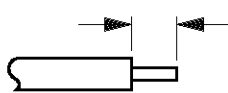
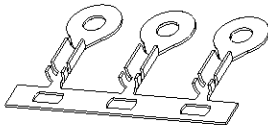
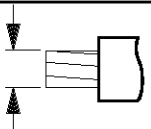
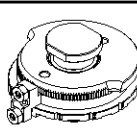


DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528486-1	A	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528486-2	A	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528486-6	A	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528486-1	A	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528486-2	A	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528486-6	A	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528486-7	A	-	-	-	SPARE PARTS KIT

THIS DRAWING IS A CONTROLLED DOCUMENT.

CRIMP DATA					AMP TERMINAL	AMP CRIMP SPECS																																																																																																		
TERMINAL NAME: TYPE F FEMALE/MALE RECEPTACLE CRIMP-ON/SNAP-IN																																																																																																								
CRIMP	SIZE		TYPE	RANGE																																																																																																				
WIRE	2.03 [.080 IN]		F	0.50mm ² - 1.50mm ²																																																																																																				
INSUL	2.79 [.110 IN]		0	2.00-2.50 [.079-.098 IN]																																																																																																				
WIRE STRIP LENGTH				APPL INSTRUCTION																																																																																																				
3.10-3.50 [.122-.138 IN]				408-8322 & 408-8490																																																																																																				
TERMINAL			-		FEED																																																																																																			
APPL SPEC			114-3118 		10.16 [.400 IN]																																																																																																			
TERMINALS APPLIED																																																																																																								
																																																																																																								
166461	-	-	-	-	-	-																																																																																																		
167968	-	-	-	-	-	-																																																																																																		
166479	-	-	-	-	-	-																																																																																																		
167522	-	-	-	-	-	-																																																																																																		
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WIRE SIZE mm² AWG   CRIMP HEIGHT   REF SETTING  <tr><td>1.50mm²</td><td colspan="2">1.63 ±0.05 [.064 ±.002 IN]</td><td colspan="4">B 1</td></tr> <tr><td>1.00mm²</td><td colspan="2">1.45 ±0.05 [.057 ±.002 IN]</td><td colspan="4">C 5</td></tr> <tr><td>0.75mm²</td><td colspan="2">1.36 ±0.05 [.054 ±.002 IN]</td><td colspan="4">D 0</td></tr> <tr><td>0.50mm²</td><td colspan="2">1.27 ±0.05 [.050 ±.002 IN]</td><td colspan="4">D 7</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr> <tr><td>-</td><td colspan="2">-</td><td colspan="4">-</td></tr>							1.50mm ²	1.63 ±0.05 [.064 ±.002 IN]		B 1				1.00mm ²	1.45 ±0.05 [.057 ±.002 IN]		C 5				0.75mm ²	1.36 ±0.05 [.054 ±.002 IN]		D 0				0.50mm ²	1.27 ±0.05 [.050 ±.002 IN]		D 7				-	-		-				-	-		-				-	-		-				-	-		-				-	-		-				-	-		-				-	-		-				-	-		-				-	-		-				-	-		-			
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-
- 1

RECOMMENDED SPARE PARTS.
- 2

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3

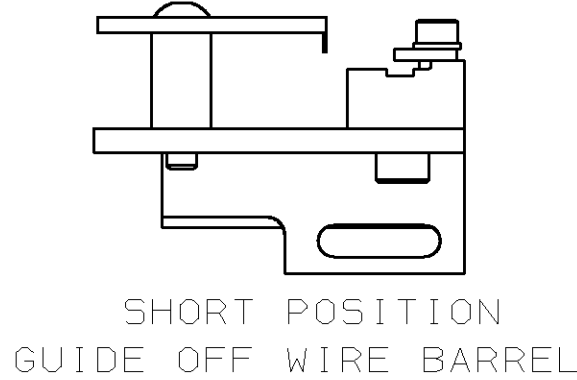
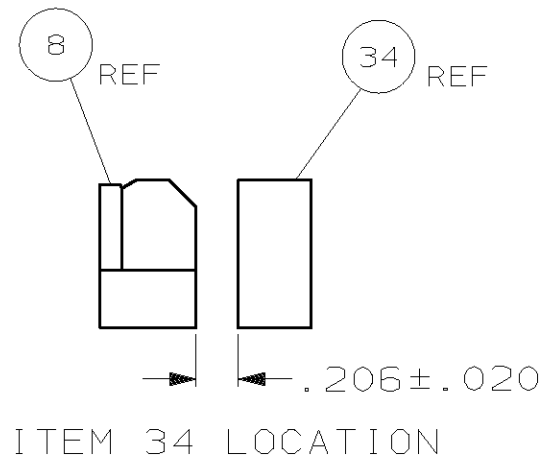
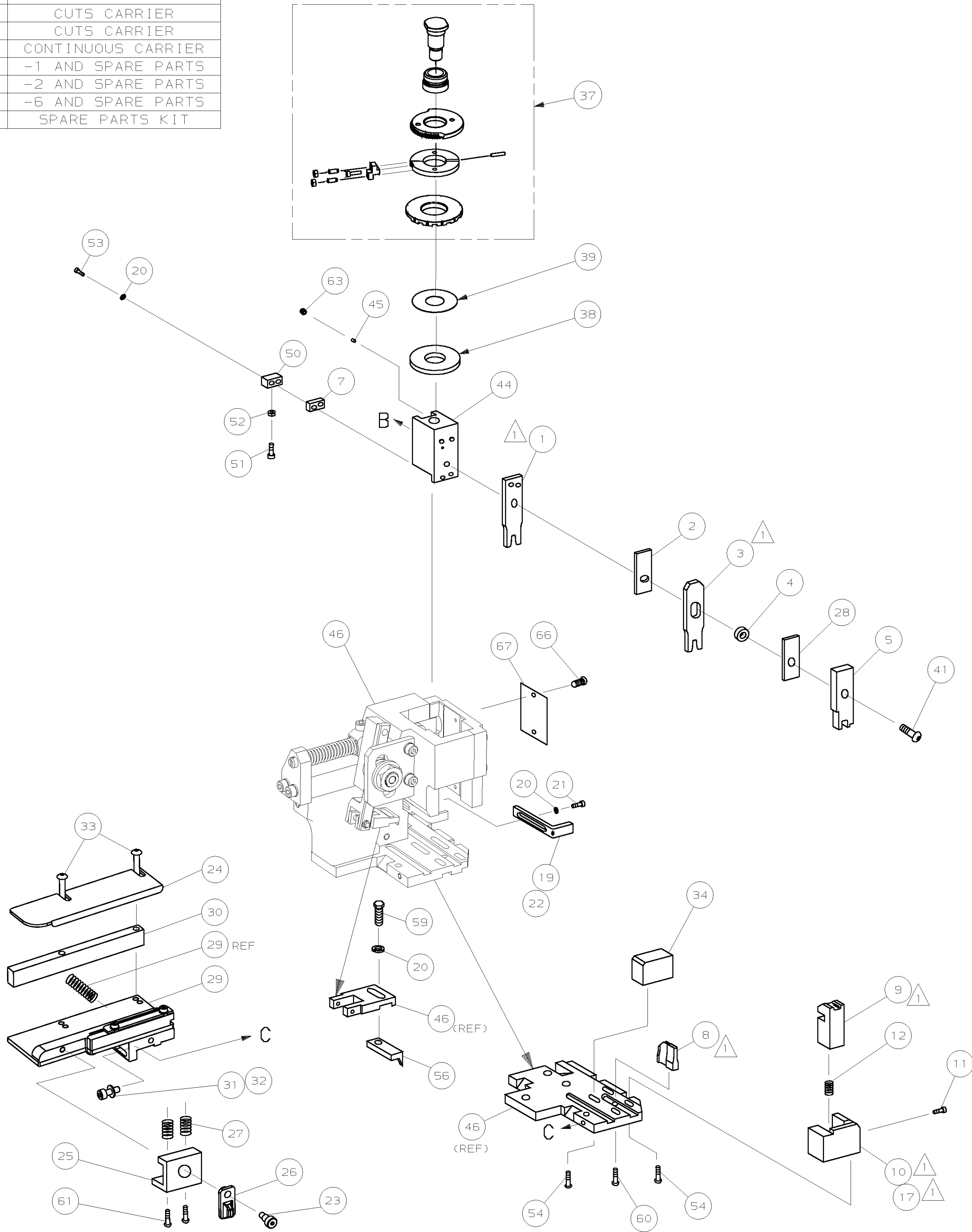
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

CUT OFF TAB 0.3mm MAX [.012 IN MAX].

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



REVISION RECORD	
P/F	LTR
A	SEE ECB 015A-0108-05
L/L	REVISION RECORD

-	1	1	1	1	1	1	1528486	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
									70
									69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
									65
									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
									62
-	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	9-18023-6	SCR,SHC (M4x14) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	-	1	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-3	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-1	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1333246-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	1-690472-4	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	2-690472-2	STRIPPER	19
									18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	9-1333204-1	ANVIL	8
-	1	1	1	1	1	1	3-240641-9	SPACER, DEPRESSOR (REAR)	7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-6	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	5-456135-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	3-456405-4	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		
LJL APP	FEB05 DATE	DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
		DO NOT SCALE PRINT.							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 21DEC04		APP 21DEC04			
		1 PLC DEC ±		L.L.OFTHOUSE		F.BACKHURST			
		2 PLC DEC ±		CHK -		REL 10FEB05			
3 PLC DEC ±									
ANGLES ±									
SURF TEXTURE:									
REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX									

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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