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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-003312	05MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151439-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034074
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2034074

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity				
DIMENSIONS:		CHK	RAGHAVENDRA						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME					
		0 PLC ±		SIDE FEED SYSTEM III APPLICATOR					
		1 PLC ±		WITH FINE ADJUST					
2 PLC ±		APVD		RAGHAVENDRA		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
3 PLC ±		PRODUCT SPEC							
4 PLC ±		APPLICATION SPEC							
ANGLES ±		WEIGHT		A 3					
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2		REV A1	

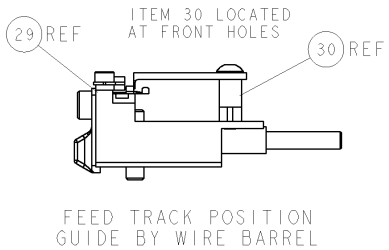
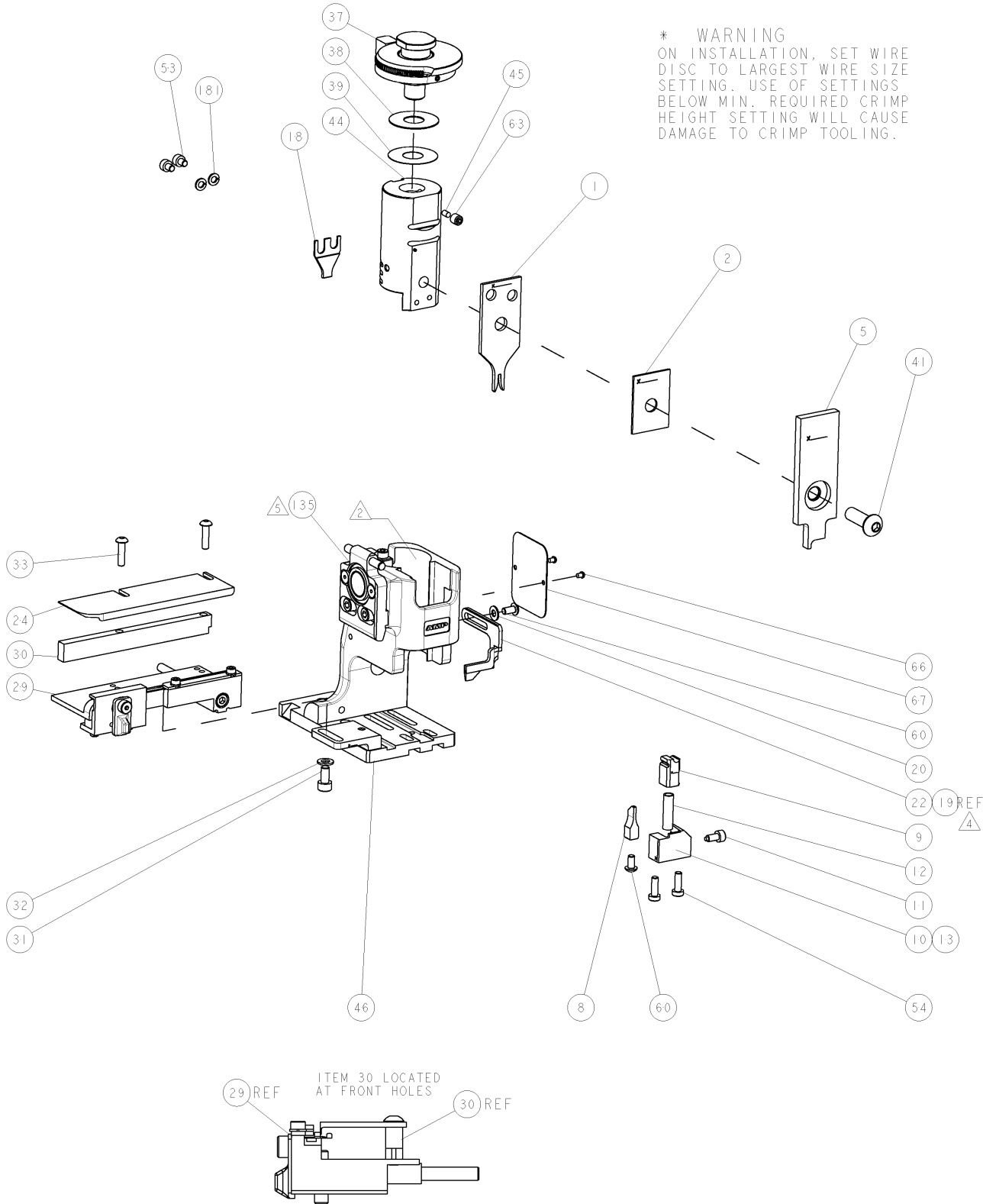
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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
2034074-1	A	CUTS CARRIER	8-2034074-1
2034074-6	A	CONTINUOUS CARRIER	8-2034074-6
7-2034074-1	A	-1 AND SPARE PARTS	9-2034074-1
7-2034074-6	A	-6 AND SPARE PARTS	9-2034074-6
7-2034074-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78mm [.070]	F
INSUL	-	-
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: MOTOR TERMINAL 2			
WIRE STRIP LENGTH 2.7-3.2 mm [.108-.127 IN]			INSULATION DIAMETER RANGE 1.50-2.50mm [.059-.098 IN]
TERMINAL APPL SPEC		114-17006	-
		-	-
TERMINALS APPLIED			
			
279328-1	-	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]	REF SETTING*
0.5mm ²	1.12±.05 [.044±.002]	B1
0.4mm ²	1.07±.05 [.042±.002]	B5
0.3mm ²	1.02±.05 [.040±.002]	B9
0.2mm ²	.97±.05 [.038±.002]	C3

- RECOMMENDED SPARE PARTS.
- GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



FEED FINGER 1901694-1	SET UP GAGE 1901067-1	LOC A	DIST 66	REVISIONS			
				P	LTR	DESCRIPTION	DATE
					A	RELEASED	19JAN2008

-	2	2	2	2	18026-2	WASHER, SPRG LOCK, REG M4	181
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	1	1	1	1	1976552-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	2	2	2	2	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	2	2	2	2	1-1655316-7	SCR, SKT HD CAP, M4 X 5.0	53
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1-469367-2	SHIM	38
-	1	1	1	1	879103-4	FINE ADJUST HEAD ASSEMBLY	37
-	2	2	2	2	1655785-3	SCR, BTN SKT HD CAP (M4 X 16)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1-690518-1	HOLD DOWN, TERMINAL	18
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	7-1633139-4	ANVIL, COMBINATION	8
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	2
-	1	2	2	1	3-456404-2	CRIMPER, WIRE PREMIUM	1
-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES[mm]				TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
				0 PLC ±.01 1 PLC ±.02 2 PLC ±.03 3 PLC ±.04 4 PLC ±.05 5 PLC ±.06 6 PLC ±.07 7 PLC ±.08 8 PLC ±.09 9 PLC ±.10 10 PLC ±.11 11 PLC ±.12 12 PLC ±.13 13 PLC ±.14 14 PLC ±.15 15 PLC ±.16 16 PLC ±.17 17 PLC ±.18 18 PLC ±.19 19 PLC ±.20 20 PLC ±.21 21 PLC ±.22 22 PLC ±.23 23 PLC ±.24 24 PLC ±.25 25 PLC ±.26 26 PLC ±.27 27 PLC ±.28 28 PLC ±.29 29 PLC ±.30 30 PLC ±.31 31 PLC ±.32 32 PLC ±.33 33 PLC ±.34 34 PLC ±.35 35 PLC ±.36 36 PLC ±.37 37 PLC ±.38 38 PLC ±.39 39 PLC ±.40 40 PLC ±.41 41 PLC ±.42 42 PLC ±.43 43 PLC ±.44 44 PLC ±.45 45 PLC ±.46 46 PLC ±.47 47 PLC ±.48 48 PLC ±.49 49 PLC ±.50 50 PLC ±.51 51 PLC ±.52 52 PLC ±.53 53 PLC ±.54 54 PLC ±.55 55 PLC ±.56 56 PLC ±.57 57 PLC ±.58 58 PLC ±.59 59 PLC ±.60 60 PLC ±.61 61 PLC ±.62 62 PLC ±.63 63 PLC ±.64 64 PLC ±.65 65 PLC ±.66 66 PLC ±.67 67 PLC ±.68 68 PLC ±.69 69 PLC ±.70 70 PLC ±.71 71 PLC ±.72 72 PLC ±.73 73 PLC ±.74 74 PLC ±.75 75 PLC ±.76 76 PLC ±.77 77 PLC ±.78 78 PLC ±.79 79 PLC ±.80 80 PLC ±.81 81 PLC ±.82 82 PLC ±.83 83 PLC 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