup> C                   |  |
| 13      | ZMDI-test | -         | -       | do not connect  |  |
| 14      | MISO      | IN        | Digital | data output for SPI   |  |
| 15      | ZMDI-test | -         | -       | do not connect  |  |
| 16      | SS        | IN        | Digital | slave select for SPI  |  |
| 17      | ZMDI-test | -         | -       | do not connect  |  |
| 18      | SEL       | IN        | Digital | I <sup>2</sup> C or SPI Interface select<br>(internal pull up, 0SPI, 1I2C)  |  |
| 19      | EOC       | OUT       | Digital | end of conversion can be used as<br>"measurement completed" trigger         |  |
| 20      | n.c.      | -         | -       | -   |  |
| 21      | n.c.      | -         | -       | -   |  |
| 22      | n.c.      | -         | -       | -   |  |
| 23      | n.c.      | -         | -       | -   |  |
| 24      | VDD       | IN        | Supply  | IC's supply voltage   |  |

<sup>\*)</sup> n.c. stands for not connected / no connection required / not bonded

### 5 Quality and Reliability

The ZSSC3026 is available as "consumer" and "industrial" qualified IC version. For the consumer version, all data sheet parameters are guaranteed if not stated otherwise.

Additionally the MTP's data retention capability (over ten years, cp. Table 1.4) is guaranteed for the industrial IC version.

Low Power 16 Bit Sensor Signal Conditioner IC











#### 6 Related Documents

| Document  | File Name                          |
|---|------------------------------------|
| ZSSC3026 Feature Sheet                          | ZSSC3026_FeatureSheet_v*.pdf       |
| ZSSC3026 Application Note: Application Circuits | ZSSC3026_ApplicationCircuit_v*.pdf |
| ZSSC30x6 Evaluation Kit Documentation           | ZSSC30x6_EvaluationKit_v*.pdf      |
| ZSSC30x6 Application Note: Calibration          | ZSSC30x6_Calibration_v*.pdf        |

Visit ZMDI's website <u>www.zmdi.com</u> or contact your nearest sales office for ordering information or the latest version of these documents.

### 7 Glossary

| Term   | Description  |
|--------|--|
| A2D    | Analog-to-digital  |
| ACK    | Acknowledge (interface's protocol indicator for successful data/command transfer)                  |
| ADC    | Analog-to-digital converter or conversion  |
| AZ     | Auto-Zero (unspecific)   |
| AZS    | Auto-Zero measurement for sensor bridge path   |
| AZT    | Auto-Zero Measurement for temperature path   |
| CLK    | Clock  |
| DAC    | Digital-to-analog conversion or converter  |
| DF     | Data Fetch (this is a command type)  |
| DSP    | Digital signal processor (digital configuration, calibration, calculation, communication unit)     |
| FSO    | Full scale output (value in percent relative to the ADC maximum output code; resolution dependent) |
| LSB    | Least significant bit ("fine" portion of the converted signal)                                     |
| LFSR   | Linear Feedback Shift Register   |
| MR     | Measurement Request (this is a command type)   |
| MSB    | Most significant bit ("coarse" portion of the converted signal)                                    |
| NACK   | Not Acknowledge (interface's protocol indicator for unsuccessful data/command transfer)            |
| POR    | Power-on reset   |
| PreAmp | Preamplifier   |
| SM     | Signal measurement   |
| SOT    | Second-order term  |
| TC     | Temperature coefficient (of a resistor or the equivalent bridge resistance)                        |
| TM     | Temperature measurement  |

Low Power 16 Bit Sensor Signal Conditioner IC











#### 8 **Document Revision History**

| Revision | Date             | Description   |
|----------|------------------|---|
| 1.00     | January 06, 2012 | First release official of Data Sheet  |
| 1.01     | March 28, 2012   | Change of ESD limit to 4kV, additional bump information, Reset conditions added |
| 1.02     | May 15, 2012     | Included adjustments for temperature capabilities up to 110°C                   |
|          |                  |   |

| Sales and Further Info      | rmation                  | www.zmdi.com                     | sales@zmdi.com         |
|-----------------------------|--------------------------|----------------------------------|------------------------|
| Zentrum Mikroelektronik     | ZMD America, Inc.        | ZMD AG, Japan Office             | ZMD Far East, Ltd.     |
| Dresden AG (ZMD AG)         | 8413 Excelsior Drive     | 2nd Floor, Shinbashi Tokyu Bldg. | 3F, No. 51, Sec. 2,    |
| Grenzstrasse 28             | Suite 200                | 4-21-3, Shinbashi, Minato-ku     | Keelung Road           |
| 01109 Dresden               | Madison, WI 53717        | Tokyo, 105-0004                  | 11052 Taipei           |
| Germany                     | USA                      | Japan                            | Taiwan                 |
| Phone +49 (0)351.8822.7.772 | Phone +01 (608) 829-1987 | Phone +81.3.6895.7410            | Phone +886.2.2377.8189 |
| Fax +49(0)351.8822.87.772   | Fax +01 (631) 549-2882   | Fax +81.3.6895.7301              | Fax +886.2.2377.8199   |

DISCLAIMER: This information applies to a product under development. Its characteristics and specifications are PRELIMINARY and subject to change without notice. Zentrum Mikroelektronik Dresden AG (ZMD AG) assumes no obligation regarding future manufacture unless otherwise agreed to in writing. The information furnished hereby is believed to be true and accurate. However, under no circumstances shall ZMD AG be liable to any customer, licensee, or any other third party for any special, indirect, incidental, or consequential damages of any kind or nature whatsoever arising out of or in any way related to the furnishing, performance, or use of this technical data. ZMD AG hereby expressly disclaims any liability of ZMD AG to any customer, licensee or any other third party, and any such customer, licensee and any other third party hereby waives any liability of ZMD AG for any damages in connection with or arising out of the furnishing, performance or use of this technical data, whether based on contract, warranty, tort (including negligence), strict liability, or otherwise.

**Data Sheet** 

© 2012 Zentrum Mikroelektronik Dresden AG — Rev. 1.02

All rights reserved. The material contained herein may not be reproduced, adapted, merged, translated, stored, or used without the prior written consent of the copyright owner. The information furnished in this publication is subject to changes without notice May 15, 2012

### **ПОСТАВКА** ЭЛЕКТРОННЫХ КОМПОНЕНТОВ

Общество с ограниченной ответственностью «МосЧип» ИНН 7719860671 / КПП 771901001 Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

## Данный компонент на территории Российской Федерации Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

#### http://moschip.ru/get-element

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

#### Офис по работе с юридическими лицами:

105318, г. Москва, ул. Щербаковская д. 3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru moschip.ru\_6 moschip.ru 4 moschip.ru 9